



Parts Manual

Model 35D Carton Clamp

Serial Number 35D-CCS-288

cascade[®]
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

Safety Decals



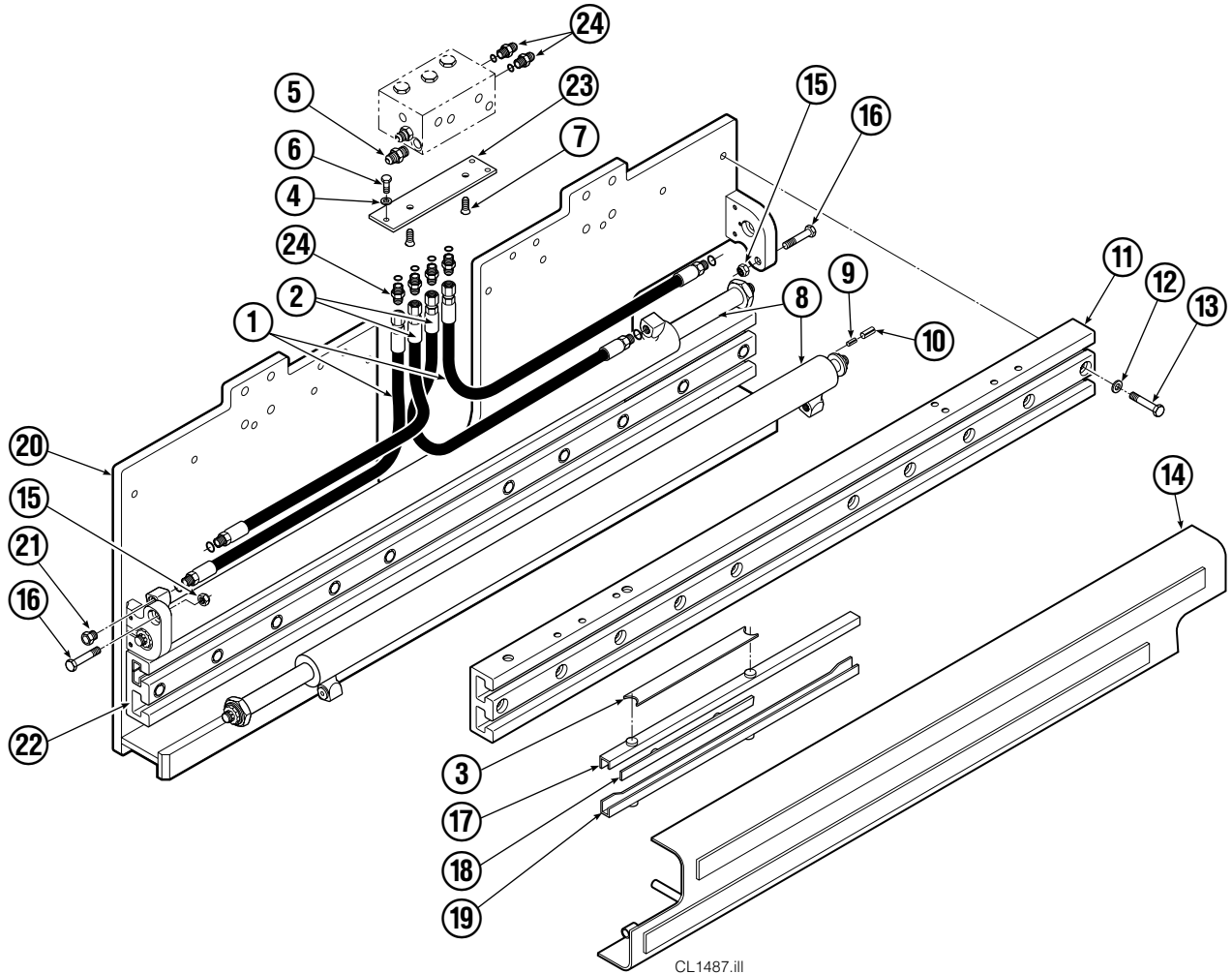
REF	QTY	PART NO.	DESCRIPTION
1	1	679150	No Step Decal
2	2	665595	No Hand Hold Decal
3	1	679059	Quick Change Hook Decal

Publications



PART NO.	DESCRIPTION
670487	Service Manual
670834	Operators Guide
670488	Installation Instructions
680664	Servicing Cascade Cylinders-VHS
679929	Tool Catalog
673964	Literature Index Order Form

Base Unit Group



CL1487.ill

25D

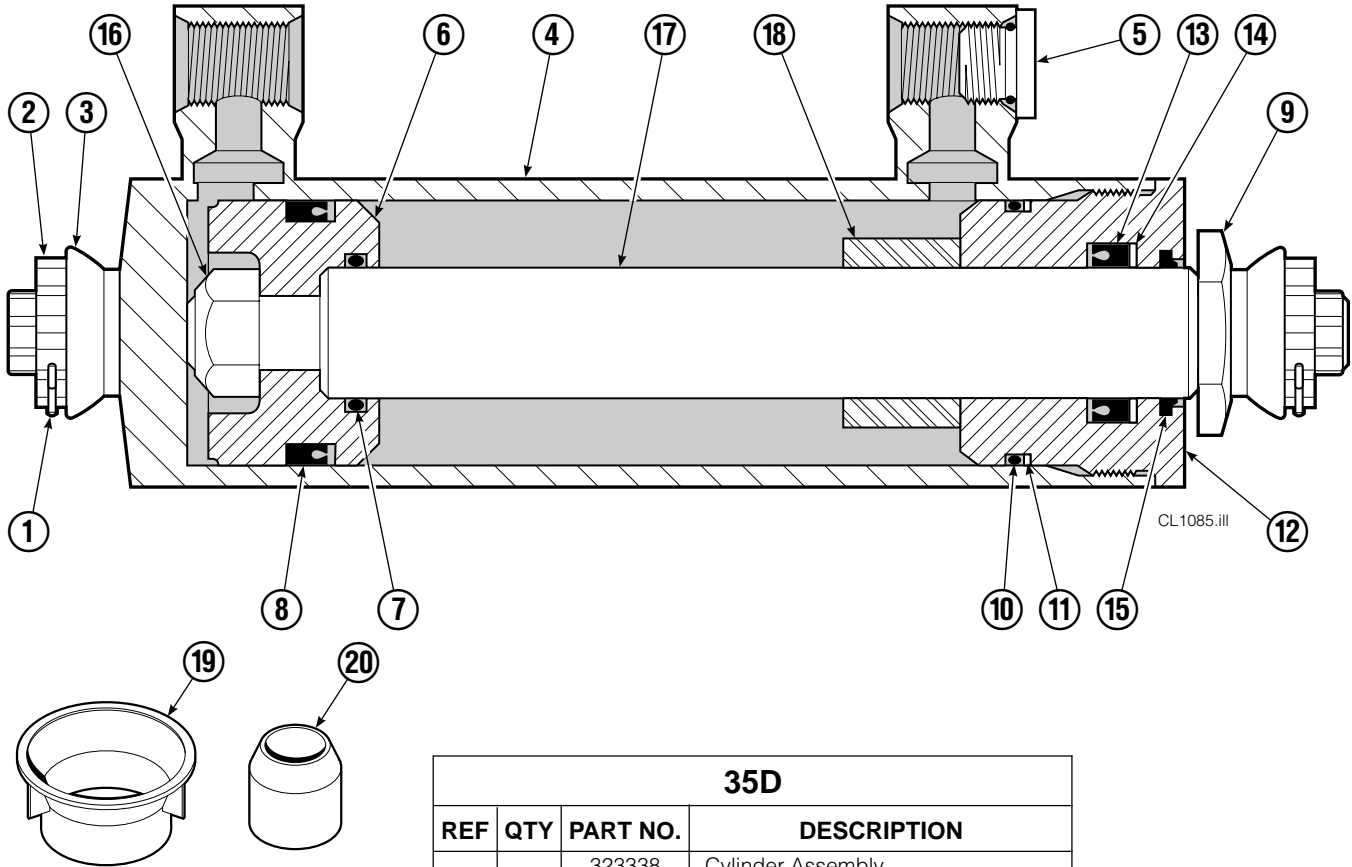
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	2	201255	Hose, 35.00 in.	13	8	684659	Capscrew, M12x75
2	2	688700	Hose, 26.60 in.	14	1	323326	Bumper
3	1	675326	Shim Kit ■	15	2	773842	Nut, M12
4	2	209021	Washer, M10	16	2	768414	Capscrew, M12x65
5	1	601377	Fitting, 8-8	17	4	208857	Bearing
6	2	684594	Capscrew, M10x20	18	4	667663	Bearing
7	2	766646	Capscrew, M10x20	19	4	208858	Bearing
8	2	323338	Cylinder ▲	20	1	6000748	Mounting Plate
9	2	768953	Roll Pin - Inner	21	2	602580	Fitting, 8
10	2	769009	Roll Pin - Outer	22	1	3014787	Frame - Lower
11	1	3014786	Frame - Upper	23	1	669957	Plate
12	8	667910	Washer	24	6	611288	Fitting, 6-8

■ Includes two .015 Shims, and eight .020 Shims.

▲ See Cylinder page for parts breakdown.

Reference: Base Unit 3014788.

Cylinder



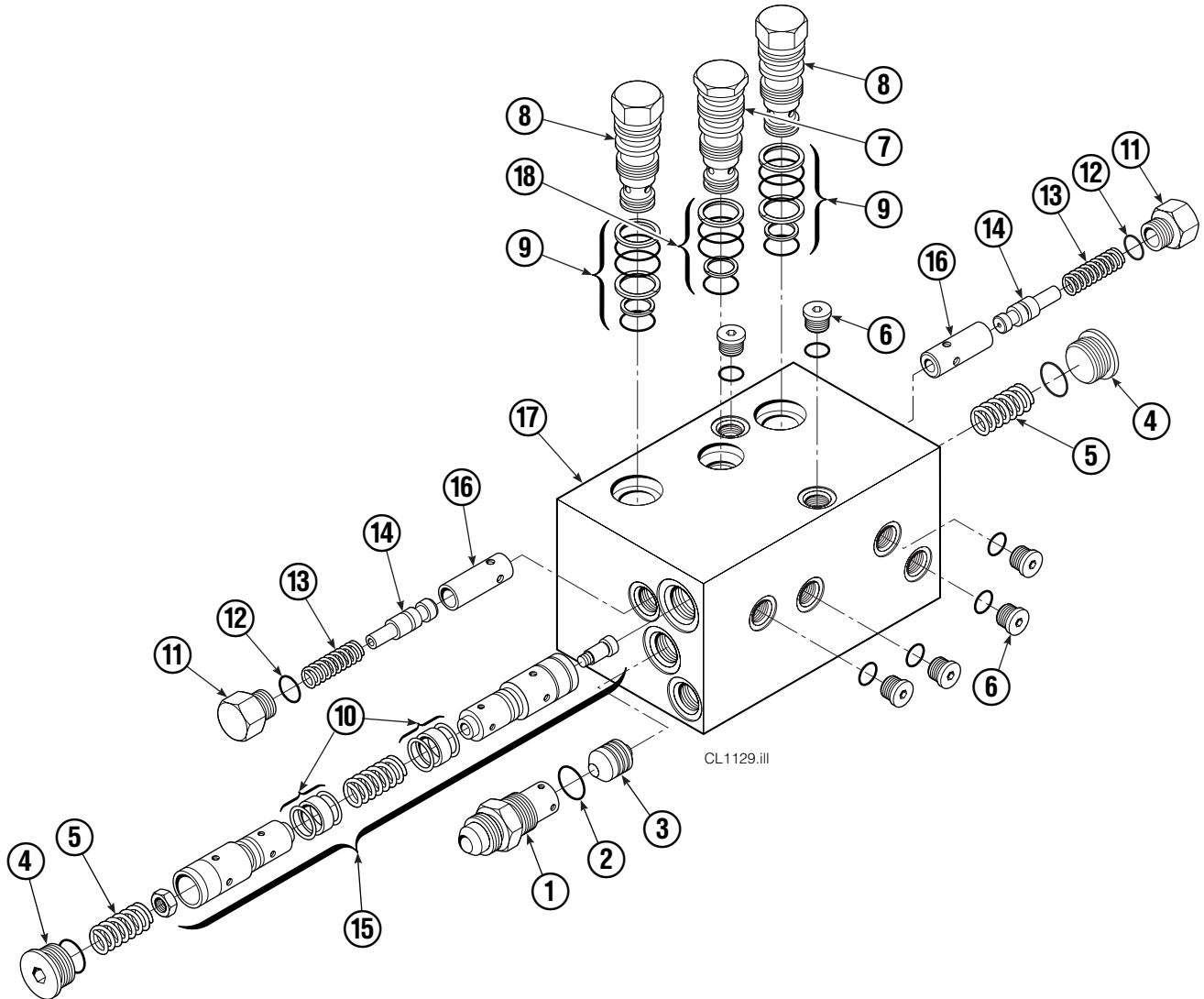
35D			
REF	QTY	PART NO.	DESCRIPTION
		323338	Cylinder Assembly
1	2	6510	Cotter Pin ■
2	2	667624	Nut Retainer ■
3	2	667625	Nut ■
4	1	323337	Shell
5	1	602580	Fitting
6	1	558400	Piston
7	1	2716	O-Ring ▲
8	1	662454	Seal ▲
9	1	667626	Washer
10	1	2787	O-Ring ▲
11	1	615130	Back-Up Ring ▲
12	1	667917	Retainer
13	1	662448	Seal ▲
14	1	638243	Nylon Ring ▲
15	1	636853	Wiper ▲
16	1	668031	Nut
17	1	323336	Rod
18	1	—	Spacer
19	1	671049	Seal Loader, Piston ▲
20	1	671052	Seal Loader, Retainer ▲
		667995	Service Kit

▲ Included in Service Kit 667995.

■ Included in Nut Service Kit 668926.

Reference: S-7662.

Check Valve

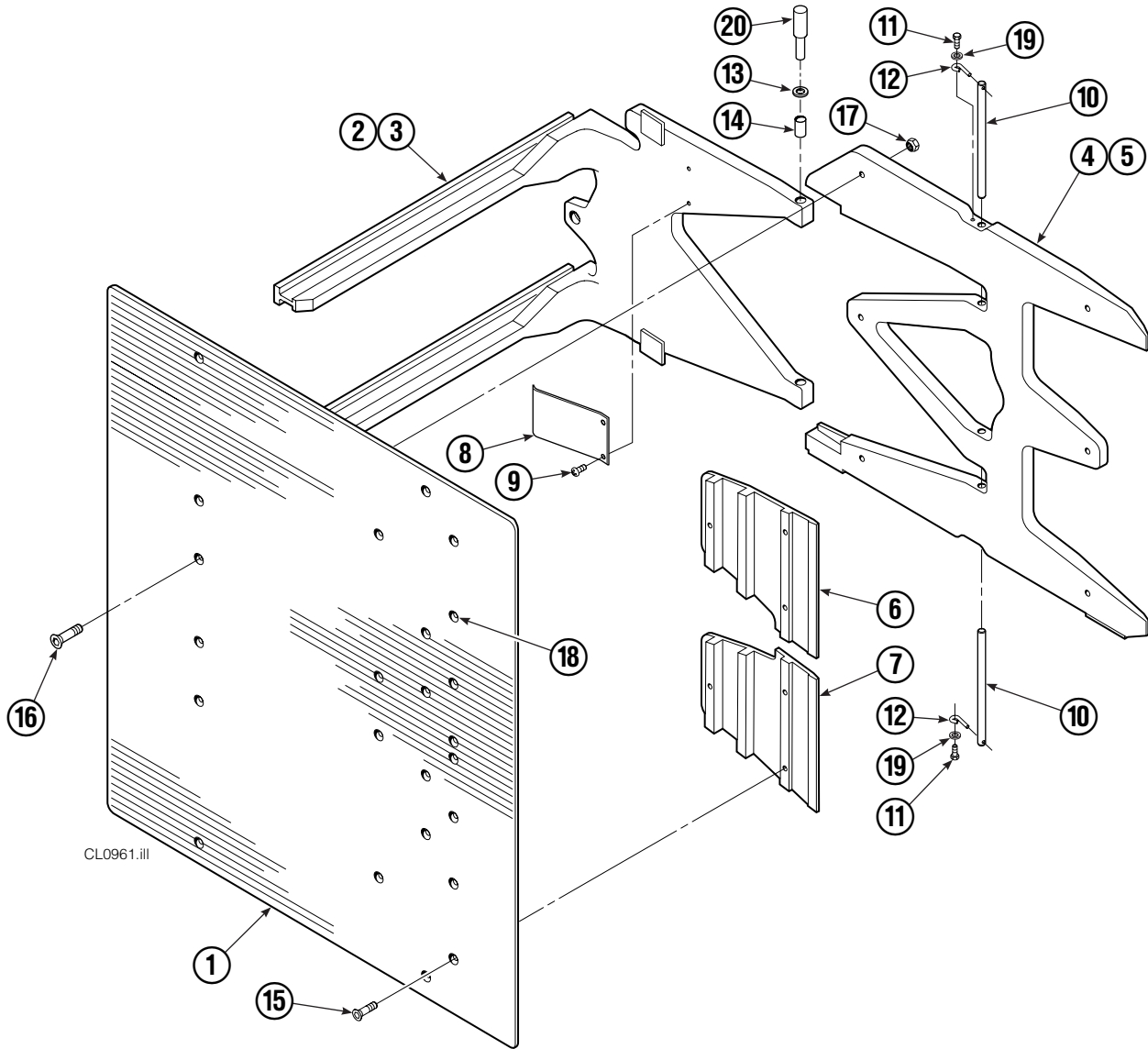


REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		669762	Check Valve – Flow Divider	10	1	679846	Low Flow Spool Kit
1	1	667490	Special Fitting	11	2	667494	Fitting
		2841	O-Ring ●	12	2	2840	O-Ring ●
3	1	667471	Spool	13	2	673098	Spring
4	2	609453	Fitting, 10	14	2	667492	Poppet
5	2	667487	Spring	15	1	673089	Spool Assembly
6	6	604510	Fitting, 6	16	2	667491	Sleeve
7	1	678270	Check Valve – VPO	17	1	669763	Valve Body
8	2	659058	Check Valve – PO	18	1	661347	Service Kit ●
9	2	667516	Service Kit ●			667513	Service Kit

● Included in Service Kit 667513.

Reference: SK-5302.

Arms and Pads

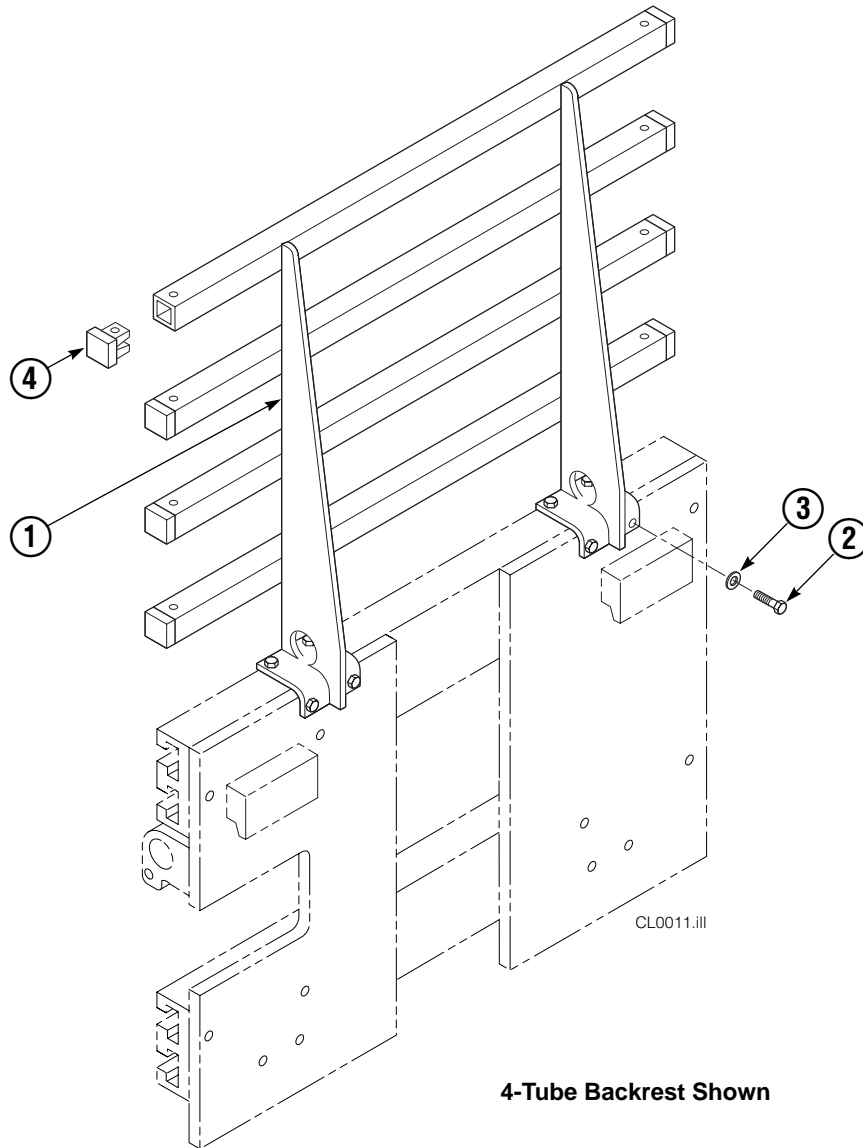


25D							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	2	222716	Contact Pad – 48x60 in.	10	4	210161	Pin
2	1	220959	Arm – LH	11	4	787372	Capscrew, M8 x 20
3	1	221088	Arm – RH	12	4	682999	Eye Pin
4	1	210403	Stabilizer – LH	13	8	675620	Washer, M10
5	1	210406	Stabilizer – RH	14	8	200590	Bushing
6	2	210180	Filler Block – LH Upper/RH Lower	15	12	766646	Capscrew, M10 x 20
7	2	210179	Filler Block – RH Lower/RH Upper	16	12	768706	Capscrew, M12 x 35
8	2	210154	Spring	17	12	773842	Nut, M12
9	4	203405	Capscrew, M10 x 16	18	▲	676841	Contact Pad Repair Kit
10	4	210161	Pin	19	4	787398	Washer, M8
11	4	787372	Capscrew, M8 x 20	20	1	675626	Tool – Bushing Driver

Reference: 210409, 210495, SK-6390.

▲ Repairs one hole.

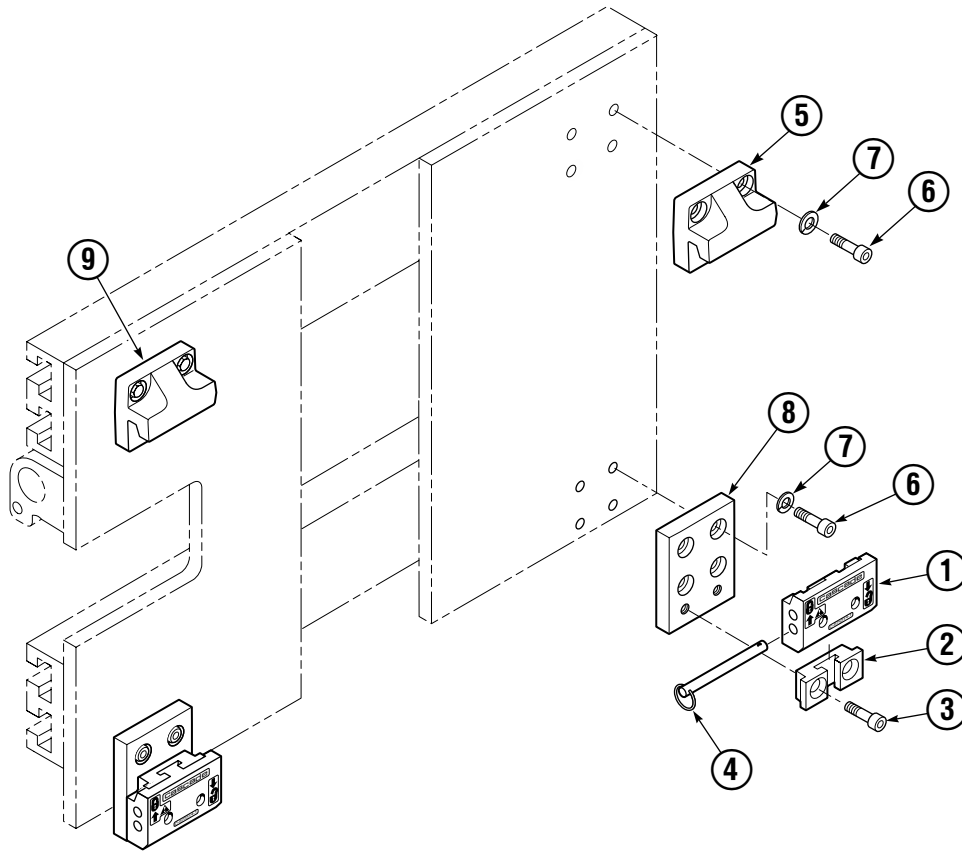
Backrest Group



REF	QTY	PART NO.	DESCRIPTION
		6019600	Backrest Group
1	1	369800	Backrest
2	8	768810	Capscrew, M10 x 30
3	8	667910	Washer, 1/2 in. ID
4	▲	674356	Tube End

▲ As required.

Mounting Group



CL0644.III

Class III			
REF	QTY	PART NO.	DESCRIPTION
		3011057	Mounting Group
		3011058	Lower Hook Group ▲
1	2	675957	Lower Hook
2	2	675958	Guide
3	4	685262	Capscrew
4	2	678832	Pin
5	1	650050	Upper Hook – RH
6	16	769573	Capscrew
7	16	678992	Lockwasher
8	2	3011053	Adapter Plate
9	1	666017	Upper Hook – LH

▲ Includes items 1 – 4.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department.

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