



Parts Manual

Model _____ **Fork Positioner**

Serial Number _____ **55F-FPB-113**

cascade[®]

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

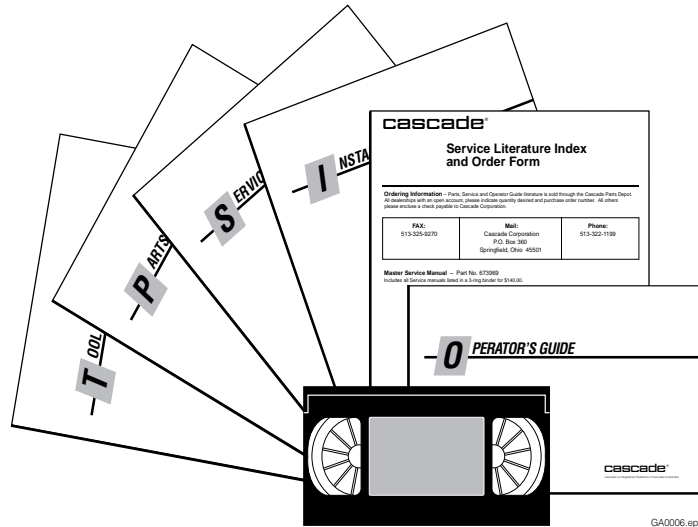
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

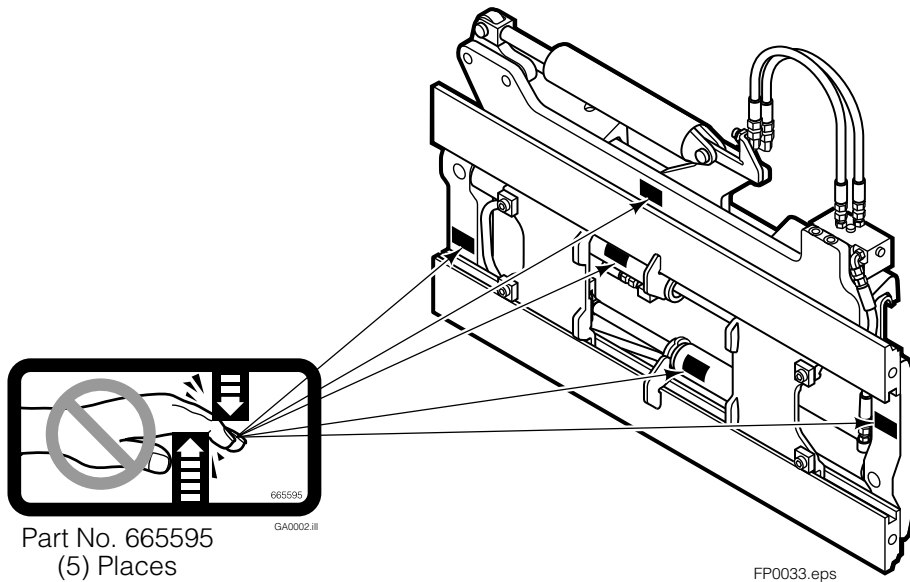
Publications



GA0006.eps

55F	
PART NO.	DESCRIPTION
	Parts Manual
208743	Service Manual
688261	Operators Guide
207363	Installation Instructions
680664	Servicing Cascade Cylinders-VHS
679929	Tool Catalog
673964	Literature Index Order Form

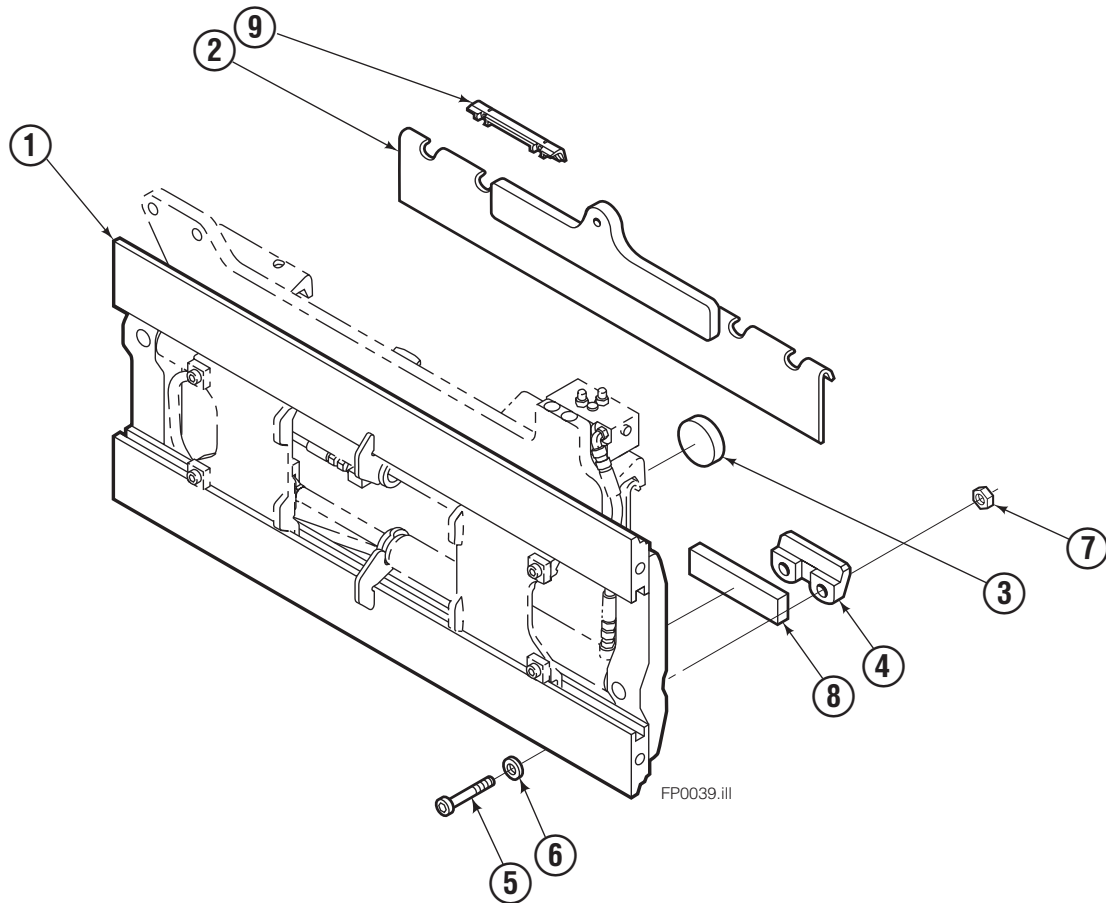
Safety Decals



Part No. 665595
(5) Places

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Mounting Group Non-Sideshifting

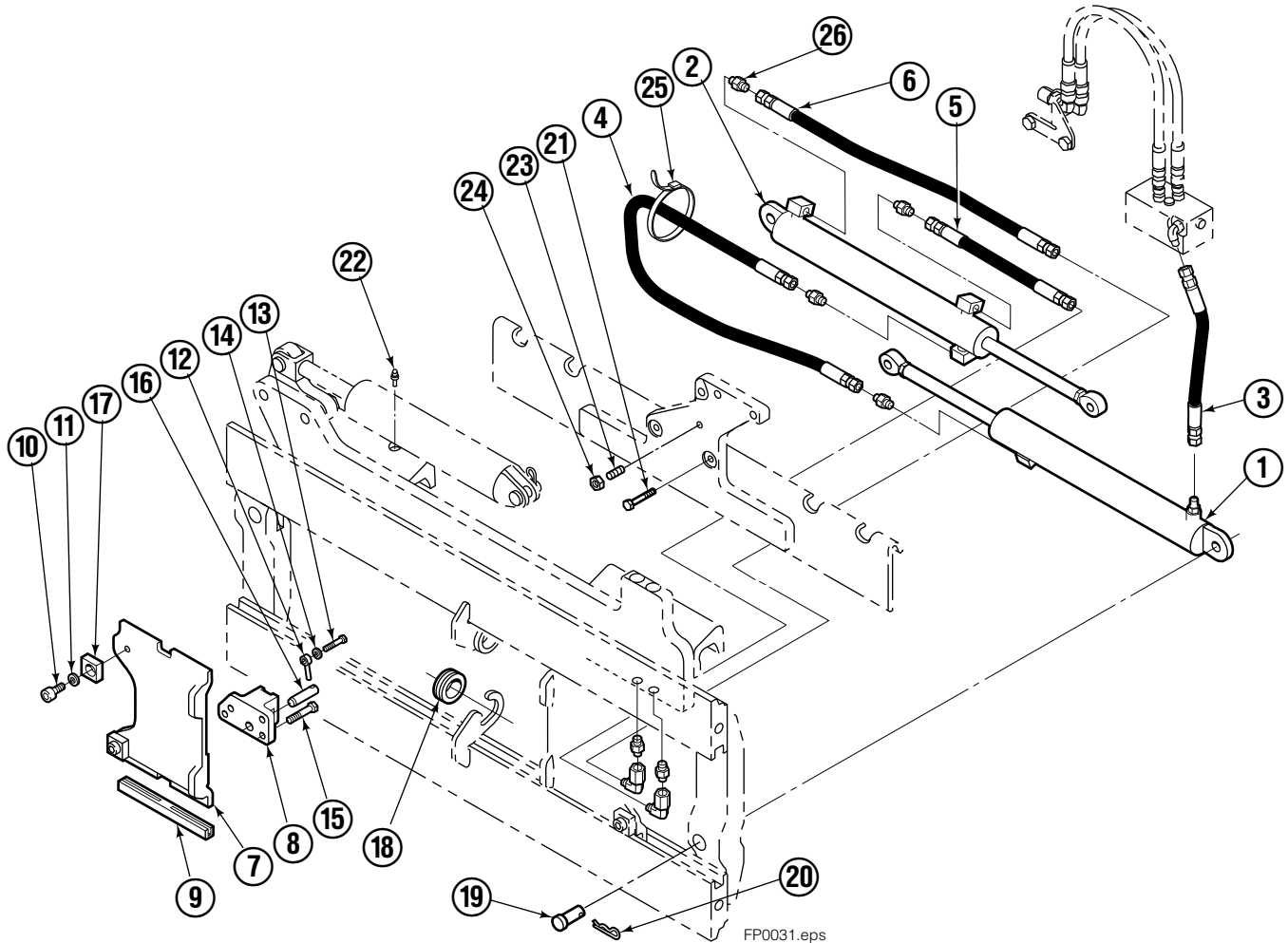


Reference:
BC-101
SK-5981

55F							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		207335●	Non-Sideshifting Mounting-41" ■	5	4	766154	Capscrew, M16x2,0x40-8.8
1	1	395316	Frame-41" ■	6	4	667225	Washer
2	1	207193	Anchor Bracket-41" ■	7	4	678990	Nut
3	1	206917	Center Bearing-49" only	8	2	207209	Lower Bearing
4	2	204186	Lower Hook	9	2	204187	Upper Bearing

■ Carriage width.
● Includes items 2 through 9.
Reference: S-3989, S-3972

Hydraulic/Fork Group



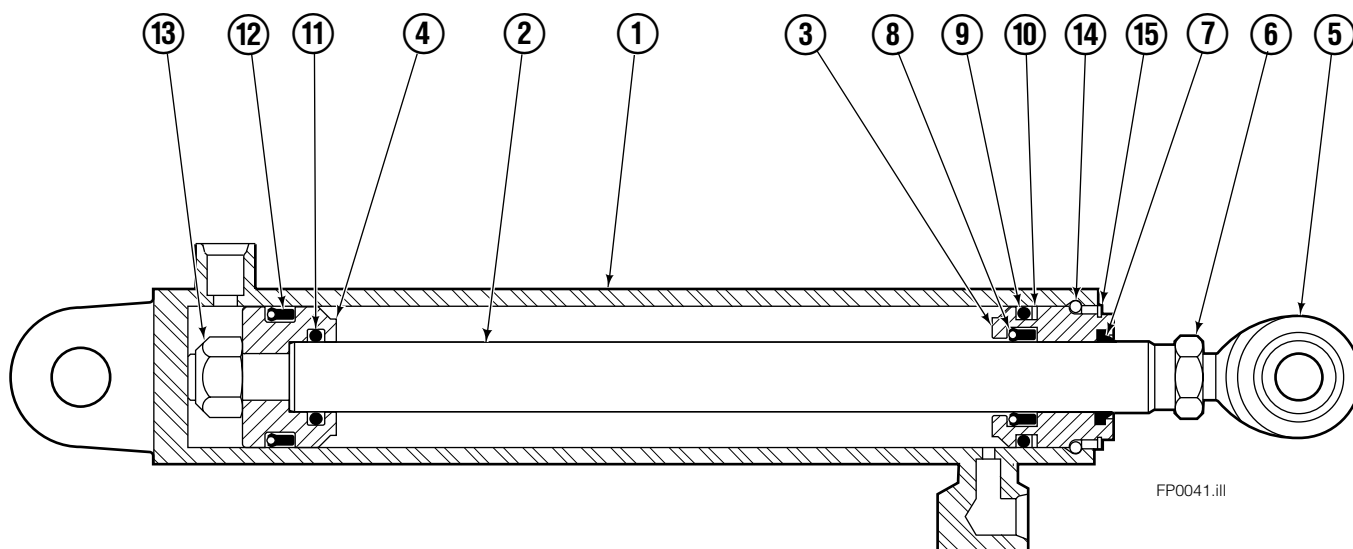
Reference:
BC-101
SK-5981

55F							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		●207221	Hydraulic Group-41" ■	13	2	763169	Capscrew
		□206912	Fork Group	14	2	680217	Lockwasher
◆1	1	583944	Cylinder Assembly L. H. 41" ■	15	8	206924	Capscrew
▼2	1	583952	Cylinder Assembly R. H. 41" ■	16	2	206925	Pin
3	1	207567	Hose-41" ■	17	4	207552	Block
4	1	207568	Hose-41" ■	18	2	206916	Grommet
5	1	207565	Hose	19	2	206926	Clevis Pin
6	1	207569	Hose-41" ■	20	2	207210	Hairpin Cotter
7	2	207208	Fork Carrier	21	2	768551	Capscrew
8	2	206914	Lug	22	2	7403	Grease Fitting
9	4	206915	Bearing	23	1	768753	Setscrew
10	4	206922	Capscrew	24	1	207211	Jam Nut
11	4	678991	Lockwasher	25	1	200008	Cable Tie
12	2	206923	Eyebolt	26	6	617915	Fitting, 4-4

- Carriage width.
- ◆ See L.H. Cylinder page for parts breakdown.
- ▼ See R.H. Cylinder page for parts breakdown.

- Includes items 1 through 6.
- Includes items 7 through 26.

Left Hand Cylinder



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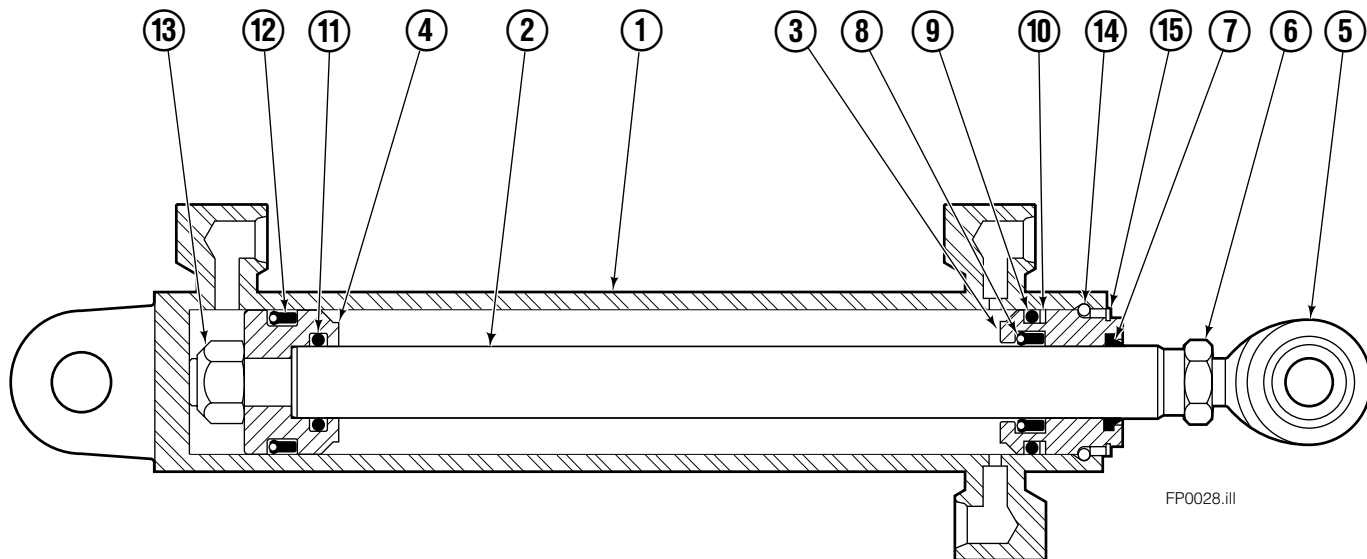
55F			
REF	QTY	PART NO.	DESCRIPTION
		583944	Cylinder Assembly – 41" ■
1	1	564169	Shell – 41" ■
2	1	564185	Rod – 41" ■
3	1	685664	Retainer
4	1	685665	Piston
5	1	564193	● Rod End
6	1	5718	● Nut
7	1	636850	● Rod Wiper
8	1	646540	● Rod Seal
9	1	2718	● O-Ring
10	1	615122	● Back-up Ring
11	1	2710	● O-Ring
12	1	663728	● Piston Seal
13	1	563462	Piston Nut
14	1	563916	Retaining Ring
15	1	3137	Snap Ring
		684827	Service Kit

■ Carriage width.

● Included in Service Kit 684827.

Reference: 2-6140, 2-6141.

Right Hand Cylinder



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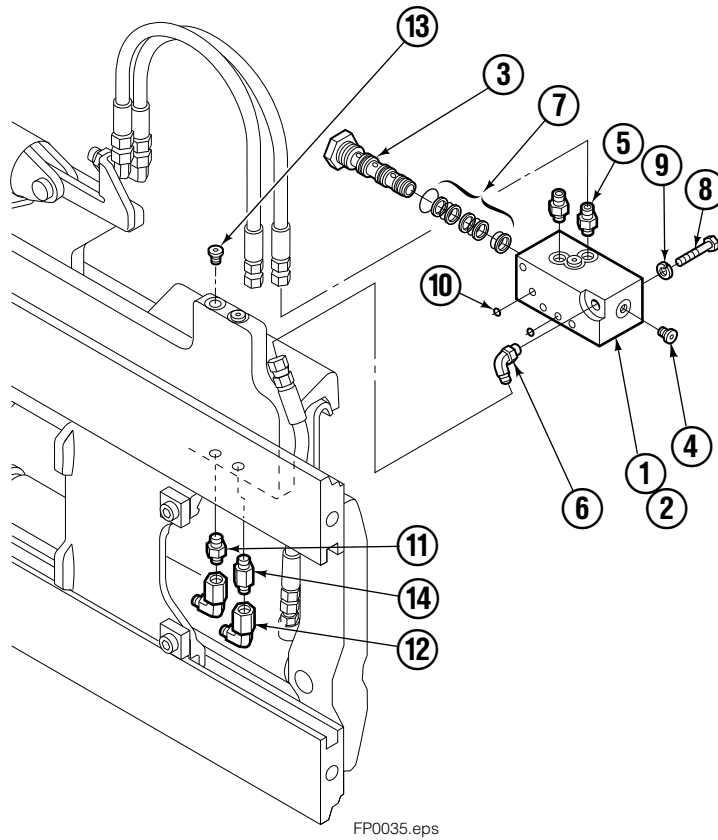
55F			
REF	QTY	PART NO.	DESCRIPTION
		583952	Cylinder Assembly – 41" ■
1	1	564177	Shell – 41" ■
2	1	564185	Rod – 41" ■
3	1	685664	Retainer
4	1	685665	Piston
5	1	564193	● Rod End
6	1	5718	● Nut
7	1	636850	● Rod Wiper
8	1	646540	● Rod Seal
9	1	2718	● O-Ring
10	1	615122	● Back-up Ring
11	1	2710	● O-Ring
12	1	663728	● Piston Seal
13	1	563462	Piston Nut
14	1	563916	Retaining Ring
15	1	3137	Snap Ring
		684827	Service Kit

■ Carriage width.

● Included in Service Kit 684827.

Reference: S-6138, S-6139.

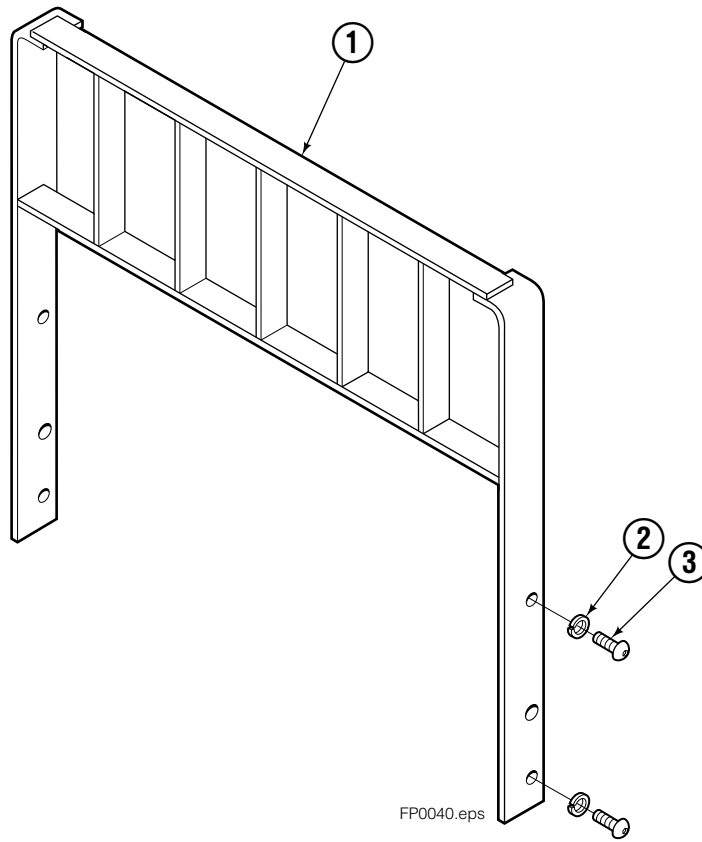
Flow Divider Group



55F			
REF	QTY	PART NO.	DESCRIPTION
		206921	Flow Divider Group
1	1	■ 206919	Valve
2	1	206918	Valve Body
3	1	207301	Cartridge-Combiner
4	2	663694	Fitting, 3
5	2	617915	Fitting, 4-4
6	1	617917	Fitting, 4-4
7	1	679992	Service Kit
8	3	685105	Capscrew
9	3	678993	Lockwasher
10	2	207300	O-Ring
11	6	617915	Fitting, 4-4
12	2	617641	Fitting, 4-4
13	2	609234	Fitting, 4-4
14	1	617916	Fitting, 4-4

■ Includes items 1 through 7.

Backrest



55F			
REF	QTY	PART NO.	DESCRIPTION
1	1	207131	Backrest-41"x48"■
2	4	684586	Lockwasher
3	4	200173	Capscrew

■ Width by Height.
Ref: 3S-3979.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department.

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