



# Parts Manual

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Model 30E Rotator

Serial Number 201092

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**cascade**®

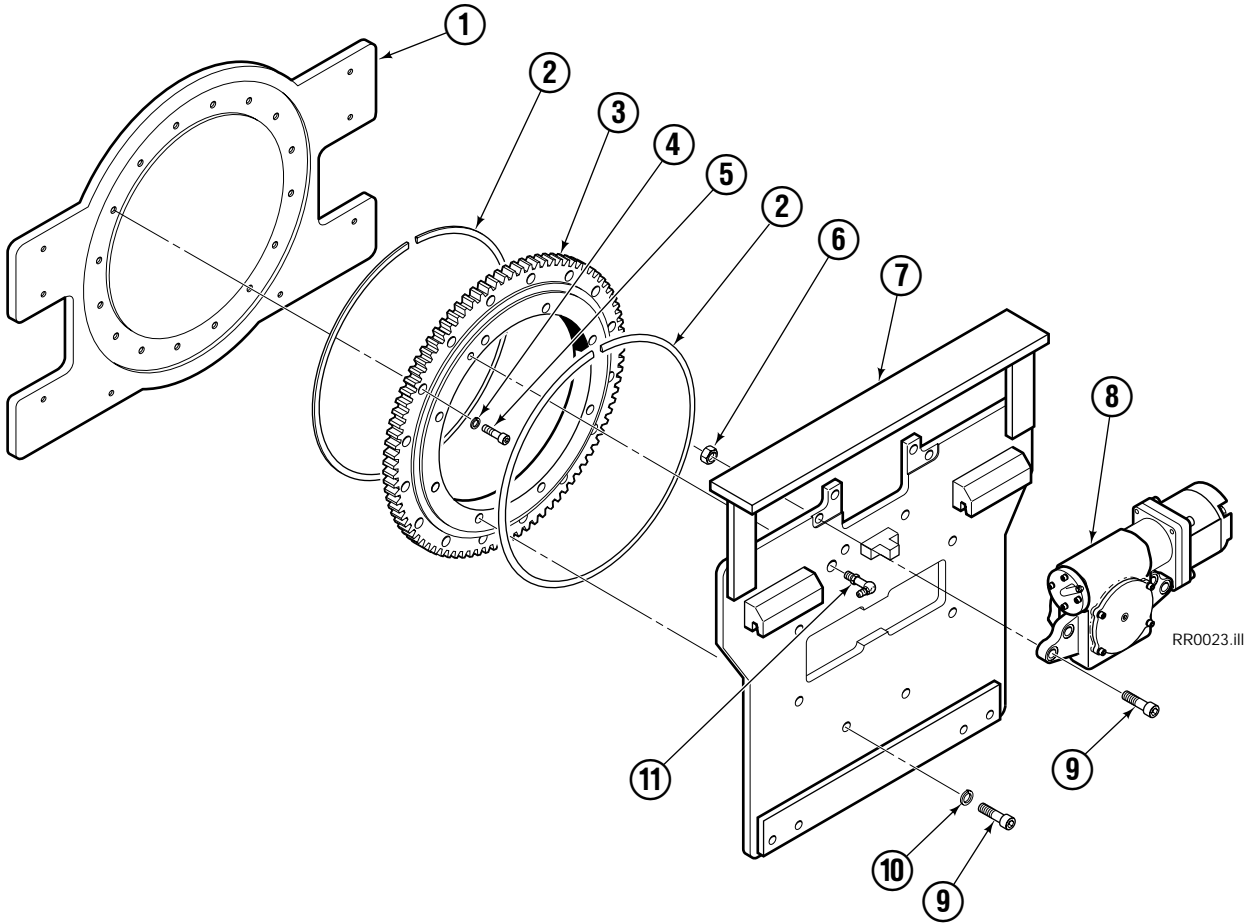
For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

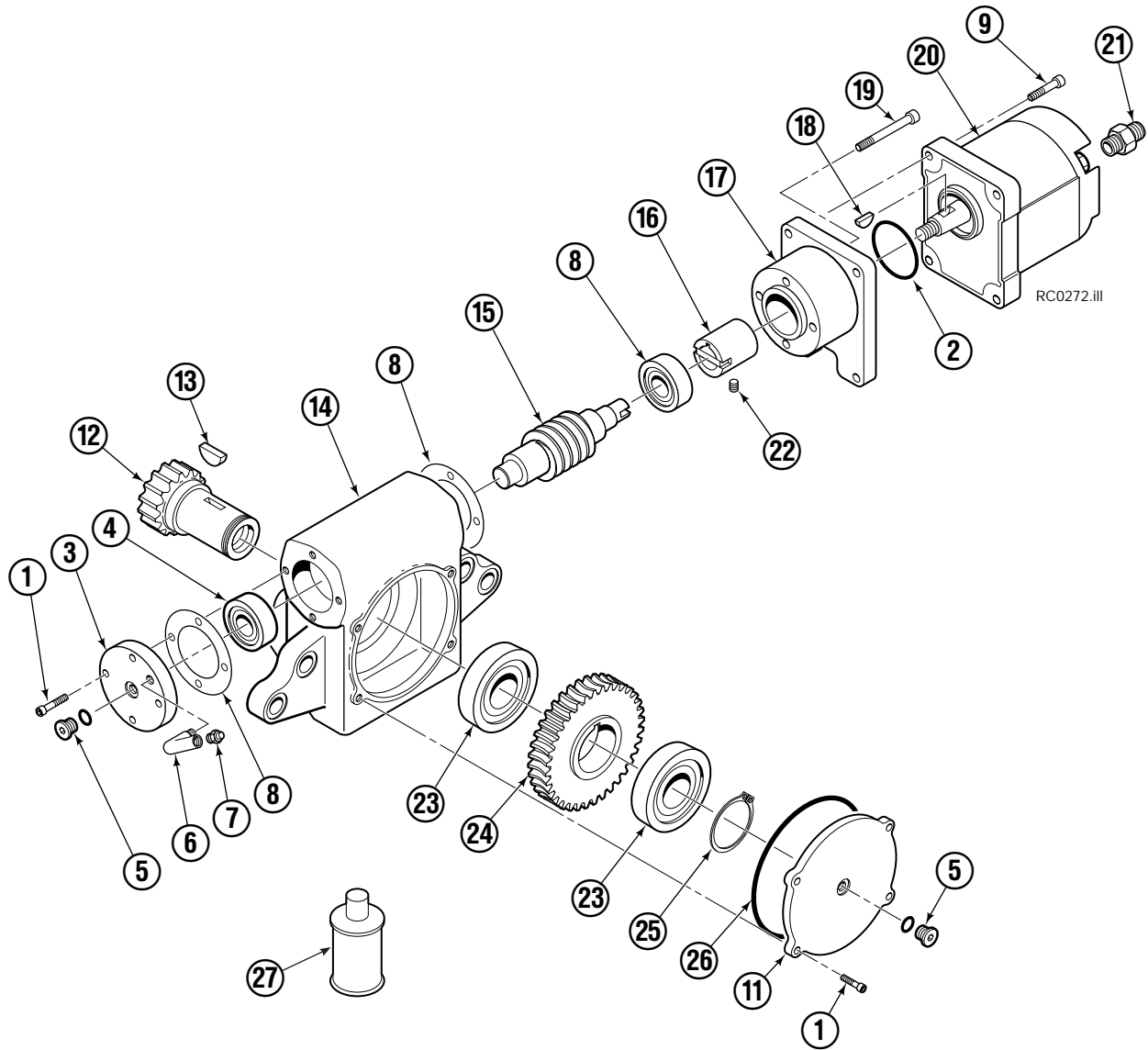
# Base Unit Group



30E			
REF	QTY	PART NO.	DESCRIPTION
		201085	Base Unit Group
1	1	201800	Faceplate
2	2	673043	Seal
3	1	201082	■ Bearing Assembly
4	16	678991	Lockwasher
5	16	768827	Capscrew
6	4	678990	Nut
7	1	201083	Baseplate
8	1	679106	◆ Drive Group
9	12	762613	Capscrew
10	8	678992	Lockwasher
11	1	201080	Grease Fitting

- Includes item 2.
- ◆ See Drive Group page for replacement parts breakdown.

# Drive Group



## 25F

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		679106	Drive Group	15	1	679109	Worm
1	4	768786	Capscrew, M6 X 25-8.8	16	1	679118	Coupling
2	1	643352	O-Ring	17	1	679115	Adapter
3	1	679114	End Cap	18	1	678999	Key
4	2	678985	Bearing	19	4	768792	Capscrew, M6 X 60-8.8
5	2	663694	Fitting, 3	20	1	206418	Motor
6	1	6688	Fitting, 2	21	2	626505	Fitting, 10-6
7	1	644010	Relief Fitting	22	1	678994	Setscrew
8	2	679808	Shim-.002 in.(.05mm)	23	2	678986	Bearing
9	4	768787	Capscrew, M6 X 30-8.8	24	1	679110	Worm Gear
10	4	752845	Capscrew, M6 X 16-8.8	25	1	678987	Snap Ring
11	1	679112	Cover	26	1	643368	O-ring
12	1	679111	Pinion	27	1	656300	Gear Lube (48 oz.)
13	1	201815	Key			206419	Motor Shaft Seal Kit
14	1	679107	Gear Case			206421	Motor Service Kit

**Do you have questions you need answered right now?** Call your nearest Cascade Parts Department.

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