



# Parts Manual

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Model 65D - Sideshifter

Serial Number 65D-SW-039

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**cascade**<sup>®</sup>

**For Technical Assistance call:** 800-227-2233, Fax: 888-329-8207

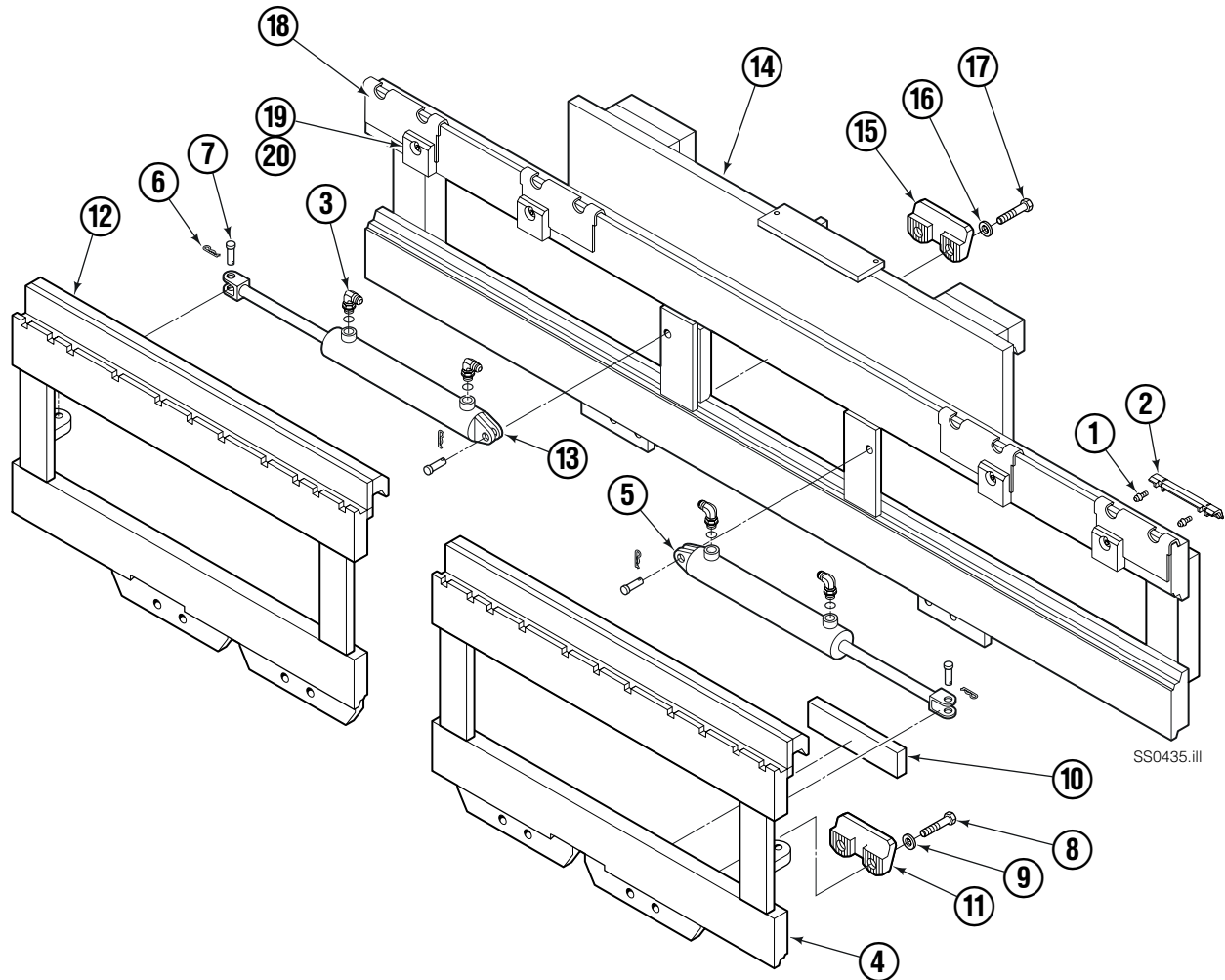
**To Order Parts call:** 888-227-2233, Fax: 888-329-0234

**OR**

**Write:** Cascade Corporation, P.O. Box 20187, Portland, OR 97220

**Internet:** [www.cascorp.com](http://www.cascorp.com)

# Sideshifter Group

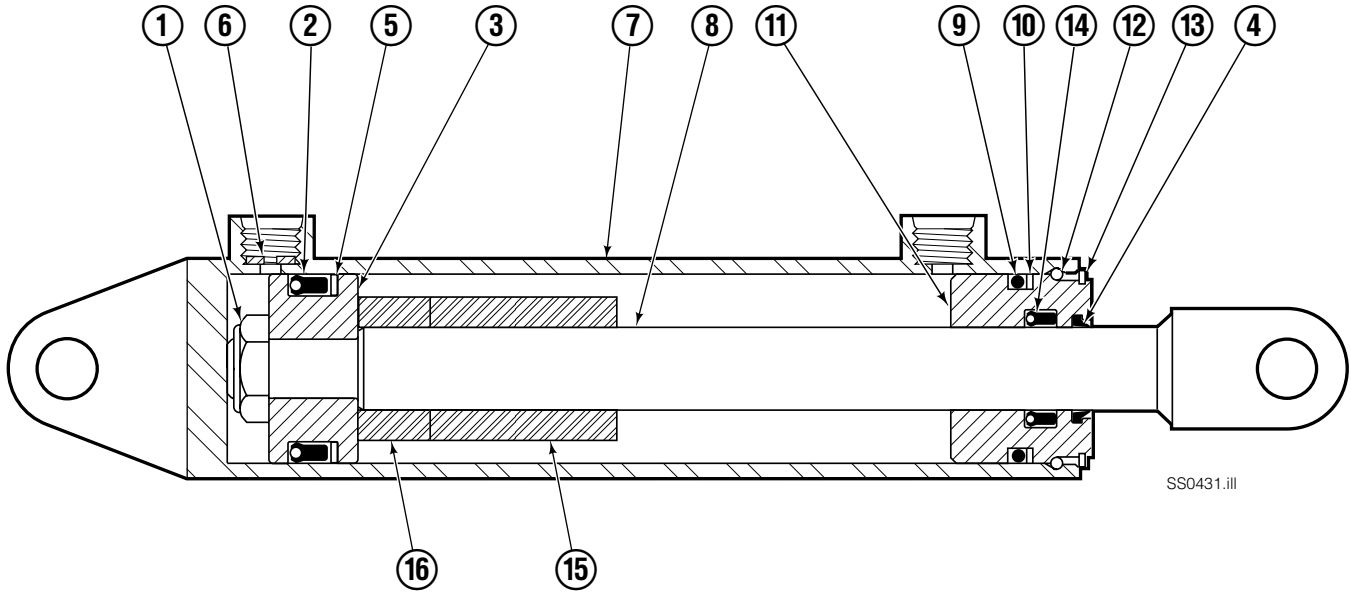


65D							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		381635	Sideshifter Group	11	4	679360	Lower Hook ▲
1	8	7403	Grease Fitting	12	1	358749	R.H. Faceplate ■
2	4	671165	Bearing Segment	13	1	381637	R.H. Cylinder Assembly ●
3	4	601676	Fitting, 6-6	14	1	381631	False Carriage ★
4	1	358748	L.H. Faceplate ■	15	2	675969	Lower Hook ◆ ★
5	1	381636	L.H. Cylinder Assembly ●	16	4	667225	Washer ◆ ★
6	4	672726	Cotter Pin	17	4	667369	Capscrew ◆ ★
7	4	206926	Clevis Pin	18	4	358814	Plate
8	8	779010	Capscrew, M16x35 ▲	19	4	399079	Bearing
9	8	667225	Washer ▲	20	4	4880	Capscrew, .50 NCx1.00
10	4	682814	Lower Bearing				

- If the faceplate needs replacing, your best value is to order the complete sideshifter assembly.
- See Cylinder page for parts Breakdown.
- ▲ Lower Hook Group 683178.

- ◆ Lower Hook Group 678935.
  - ★ Not included in Sideshifter Group.
- Reference: S-28053.

# Sideshift Cylinder – LH



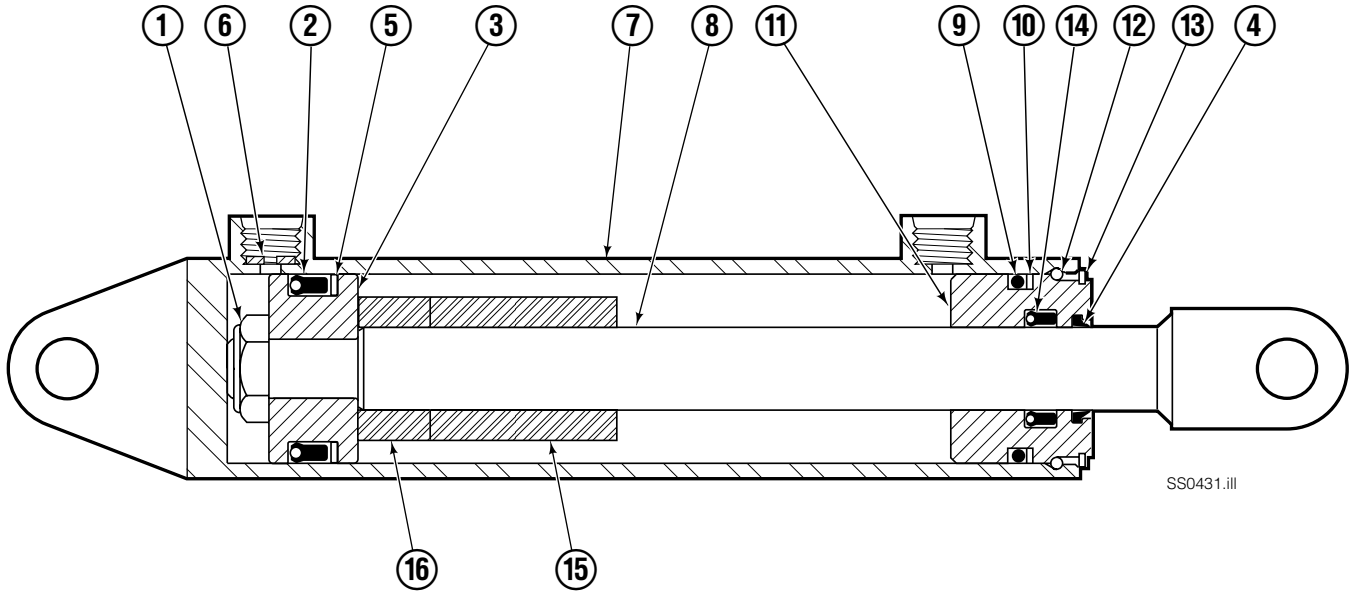
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65D			
REF	QTY	PART NO.	DESCRIPTION
		381636	Cylinder Assembly
1	1	553857	Nut
■2	1	662452	Seal
3	1	553501	Piston
■4	1	636851	Wiper
■5	1	638247	Nylon Ring
6	1	675550	Washer (Orifice .085 in.)
7	1	557697	Shell
8	1	335482	Rod
■9	1	2785	O-Ring
■10	1	615128	Back-up Ring
11	1	553500	Retainer
12	1	553856	Retaining Ring
13	1	7202	Snap Ring
■14	1	641835	Seal
15	1	584394	Spacer
16	1	584395	Spacer
		553861	Service Kit

Reference: 580029 Cylinder Assembly.

■ Included in Service Kit 553861.

# Sideshift Cylinder – RH

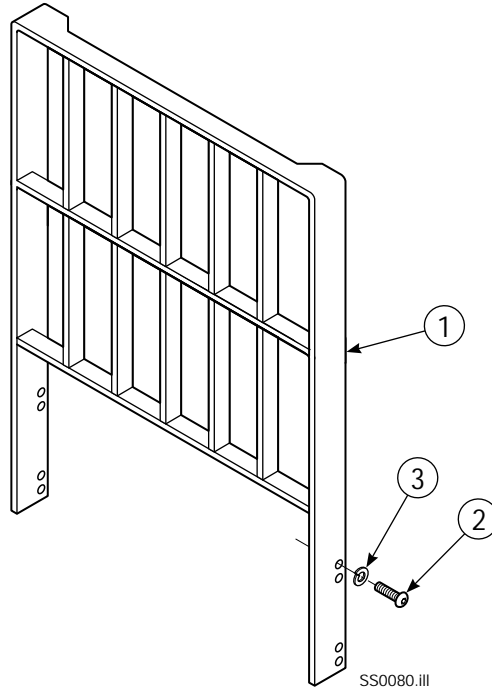


65D			
REF	QTY	PART NO.	DESCRIPTION
		381637	Cylinder Assembly
1	1	553857	Nut
■2	1	662452	Seal
3	1	553501	Piston
■4	1	636851	Wiper
■5	1	638247	Nylon Ring
6	1	675550	Washer (Orifice .085 in.)
7	1	335481	Shell
8	1	335482	Rod
■9	1	2785	O-Ring
■10	1	615128	Back-up Ring
11	1	553500	Retainer
12	1	553856	Retaining Ring
13	1	7202	Snap Ring
■14	1	641835	Seal
15	1	584394	Spacer
16	1	584395	Spacer
		553861	Service Kit

Reference: 335480 Cylinder Assembly.

■ Included in Service Kit 553861.

# Backrest



REF	QTY	PART NO.	DESCRIPTION
1	1	359172	Backrest
2	8	200173	Capscrew
3	8	684586	Lockwasher

**Do you have questions you need answered right now?** Call your nearest Cascade Parts Department.

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