



Parts Manual

Model _____ **Fork Clamp**

Serial Number _____ **70D-CFB-02CR0**

cascade[®]
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

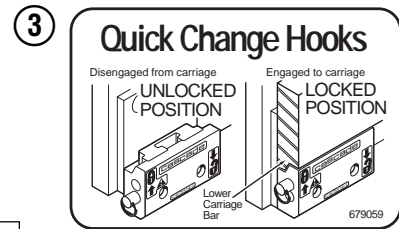
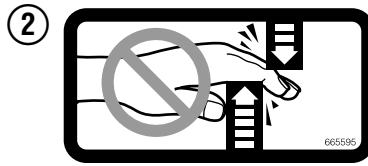
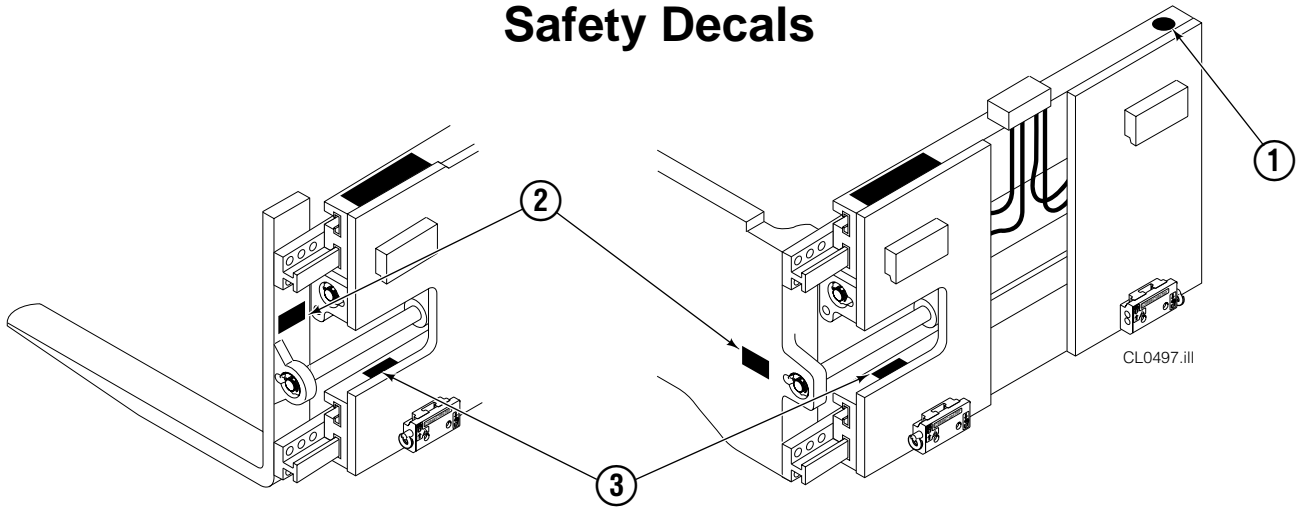
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

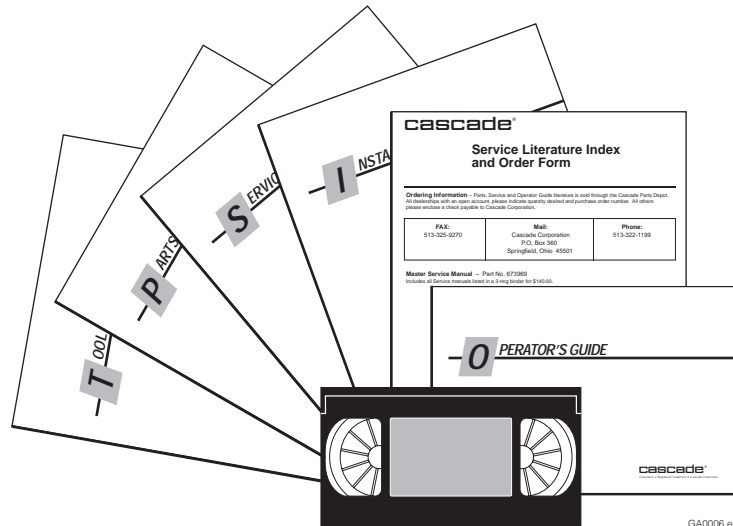
Internet: www.cascorp.com

Safety Decals



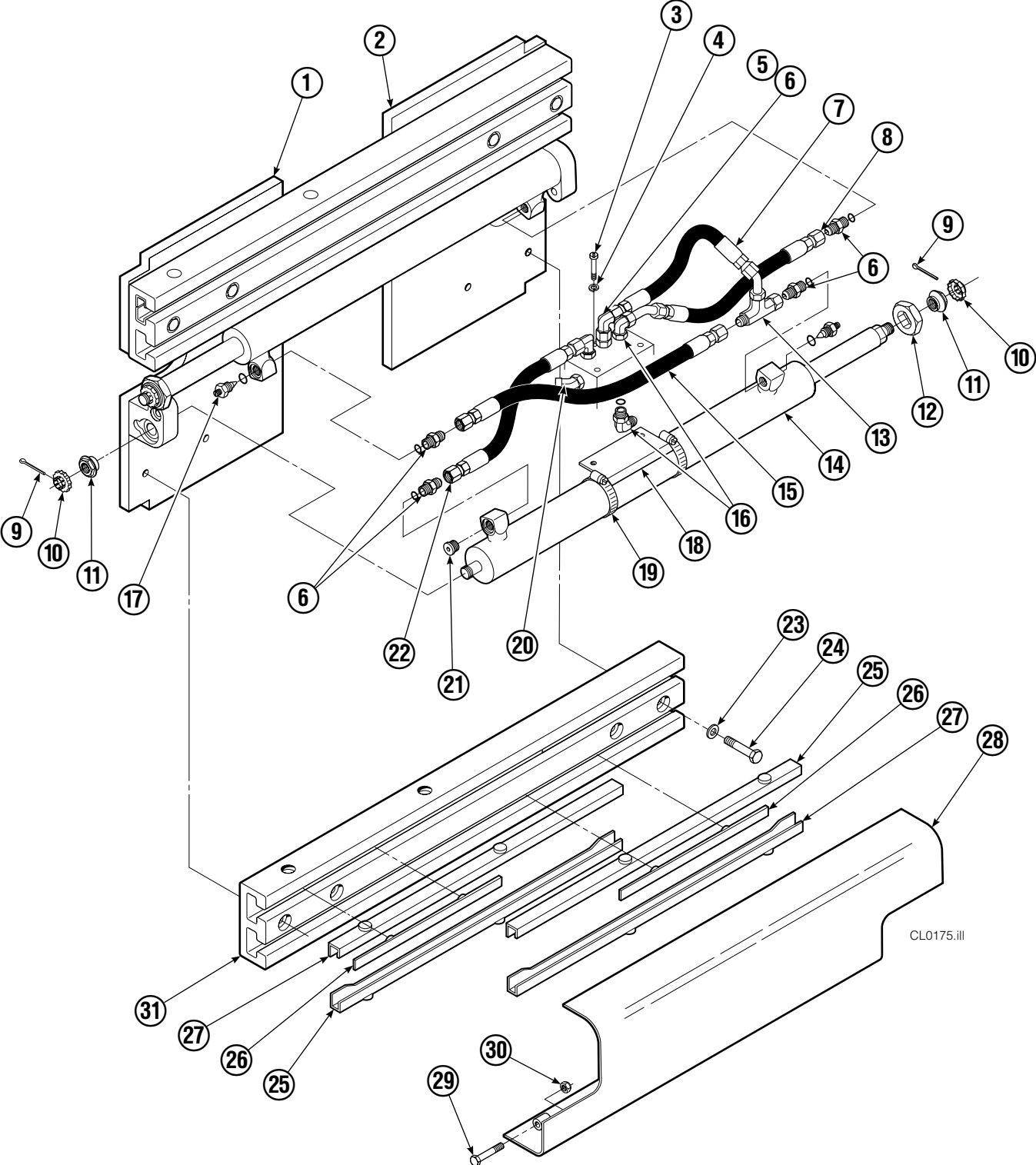
REF	QTY	PART NO.	DESCRIPTION
1	1	679150	No Step Decal
2	2	665595	No Hand Hold Decal
3	1	679059	Quick Change Hook Decal

Publications



PART NO.	DESCRIPTION
669224	Service Manual
672944	Operators Guide
668987	Installation Instructions
680664	Servicing Cascade Cylinders-VHS
679929	Tool Catalog
673964	Literature Index Order Form

Base Unit Group



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Base Unit Group

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REF	QTY	PART NO.	DESCRIPTION
		682466	Base Unit Group
1	1	682456	Mounting Plate – RH
2	1	682452	Mounting Plate – LH
3	2	768530	Capscrew, M8 x 65
4	2	6287	Lockwasher, 5/16 in.
5	1	605761	Fitting, 8-8
6	5	601377	Fitting, 8-8
7	1	681761	Hose, 9.50"
8	1	676111	Hose, 18.25"
9	4	6513	Cotter Pin
10	4	676110	Retainer
11	4	676109	Nut
12	2	676108	Washer
13	1	611330	Fitting, 8-8
14	2	676429	Cylinder ▲
15	1	676113	Hose, 17.00"
16	3	601250	Fitting, 8-8
17	2	667609	Restrictor Cartridge ●
18	1	676115	Bracket
19	2	644588	Clamp
20	1	611303	Fitting, 8-8
21	2	602580	Fitting, 8
22	1	676114	Hose, 18.50"
23	8	670692	Washer, 13/16 ID
24	8	676793	Capscrew, M20 x 100
25	4	676104	Bearing
26	4	667663	Bearing
27	4	676105	Bearing
28	1	676106	Bumper
29	2	768560	Capscrew, M12 x 80
30	2	773842	Nut, M12
31	2	676103	Frame
	■	678036	Cylinder Nut Service Kit

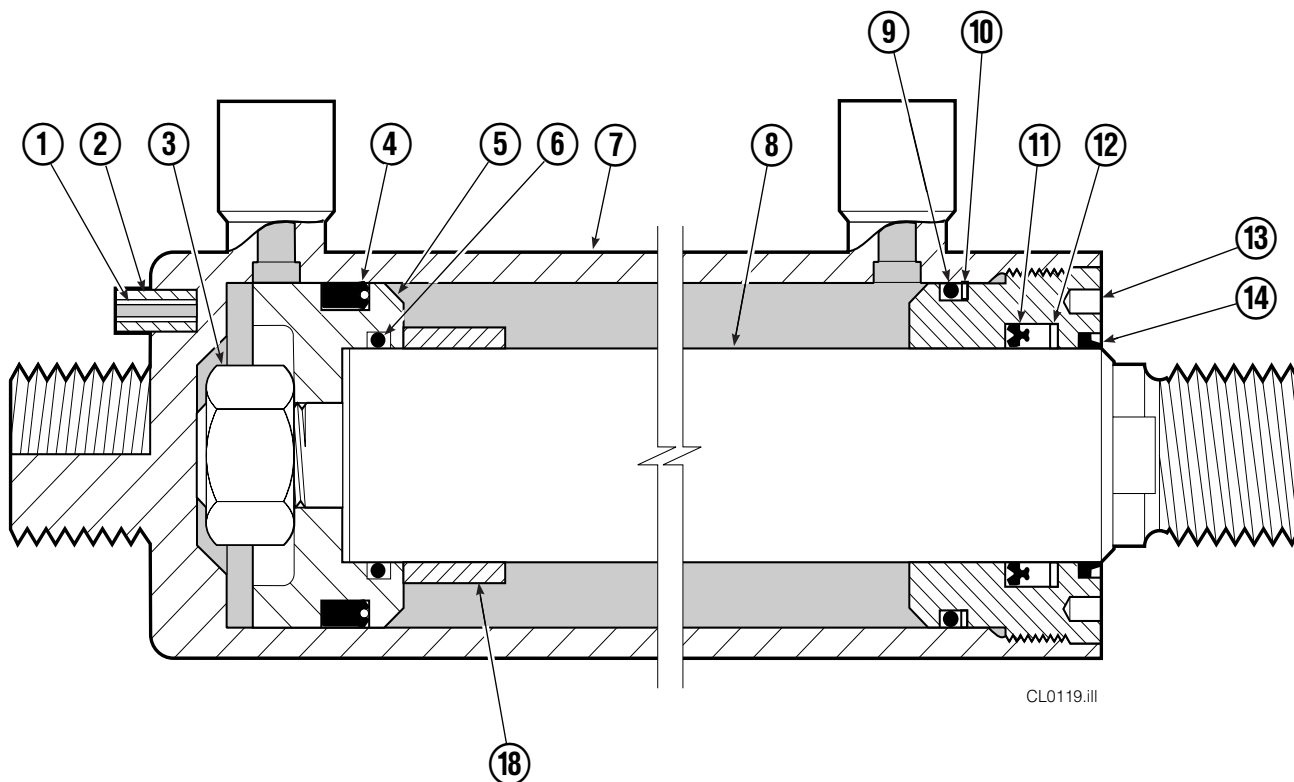
▲ See Cylinder page for parts breakdown.

■ Includes one each of items 9, 10 and 11.

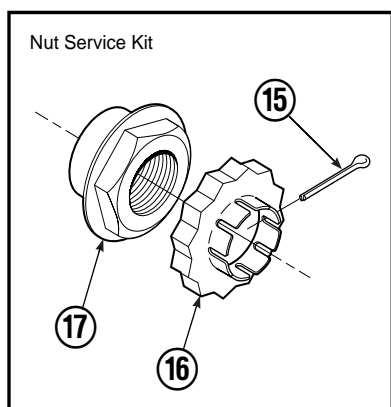
● See Restrictor Cartridge page for parts breakdown.

Reference: Common Parts 676794, SK-5368.

Cylinder



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REF	QTY	PART NO.	DESCRIPTION
		676429	Cylinder Assembly
1	1	7882	Roll Pin
2	1	7964	Roll Pin
3	1	560997	Nut
4	1	557574	● Seal
5	1	558405	Piston
6	1	2787	● O-Ring
7	1	556463	Shell
8	1	556464	Rod
9	1	2795	● O-Ring
10	1	615138	● Back-Up Ring
11	1	553520	● Seal
12	1	636701	● Back-Up Ring
13	1	556563	Retainer
14	1	624572	● Wiper
15	1	6513	▲ Cotter Pin
16	1	676110	▲ Retainer
17	1	676109	▲ Nut
18	1	-	Spacer
		556486	Service Kit
		678036	Nut Service Kit ★

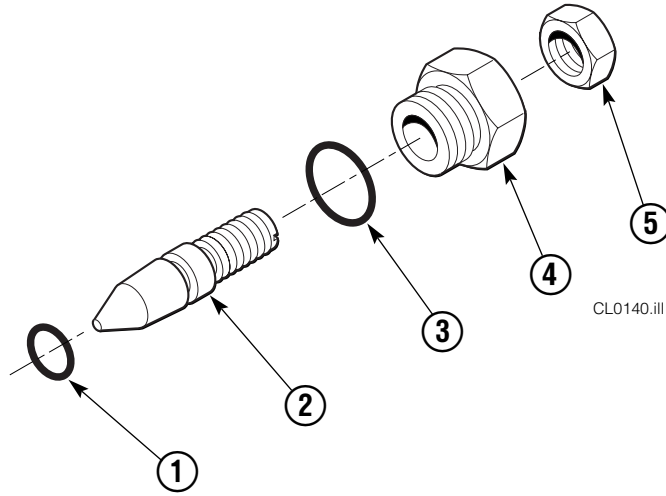
● Included in Service Kit 556486.

▲ Included in Service Kit 678036.

★ Not included in Cylinder Assembly.

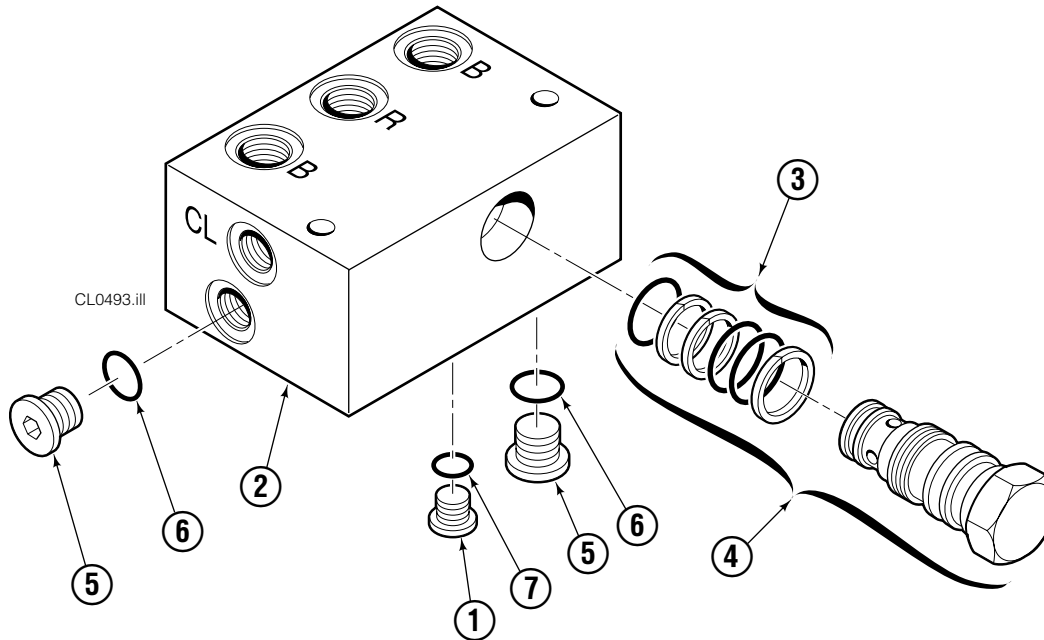
Reference: S-5259, S-5260.

Restrictor Cartridge



REF	QTY	PART NO.	DESCRIPTION
		667609	Restrictor Cartridge
1	1	2701	O-Ring
2	1	667611	Plunger
3	1	2841	O-Ring
4	1	667610	Plug - Special
5	1	5716	Jam Nut

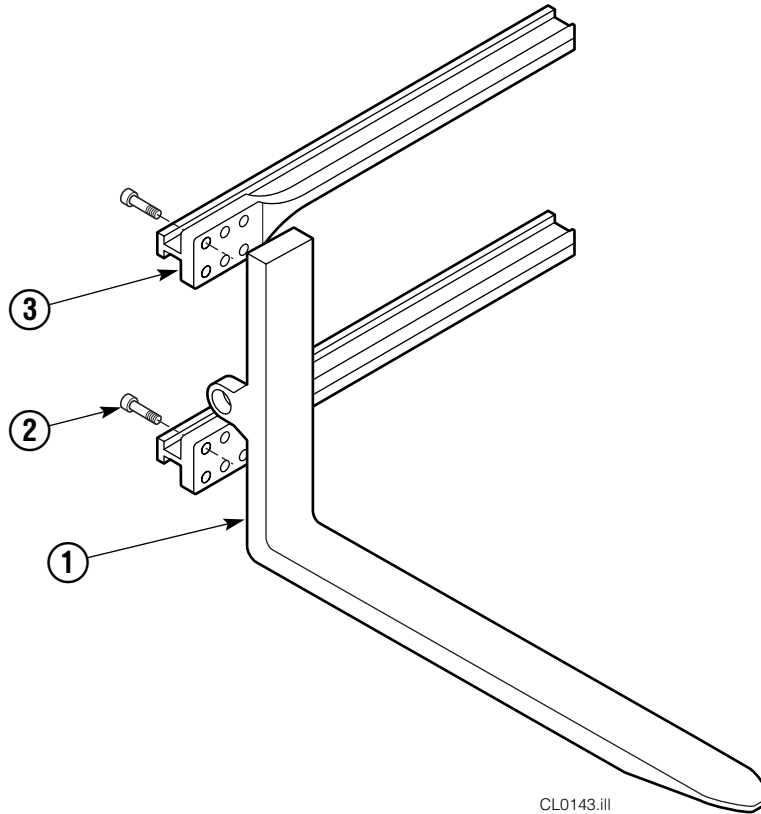
Valve Group Non-Sideshift



REF	QTY	PART NO.	DESCRIPTION
		676778	Valve Assembly
1	1	604510	Fitting, 6
2	1	676780	Valve Body
3	1	656223	Service Kit – Check Valve ▲
4	1	661816	Check Valve – PO
5	2	602580	Fitting, 8
6	2	2841	O-Ring ▲
7	1	2840	O-Ring ▲
		676169	Valve Service Kit

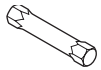
▲ Included in Service Kit 676169.

Bolt-On Pallet Forks



ARM CAPSCREW EXTENSION TOOL

Required for proper torquing of capscrews



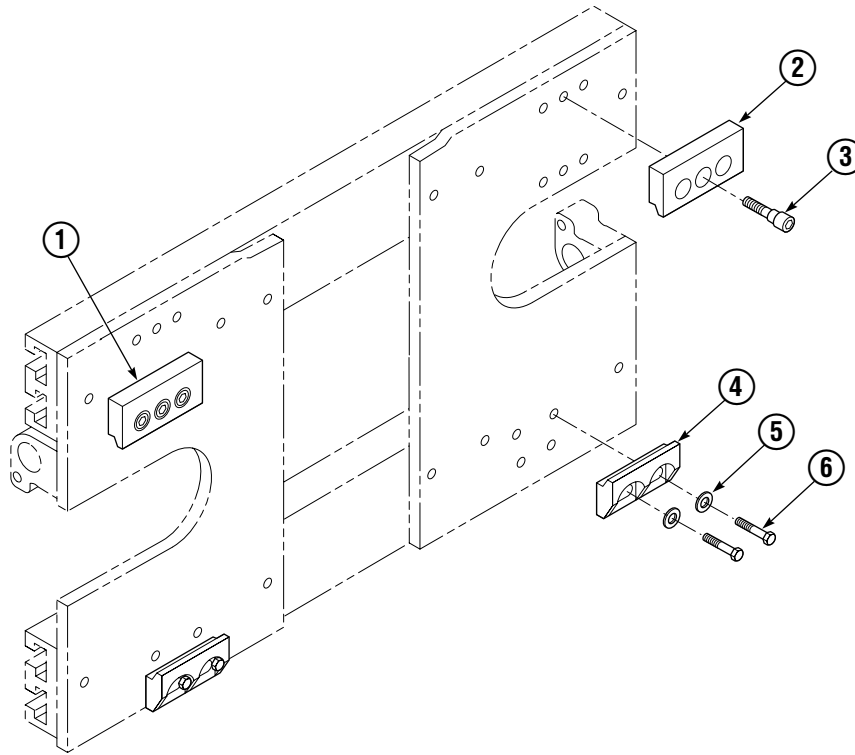
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676218

70D			
REF	QTY	PART NO.	DESCRIPTION
		676184	Pallet Fork Assembly ▲
1	1	676192	Pallet Fork – LH
2	1	676196	Pallet Fork – RH
3	24	676840	Capscrew
4	4	676132	Arm Bar

▲ Includes items 1-3 only.

Bolt-On Mounting Group



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Class IV			
REF	QTY	PART NO.	DESCRIPTION
		682463	Mounting Group
1	1	684643	Upper Hook – LH
2	1	676130	Upper Hook – RH
3	6	676848	Capscrew, M20 x 55
4	2	679832	Lower Hook
5	4	670692	Washer, 3/4 in. ID
6	4	779020	Capscrew, M20 x 45

Reference: SK-5368.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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