



Parts Manual

Model F-Series Sideshifter

Catalog Number 100F-SSS-B003 R0

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

Recommended Spare Parts List

F-Series Sideshifter				
PART NUMBER	DESCRIPTION	ATTACHMENTS SERVICED		
		1-5	6-19	20-50
■ ■	BASE UNIT			
	Upper Bearing	8	16	32
	Lower Bearing	6	12	24
■ ■ ■ ■	MOUNTING - BOLT ON			
	Lower Hook	0	2	4
	Capscrew	0	4	8
	Nut	0	4	8
	Washer	0	4	8
■ ■ ■ ■	MOUNTING - QUICK DISCONNECT			
	Lower Hook	0	2	4
	Guide	0	2	4
	Pin	0	2	4
	Capscrew	0	4	8
■ 219868	CYLINDER			
	Cylinder	0	0	1
	Cylinder Service Kit	1	2	4

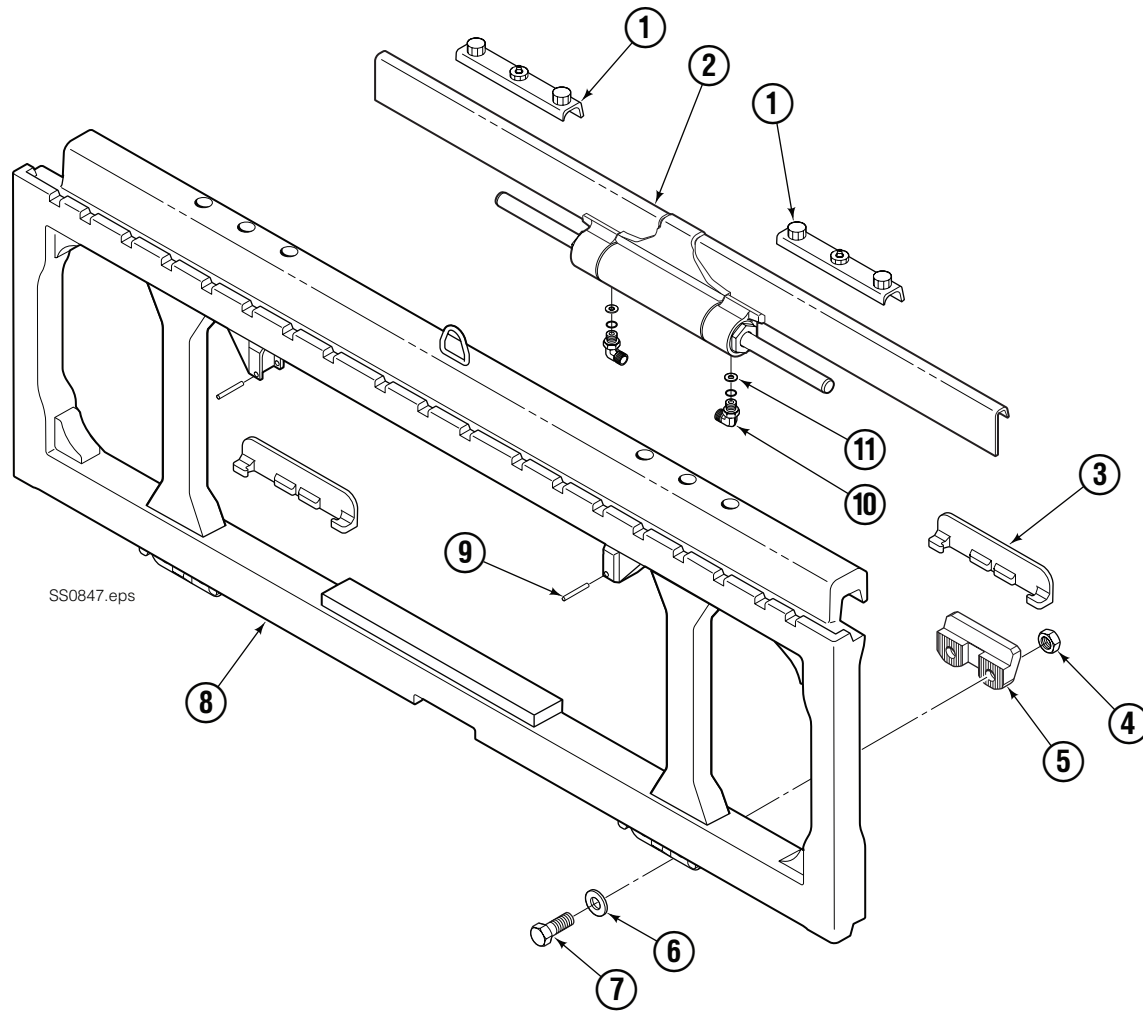
■ See specific page for part number.

Publications



F-Series	
PART NO.	DESCRIPTION
219941	User Manual (Operator, Installation, Parts)
220526	Service Manual
679929	Tool Catalog
673964	Literature Index Order Form

Sideshift Assembly



100F

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	3	6051249	Upper Bearing	7	4	752903	◆ Capscrew, M16 x 45
2	1	6079175	Cylinder ▲	8	1	6081427	● Frame
3	3	6057162	Lower Bearing	9	2	7916	Roll Pin
4	4	678990	◆ Nut, M16	10	2	601676	■ Fitting, 6-6
5	2	204186	◆ Lower Hook	11	2	221733	▼ Restrictor Washer
6	4	667225	◆ Washer				

▲ See Cylinder page for parts breakdown.

◆ Included in Lower Hook Group 204182.

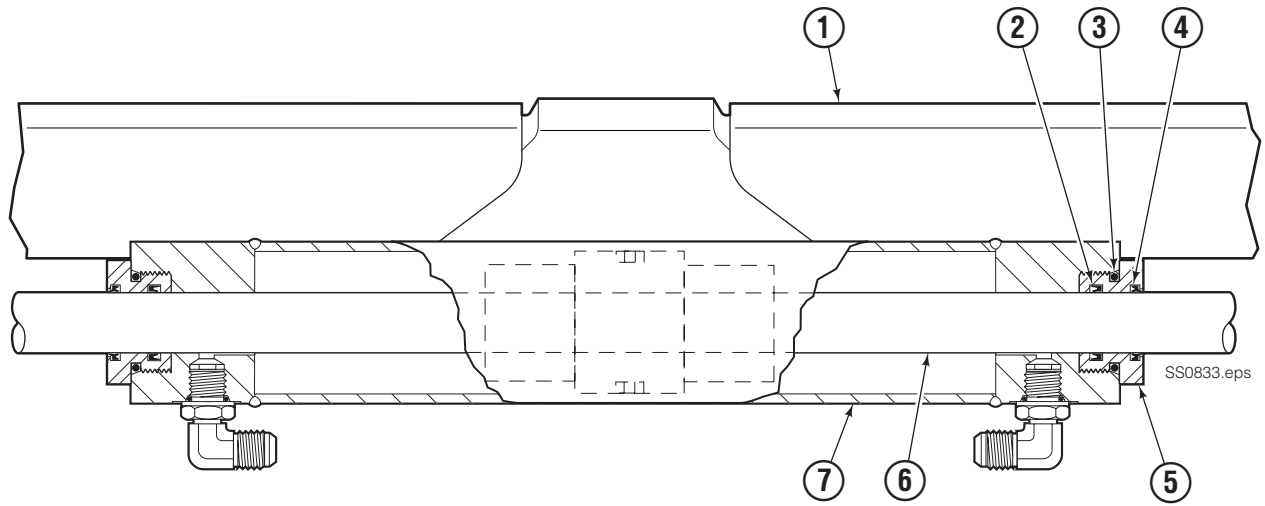
Reference: Common Parts Group 6058035,
S-22663 – Type 3.

■ Included in Fitting Group 204179.

▼ Included in Restrictor Group 221732.

● If the Frame needs replacing your best value is to order
the complete Sideshifter Assembly.

Cylinder Assembly



100F			
REF	QTY	PART NO.	DESCRIPTION
1	1	6079175	Cylinder Assembly
2	2	564406	● Rod Seal
3	2	609241	O-Ring
4	2	564408	● Rod Wiper Seal
5	2	6056530	Retainer
6	-	■	Rod/Piston Assembly
7	-	■	Cylinder Shell
		6091229	Rod Seal Service Kit

● Included in Service Kit 6091229.

■ Not serviceable - order new Cylinder Assembly.

Reference: S-22654.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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