



Parts Manual

Model Fork Positioner

Serial Number 55F-FPS-A110R0

cascade[®]
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

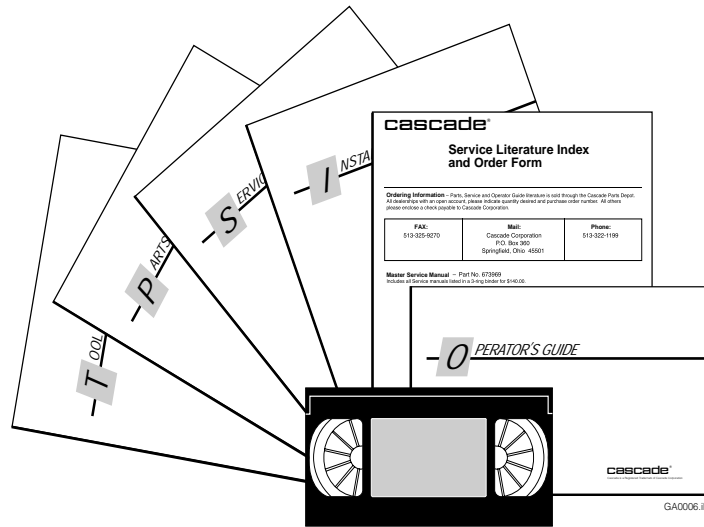
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

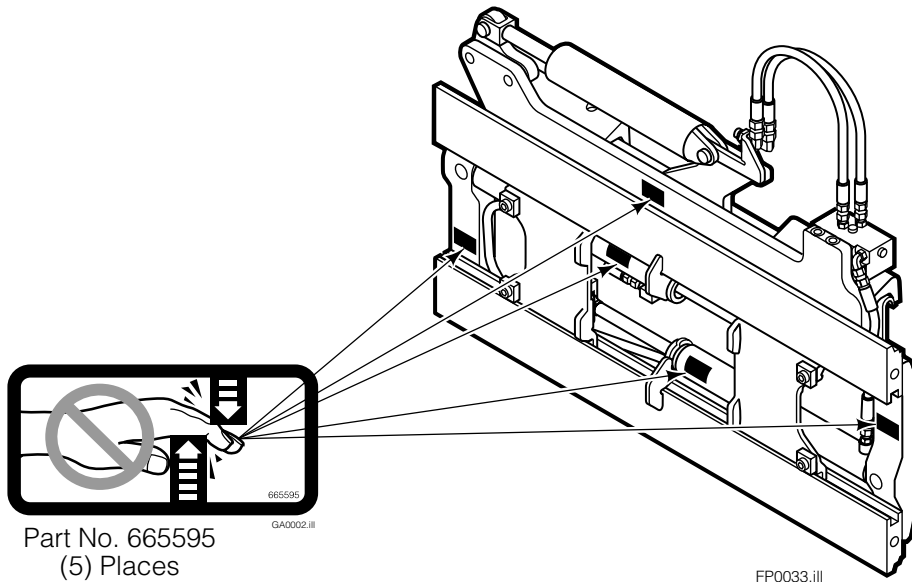
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Publications

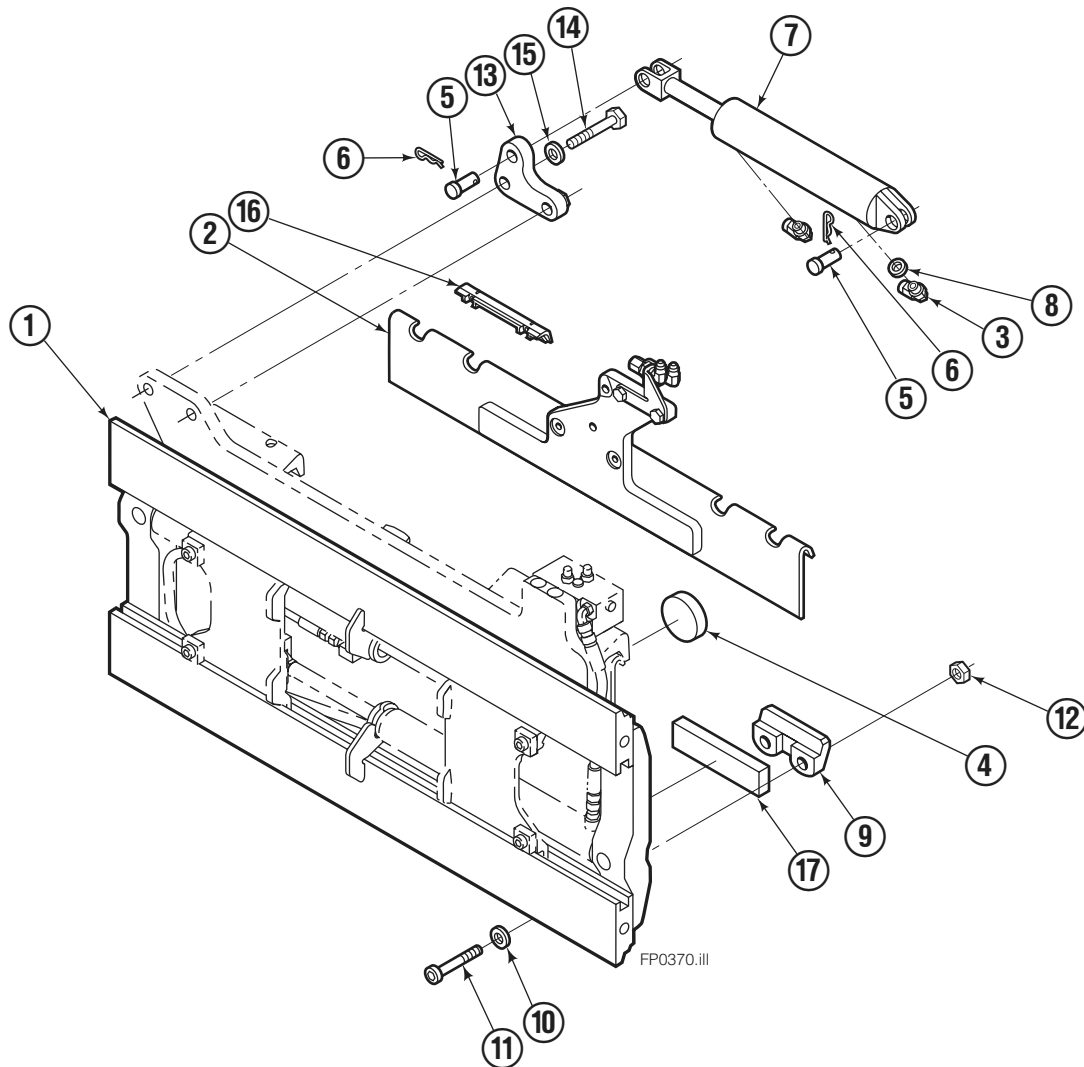


55F	
PART NO.	DESCRIPTION
	Parts Manual
208743	Service Manual
688261	Operators Guide
207363	Installation Instructions
680664	Servicing Cascade Cylinders-VHS
679929	Tool Catalog
673964	Literature Index Order Form

Safety Decals



Mounting Group Sideshifting



Reference:
BC-101
SK-5981
S-3977
S-3972

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REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		207332	Sideshifting Mounting-40.2" ■ ●	9	2	204186	Lower Hook
1	1	6106594	Frame-40.2" ■	10	4	667225	Washer
2	1	207190	Anchor Bracket	11	4	752903	Cap screw, M16x2.0x45-8.8
3	2	601676	Fitting, 6-6	12	4	678990	Nut
4	1	----	Center Bearing	13	1	206909	Lug
5	2	206926	Clevis Pin	14	2	763024	Cap screw
6	2	672726	Hairpin Cotter	15	2	209740	Lockwasher
7	1	675548	Cylinder Assembly ◆	16	2	204187	Upper Bearing
8	1	675550	Washer (orifice .085)	17	2	207209	Lower Bearing

- Carriage width.
- Includes items 2 through 17.
- ◆ See Cylinder page for parts breakdown.

Sideshift Cylinder ITA Class III

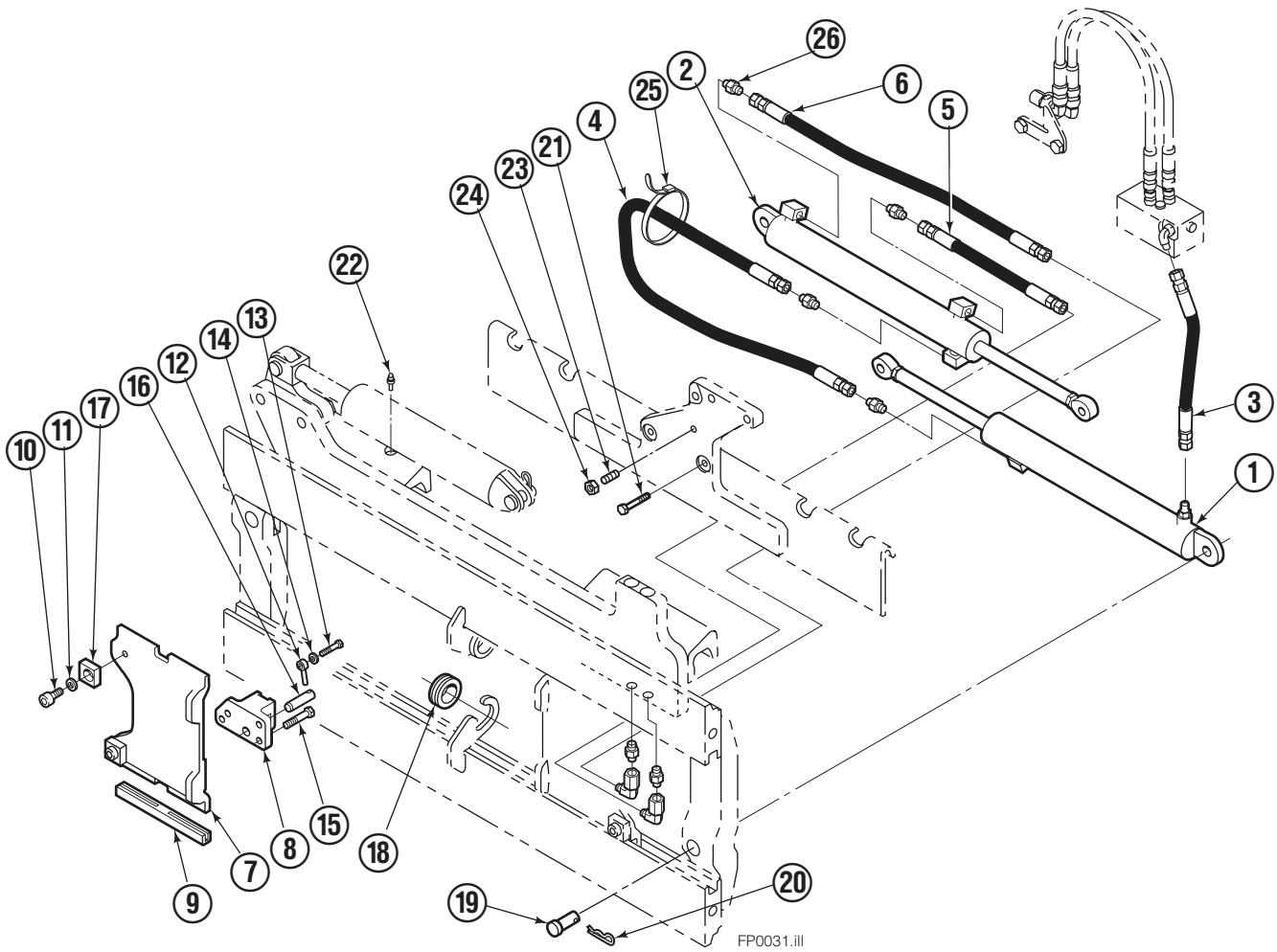


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55E			
REF	QTY	PART NO.	DESCRIPTION
		675548	Cylinder Assembly
1	1	553857	Nut
2	1	662452	■ Seal
3	1	553501	Piston
4	1	636851	■ Wiper
5	1	638247	■ Back-up Ring
6	1	675550	Washer (orifice .085 in.)
7	1	675549	Shell
8	1	553449	Rod
9	1	2785	■ O-Ring
10	1	615128	■ Back-up Ring
11	1	553500	Retainer
12	1	553856	Retaining Ring
13	1	7202	Snap Ring
14	1	641835	■ Seal
		553861	Service Kit

■ Included in Service Kit 553861.

Hydraulic/Fork Group



55F							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		207226	Hydraulic Group – 40.2 in. ■●	13	2	763169	Capscrew
		206912	Fork Group □	14	2	680217	Lockwasher
1	1	583949	Cylinder Assembly, LH ◆	15	8	206924	Capscrew
2	1	583957	Cylinder Assembly, RH ◆	16	2	206925	Pin
3	1	398280	Hose	17	4	207552	Block
4	1	207234	Hose	18	2	206916	Grommet
5	1	207565	Hose	19	2	206926	Clevis Pin
6	1	207576	Hose	20	2	207210	Hairpin Cotter
7	2	207208	Fork Carrier	21	2	768551	Capscrew
8	2	206914	Lug	22	2	7403	Grease Fitting
9	4	206915	Bearing	23	1	768753	Setscrew
10	4	206922	Capscrew	24	1	207211	Jam Nut
11	4	678991	Lockwasher	25	1	200008	Cable Tie
12	2	206923	Eyebolt	26	6	617915	Fitting, 4-4

■ Carriage width.

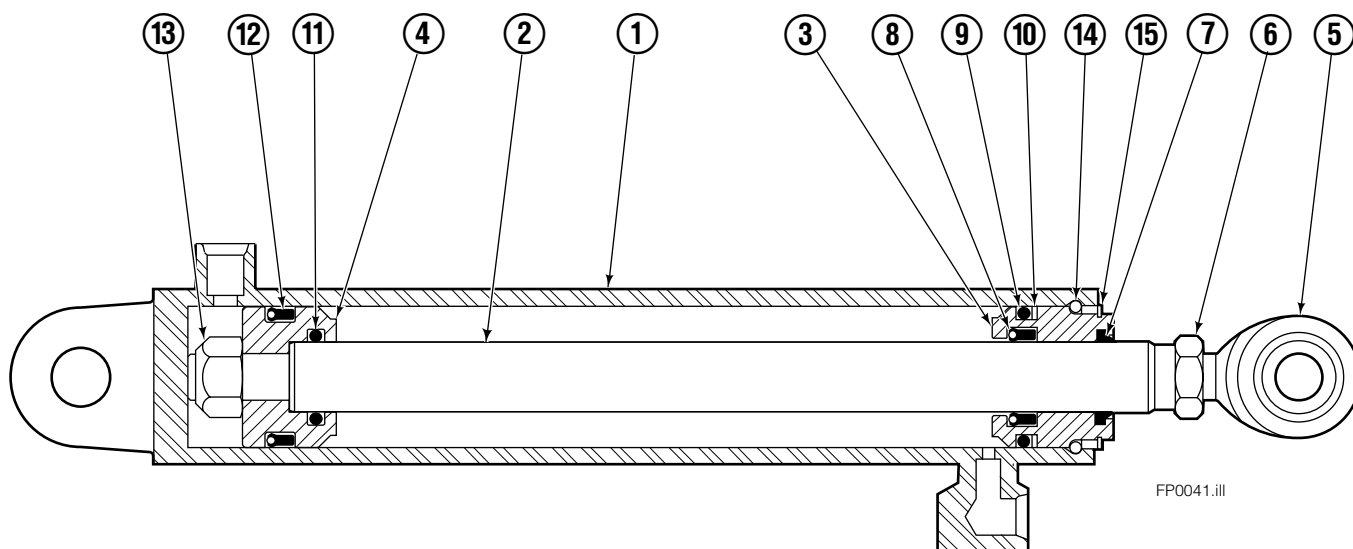
◆ See Cylinder page for parts breakdown.

Reference: BC-101, S-5981, S-3990.

● Includes items 1 through 6.

□ Includes items 7 through 26.

Left Hand Cylinder



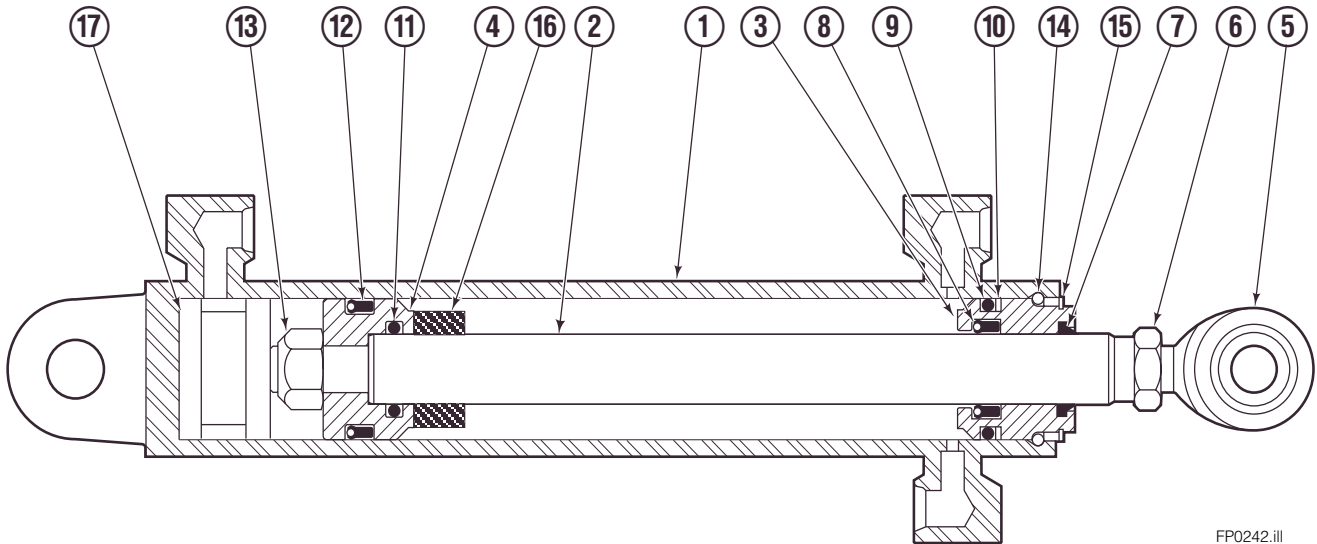
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REF	QTY	PART NO.	DESCRIPTION
		583949	Cylinder Assembly – 35 in. ■
1	1	564174	Shell – 35 in. ■
2	1	564190	Rod – 35 in. ■
3	1	685664	Retainer
4	1	685665	Piston
5	1	564193	● Rod End
6	1	5718	● Nut
7	1	636850	● Rod Wiper
8	1	646540	● Rod Seal
9	1	2718	● O-Ring
10	1	615122	● Back-up Ring
11	1	2710	● O-Ring
12	1	663728	● Piston Seal
13	1	563462	Piston Nut
14	1	563916	Retaining Ring
15	1	3137	Snap Ring
		684827	Service Kit

■ Carriage width.

● Included in Service Kit 684827.

Reference: S-6140, S-6141.

Right Hand Cylinder



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REF	QTY	PART NO.	DESCRIPTION
		583957	Cylinder Assembly – 36 in. ■
1	1	564182	Shell – 36 in. ■
2	1	564190	Rod – 36 in. ■
3	1	685664	Retainer
4	1	685665	Piston
5	1	564193	Rod End
6	1	5718	Nut
7	1	636850	● Rod Wiper
8	1	646540	● Rod Seal
9	1	2718	● O-Ring
10	1	615122	● Back-up Ring
11	1	2710	● O-Ring
12	1	663728	● Piston Seal
13	1	563462	Piston Nut
14	1	563916	Retaining Ring
15	1	3137	Snap Ring
16	1	—	Spacer
17	1	—	Spacer
		684827	Service Kit

■ Carriage width.

● Included in Service Kit 684827.

Reference: S-6138, S-6139.

Flow Divider Group

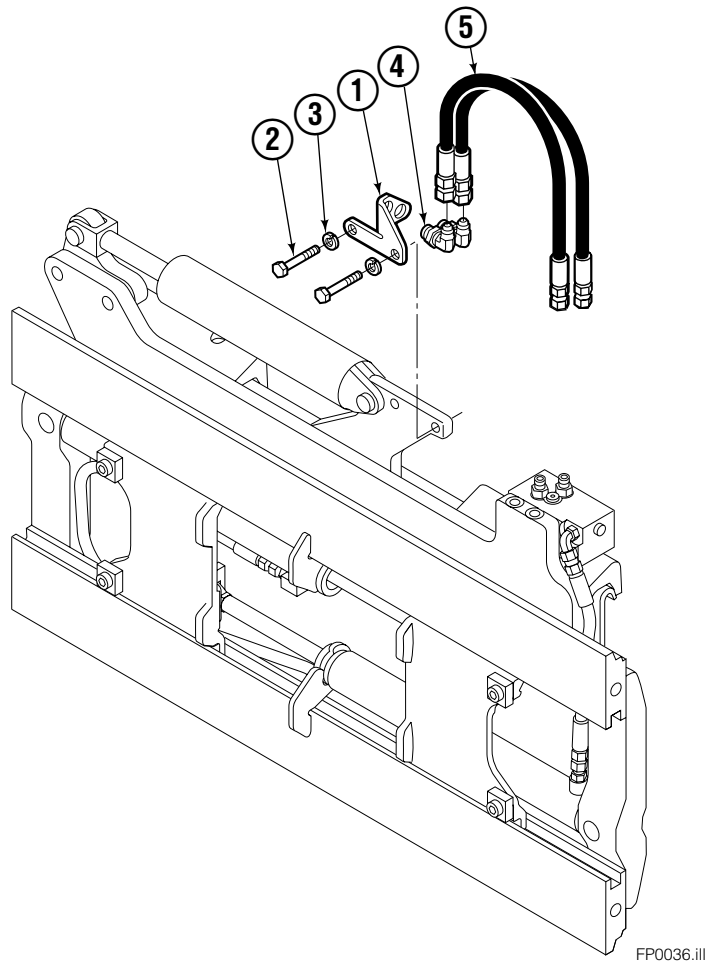


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REF	QTY	PART NO.	DESCRIPTION
		206921	Flow Divider Group
1	1	206919	Valve ■
2	1	206918	Valve Body
3	1	207301	Cartridge-Combiner
4	2	663694	Fitting, 3
5	2	617915	Fitting, 4-4
6	1	617917	Fitting, 4-4
7	1	679992	Service Kit
8	3	685105	Capscrew
9	3	678993	Lockwasher
10	2	207300	O-Ring
11	6	617915	Fitting, 4-4
12	2	617641	Fitting, 4-4
13	2	609234	Fitting, 4-4
14	1	617916	Fitting, 4-4

■ Includes items 1 through 7.

Standard Installation Group



REF	QTY	PART NO.	DESCRIPTION
		207342	Installation Group
1	1	207314	Bracket
2	2	762899	Capscrew, M10X20-8.8
3	2	681238	Lockwasher
4	2	2453	Fitting, 8-8
5	2	207578	Hose

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