



Parts Manual

Model 45F Roll Clamp

Serial Number 45F-RCP-184

cascade[®]

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

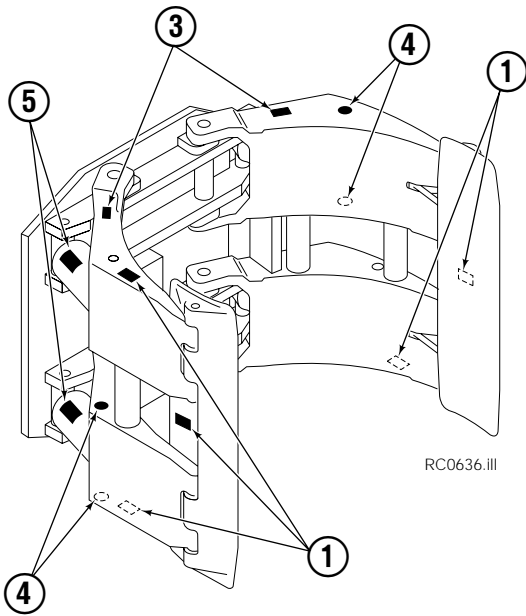
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

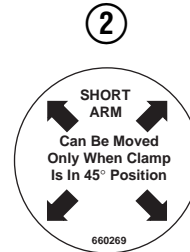
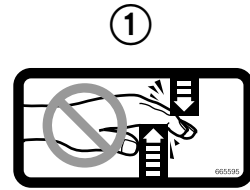
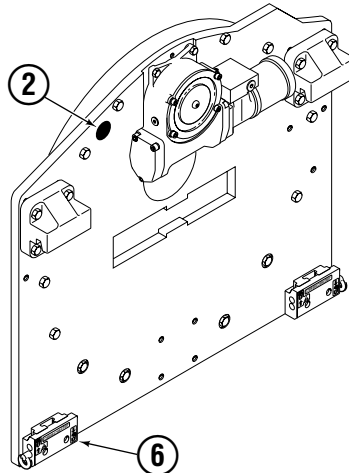
Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

Safety Decals

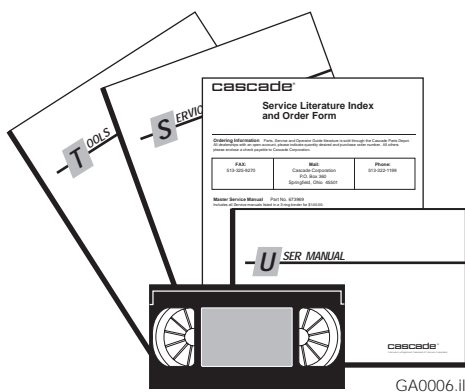


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Roll Clamp Safety Decals			
REF	QTY	PART NO.	DESCRIPTION
1	6	665595	No Hand Hold Decal
2	3	660269	Short Arm Rotation Position Decal
3	4	656038	Caution Decal
4	4	679150	No Step Decal
5	4	665677	Trapped Pressure Decal
6	1	679059	Quick-Change Hook Decal

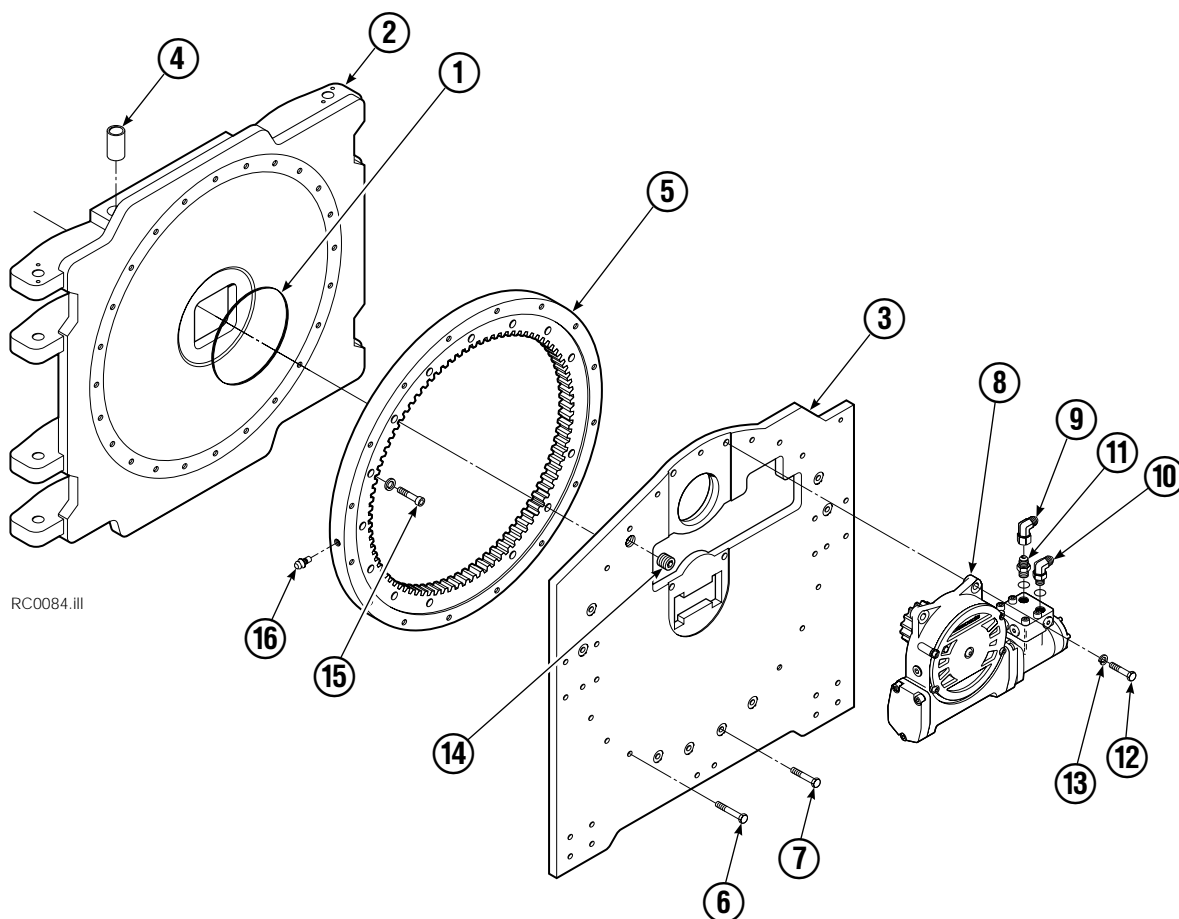
Publications



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Roll Clamp Publications	
674512	Service Manual
674509	Operator's Guide – Fixed Frame
676268	Operator's Guide – Swing Frame
674510	Installation Instructions – Fixed Frame
674511	Installation Instructions – Swing Frame
677555	Driver Training Video – VHS
678363	Troubleshooting Video – VHS
680664	Servicing Cascade Cylinders – VHS
679929	Tool Catalog
673964	Literature Index Order Form

Frame Group



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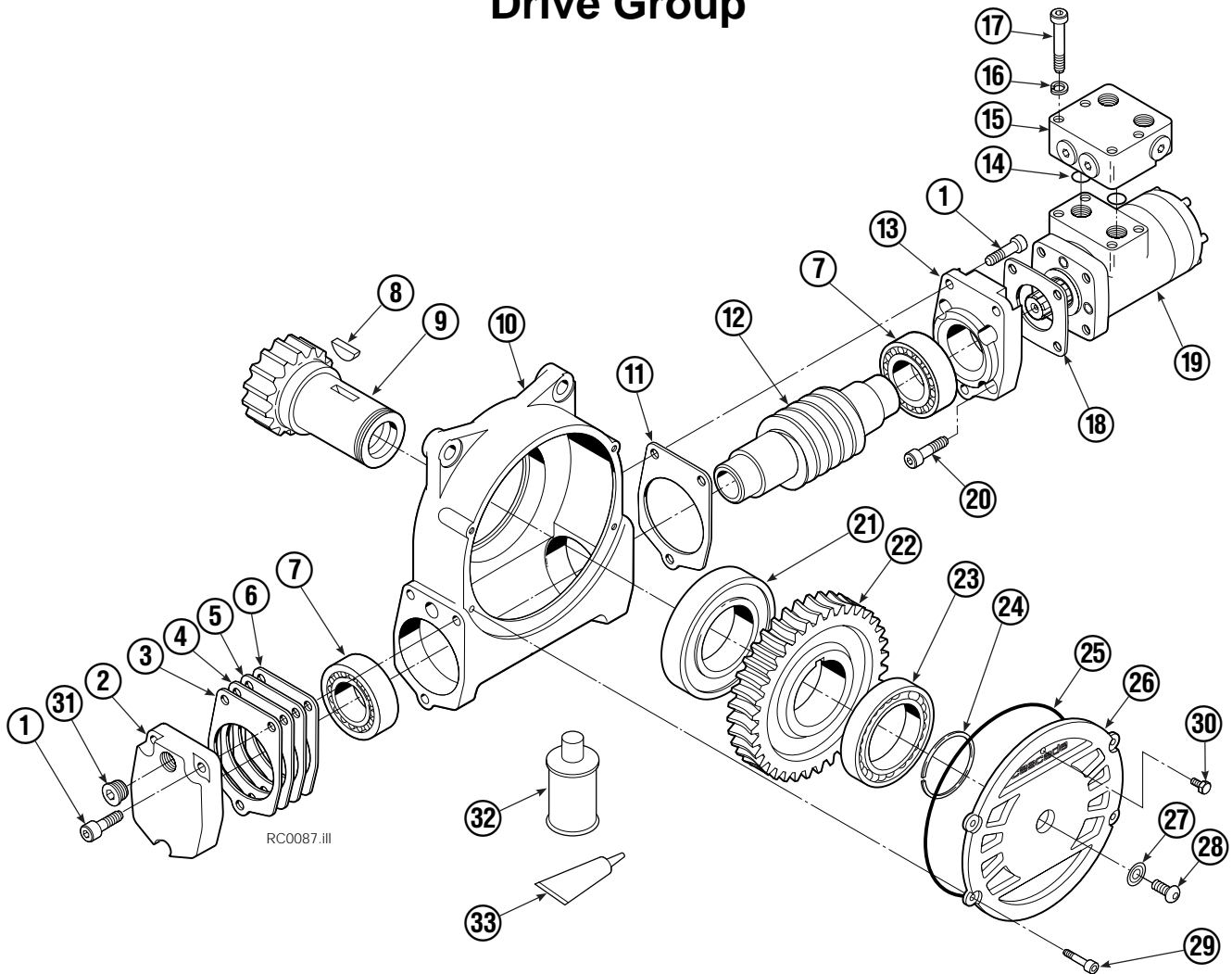
45F			
REF	QTY	PART NO.	DESCRIPTION
		350151	Frame Group
1	1	670931	Seal
2	1	350150	Faceplate
3	1	342029	Baseplate
4	8	674843	Bushing
5	1	672828	Bearing Assembly ▲
6	9	643539	Capscrew, 1/2 NC x 1.75
7	7	643538	Capscrew, 1/2 NC x 1.50
8	1	795491	Drive Group ●
9	1	605761	Fitting, 8-8
10	1	601250	Fitting, 8-8
11	1	601377	Fitting, 8-8
12	4	661742	Capscrew, 1/2 NC x 1.25
13	4	6290	Lockwasher
14	1	6605	Plug
15	16	4505	Capscrew ▲
16	1	7401	Grease Fitting

▲ Included in Bearing Service Kit 672481.

● See Drive Group page for parts breakdown.

Reference: Common Parts Group 680700, SK-5359.

Drive Group

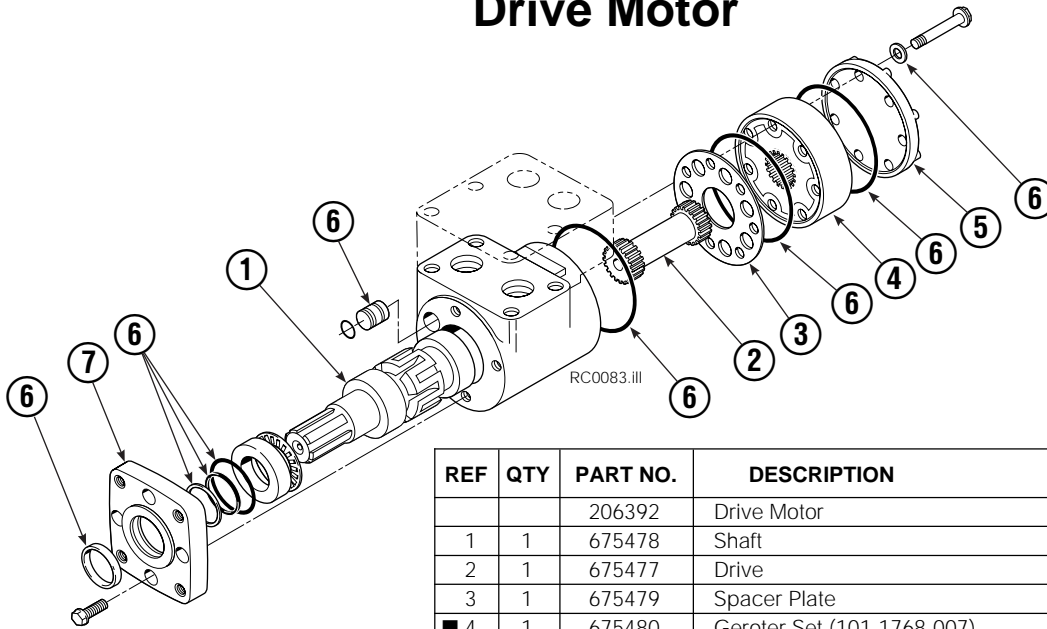


60F							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		795491	Drive Group with 2.8 c.i. Motor	19	1	206392	Drive Motor – 2.8 c.i.
1	6	769570	Capscrew, M12 x 25	20	4	4468	Capscrew, 3/8 NC x .75 GR8
2	1	676855	Cover	21	1	670580	Bearing
3	●	674513	Shim – .005" (blue)	22	1	675609	Worm Gear
4	●	670574	Shim – .010" (brown)	23	1	670581	Bearing
5	●	671757	Shim – .015" (pink)	24	1	7214	Snap Ring
6	●	671758	Shim – .020" (yellow)	25	1	643423	O-Ring
7	2	670579	Bearing	26	1	775552	Cover
8	1	670582	Key	27	1	783609	Seal
9	1	670506	Pinion	28	1	783608	Capscrew, M12 x 16
10	1	775551	Housing	29	4	200882	Capscrew, M8 x 20
11	1	686465	Gasket	30	1	644010	Relief Fitting
12	1	675608	Worm	31	1	604510	Fitting, 6
13	1	775553	Adapter	32	1	656300	Gear Box Lube – 48 oz.
14	2	2705	O-Ring	33	1	668184	Sealant
15	1	670549	Check Valve ▲			670578	Shim Service Kit (items 3-6,25,33)
16	4	6444	Lockwasher			675637	Bearing Service Kit (items 21 & 33)
17	4	607059	Capscrew, 5/16 NC x 1.75 GR8			675638	Bearing Service Kit (items 3-7,25)
18	1	670575	Gasket			685227	Motor Kit-4.5 (items 4,14,18)

● Quantity as required.

▲ See Check Valve page for parts breakdown.

Drive Motor

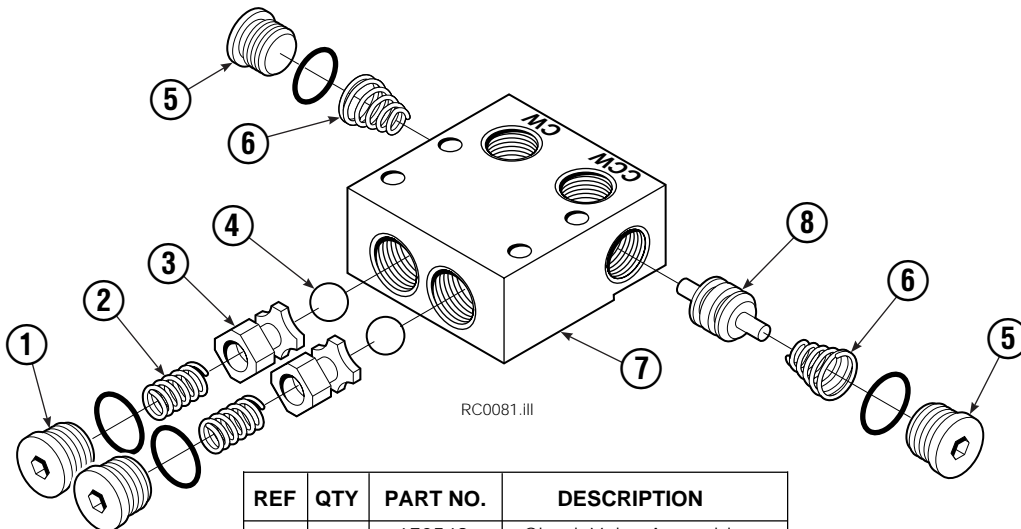


REF	QTY	PART NO.	DESCRIPTION
		206392	Drive Motor
1	1	675478	Shaft
2	1	675477	Drive
3	1	675479	Spacer Plate
■ 4	1	675480	Gerotor Set (101-1768-007)
■ 4	1	685075	Gerotor Set (101-1768-009)
5	1	675482	End Cap
● 6	1	206405	Service Kit
■ 7	1	685089	Flange (101-1768-007)
■ 7	1	685090	Flange (101-1768-009)

Cascade provides service replacement parts for the listed parts only. Due to cost, if others parts need replacement, the complete drive motor should be replaced.

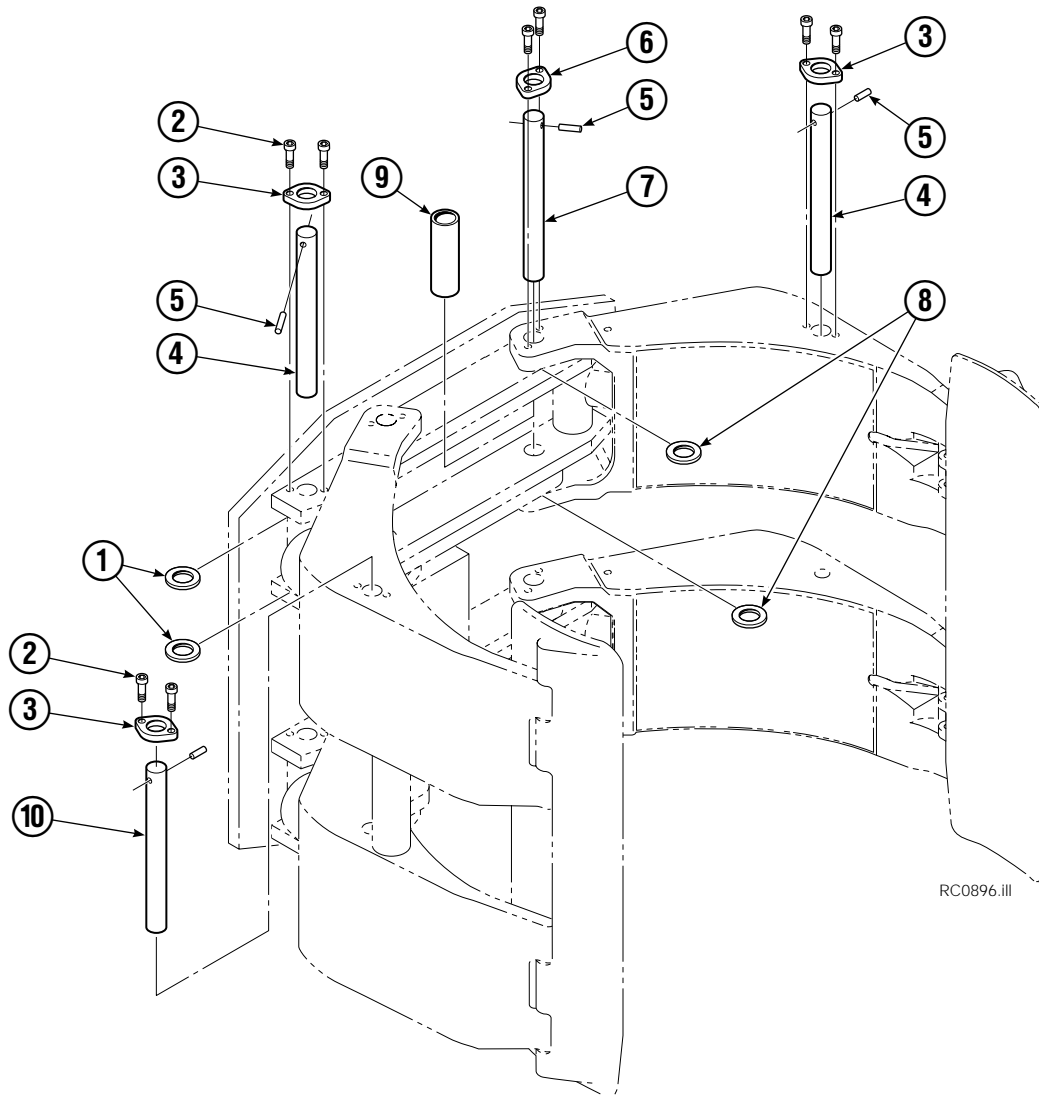
- See Nameplate under valve for correct part number of Gerotor Set and Flange.
- Compatible with water glycol based hydraulic fluids.

Check Valve



REF	QTY	PART NO.	DESCRIPTION
		670549	Check Valve Assembly
1	2	609453	Fitting, 10
2	2	670552	Spring
3	2	670551	Guide
4	2	7020	Ball
5	2	602580	Fitting, 8
6	2	673989	Spring
7	1	670550	Body
8	1	670553	Spool

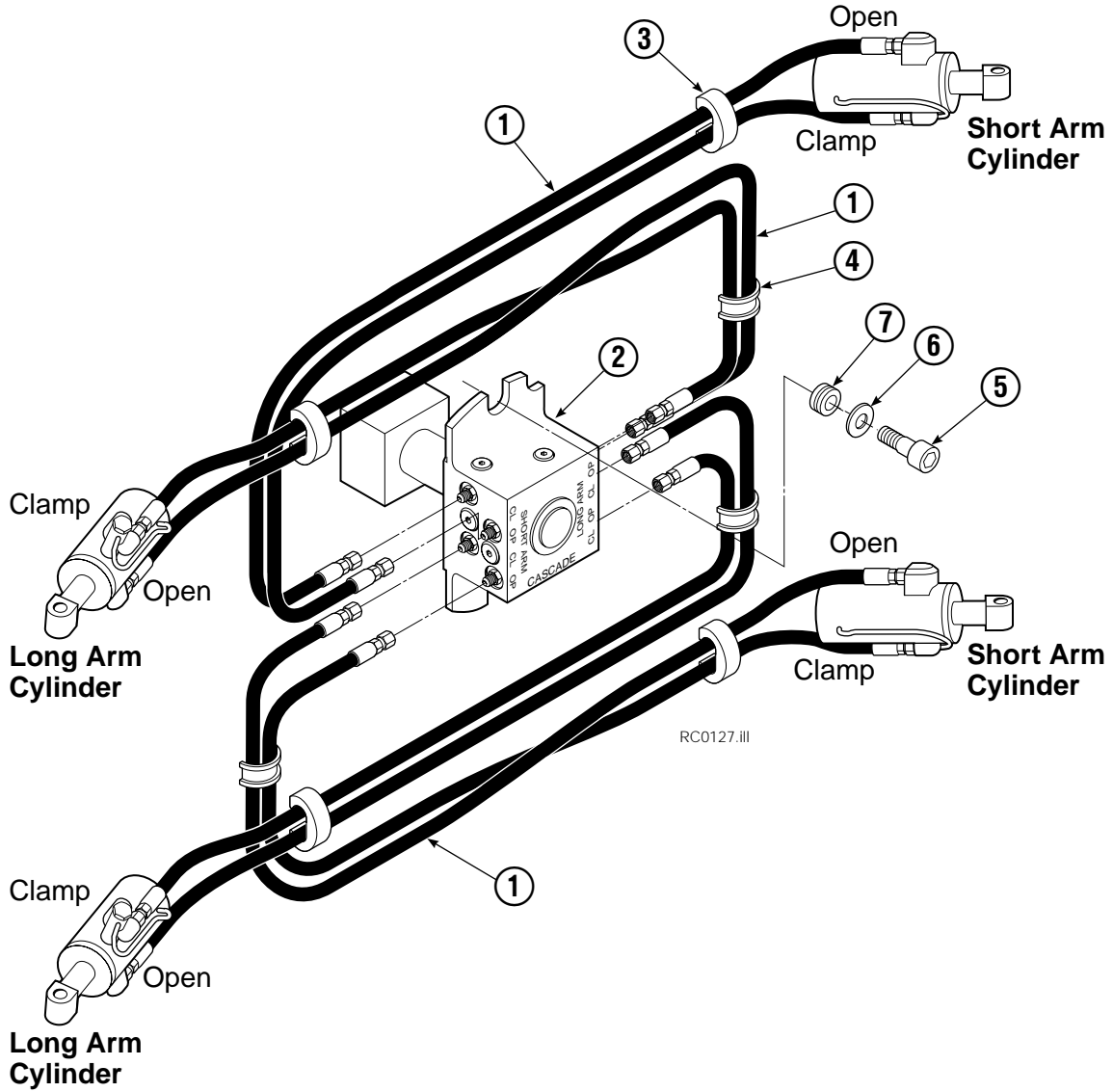
Common Components Group



45F			
REF	QTY	PART NO.	DESCRIPTION
		396051	Common Components Group
1	8	674837	Shim
2	24	4466	Capscrew, 3/8 NC x .50
3	8	674827	Retainer
4	6	680639	Pin
5	12	673385	Drive Pin
6	4	674828	Retainer
7	4	674835	Pin
8	16	660200	Shim
9	4	681669	Spacer
10	2	674833	Pin

Reference: SK-4962.

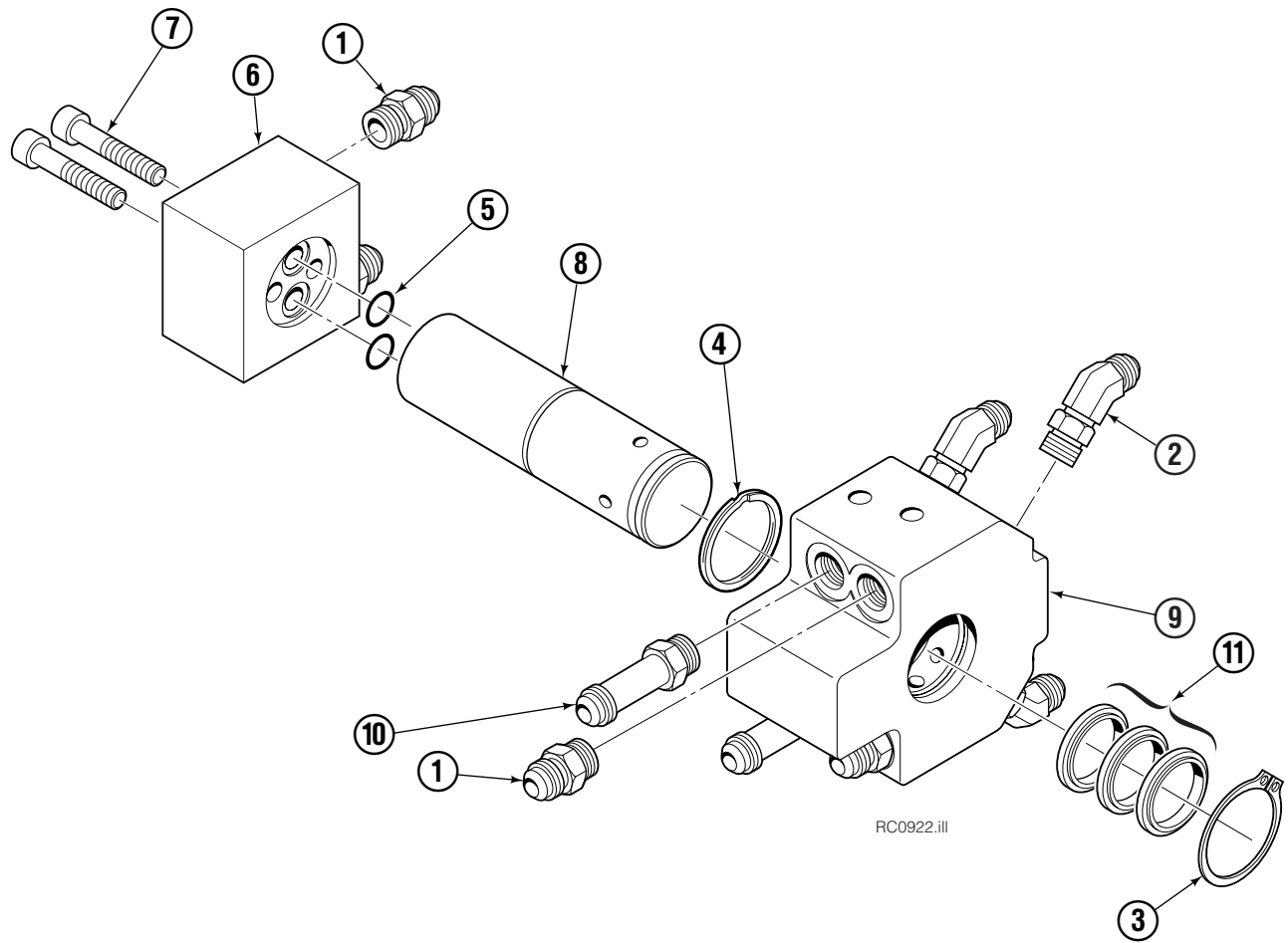
Hosing Group



45F			
REF	QTY	PART NO.	DESCRIPTION
		223453	Hosing Group
1	8	680115	Hose, 43.75 in.
2	1	222670	Revolving Connection ▲
3	4	673416	Segment
4	4	680113	Insert
5	2	645565	Shoulder Bolt
6	2	209019	Washer, M12
7	2	208764	Grommet

▲ See Revolving Connection page for parts breakdown.
Reference: Common Parts 223452.

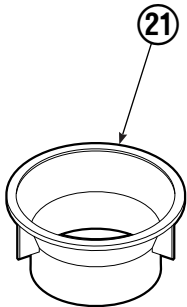
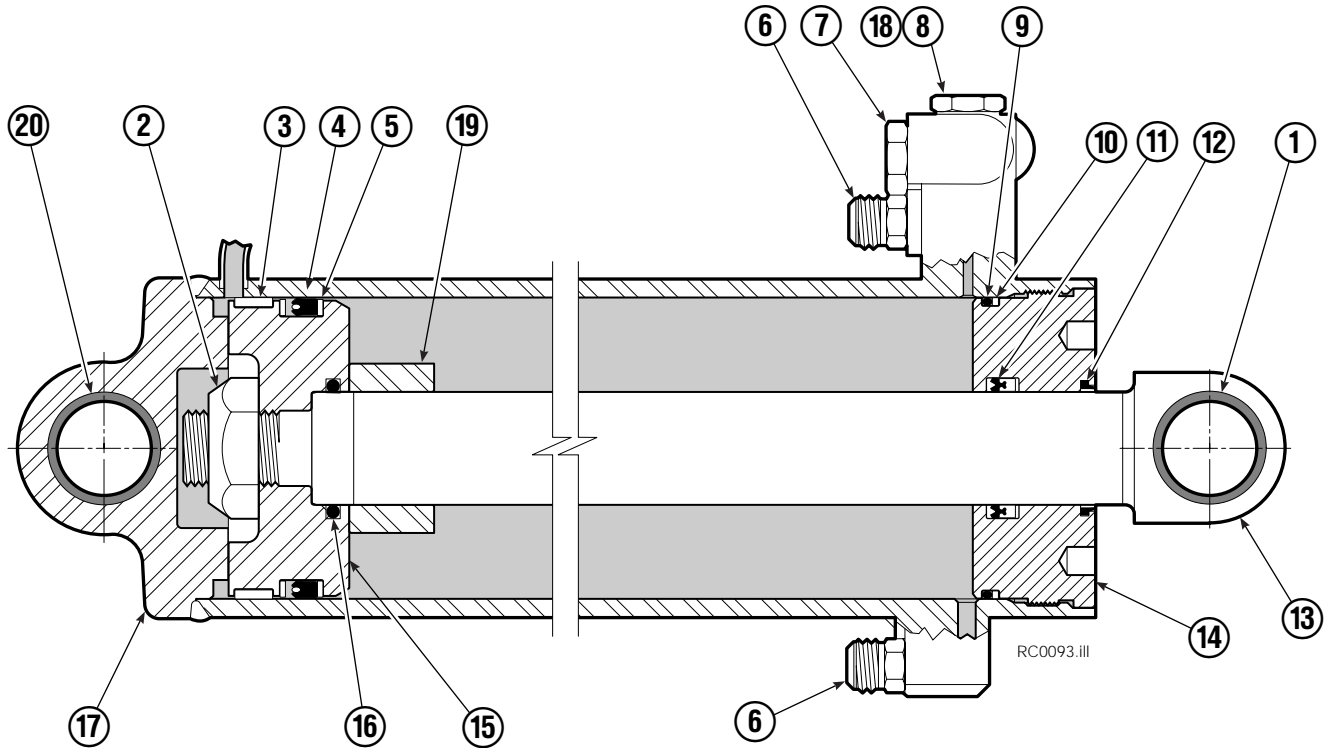
Revolving Connection



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REF	QTY	PART NO.	DESCRIPTION
		222670	Revolving Connection
1	4	604511	Fitting, 6-6
2	4	611302	Fitting, 6-6
3	1	3138	Snap Ring
4	1	7341	Snap Ring
5	2	564448	O-Ring
6	1	222673	End Block
7	2	768796	Capscrew, M8 x 35
8	1	222674	Shaft
9	1	222671	Body
10	2	605743	Fitting Adapter, 6-6
11	3	214649	Seal
		222679	Service Kit

Short Arm Cylinder

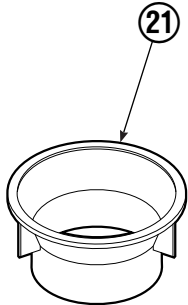
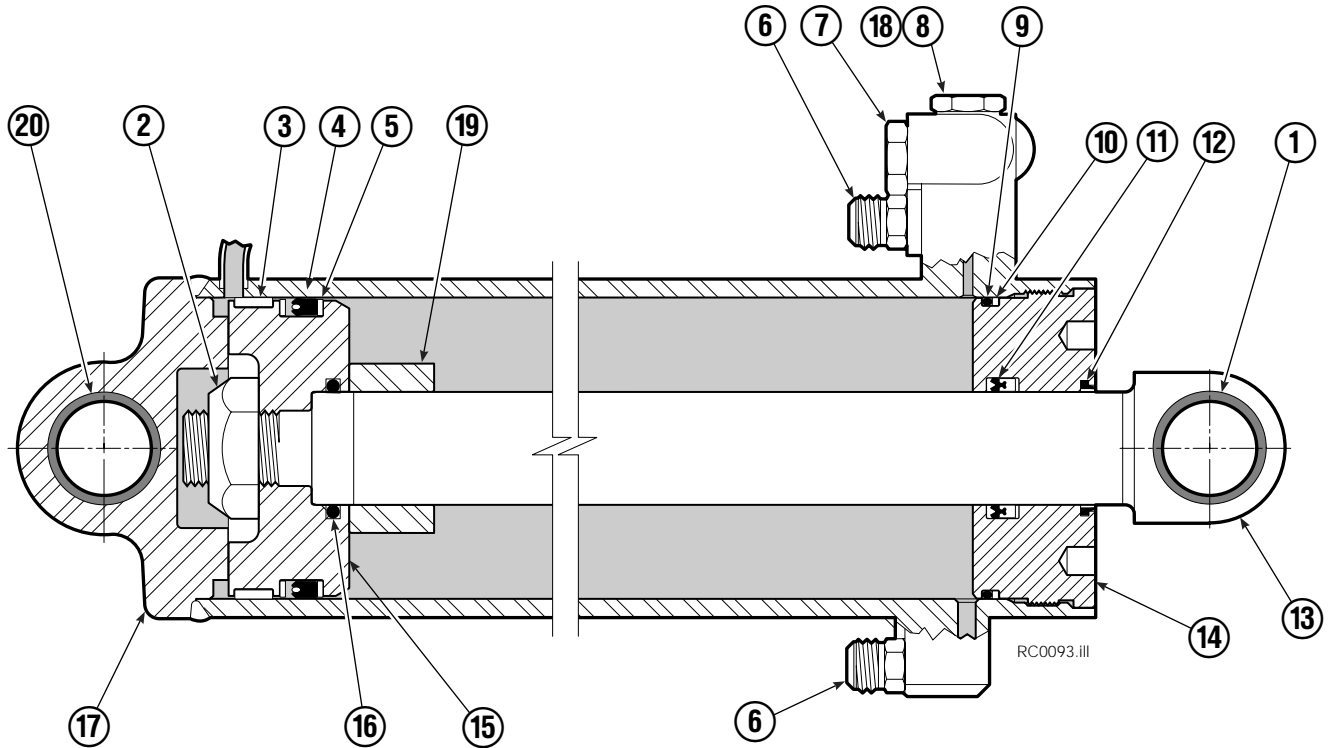


REF	QTY	PART NO.	DESCRIPTION
		555156	Cylinder Assembly
1	1	674840	Bearing
2	1	560997	Nut
◆3	1	660767	Bearing
◆4	1	662460	Seal
◆5	2	638293	Back-Up Ring
6	2	604511	Fitting, 6-6
7	1	556852	Fitting, 4
8	1	557212	Check Valve
◆9	1	2797	O-Ring
◆10	1	615140	Back-Up Ring
◆11	1	554598	Seal
◆12	1	564930	Wiper
13	1	555240	Rod
14	1	555207	Retainer
15	1	555226	Piston
◆16	1	2722	O-Ring
17	1	555239	Shell
18	1	667516	Check Valve Service Kit
19	1	-	Spacer
20	2	674840	Bearing
21	1	672909	Seal Loader
		555227	Service Kit

◆ Included in Service Kit 555227.

Ref: S-5306, S-5561

Long Arm Cylinder

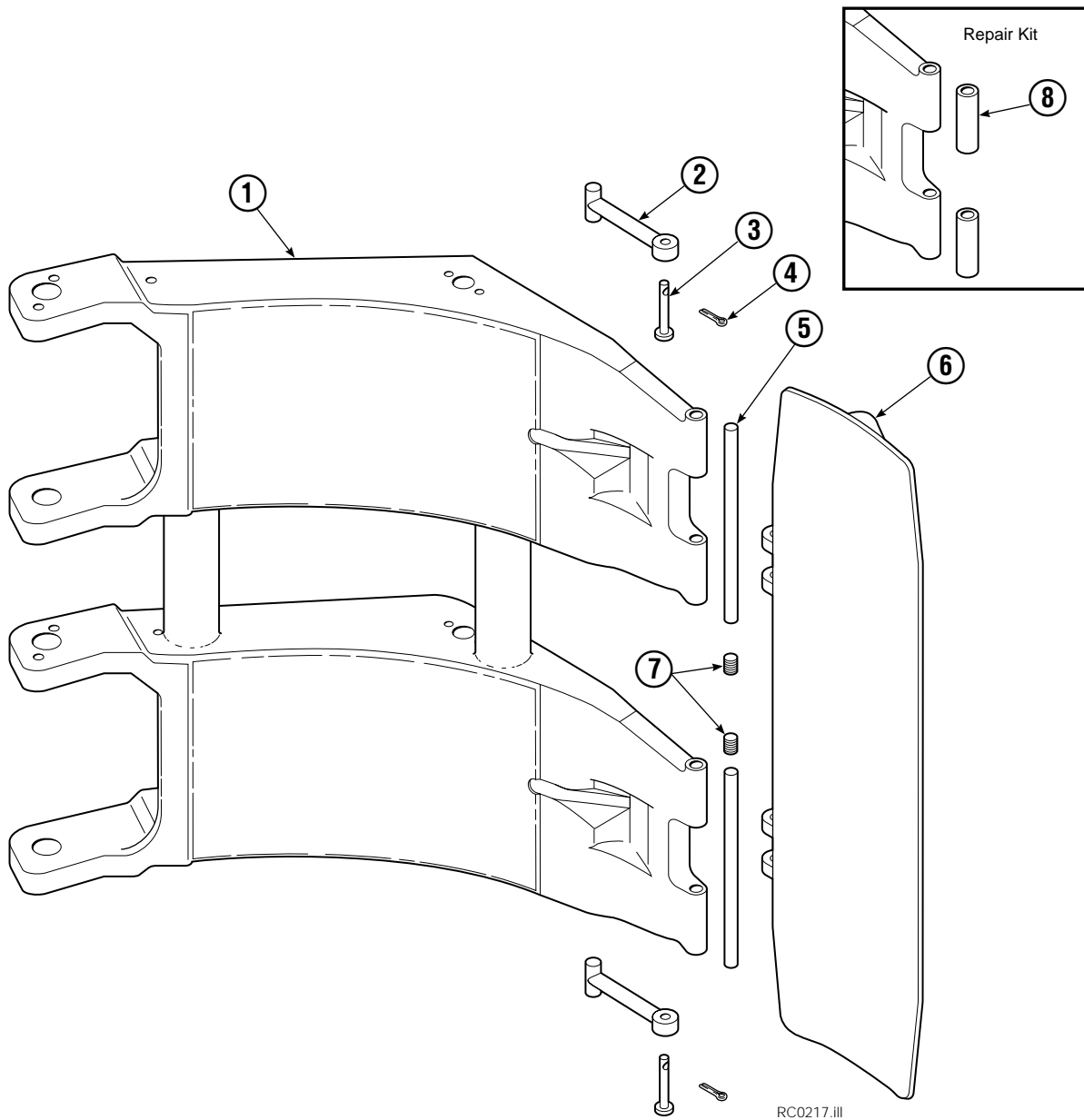


REF	QTY	PART NO.	DESCRIPTION
		555153	Cylinder Assembly
1	1	674840	Bearing
2	1	560997	Nut
◆3	1	660767	Bearing
◆4	1	662460	Seal
◆5	2	638293	Back-Up Ring
6	2	604511	Fitting, 6-6
7	1	556852	Fitting, 4
8	1	557212	Check Valve
◆9	1	2797	O-Ring
◆10	1	615140	Back-Up Ring
◆11	1	554598	Seal
◆12	1	564930	Wiper
13	1	555220	Rod
14	1	555207	Retainer
15	1	555226	Piston
◆16	1	2722	O-Ring
17	1	555219	Shell
18	1	667516	Check Valve Service Kit
19	1	-	Spacer
20	2	674840	Bearing
21	1	672909	Seal Loader
		555227	Service Kit

◆ Included in Service Kit 555227.

Ref: S-5305, S-5559

Short Arm

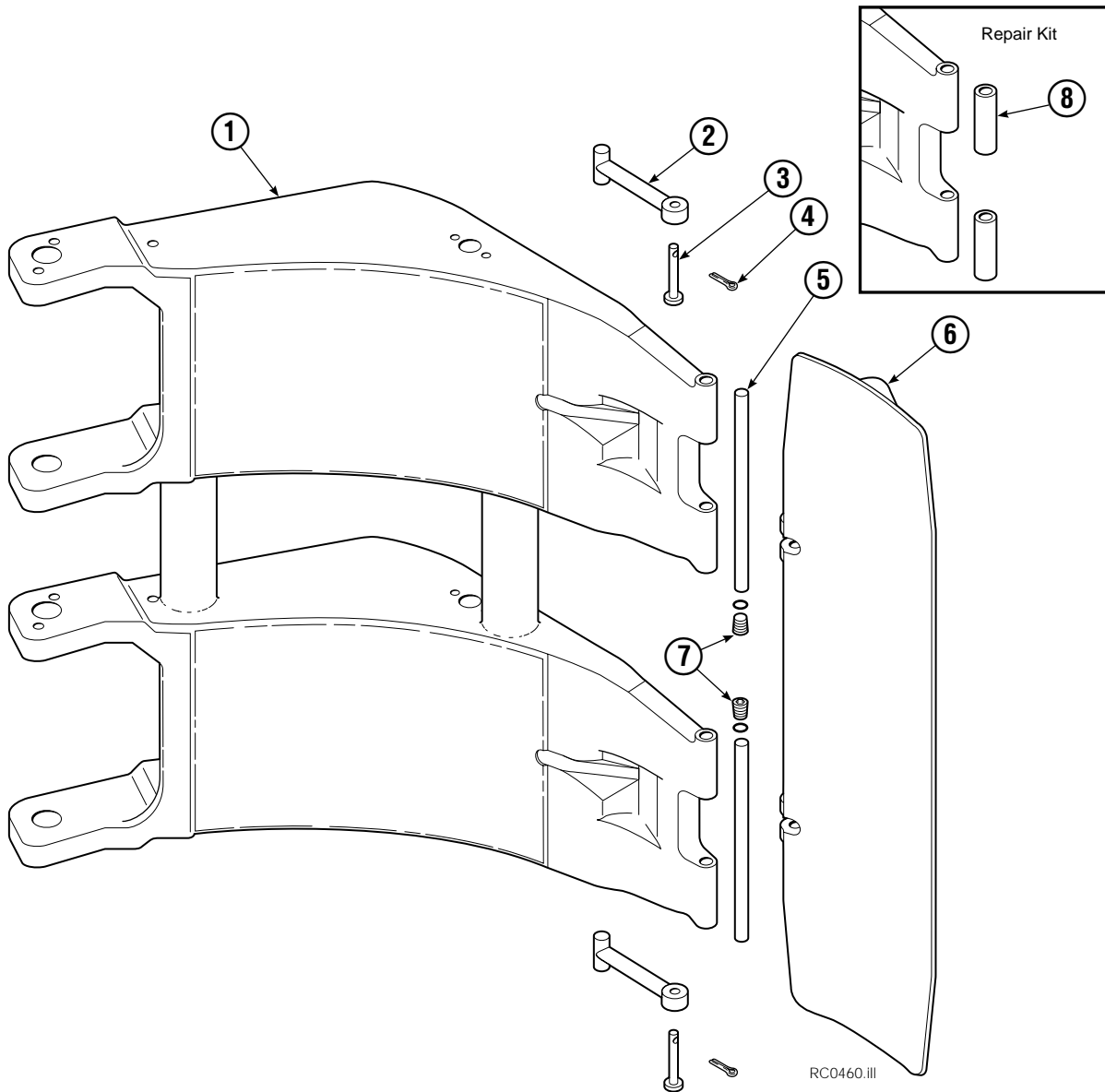


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45F			
REF	QTY	PART NO.	DESCRIPTION
		674703	Contact Pad Group – Items 2-7
1	1	674769	Short Arm
2	2	674700	Link
3	2	674265	Clevis Pin
4	2	6525	Cotter Pin
5	2	674701	Pin
6	1	674702	Contact Pad
7	2	604510	Fitting
8	1	674928	Arm Tip Repair Kit

Reference: SK-4959

Contact Pad Group & Long Arm

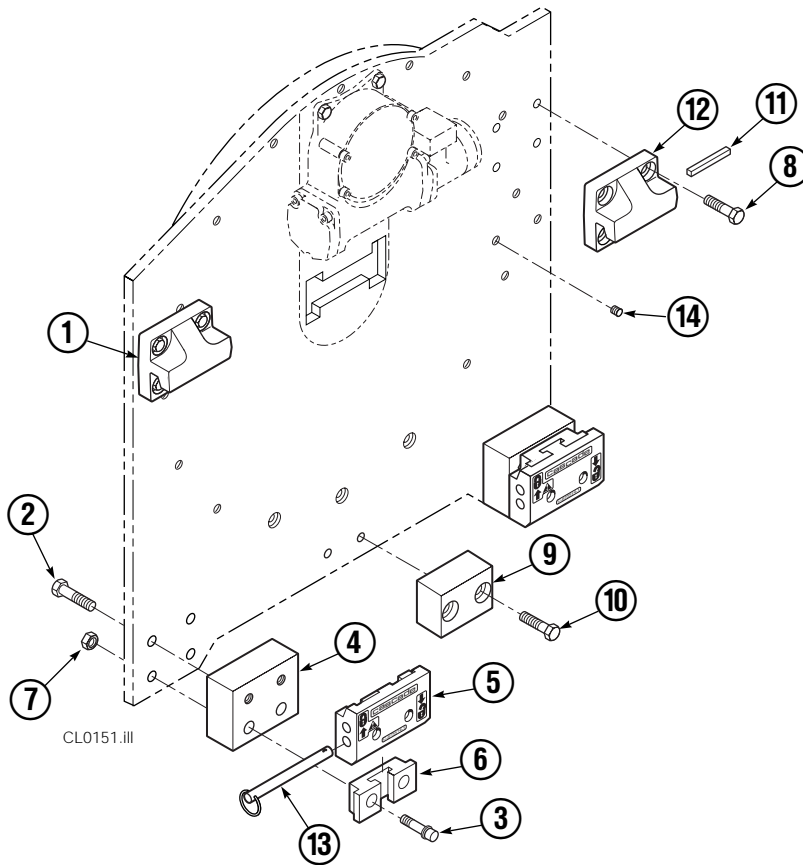


REF	QTY	PART NO.	DESCRIPTION
		207421	Contact Pad Group ●
1	1	680441	Long Arm ▲
2	2	674700	Link
3	2	674265	Clevis Pin
4	2	6525	Cotter Pin
5	2	674701	Pin
6	1	207420	Contact Pad
7	2	604510	Fitting, 6
8	1	674928	Arm Tip Repair Kit

● Includes items 2-7.

▲ Not included in Contact Pad Group.

Quick Change Mounting Group



Class III, 0°			
REF	QTY	PART NO.	DESCRIPTION
		680688	Mounting Group
1	1	670527	Upper Hook – LH
2	4	641284	Capscrew, 5/8 NC x 2.25
3	4	607096	Capscrew, 5/8 NC x 5.00
4	2	682068	Spacer
5	2	675957	Lower Hook
6	2	675958	Guide
7	4	676281	Nut, 5/8
8	8	667369	Capscrew, 5/8 NC x 1.25
9	1	682067	Center Spacer
10	2	677828	Capscrew, 1/2 NC x 1.00
11	1	669344	Stop Kit
12	1	670528	Upper Hook – RH
13	2	678832	Pin
14	2	631385	Plug, 5/8

Do you have questions you need answered right now? Call your nearest Cascade Parts Department.

Cascade Corporation
2501 Sheridan Avenue
Springfield, OH 45505
Tel: 888-CASCADE (227-2233)
FAX: 888-329-0234
www.cascorp.com

Cascade Canada Inc.
5570 Timberlea Blvd.
Mississauga, Ontario
Canada L4W-4M6
Tel: 905-629-7777
FAX: 905-629-7785

Cascade GmbH
D-41199 Monchengladbach
Klosterhofweg 52
Germany
Tel: 21-66-602091
FAX: 21-66-680947

Cascade Finland
01370 Vantas
Finland
Tel: 358-0-836-1925
FAX: 358-0-836-1935

**Cascade N.V.
European Headquarters**
P.O. Box 3009
1300 El Almere
Damsluisweg 56
1332 ED Almere
The Netherlands
Tel: 31-36-5492911
FAX: 31-36-5492964

**Cascade N.V.
Benelux Sales and Service**
P.O. Box 3009
1300 El Almere
Damsluisweg 56
1332 ED Almere
The Netherlands
Tel: 31-36-5492950
FAX: 31-36-5492974

Cascade (UK) Ltd.
15, Orgreave Crescent
Dore House Industrial Estate
Handsworth
Sheffield S13 9NQ
England
Tel: 742-697524
FAX: 742-695121

**Cascade Scandinavia
Hydraulik A.B.**
Muskötgatan 19, E8-9
S25466 Helsingborg
Sweden
Tel: 42-151135
FAX: 42-152997

Cascade Norway
Østerliveien 37A
1153 Oslo
Norway
Tel: 47-22-743160
FAX: 47-22-743157

Cascade France S.A.R.L.
11, Rue Jean Charcot
Zone Industrielle Sud or
B.P. 22
91421 Morangis Cedex
France
Tel: 1- 64547501
FAX: 1-9790584

Cascade Hispania S.A.
Avenida De La Fabregada, 7
Hospitalet De Llobregat
Barcelona
Spain
Tel: 3-335-5158
FAX: 3-335-4756

Cascade Japan Ltd.
5-5-41,
Torikai Kami
Settsu, Osaka
Japan, 566
Tel: 81-726-53-3490
FAX: 81-726-53-3497

Cascade Korea
Room 508, Pum Yang Bldg.
750-14, Bang Bac-Dong
Se-Cho Ku, Seoul
Korea
Tel: 2599-7131 ext. 512
FAX: 2533-8089

HYCO-Cascade Pty. Ltd.
1445 Ipswich Road
Rocklea,
Queensland 4107
Australia
Tel: 3-274-2722
FAX: 3-274-3456

HYCO-Cascade (NZ) Ltd.
15 Ra Ora Drive, East Tamaki
P.O. Box 38-440
Howick, Auckland
New Zealand
Tel: 9-273-9136
FAX: 9-273-9137

Cascade (Africa) Pty. Ltd.
P.O. Box 625, Isando 1600
60A Steel Road
Sparton, Kempton Park
South Africa
Tel: 975-9240
FAX: 394-1147

Cascade-Xiamen
Wanshan No. 1 Workshop
Huli Road
Xiamen 361006
Fujian, PRC
Tel: 592-562-4600
FAX: 592-562-4671

**Cascade (Singapore)
Trading Co.**
Four Seasons Park
Autumn Block - Apt. 1802
12 Cascaden Walk
Singapore
Tel: 65-834-1935
FAX: 65-834-1936

