



Technical Bulletin

Carton Clamp Arm/Stabilizer Pivot Shim Replacement with Service Kits 6914560, 6914567 & 6914570

Cascade has determined that some applications may cause the shims at the Arm/Stabilizer pivot to deform, creating looseness or metal on metal wear between the arm and stabilizer.

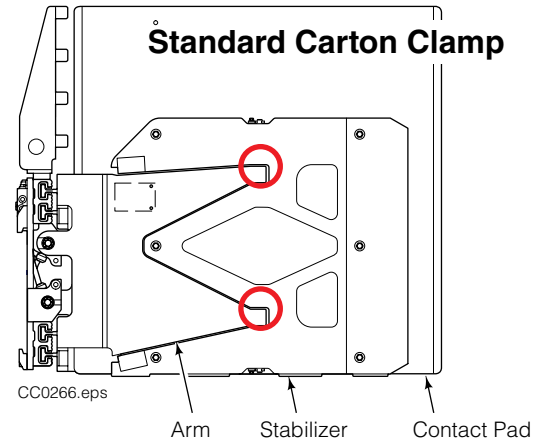
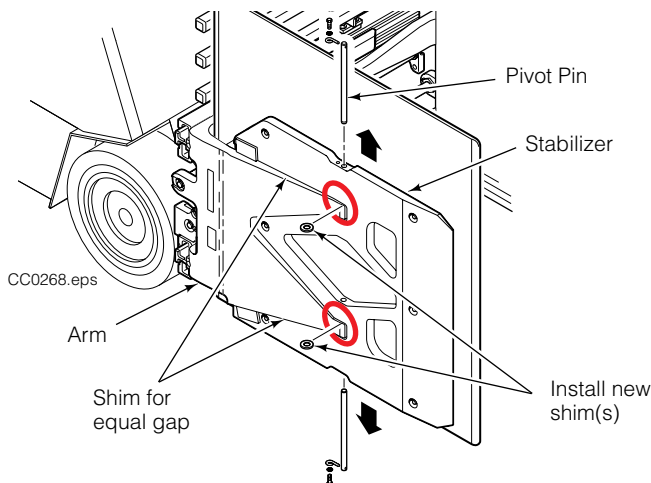
If you identify shim deformation, contact Cascade Technical Support (Tech-support-team@cascorp.com) to request a Service Kit. The Service Kits include new hardened shims. Follow these instructions to install the new shims if needed.

Warranty for installing the Service Kits is being handled through the normal warranty procedures.

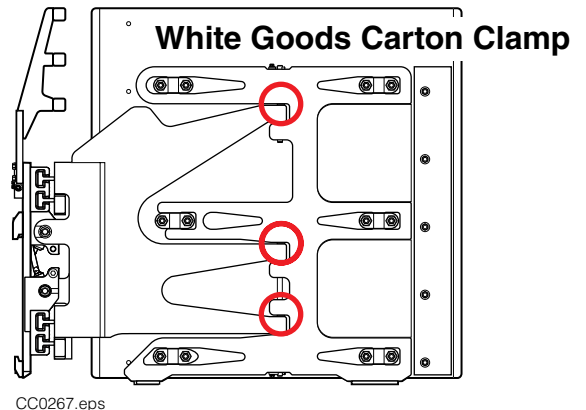
Model	Service Kit
8J, 14J, 18J, 22J	6914560
26J	6914567
12J, 15J, 18J White Goods	6914570

Shim Replacement

- 1 Position the arms with stabilizers just touching the ground.
- 2 Remove one of the pivot pins at a time. Remove the capscrew and eye pin to pull out the pivot pin. Remove the old shim(s) and install the new shim(s). Shim for equal gap between the arm and stabilizer. Reassemble the pivot pin and tighten the eye pin capscrew to a torque of 15 ft.-lbs. (20 Nm).
- 3 Repeat for the three remaining pivot pins.



Shim locations



For Technical Support . . .

Call: 1-800-227-2233 Fax: 1-888-329-8207
 Internet: www.cascorp.com
 Write: Cascade Corporation, PO Box 20187, Portland, OR 97294

To Order Parts . . .

Call: 1-888-227-2233 Fax: 1-888-329-0234
 Internet: www.cascorp.com
 Write: Cascade Corporation, 2501 Sheridan Ave., Springfield, OH 45505