



Parts Manual

Model _____ **Fork Positioner**

Serial Number _____ **55F-FPS-328**

cascade[®]

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

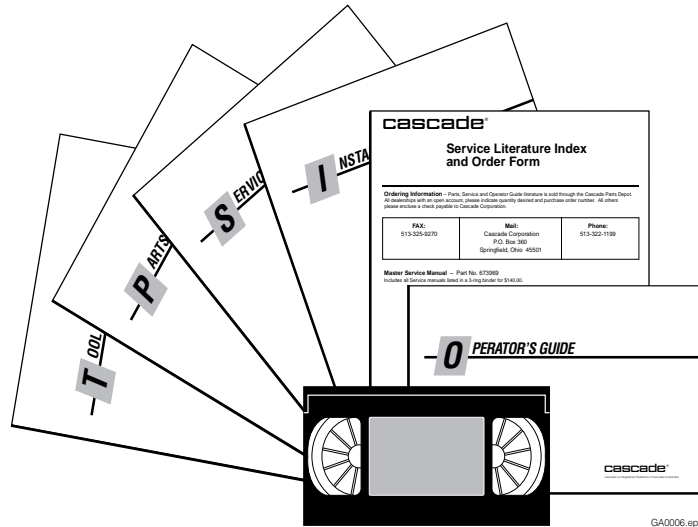
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

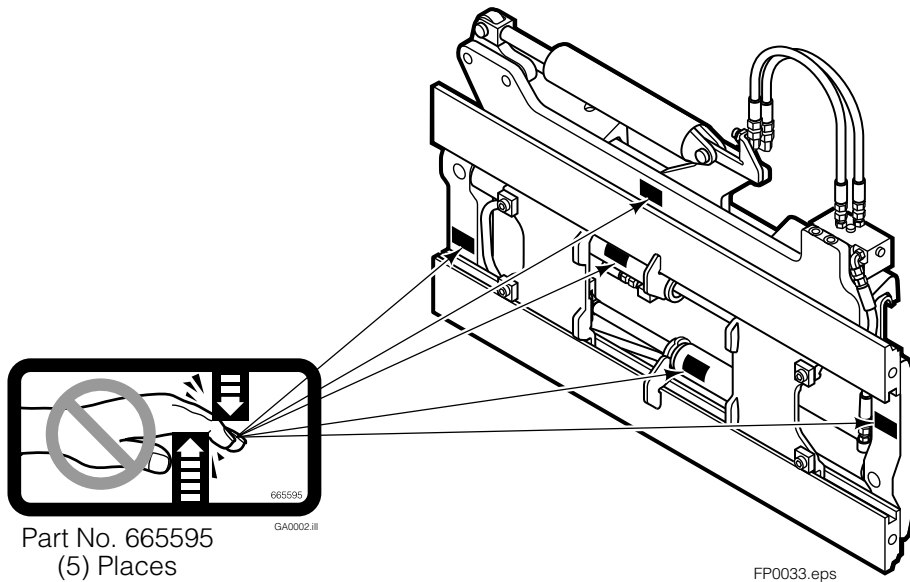
Publications



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55F	
PART NO.	DESCRIPTION
	Parts Manual
208743	Service Manual
688261	Operators Guide
207363	Installation Instructions
680664	Servicing Cascade Cylinders-VHS
679929	Tool Catalog
673964	Literature Index Order Form

Safety Decals

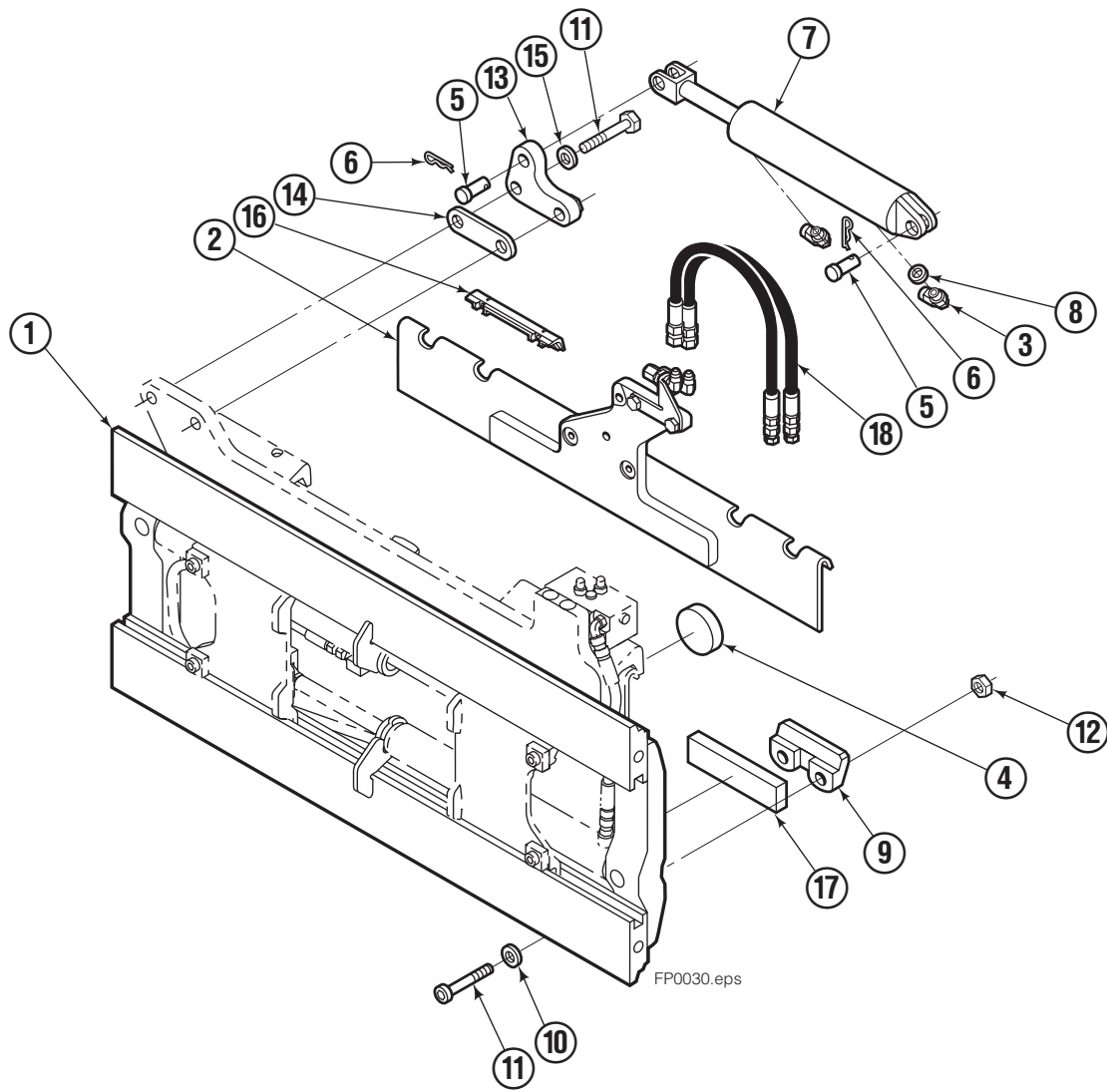


Part No. 665595
(5) Places

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Mounting Group Sideshifting

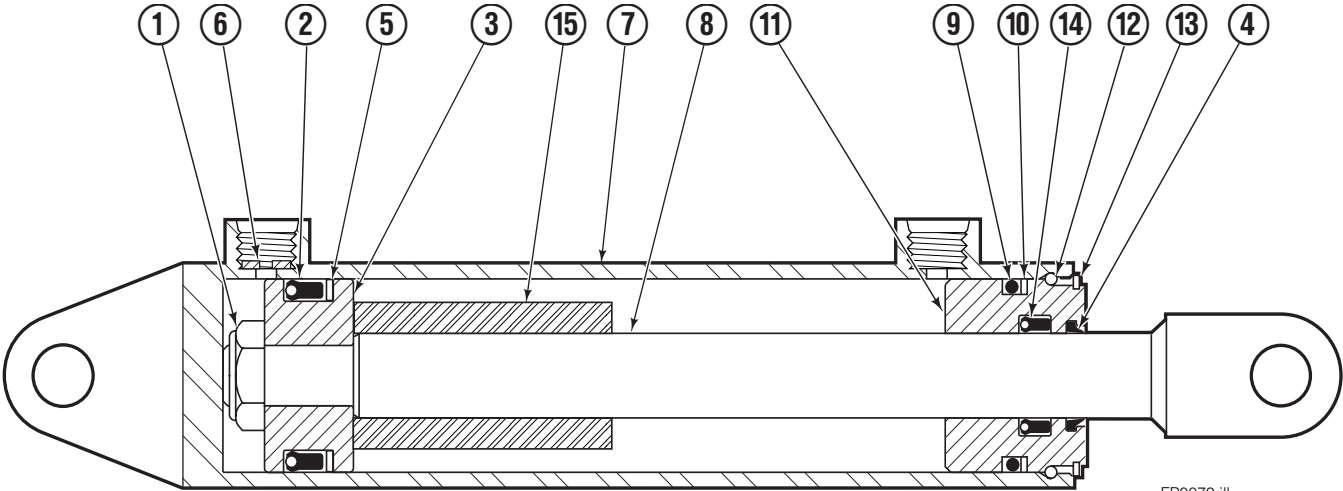


Reference:
BC-101
SK-5981
2S-3988

55F							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		207328●	Sideshifting Mounting-49" ■	10	4	667225	Washer
1	1	3000224	Frame-49" ■	11	6	766154	Capscrew, M16x2,0x40-8.8
2	1	207186	Anchor Bracket-49" ■	12	4	678990	Nut
3	2	601676	Fitting, 6-6	13	1	206909	Lug
4	1	206917	Center Bearing-49" only	14	1	206910	Spacer
5	2	678525	Clevis Pin	15	2	684355	Lockwasher
6	2	672726	Hairpin Cotter	16	2	204187	Upper Bearing
◆7	1	675548	Cylinder Assembly	17	2	207209	Lower Bearing
8	1	675550	Washer (orifice .085)	18	2	207578	Hose
9	2	204186	Lower Hook				

■ Carriage width.
● Includes items 2 through 17.
◆ See Cylinder page for parts breakdown.
Reference: S-3972

Sideshift Cylinder

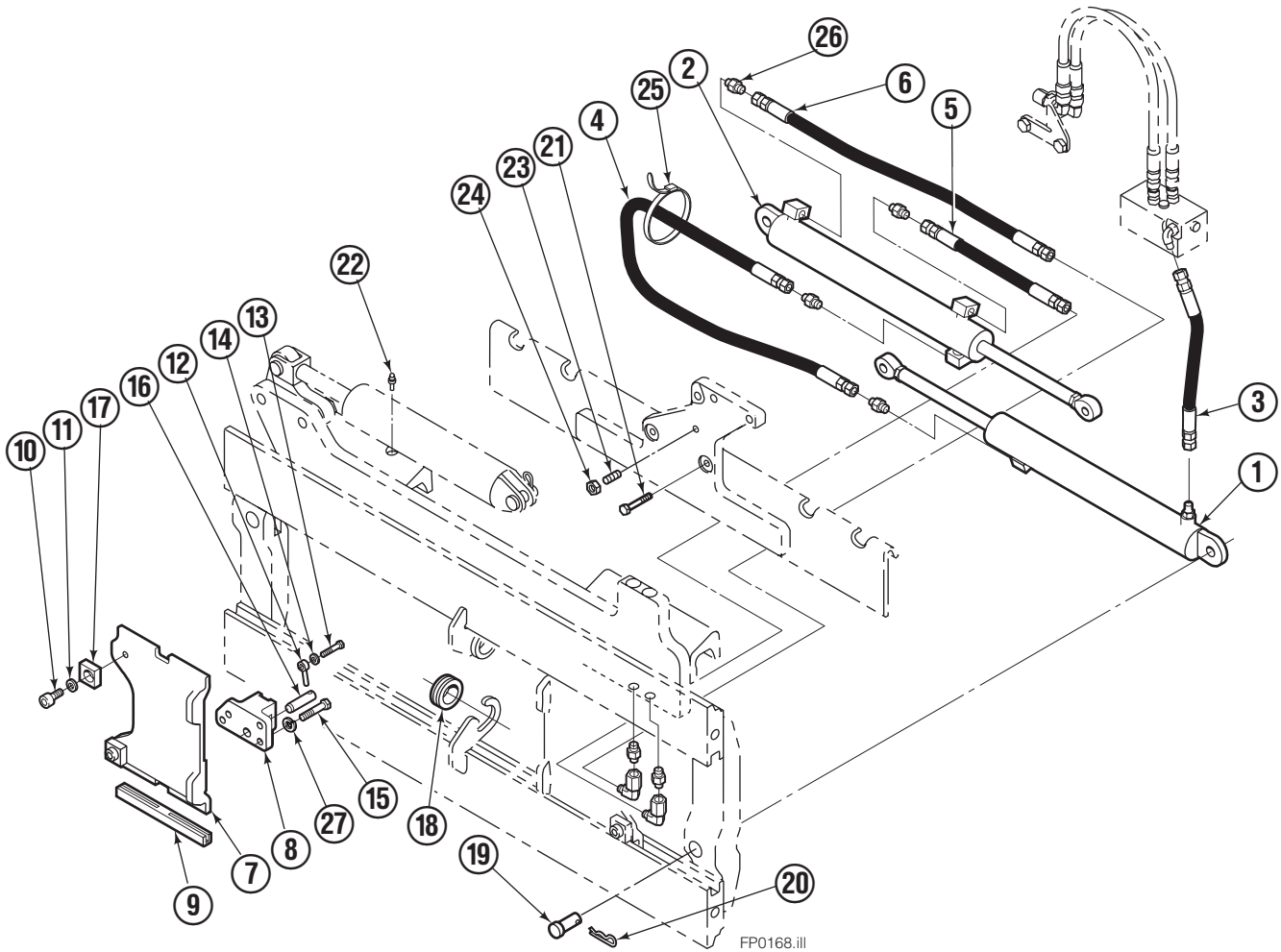


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REF	QTY	PART NO.	DESCRIPTION
		675548	Cylinder Assembly
1	1	553857	Nut
■ 2	1	662452	Seal
3	1	553501	Piston
■ 4	1	636851	Wiper
■ 5	1	638247	Back-up Ring
6	1	675550	Washer (orifice .085)
7	1	675549	Shell
8	1	553449	Rod
■ 9	1	2785	O-Ring
■ 10	1	615128	Back-up Ring
11	1	553500	Retainer
12	1	553856	Retaining Ring
13	1	7202	Snap Ring
■ 14	1	641835	Seal
15	1	---	Spacer
		553861	Service Kit

■ Included in Service Kit 553861.

Hydraulic/Fork Group



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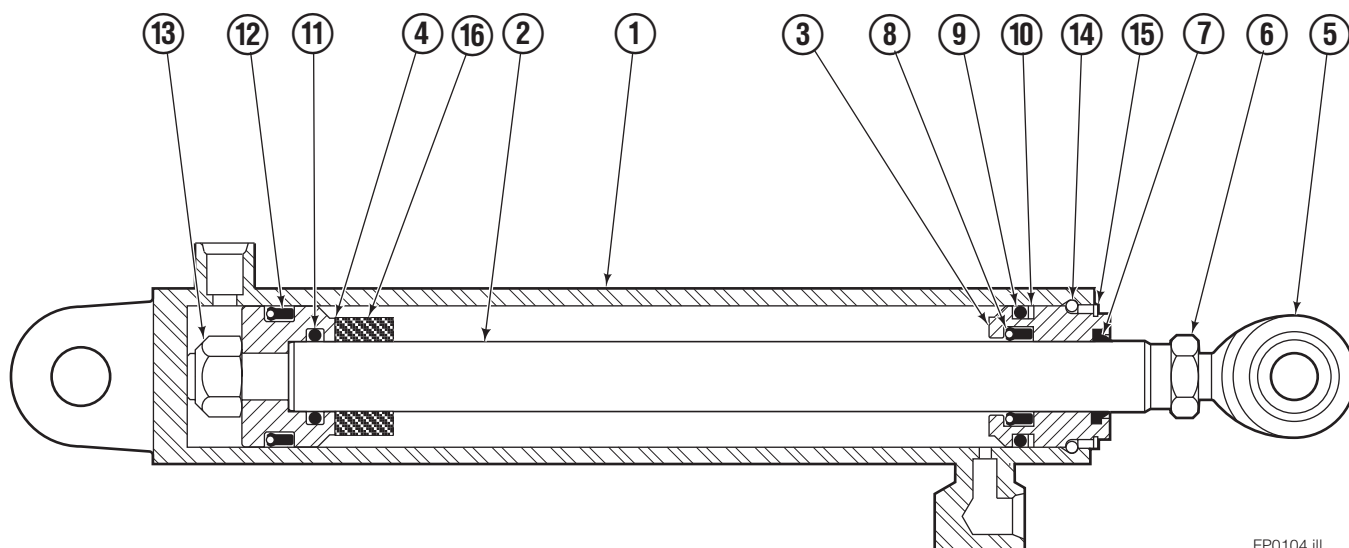
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		●3000827	Hydraulic Group	14	2	209737	Lockwasher
		□398343	Fork Group	15	8	767961	Capscrew
◆1	1	3000826	Cylinder Assembly L. H.	16	2	206925	Pin
▼2	1	3000828	Cylinder Assembly R. H.	17	4	207552	Block
3	1	207298	Hose	18	2	206916	Grommet
4	1	207570	Hose	19	2	206926	Clevis Pin
5	1	207565	Hose	20	2	207210	Hairpin Cotter
6	1	207571	Hose	21	2	768551	Capscrew
7	2	398747	Fork Carrier	22	2	7403	Grease Fitting
8	2	206914	Lug	23	1	768753	Setscrew
9	4	206915	Bearing	24	1	207211	Jam Nut
10	4	206922	Capscrew	25	1	200008	Cable Tie
11	4	678991	Lockwasher	26	6	617915	Fitting, 4-4
12	2	206923	Eyebolt	27	8	209738	Lockwasher
13	2	763169	Capscrew				

◆ See L.H. Cylinder page for parts breakdown.
 ▼ See R.H. Cylinder page for parts breakdown.

Reference: BC-101, S-5981, S-3990, S-6141.

● Includes items 1 through 6.
 □ Includes items 7 through 26.

Left Hand Cylinder

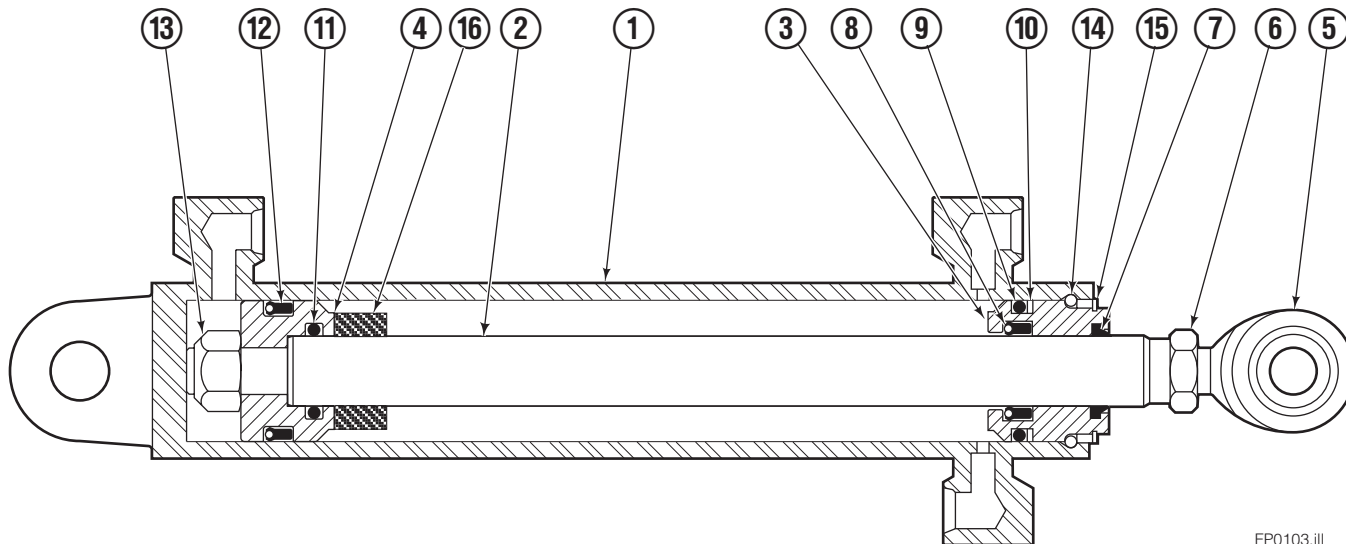


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REF	QTY	PART NO.	DESCRIPTION
		3000826	Cylinder Assembly-49"■
1	1	564170	Shell-49"■
2	1	564186	Rod-49"■
3	1	684644	Retainer
4	1	685665	Piston
●5	1	564193	Rod End
●6	1	5718	Nut
●7	1	636850	Rod Wiper
●8	1	646540	Rod Seal
●9	1	2718	O-Ring
●10	1	615122	Back-up Ring
●11	1	2710	O-Ring
●12	1	633728	Piston Seal
13	1	563462	Piston Nut
14	1	563916	Retaining Ring
15	1	3137	Snap Ring
16	1	3000232	Spacer
		684827	Service Kit

■ Carriage width.
 ● Included in Service Kit 684827.
 Ref: 2S-3990, S-6140

Right Hand Cylinder

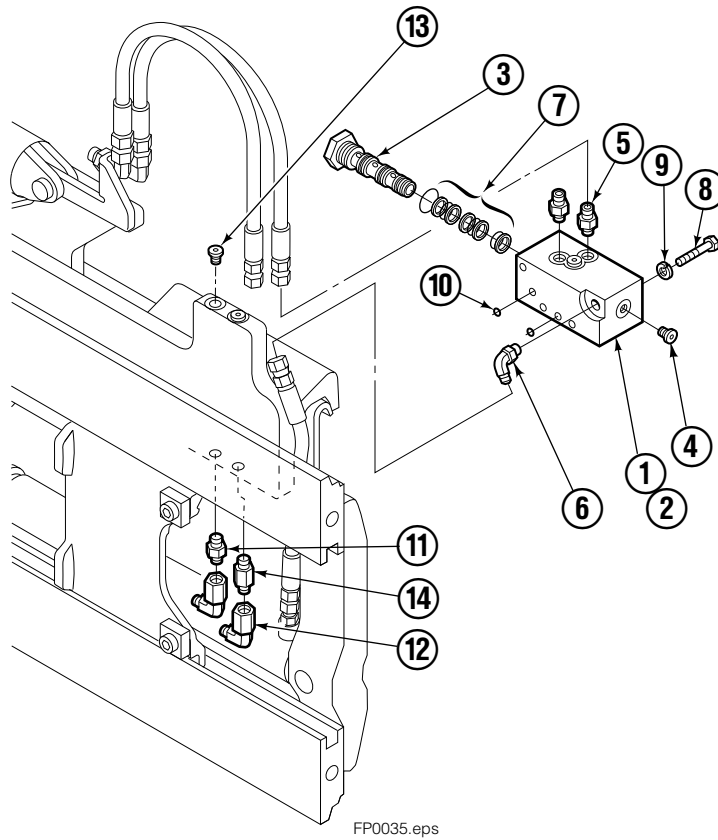


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55F			
REF	QTY	PART NO.	DESCRIPTION
		3000828	Cylinder Assembly-49"■
1	1	564178	Shell-49"■
2	1	564186	Rod-49"■
3	1	684644	Retainer
4	1	685665	Piston
●5	1	564193	Rod End
●6	1	5718	Nut
●7	1	636850	Rod Wiper
●8	1	646540	Rod Seal
●9	1	2718	O-Ring
●10	1	615122	Back-up Ring
●11	1	2710	O-Ring
●12	1	633728	Piston Seal
13	1	563462	Piston Nut
14	1	563916	Retaining Ring
15	1	3137	Snap Ring
16	1	3000232	Spacer
		684827	Service Kit

■ Carriage width.
 ● Included in Service Kit 684827.
 Ref: 2S-3990, S-6138.

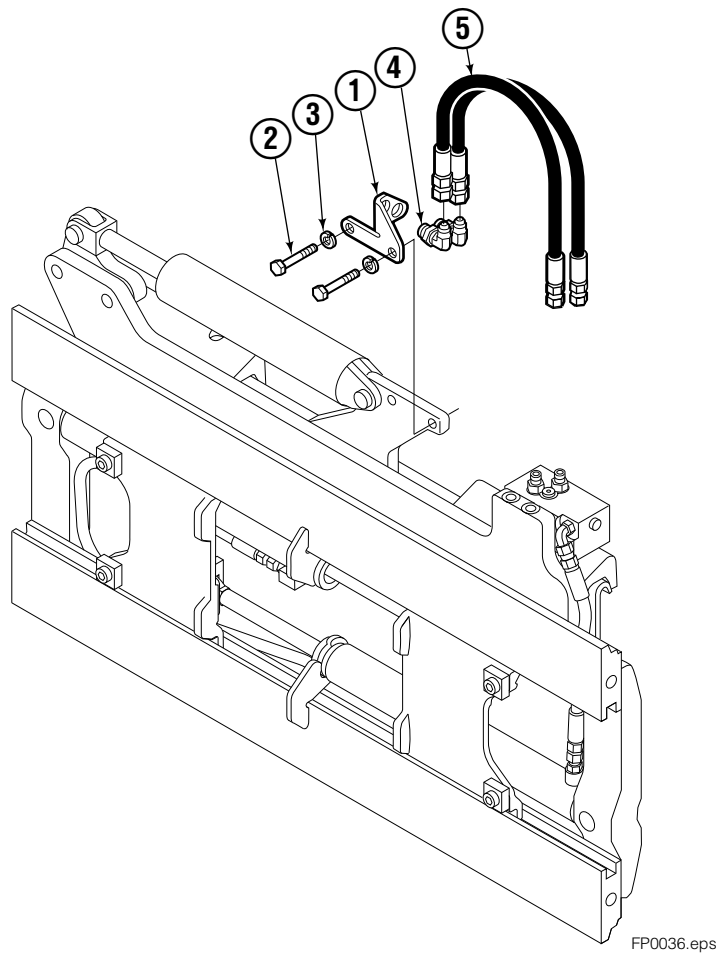
Flow Divider Group



55F			
REF	QTY	PART NO.	DESCRIPTION
		206921	Flow Divider Group
1	1	■ 206919	Valve
2	1	206918	Valve Body
3	1	207301	Cartridge-Combiner
4	2	663694	Fitting, 3
5	2	617915	Fitting, 4-4
6	1	617917	Fitting, 4-4
7	1	679992	Service Kit
8	3	685105	Capscrew
9	3	678993	Lockwasher
10	2	207300	O-Ring
11	6	617915	Fitting, 4-4
12	2	617641	Fitting, 4-4
13	2	609234	Fitting, 4-4
14	1	617916	Fitting, 4-4

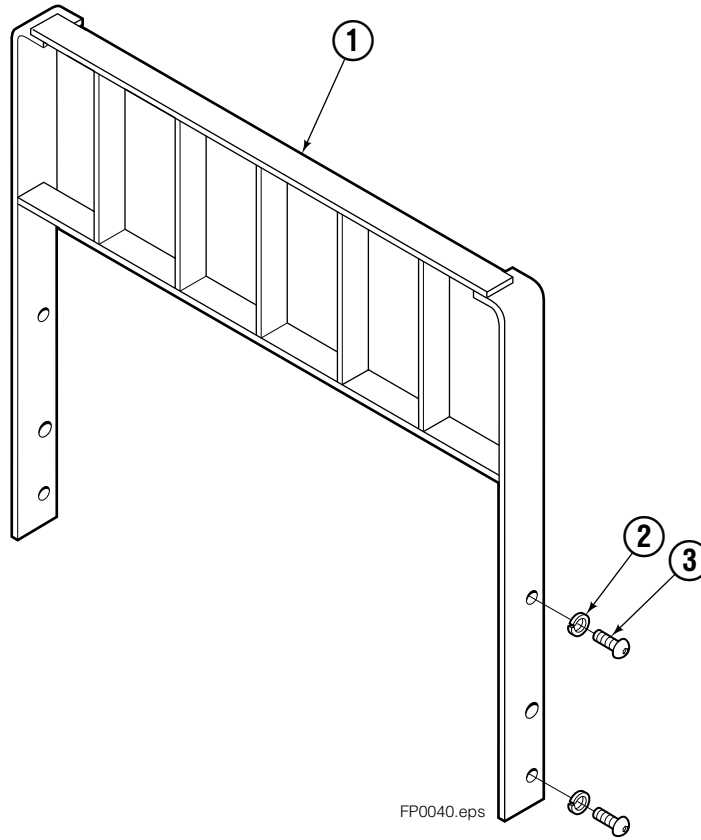
■ Includes items 1 through 7.

Standard Installation Group



REF	QTY	PART NO.	DESCRIPTION
		207342	Installation Group
1	1	207314	Bracket
2	2	762899	Capscrew, M10X20-8.8
3	2	681238	Lockwasher
4	2	2453	Fitting, 8-8
5	2	207578	Hose

Backrests



55F			
REF	QTY	PART NO.	DESCRIPTION
1	1	207134	Backrest-49"x48" ■
2	4	684586	Lockwasher
3	4	200173	Capscrew

■ Width by Height.
Ref: 3S-3979.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department.

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