



Parts Manual

Model 40G Rotator

Catalog Number 40G-RRB-20A R2

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

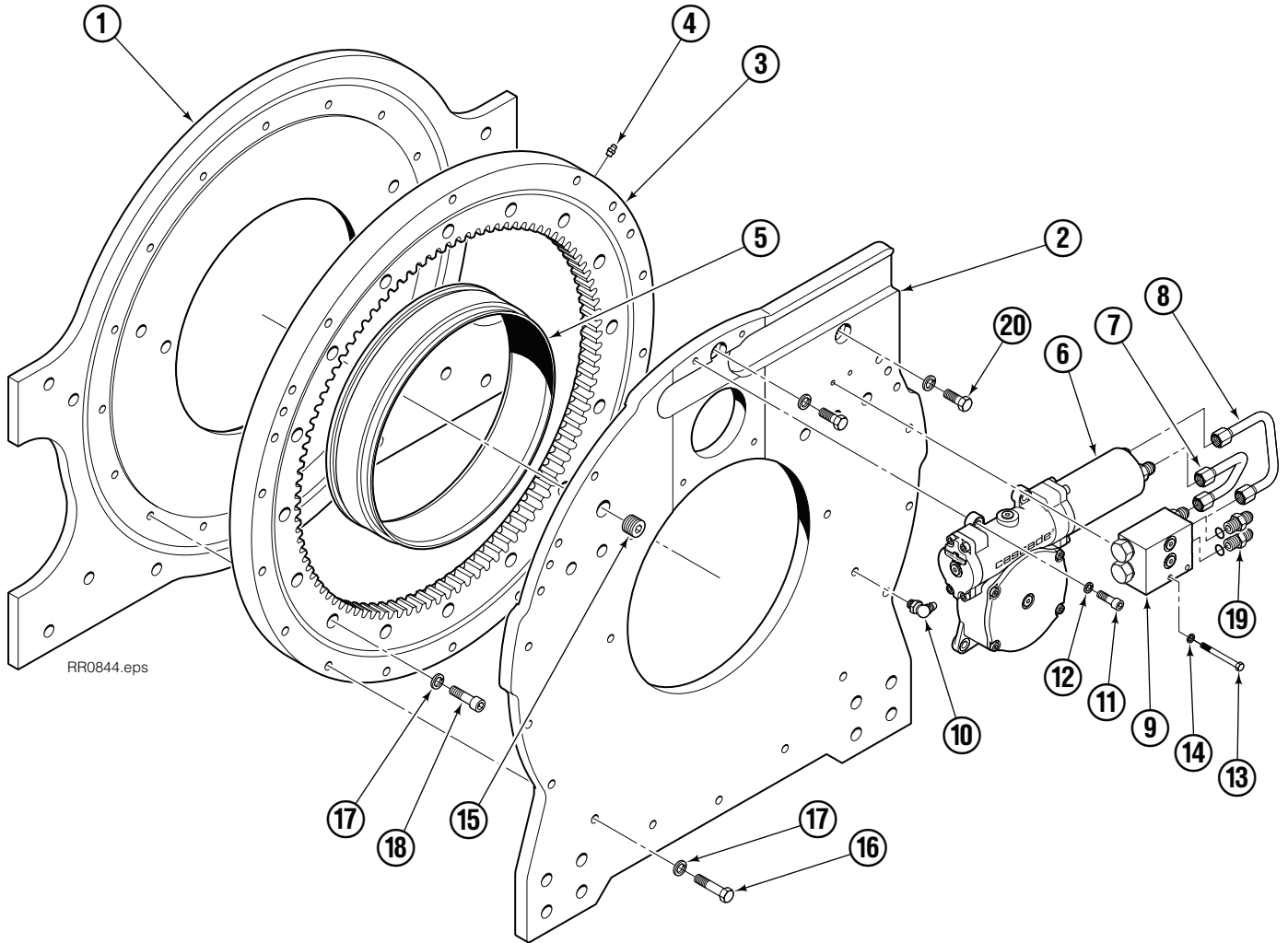
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OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

Rotator Group



40G

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6072251	Rotator Group	11	4	6064636	Capscrew, M8 x 25
1	1	6059342	Faceplate	12	4	680253	Lockwasher, M8
2	1	6059340	Baseplate	13	2	787379	Capscrew, M6 x 55
3	1	6059699	Bearing Assembly	14	2	206323	Lockwasher, M6
4	1	7401	Grease Fitting	15	1	6610	Plug
5	1	6039459	Bearing Seal	16	18	6055606	Capscrew, M10 x 45
6	1	6039449	Worm Gear Drive ●	17	36	683826	Lockwasher, M10
7	1	6038308	Tube	18	16	6064634	Capscrew, M10 x 35
8	1	6038309	Tube	19	2	604511	Fitting, 6-6 ★
9	1	6039467	Valve Assembly ■	20	2	6096905	Capscrew, M10 x 35
10	1	7406	Grease Fitting				

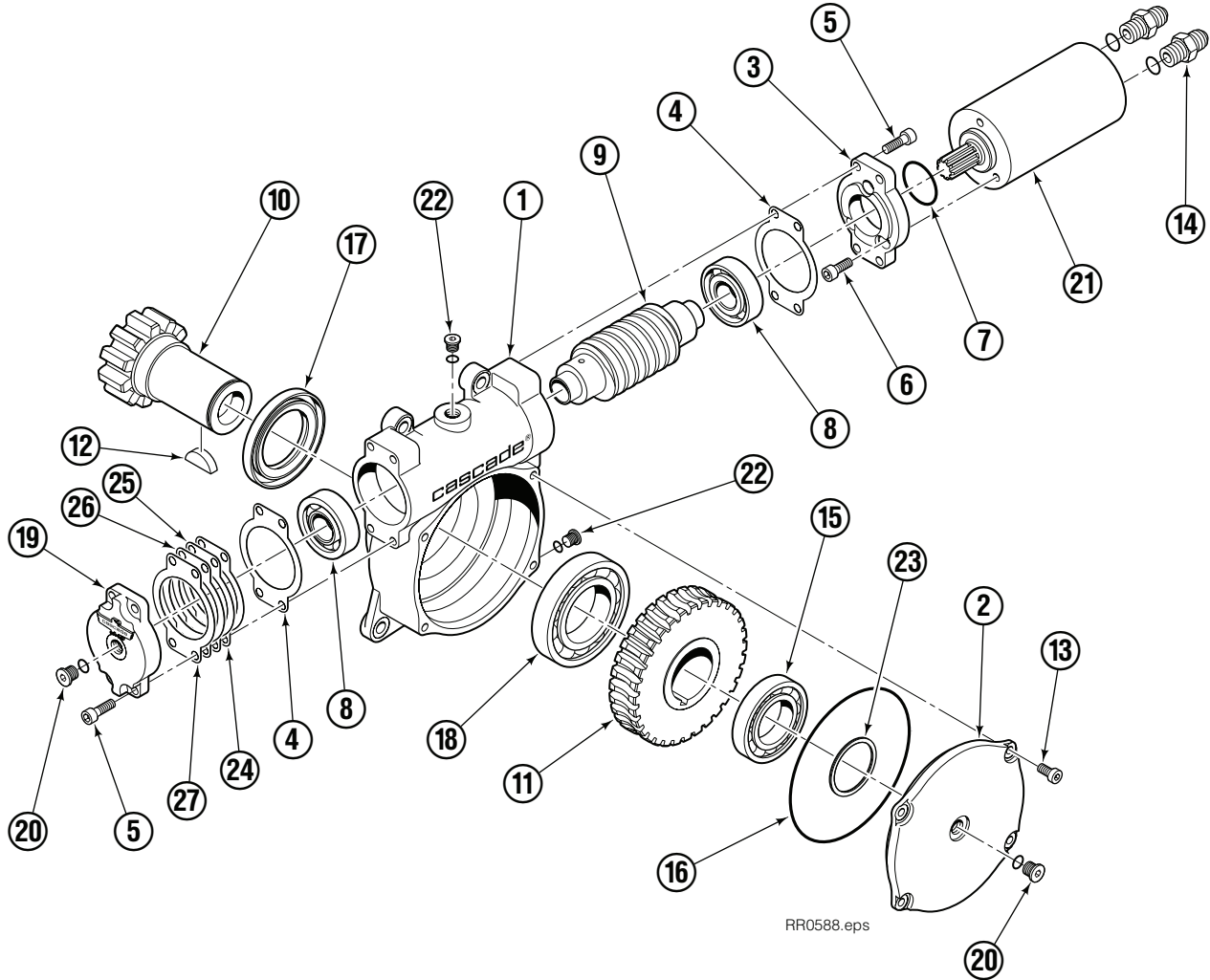
● See Drive page for parts breakdown.

■ See Valve page for parts breakdown.

★ Included in Fitting Group 6040919.

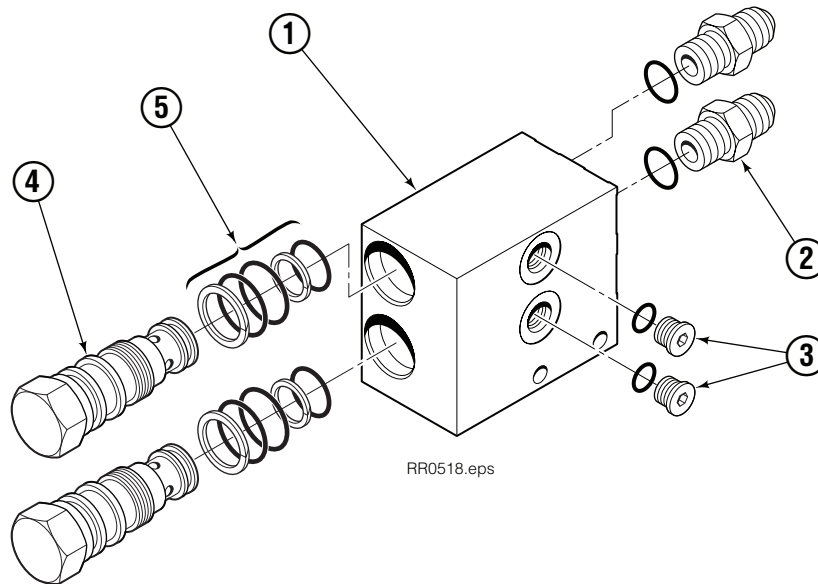
Reference: Common Parts 6072247, Fastener Kit 6061927r5.

Drive Group



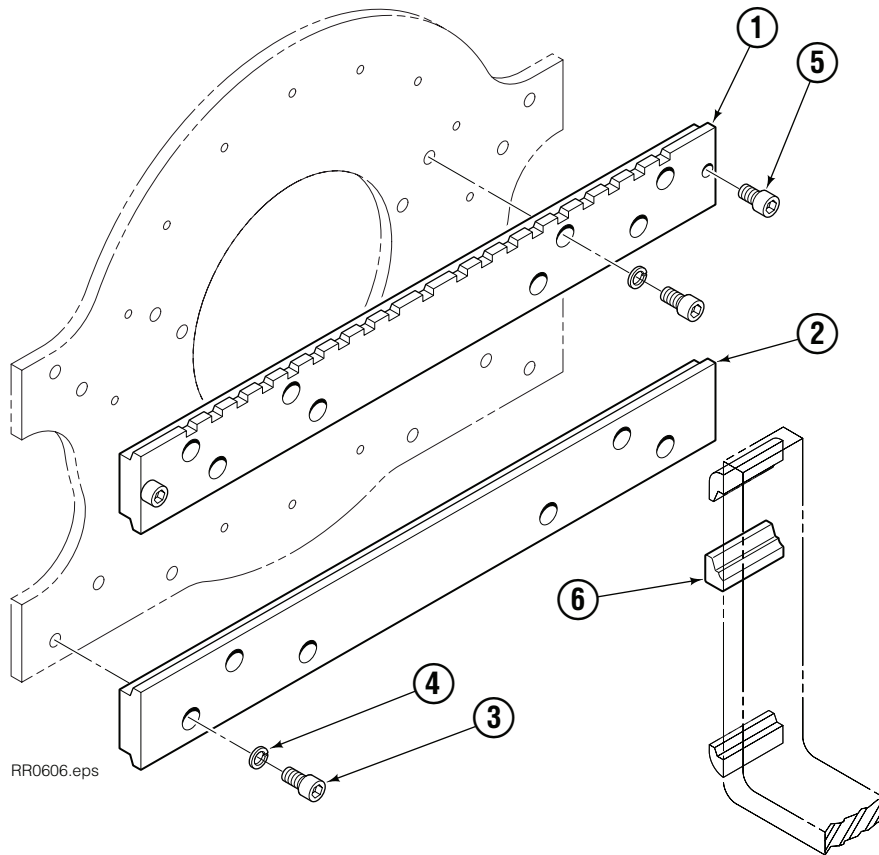
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6039449	Drive Group	14	2	604511	Fitting, 6-6
1	1	6039448	Housing	15	1	6036948	Bearing
2	1	6036949	Cover	16	1	643369	O-Ring
3	1	6039453	Motor Flange	17	1	6039576	Pinion Seal
4	2	6039451	Flange Gasket	18	1	6052850	Bearing
5	8	761170	Capscrew, M6 x 20	19	1	6039452	Housing Flange
6	3	682662	Capscrew, M6 x 16	20	2	663694	Plug, 3
7	1	643347	O-Ring	21	1	6039450	Motor
8	2	678985	Bearing	22	2	667087	Plug, 2
9	1	6036957	Worm	23	1	7196	Retaining Ring
10	1	6059706	Pinion	24	1	6060031	Shim - .127 mm (blue)
11	1	6036914	Worm Gear	25	1	6060032	Shim - .254 mm (brown)
12	1	6038311	Key	26	1	6060033	Shim - .381 mm (pink)
13	4	6059569	Capscrew, M6 x 12	27	1	6060034	Shim - .508 mm (yellow)

Valve Assembly



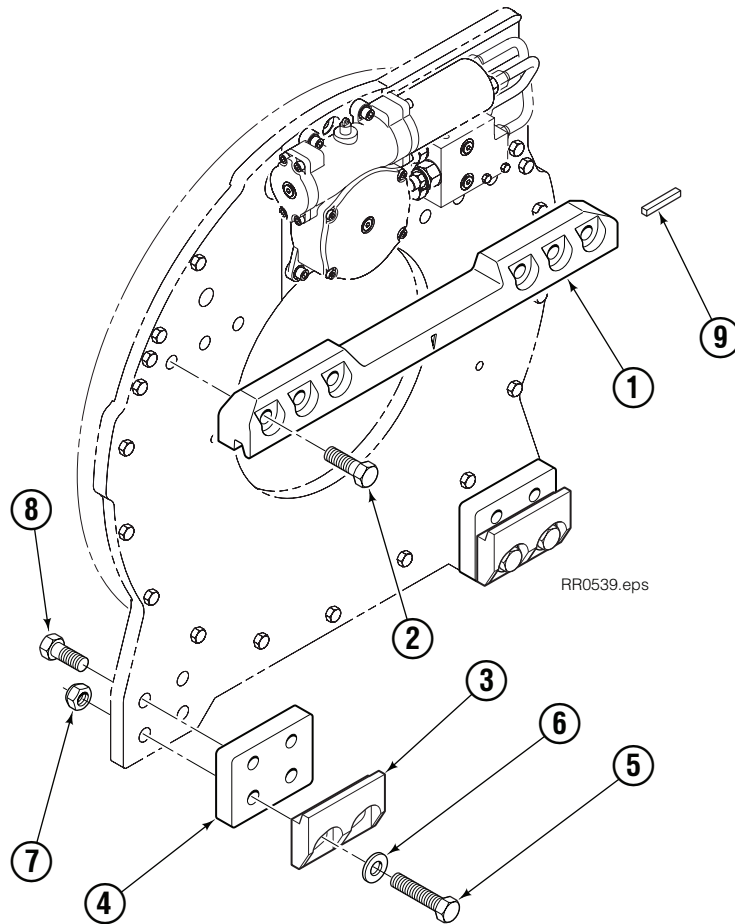
REF	QTY	PART NO.	DESCRIPTION
		6039467	Valve Assembly
1	1	6039468	Manifold
2	2	604511	Fitting, 6-6
3	2	663694	Plug, 3
4	2	659058	Check Valve – P.O.
5	2	667516	Seal Kit

Fork Bar Group



40G			
REF	QTY	PART NO.	DESCRIPTION
		6067251	Fork Bar Group
1	1	6067243	Upper Fork Bar
2	1	6062888	Lower Fork Bar
3	14	769573	Capscrew, M16 x 30
4	14	678992	Lockwasher, M16
5	2	775443	Capscrew, M16 x 25
6	2	689279	Middle Hook

Mounting Group



Class II, 0°

REF	QTY	PART NO.	DESCRIPTION
		6039473	Mounting Group
1	1	6039189	Upper Hook
2	6	218117	Capscrew, M16 x 30
3	2	675968	Lower Hook
4	2	6039458	Spacer
5	4	768567	Capscrew, M16 x 75
6	4	667225	Washer, .625 in.
7	4	678990	Nut, M16
8	4	766154	Capscrew, M16 x 40
9	1	669344	Stop Block Kit

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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