



Parts Manual

Model 30G Rotator

Catalog Number 30G-RRB-10A R2

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

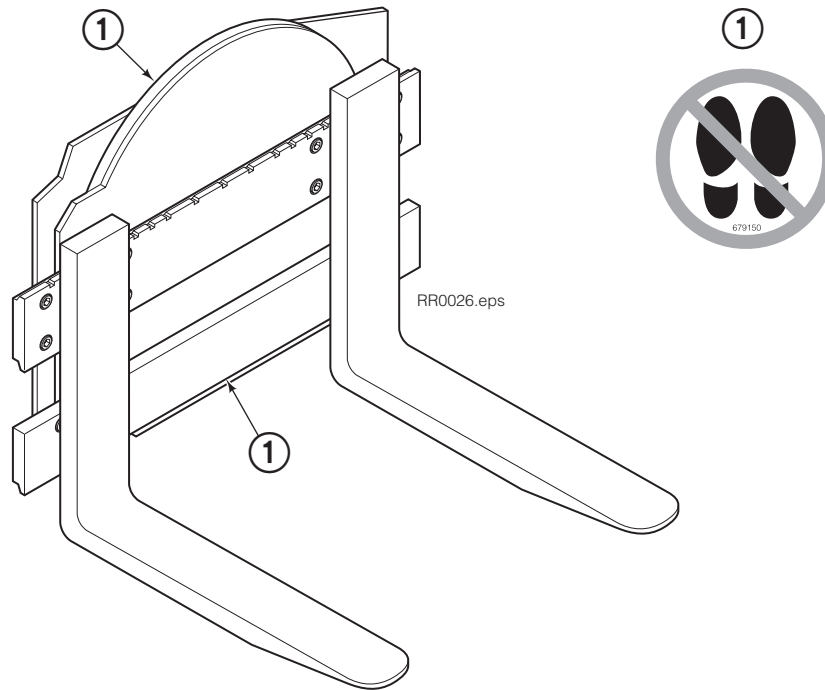
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

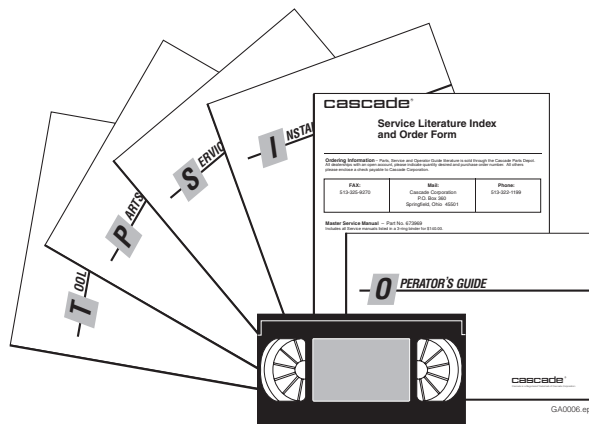
Safety Decals



RR0026.eps

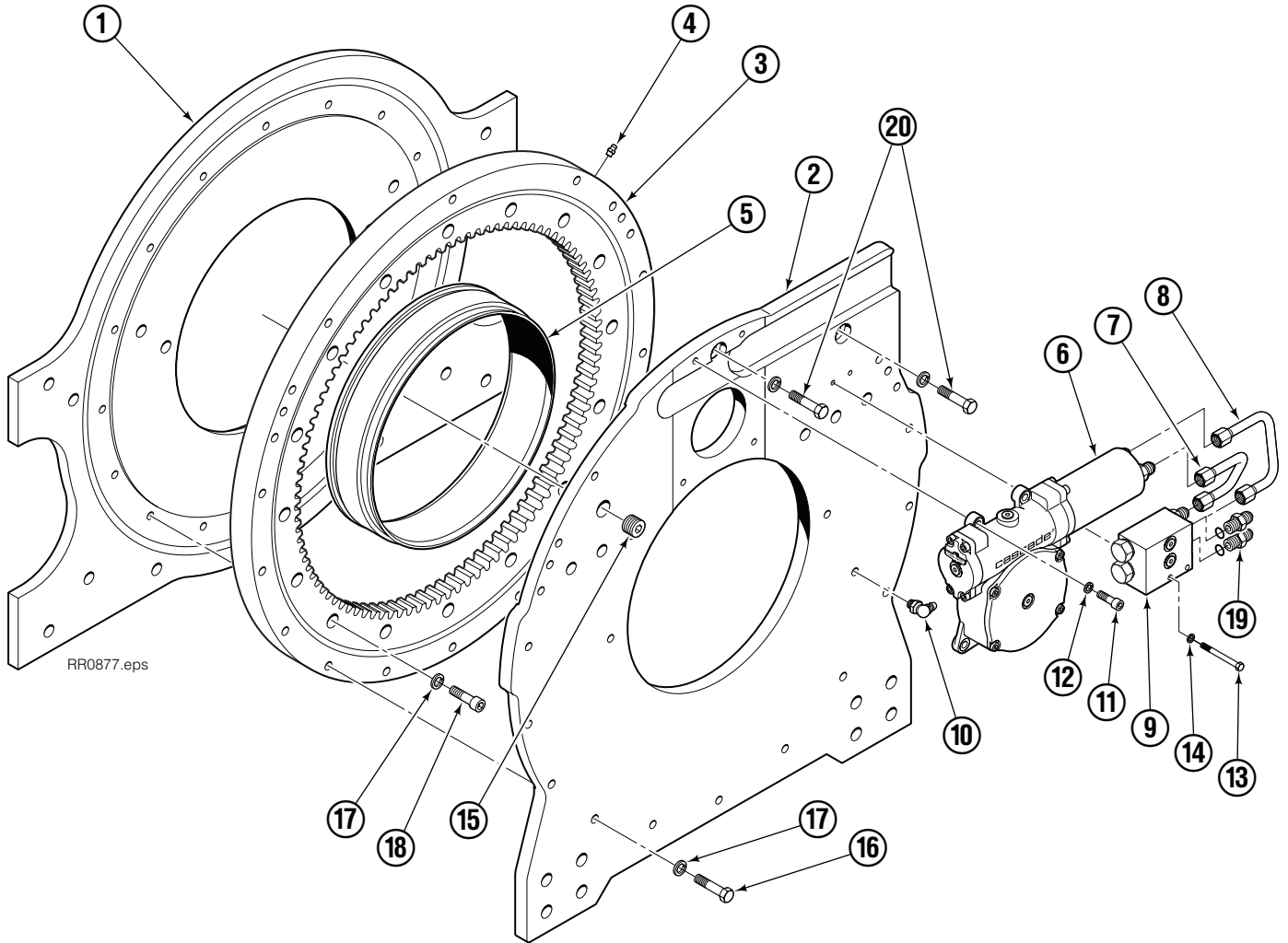
G Rotator			
REF	QTY	PART NO.	DESCRIPTION
1	1	679150	No Step Decal

Publications



G Rotator	
6073002	Installation Instructions
672714	Operator Guide
6073955	Service Manual
679929	Tool Catalog
673964	Literature Index Order Form

Rotator Group



RR0877.eps

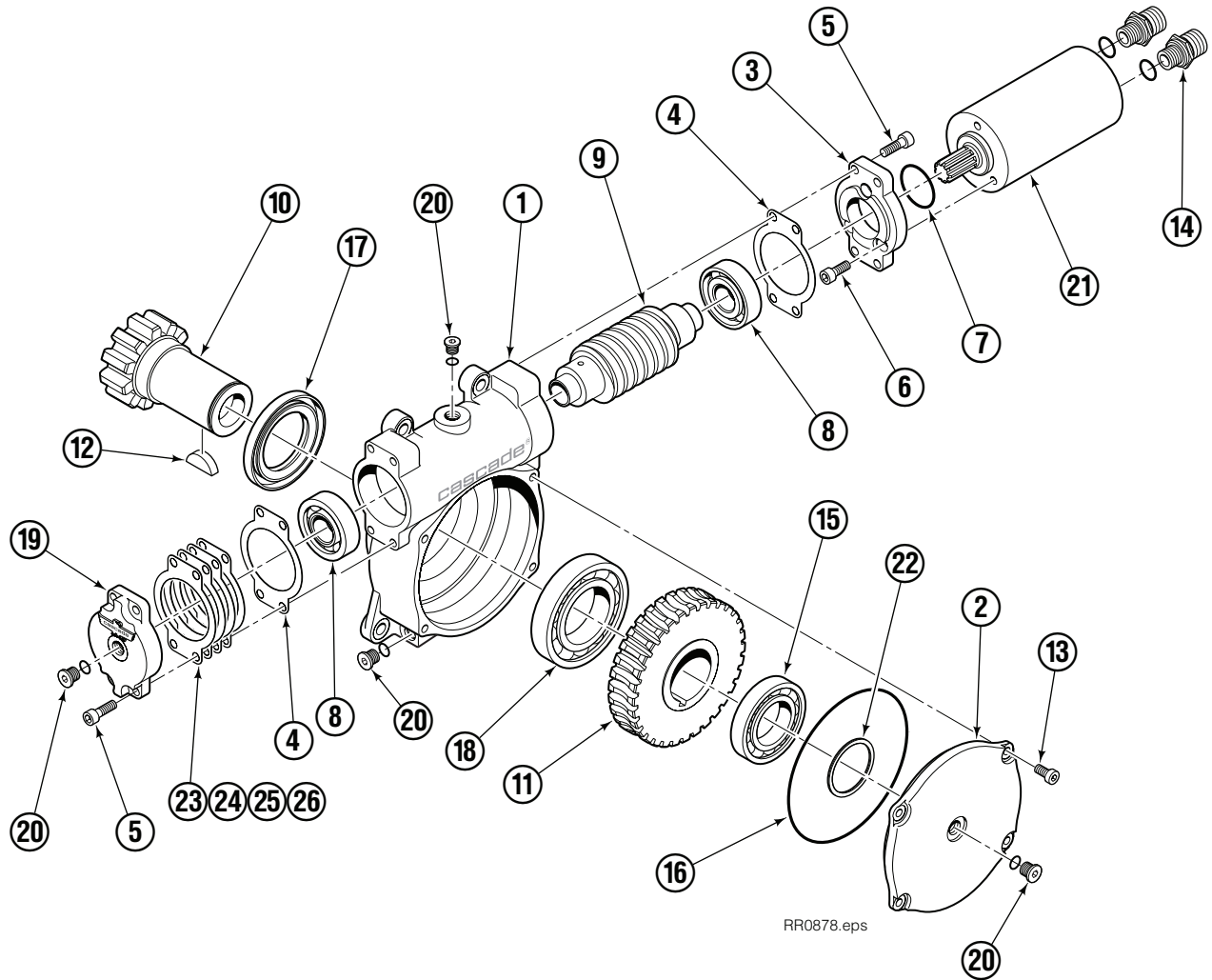
30G

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6804837	Rotator Group	11	4	6064636	Capscrew, M8 x 25
1	1	6804485	Faceplate	12	4	680253	Lockwasher, M8
2	1	6800078	Baseplate	13	2	787379	Capscrew, M6 x 55
3	1	6800068	Bearing Assembly	14	2	206323	Lockwasher, M6
4	1	7401	Grease Fitting	15	1	6610	Plug
5	1	6803075	Bearing Seal	16	18	6055606	Capscrew, M10 x 45
6	1	6098733	Drive Group ●	17	36	683826	Lockwasher, M10
7	1	6808907	Tube	18	16	6064634	Capscrew, M10 x 35
8	1	6809050	Tube	19	2	604511	Fitting, 6-6 ★
9	1	6809211	Valve Assembly ■	20	2	6096905	Capscrew, M10 x 35
10	1	7406	Grease Fitting				

- See Drive page for parts breakdown.
- See Valve page for parts breakdown.

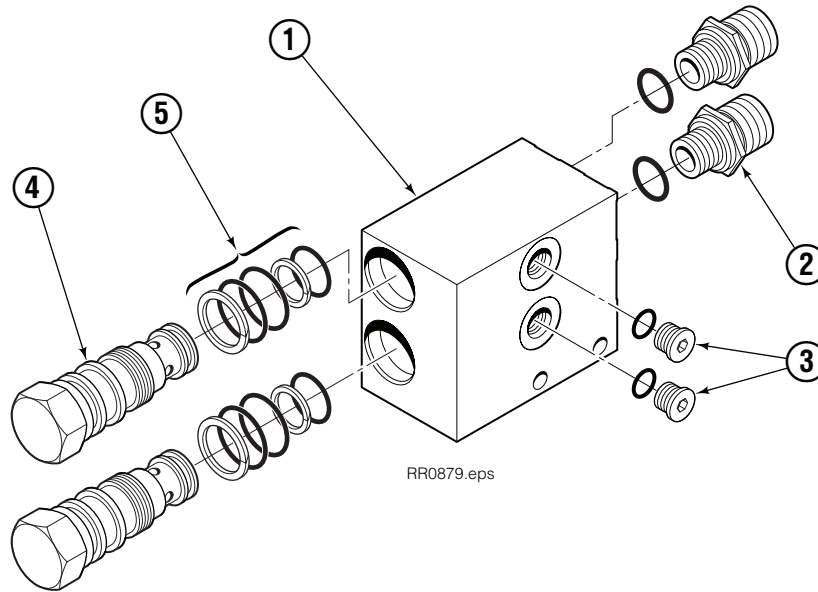
- ★ Included in Fitting Group 6040919.
Reference: Fastener Kit 6803033, Common Parts 6804574r3.

Drive Group



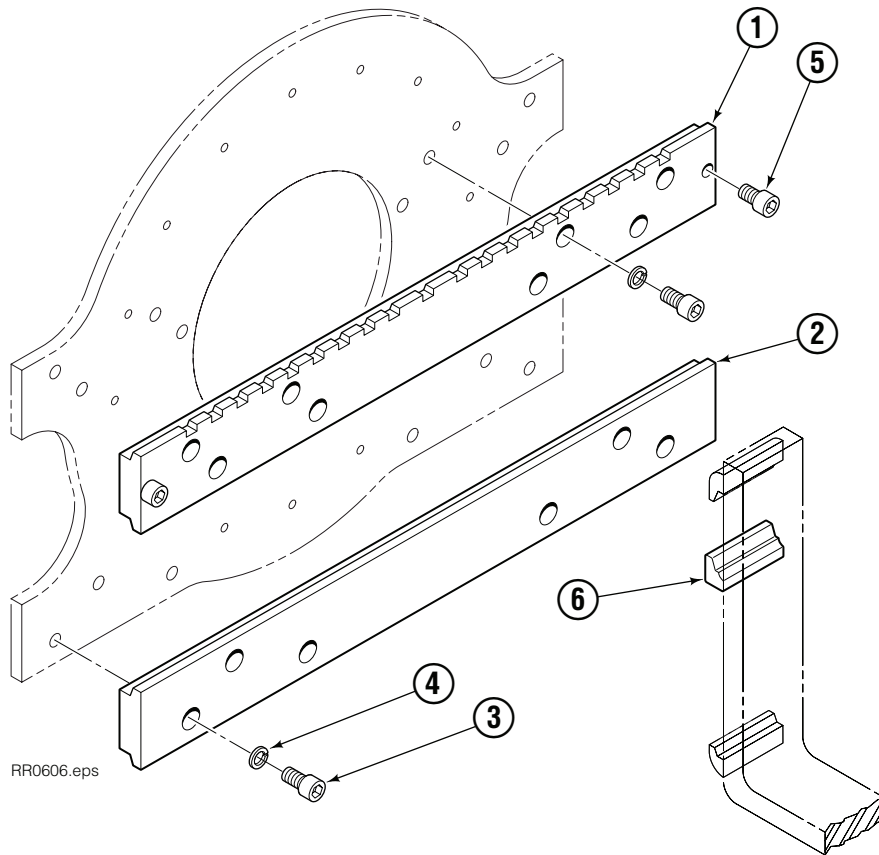
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6098733	Drive Group	14	2	778100	Fitting, M16
1	1	6098727	Housing	15	1	6036948	Bearing
2	1	6098712	Cover	16	1	643369	O-Ring
3	1	6098725	Motor Flange	17	1	6098720	Pinion Seal
4	2	6098716	Flange Gasket	18	1	6052850	Bearing
5	8	761170	Capscrew, M6 x 20	19	1	6098714	Cover
6	3	682662	Capscrew, M6 x 16	20	4	663694	Plug, 3
7	1	643347	O-Ring	21	1	6081802	Motor
8	2	678985	Bearing	22	1	6097882	Retaining Ring
9	1	6098731	Worm	23	1	6803094	Shim - .127 mm (blue)
10	1	6098728	Pinion	24	1	6803095	Shim - .254 mm (brown)
11	1	6098730	Worm Gear	25	1	6803096	Shim - .381 mm (pink)
12	1	6038311	Key	26	1	6803097	Shim - .508 mm (yellow)
13	4	6059569	Capscrew, M6 x 12				

Valve Assembly



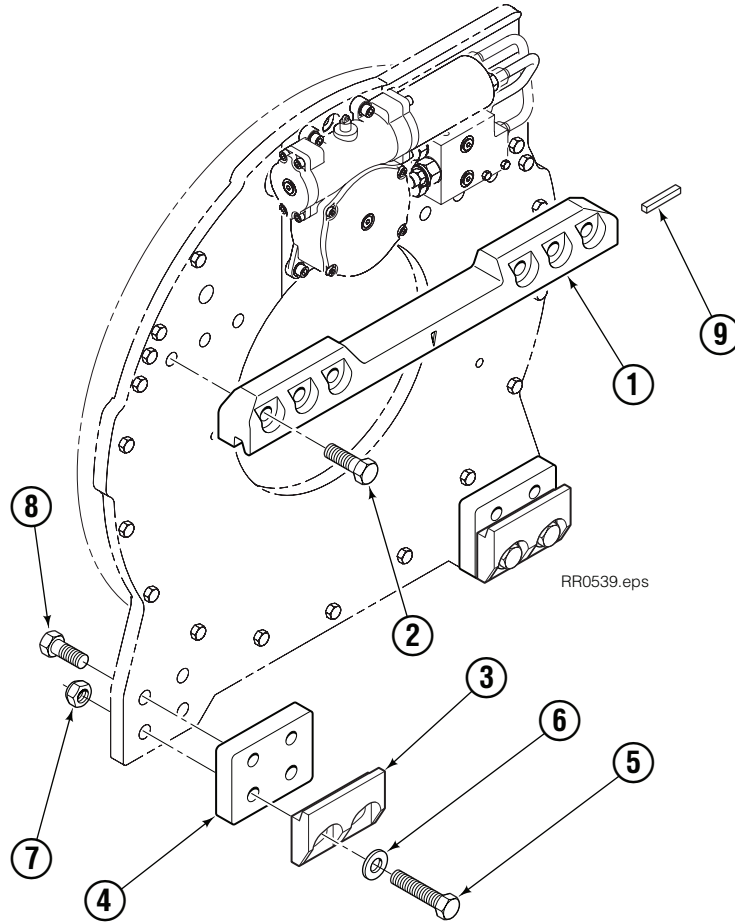
REF	QTY	PART NO.	DESCRIPTION
		6809211	Valve Assembly
1	1	6809210	Manifold
2	2	778100	Fitting, M16
3	2	663694	Plug, 3
4	2	6038929	Check Valve – P.O.
5	2	667516	Seal Kit

Fork Bar Group



30G			
REF	QTY	PART NO.	DESCRIPTION
		6804563	Fork Bar Group
1	1	6067295	Upper Fork Bar
2	1	6062886	Lower Fork Bar
3	14	769573	Capscrew, M16 x 30
4	14	678992	Lockwasher, M16
5	2	775443	Capscrew, M16 x 25
6	2	689279	Middle Hook

Mounting Group



Class II, 0°			
REF	QTY	PART NO.	DESCRIPTION
		6800603	Mounting Group
1	1	6800601	Upper Hook
2	6	218117	Capscrew, M16 x 30
3	2	675968	Lower Hook
4	2	6803020	Spacer
5	4	684604	Capscrew, M16 x 80
6	4	667225	Washer, .625 in.
7	4	678990	Nut, M16
8	4	766154	Capscrew, M16 x 40
9	1	669344	Stop Block Kit

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