



Parts Manual

Model 330J Fork Positioner

Serial Number SELP-40172

cascade[®]
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

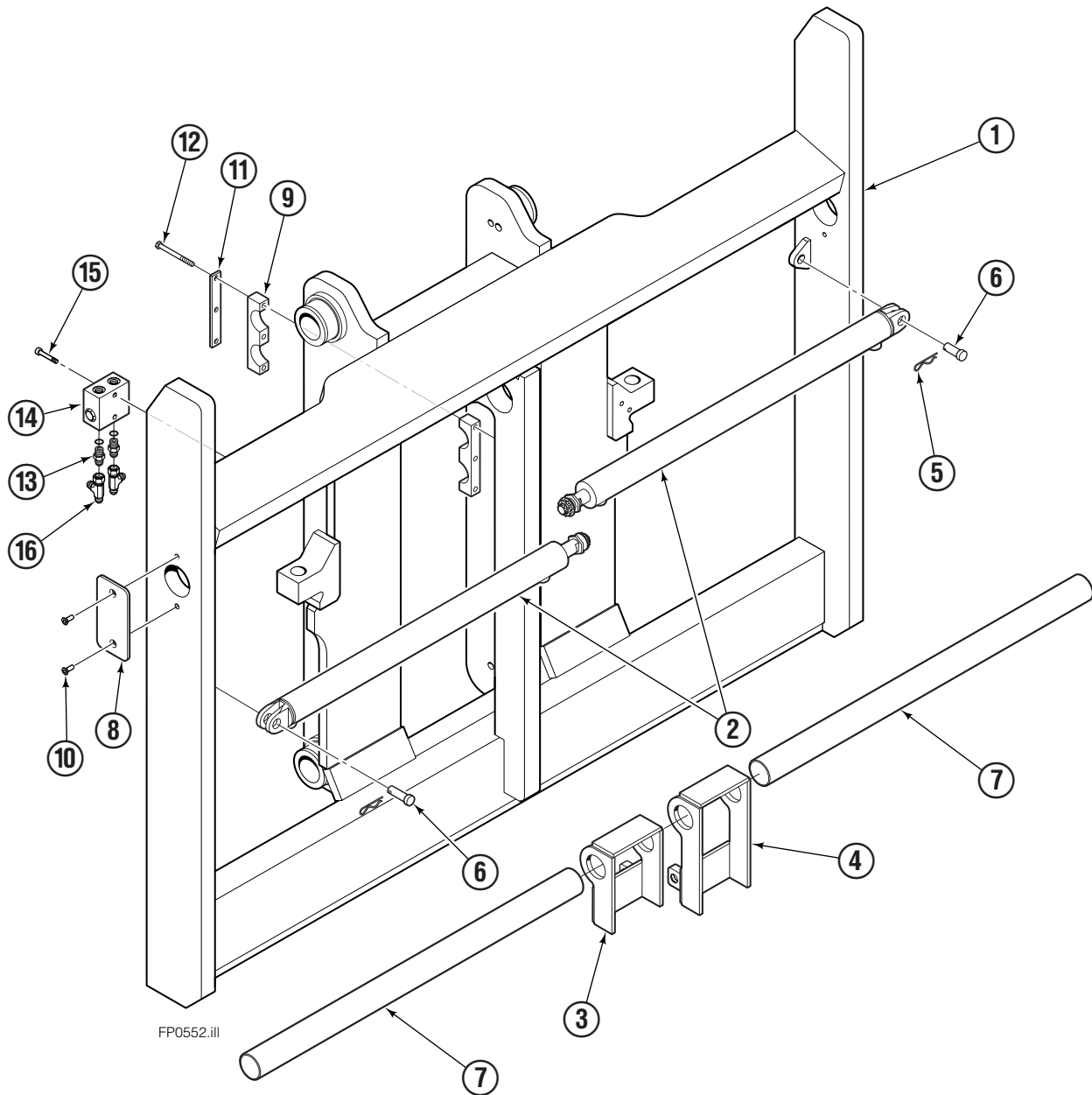
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

Integral Carriage Assembly



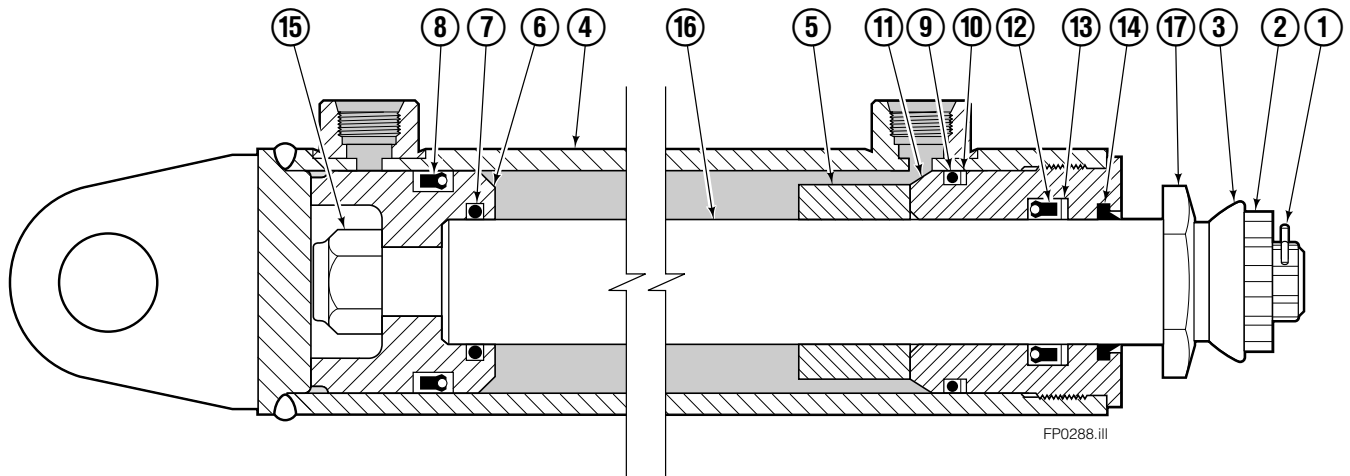
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6105105	Carriage Assembly	9	2	3014343	▲ Clamp
1	1	6105106	Carriage	10	4	755028	Capscrew, M12x50
2	2	6105128	Cylinder ●	11	1	3014344	▲ Clamp Support
3	1	6105130	Fork Carrier – RH	12	3	684800	▲ Capscrew, M12x100
4	1	6105131	Fork Carrier – LH	13	2	626505	■ Fitting, 6-6
5	2	672726	Cotter Pin	14	1	6104570	■ Cross-Over Relief Valve
6	2	678528	Clevis Pin	15	2	768798	■ Capscrew, M8x45
7	2	6105126	Fork Shaft	16	2	611329	■ Fitting, 6-6
8	2	3014483	End Cap				

● See Cylinder page for parts breakdown.

■ Included in Valve Group 6104569.

▲ Included in Cylinder Support Assembly 6012112.

Cylinder

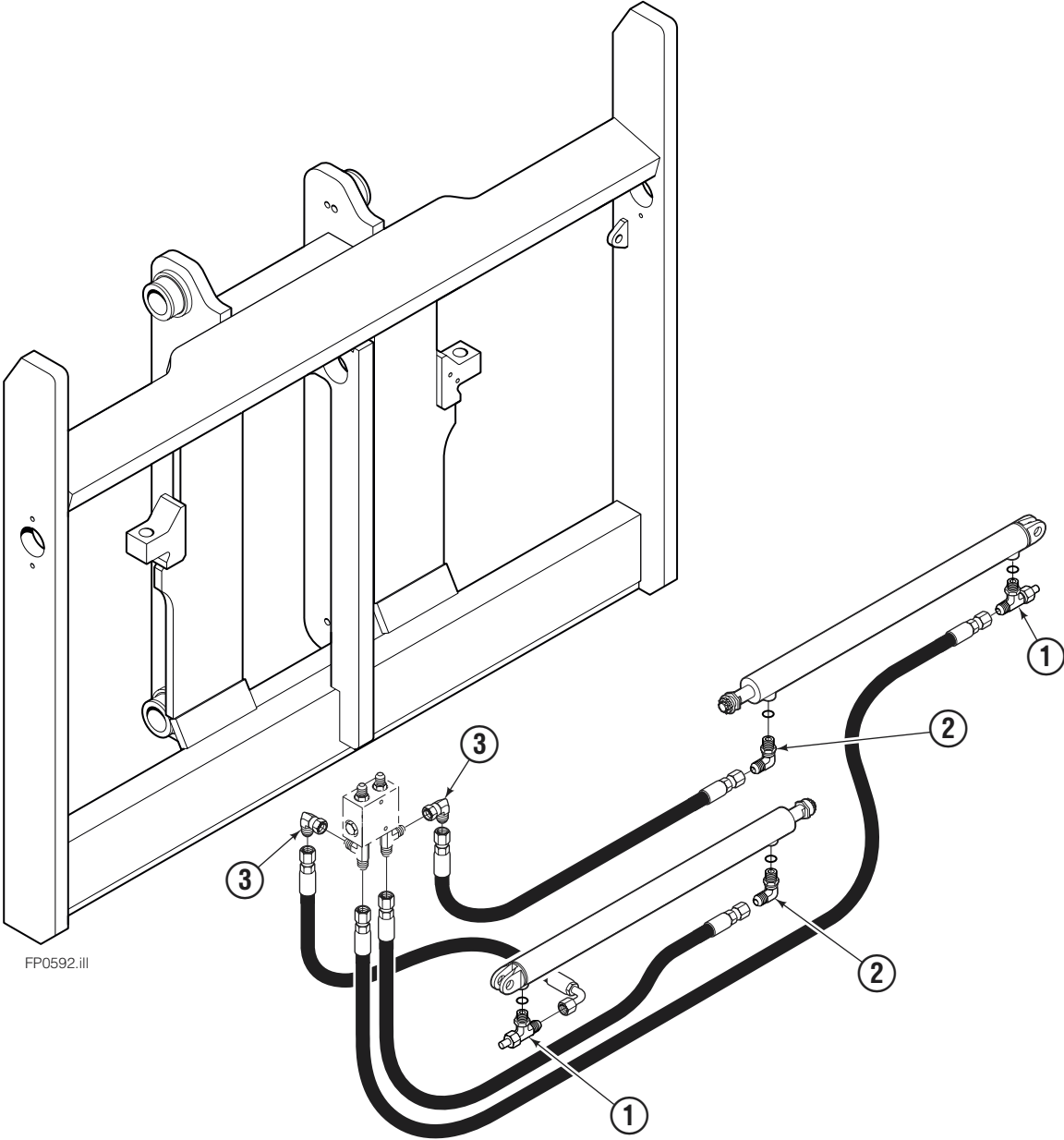


330J			
REF	QTY	PART NO.	DESCRIPTION
		6105128	Cylinder Assembly
1	1	6510	Cotter Pin
2	1	667624	Nut Retainer
3	1	667625	Nut
4	1	6100495	Shell
5	1	6105144	Spacer
6	1	558200	Piston
7	1	2716	O-Ring ▲
8	1	662452	Seal ▲
9	1	2785	O-Ring ▲
10	1	615128	Back-Up Ring ▲
11	1	563906	Retainer
12	1	662448	Seal ▲
13	1	638243	Nylon Ring ▲
14	1	636853	Wiper ▲
15	1	667623	Nut
16	1	6105129	Rod
17	1	667626	Washer
	1	671047	Seal Loader, Piston ▲
	1	671051	Seal Loader, Retainer ▲
		668021	Service Kit

▲ Included in Service Kit 668021.

Reference: S-20040, S-20101.

Hydraulic Group



FP0592.iii

REF	QTY	PART NO.	DESCRIPTION
		6105176	Hydraulic Group
1	2	617487	Restrictor Tee Fitting
2	1	2680	Fitting-90, 6-6
3	2	601676	Fitting, 6-6

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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