INTRODUCTION

This manual is for the Cascade 4-Point Force Distribution Tester. Contents include trolley Installation and setup, measuring clamp force, display configuration, reviewing recorded data and parts.

IMPORTANT: For service, technical and software questions about the display, contact the service support department of Antibus Scales & Systems, Inc. (574) 233-3160 (US only). International countries should contact a local Rice Lake® Weighing Systems dealer.

Special Definitions

The statements shown appear throughout this manual where special emphasis is required. Read all WARNINGS and CAUTIONS before proceeding with any work. Statements labeled IMPORTANT and NOTE are provided as additional information of special significance or to make the job easier.

WARNING: When operating the attachment and 4-Point Force Distribution Tester, verify that all personnel are clear of the 4-Point Force Distribution Tester prior to clamping on the spindles.

WARNING – A statement preceded by WARNING is information that should be acted upon to prevent bodily injury. A WARNING is always inside a ruled box.

CAUTION – A statement preceded by CAUTION is information that should be acted upon to prevent machine damage.

IMPORTANT – A statement preceded by IMPORTANT is information that possesses special significance.

NOTE – A statement preceded by NOTE is information that is handy to know and may make the job easier.
Quick System Check

1. Plug the display’s power connector into a 120V power source.
2. Once the display shows the Home screen, press the button under “Start” menu option.
3. Then press the button under “Clamp” menu option.
4. Once the display shows the Clamp screen, press the button on the “Zero” menu option.
5. Clamp on the trolley’s spindle pads.
6. The display should show four clamp force values and four percentages. The display is working properly.
7. Release and OPEN the clamp arms.
8. Press the button under the “Home” menu option.
**Verify Spindle Length**

Perform the following for each spindle:

1. Place the spindle in the cradle located on the side of the trolley, as shown. Use the trolley width to set the overall length of the spindle. Adjust the length at the spindle pads.

2. Turn on the display. Adjust the spindle to show a preload of 5 ft-lbs. (6.8 Nm) on the display. Tighten locknuts.

3. Tap the spindle out to remove.

**CAUTION:** Failure to set the overall length of each spindle assembly to same length, will result in inaccurate clamp force results.
Adjust Spindle Supports

**IMPORTANT:** Perform this procedure with the aid of a Cascade sales representative to determine the optimal location of spindle pads for proper clamp force distribution.

1. Position the trolley between the carton clamp contact pad.

2. If required, adjust the supports to align the spindle pads to four locations on each of the carton clamp contact pads. The four locations on the contact pad, are determined by the type of products being handled. Contact a Cascade sales representative to determine optimal pad and spindle positioning.

3. From the Clamp screen on the display, press the button on the "Zero" menu option.
4 Clamp on the trolley's spindle pads.

5 Refer to the display's four percentages. Verify that the clamp force distribution is within the desired percentages and tolerances. If the tolerance difference is greater than allowable tolerance difference, the carton clamp pads require shimming. Refer to installation instructions for the carton clamp to shim:

- D-Series Carton Clamp Installation Instructions, Part No. 670488
- G-Series Carton Clamp Installation Instructions, Part No. 6033701.
- J-Series Carton Clamp Installation Instructions, Part No. 6871082.

6 Use a contrasting permanent marking device to outline each spindle pad on the contact pads.
MEASURING CLAMP FORCE

The following section covers the general procedure for measuring the clamp force of a carton clamp attachment. For further details on a specific step of the procedure, refer to Display Configuration section, pages 7-12. There are two methods of measuring, peak clamp force (procedure below) or live clamp force (procedure on the following page). Peak force is the highest clamp force measured. While in peak mode, the percentage distribution will also show. Live force is the real time clamp force measured.

Measure Peak Clamp Force

Peak Force is the maximum measured force applied to the spindles. Also, the display will show the distribution of the force applied to each spindle’s load cell.

1 Align the attachment pads with the trolley spindle pads.

2 From the Home Screen, press the button under "Start" menu option.

3 If required, enter the truck identification and pressure in the ID screen. Refer to Display Configuration, “Start Screen” for details, page 9.

4 Press the menu selection button under "Clamp" menu option.

5 Verify that the screen shows 'PEAK'. Refer to page 9, Step 2 to toggle between 'PEAK' and 'LIVE'.

6 If required, zero the loads cells.

7 If required, change the units, lb, (pounds-force) or N (newtons). Refer to Display Configuration, “Start Screen” for details, page 9.

8 Clamp on the spindle pads. The display will show force values and clamp force distribution percentages.

9 Release the spindle pads.

10 Information shown on the display can be saved and/or printed. Refer to Display Configuration, “Start Screen” for details, page 9.
Measure Live Clamp Force

Live clamp force is the real time (current moment in time) measured force applied to the spindles.

**IMPORTANT:** When measuring clamp force in "LIVE" mode, the data can not be saved or printed.

1. Align the attachment pads with the trolley spindle pads.

2. From the Home Screen, press the button under "Start" menu option.

3. Press the button under "Clamp" menu option.

4. Verify that the screen shows "LIVE". Refer to page 9, Step 2 to toggle between "PEAK" and "LIVE".

5. If required, zero the loads cells.

6. If required, change the units, lb (pounds-force) or N (newtons). Refer to Display Configuration, "Start Screen" for details, page 9.

7. Clamp on the spindle pads. The display will show force values. Clamp force for each spindle and clamp force will show on the display.

8. Release the spindle pads.
Display Buttons
The following is the basic layout of the display for reference:

A Text Box
B Display Screen
C Left and right arrows toggle between PEAK and LIVE (Clamp Screen)
D Accesses Character Menu Box
E Enter button – Accepts a value
F Menu Options
G Zeros clamp force (Clamp Screen)
H Toggle between units – Imperial and Metric
I NOTE: Buttons are not functional
J Buttons for selecting menu options
K Decimal button
L Numeric buttons
M CLR button – backspace when changing a value

Accessing the Home Screen
1 Plug the display power cord into a 120V power source.
   NOTE: If equipped with printer, plug the printer’s power cord into a power source.
2 Wait for the screen to load to the Home screen.
3 The Home screen will show. Press a menu option button:
   • Start (A) – Goes to the Start screen. This screen is for obtaining clamp force values. Refer to page 9.
     OR
   • Data (B) – Goes to the Data screen. This screen allows the user to view data stored or download stored data. Refer to page 10.
     OR
   • Setup (C) – Goes to the Setup screen. This screen has options for changing data/time, create/change password, change the screen’s contrast and adjust the threshold force value. Refer to page 11.

NOTE: Refer to the following page for the display’s layout.
Navigation Tree

From the home screen (shown), pressing one of the buttons, will go to following screens:

NOTE: For detailed information, refer to the following pages.
Start Screen

After the “Start” menu option button is pressed, the Start screen will show. From the Start screen:

1. When the “ID” menu option button is pressed, the screen goes to the ID screen. The screen will prompt:
   - A: Enter the truck identification. To enter the truck identification, use the numeric buttons and character menu box. To accept the truck identification, press the “enter” button.
   - **NOTE:** Refer to Appendix, “Letters and Special Characters”, page 24 for more detail.
   - B: Enter the pressure value. Use the numeric buttons to enter a value. To accept the value, press the “enter” button.
   - C: The screen will then return to the Start screen.

2. When the “Clamp” menu option button is pressed, the screen goes to the Clamp screen. The following options are available:
   - Use the left and right arrow button to toggle between “Peak” and “Live”. (A)
   - “Zero” menu option button (B) – Zeroes residual or unladen force values appearing on the display prior to clamping.
   - “Print” menu option button (C) – If equipped with the printer, the data will print out. The ticket will list the truck identification, pressure, peak clamp forces for each load cell, total clamp force, date and time.
   - “Save” menu option button (D) – The peak value is saved to the display’s internal memory.
   - “New” menu option button (E) – Returns to the Start screen.
   - “Home” menu option button (F) – Returns to the Home screen.

3. When the “Home” menu option button is pressed, the screen returns to the Home screen.
Data Screen

All clamp force data is stored in a database table format and can be downloaded to a USB flash drive. Data can also be viewed on the display screen.

IMPORTANT: Prior to pressing the “USB” menu option button, install a USB flash drive into the display’s USB port.

After the “Data” menu option button is pressed, the Data screen will show. From the Data screen:

1 When the “USB” menu option button is pressed, the screen goes to the USB screen. The screen will prompt:
   NOTE: If a USB flash drive is not installed, the text entry box will show, “No Device available”.
   A Use the arrow buttons to highlight “Save All Databases (*.db)”.
   B Press the “enter” button to save the database files to the USB flash drive.

2 When the “View” menu option button is pressed, the screen goes to the View screen. The following options are available:
   • “Page Up” menu option button (A) – The previous table page will show.
   • “Page Down” menu option button (B) – The next table page will show.
   2 (continued)
   • “Print” menu option button (C) – Allows for one row to be printed. The screen will prompt for the row number. Press the “enter” button to accept entered row number and create the printout.
   • “Delete” menu option button (D) – Deletes all data stored in the table.
   • “Home” menu option button (E) – Returns to the Home screen.

3 When the “Home” menu option button is pressed, the screen returns to the Home screen.

USB Screen

View Screen

Data Screen

AC2971.eps
Setup Screen

The Setup Screen contains five menu options. Four options change the following settings: Date and time, password enabled Setup screen, screen contrast and threshold force. The fifth option returns to the Home screen.

After the “Setup” menu option button is pressed, the Setup screen will show. From the Setup screen:

1. When the “Date/Time” menu option button is pressed, the following steps will show in the text entry box:
   A. Use the numeric buttons to change the time, in HHMMSS format.
   B. To accept the time value, press the “enter” button.
   C. Use the numeric buttons to change the date, in MMDYYYY format.
   D. To accept the time value, press the “enter” button.
   E. The screen returns to the main Setup screen.

2. When the “Password” menu option button is pressed, the following steps will show in the text entry box:
   A. To create/change the password. Use the numeric buttons and character menu box.
      NOTE: Refer to Appendix, “Letters and Special Characters”, page 24 for more detail.
   B. To accept the new/changed password, press the “enter” button.
   C. The screen returns to the main Setup screen.

Button Menu Options continued on the next page

Setup Screen - Change Date/Time

Setup Screen - Change Password
Setup Screen (continued)
After the "Setup" menu option button is pressed, the Setup screen will show. From the Setup screen:

3 When the "Contrast" menu option button is pressed, the screen will prompt:
   A Use the numeric buttons to enter a value within the range of 0 to 127.
   B To accept the contrast value, press the "enter" button.
   C The screen returns to the main Setup screen.

4 When the "Threshold Force" menu option button is pressed, the screen will prompt:
   A Use the numeric buttons to change the Threshold Force value. This is the minimal value that will produce a response when a force is being applied to the spindles. The default value is set to 10.
   B To accept the threshold force value, press the "enter" button.
   C The screen returns to the main Setup screen.

5 When the "Home" menu option button is pressed, the screen returns to the Home screen.
The original file saved to the USB flash drive is a database file (file extension: ".DB"). If a database program is not available to view, the file can be opened by performing the following procedure.

**Note:** The following procedure uses Excel 2010. Other similar software may have a different procedure than the one shown below.

1. Plug the USB flash drive into a computer USB port. Navigate to the root directory (top level) of the USB flash drive.

2. Locate the file called "TRANSACT.DB". Create a copy of the file on the USB flash drive or to a specified file location.

3. Change the copied file’s file extension from "DB" to "txt". Example: TRANSACT.DB becomes TRANSACT.txt

4. Launch Excel software.

5. In the Excel menu, choose "File" and then "Open".

6. In the "Open" dialog box, change the filter to "All Files ("."").

7. Choose the file "TRANSACT.txt" from the file location the file was copied to (Step 2).

8. Click the "Open" button.
9 A "Text Important Wizard" dialog box will appear. Verify that the following options are selected:
   A Original Data Type: Delimited
   B Delimiters: check "Other", add "|" in the text box next to the check box.
   NOTE: The character "|" (vertical bar), can be found on the keyboard above the backslash (reverse solidus). To add the character press the "shift" key + "\" key.
   C Column Data Format: "General"

10 Choose the "Finish" button. The file will open.

11 Save the file as an Excel document (file type ".xlsx").

12 The file is ready to review.
   A Upper Back Clamp Force
   B Upper Front Clamp Force
   C Lower Back Clamp Force
   D Lower Front Clamp Force
   E Total
   F Date and Time
   G Pressure Type
   H Truck ID
### 4-Point Force Distribution Tester

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◆ Includes items 1–7.
▲ Includes items 8–11.
● See Trolley Assembly page for parts breakdown.
▼ Includes items 6 and 7.
■ Quantity as required.

Kit contains 15 ft. (4.5 m) of hook and loop tie and 10 buckles. The kit makes 8 to 10 ties.

Reference: 4-Point Force Distribution Tester with Printer, part no. 6842303.

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Printer Paper Replacement

Use Epson Thermal Paper

Manufacturer's Part No.: NTP080-80

Paper Width: 3.15 in. (80 mm)

Maximum Diameter: 3.27 in. (83 mm)

Spool Diameter: 0.47 in. (12 mm) ID

0.71 in. (18 mm) OD

NOTE: Install paper in the direction as shown.
## Trolley Assembly

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**Notes:**
- ▲ Includes items 8-12.
- ▼ Includes items 23-28.
- ● Includes items 14-19.
- ■ Includes items 20-22.
- ◆ See Rail Assembly page for parts breakdown.
- ❍ See Cradle Assembly page for parts breakdown.
- □ See Leg Assembly page for parts breakdown.
- ❍ See Rail Adjuster Assembly page for parts breakdown.
- ✗ Quantity for one assembly.
## Swivel Pad Assembly

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*Includes items 6-8.*
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<td>Anchor Fastener</td>
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■ See Cradle Assembly page for parts breakdown.
# Cradle Assembly

![Cradle Assembly Diagram](AC3083.ai)

<table>
<thead>
<tr>
<th>REF</th>
<th>QTY</th>
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- Includes items 5-10.
Front Leg Assembly

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Rear Leg Assembly

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</table>
Rail Adjuster Assembly

NOTE: When installing Rail Adjuster Assembly into the trolley, remove items 6 and 9 prior to installation (or removal). After the assembly is positioned in the trolley, reinstall items 6 and 9.
Letters and Special Characters

Refer to the following when text, special characters or numbers are required.

1. When text or special character(s) is required, press the “Up” arrow button to open the Character Menu Box.

2. For each character position:
   - Press a numeric button
   OR
   - Use the arrow buttons to move the cursor to highlight a letter or special character and then press the “enter” button.

3. When finished with entering numbers, letters and/or special characters, use the arrow buttons to move the cursor into the text entry box.

   **NOTE:** Always verify that the cursor is **not** in the character menu box. Pressing the “enter” button will add the highlighted character to the text entry box rather than accepting the entered text.

4. Press the “enter” button to accept the value.
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AMERICAS

Cascade Corporation
U.S. Headquarters
2201 NE 201st
Fairview, OR 97024-9718
Tel: 800-CASCADE (227-2233)
Fax: 888-329-8207

Cascade Canada Inc.
5570 Timberlea Blvd.
Mississauga, Ontario
Canada L4W-4M6
Tel: 905-629-7777
Fax: 905-629-7785

Cascade do Brasil
Praça Salvador Rosa,
131/141-Jordanópolis,
São Bernardo do Campo - SP
CEP 09891-430
Tel: 55-13-2105-8800
Fax: 55-13-2105-8899

EUROPE-AFRICA

Cascade Italia S.R.L.
European Headquarters
Via Dell’Artigianato 1
37030 Vago di Lavagno (VR)
Italy
Tel: 39-045-8989111
Fax: 39-045-8989160

Cascade (Africa) Pty. Ltd.
PO Box 625, Isando 1600
60A Steel Road
Sparton, Kempton Park
South Africa
Tel: 27-11-975-9240
Fax: 27-11-394-1147

ASIA-PACIFIC

Cascade Japan Ltd.
2-23, 2-Chome,
Kukuchi Nishimachi
Amagasaki, Hyogo
Japan, 661-0978
Tel: 81-6-6420-9771
Fax: 81-6-6420-9777

Cascade Korea
121B 9L Namdong Ind.
Complex, 691-8 Gojan-Dong
Namdong-Ku
Inchon, Korea
Tel: +82-32-821-2051
Fax: +82-32-821-2055

Cascade-Xiamen
No. 668 Yangguang Rd.
Xinyang Industrial Zone
Haicang, Xiamen City
Fujian Province
P.R. China 361026
Tel: 86-592-651-2500
Fax: 86-592-651-2571

Cascade Australia Pty. Ltd.
1445 Ipswich Road
Rocklea, QLD 4107
Australia
Tel: 1-800-227-223
Fax: +61 7 3373-7333

Sunstream Industries
Pte. Ltd.
18 Tuas South Street 5
Singapore 637796
Tel: +65-6795-7555
Fax: +65-6863-1368

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