



# Parts Manual

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Model \_\_\_\_\_ Sideshifter \_\_\_\_\_

Serial Number \_\_\_\_\_ 100E-SSS-595 \_\_\_\_\_

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**cascade**<sup>®</sup>  
corporation

**For Technical Assistance call:** 800-227-2233, Fax: 888-329-8207

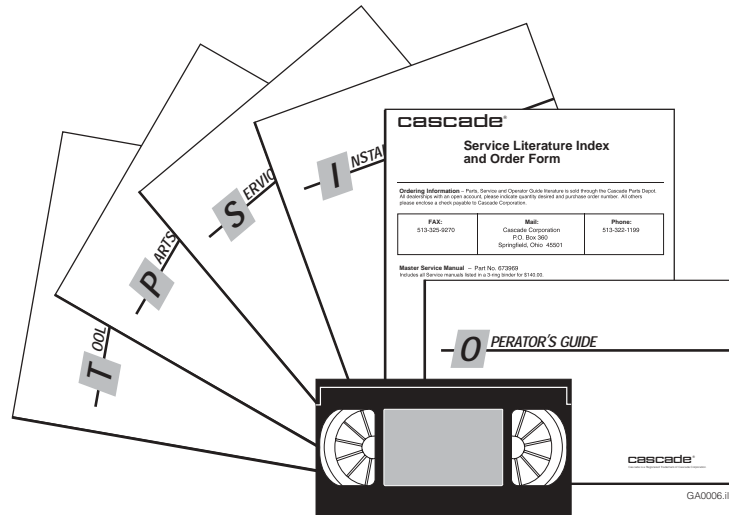
**To Order Parts call:** 888-227-2233, Fax: 888-329-0234

OR

**Write:** Cascade Corporation, P.O. Box 20187, Portland, OR 97220

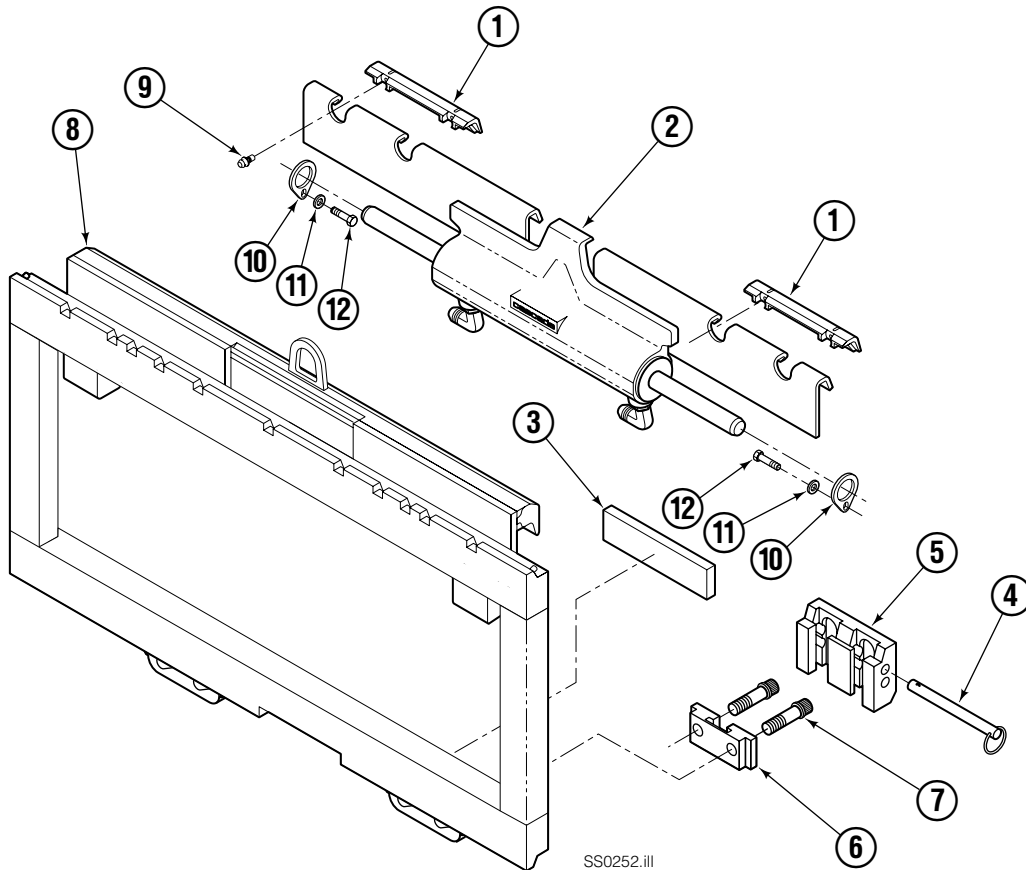
**Internet:** [www.cascorp.com](http://www.cascorp.com)

# Publications



100E Sideshifter	
PART NO.	DESCRIPTION
	Parts Manual
205849	Service Manual
205124	Operator Guide
205125	Installation Instruction
679929	Tool Catalog
673964	Literature Index Order Form

# Sideshift Group



Reference:

S-21257 Frame Group

208374 Common Parts Group

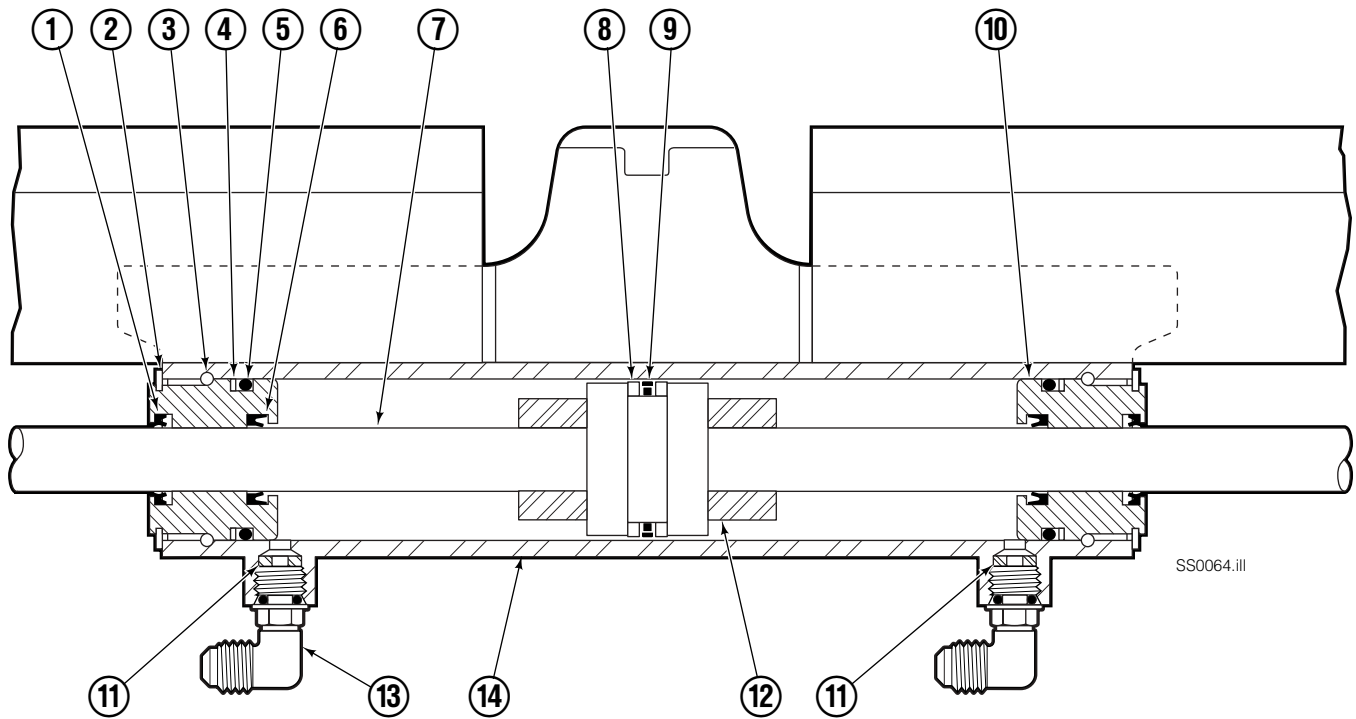
683181 Lower Hook Group

100E			
REF	QTY	PART NO.	DESCRIPTION
1	2	672018	Upper Bearing
2	1	584002	Cylinder ■
3	2	208350	Lower Bearing
4	2	678832	Pin
5	2	675957	Lower Hook
6	2	675958	Guide
7	4	779019	Cap screw, M16x2.0x35L
8	1	6034741	Frame ●
9	2	7403	Zerk Fitting
10	2	208355	Retainer
11	2	202346	Washer, M6
12	2	763169	Cap screw, M6x1x20L

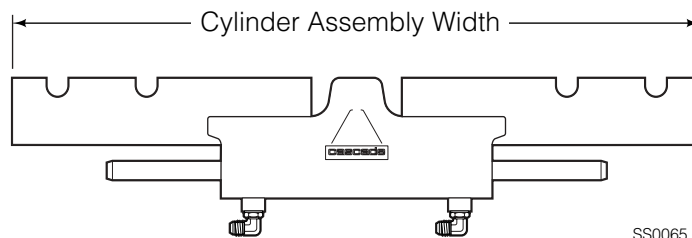
● If the Frame needs replacing, your best value is to order the complete sideshift assembly.

■ See Cylinder page for parts breakdown.

# Cylinder



SS0064.ill



SS0065.ill

## 100E

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		584002	Cylinder Assembly, 40.2 in. (1020 mm)	8	2	564404	● Bearing Ring
1	2	564408	● Wiper Seal	9	1	564407	● Piston Seal
2	2	7210	Snap Ring	10	2	564402	Retainer
3	2	564403	Retaining Ring	11	1	205369	Speed Control Washer
4	2	615131	● Back-Up Ring	12	2	—	Spacer
5	2	2789	● O-Ring	13	2	601676	Fitting, JIC 6-6
6	2	564406	● Rod Seal	14	—	■	Cylinder Shell
7	1	564401	Rod			564409	Service Kit

● Included in Service Kit 564409.

■ Not serviceable, order new cylinder assembly.

Reference: Fitting Group 204179, Restrictor Group 205369.



**Do you have questions you need answered right now?** Call your nearest Cascade Parts Department. Visit us online at [www.cascorp.com](http://www.cascorp.com)

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