



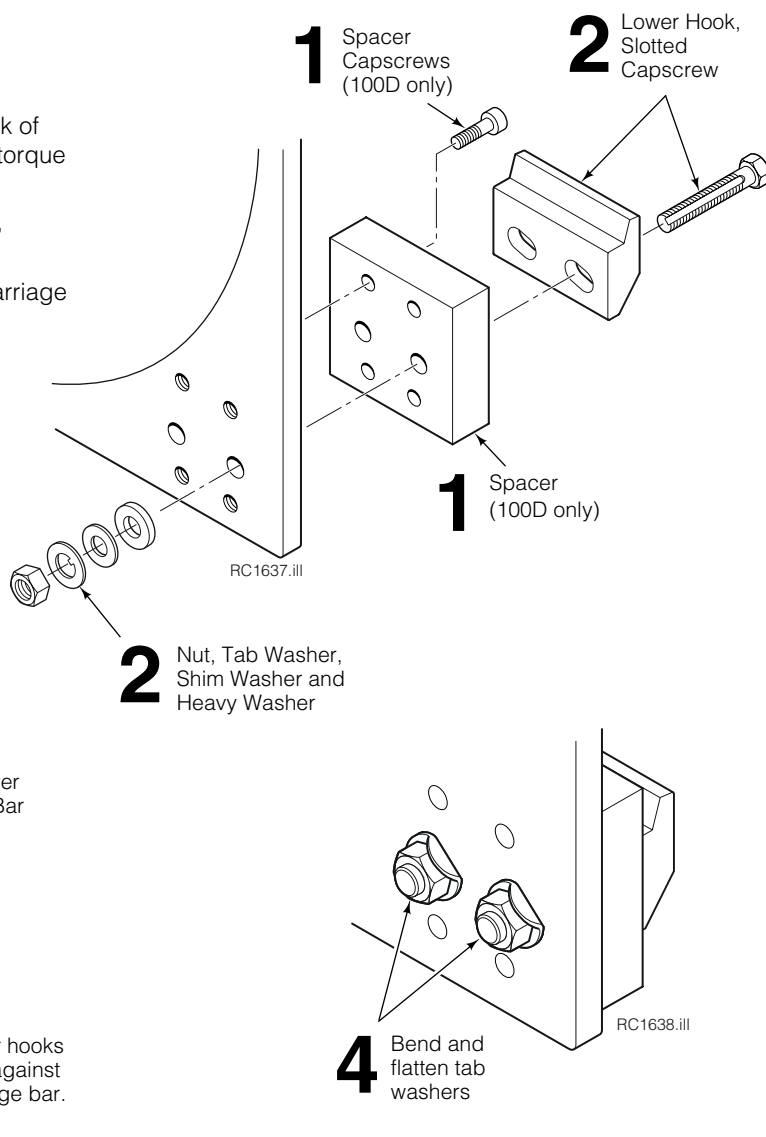
Installation Instructions

Lower Hook Security Mounting Kits 6036119 and 6036057

This sheet describes the installation of Lower Hook Security Mounting Kits. The kits include mounting spacers (100D only), slotted capscrews, washers, tab washers and nuts.

Attachment	Kit Part Number
65D Rotator	6036057
100D Rotator	6036119

- 1 100D Rotators** – Install the new spacers to the back of the baseplate. Tighten the spacer capscrews to a torque of 80 ft.-lbs. (110 Nm).
- Install the lower hooks using the slotted capscrews, washers, tab washers and nuts.
- Adjust the lower hooks up tight against the lower carriage bar. Tighten the lower hook nuts to a torque of 112 ft.-lbs. (150 Nm).
- Bend and flatten a portion of each tab washer onto a nut flat to secure the fasteners.



NOTE: This information should not be interpreted as the basis for warranty claims unless so designated.

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