

## Installation Instructions

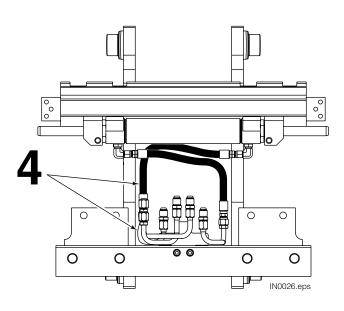
## 45C-ISS-A002 Conversion Kit 6912964

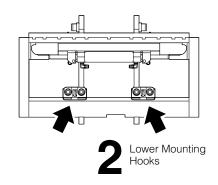
This sheet provides installation information for Conversion Kit 6912964. The kit includes new hoses, fasteners and a tube bracket with improved tube routing for components and connections.

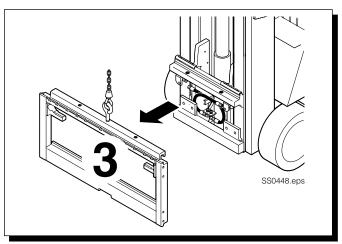
- **1** Remove the forks and backrest (if equipped).
- **2** Remove the lower mounting hooks.
- **3** Install an M12 lifting eye in the center threaded hole in the frame's top bar. Use a 1000 lb. (450 kg) capacity overhead hoist and lift the frame away from the integral carriage.

**NOTE:** Bearings and cylinder will remain on the integral carriage bars.

**4** Remove the existing hoses and tube bracket from the cylinder and integral carriage.







Part No. 6913539

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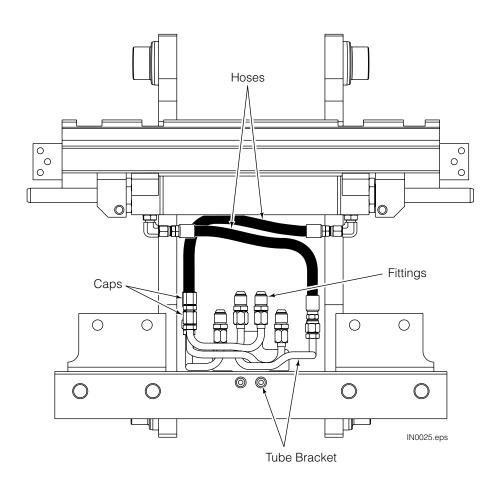
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**5** Install the conversion kit components. Tighten tube bracket capscrews to 14 ft.-lbs. (20 Nm).



- **6** Reinstall the frame to the integral carriage.
  - Install and adjust lower hooks as shown.

**CAUTION:** Lower hook clearance must be adjusted as shown for proper sideshifter operation.

• Lubricate both upper and lower sideshifter bearings with general-purpose chassis grease.

