



Cascade Corporation, a global leader in material handling equipment, has an opening at our Portland-Manufacturing facility for a:

## **CNC Machinist**

This position performs machining operations and is responsible to meet the daily production requirements. This position is dedicated to getting the job done right the first time and promotes a safe work environment focused on overall continuous improvement and world-class manufacturing. This is a swing shift position.

### **Job Description**

- Operate machine while proving out new programs
- Check tooling, setups, program coordinates, and any other information to insure a quality part
- Make all corrections as needed by editing program
- Make necessary notations for changes or corrections in control
- Make suggestions for further improvements in program to shorten run times
- Analyze tooling, setups and procedures and make recommendations for improvements
- Operation involves loading, unloading, and pre-positioning of work in fixtures, checking of parts for conformity with dimensional specifications by use of fixed gages, calipers
- Remain constantly alert to detect improper machining

### **Qualifications**

- Two-year Machining Technology degree preferred
- Horizontal mill setup experience -Preferably FANUC Controls
- Read and understand blueprints
- Have an understanding of CNC G & M code
- Follow directions/instructions step-by-step. Has a working knowledge of speeds, feeds and tooling
- Inspect parts visually and mechanically for conformance to the print and process dimensions
- Able to operate forklift, overhead crane, and other lifting devices
- Experience in Machine Shop Math
- Perform routine preventative equipment maintenance daily
- Maintain work area and equipment in a clean, orderly and safe condition
- Good communication skills and attention to detail

Interested candidates should submit resume to [jobsptl@cascorp.com](mailto:jobsptl@cascorp.com)

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