



Parts Manual

Model _____ **Fork Positioner**

Catalog Number _____ **55K-FPS-A397 R1**

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

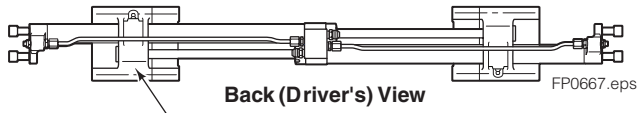
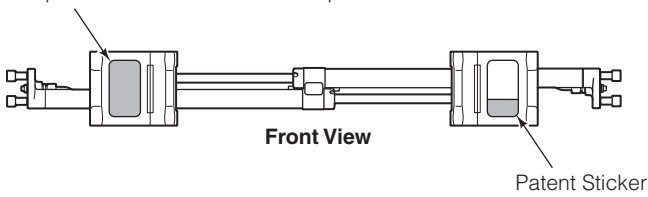
OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

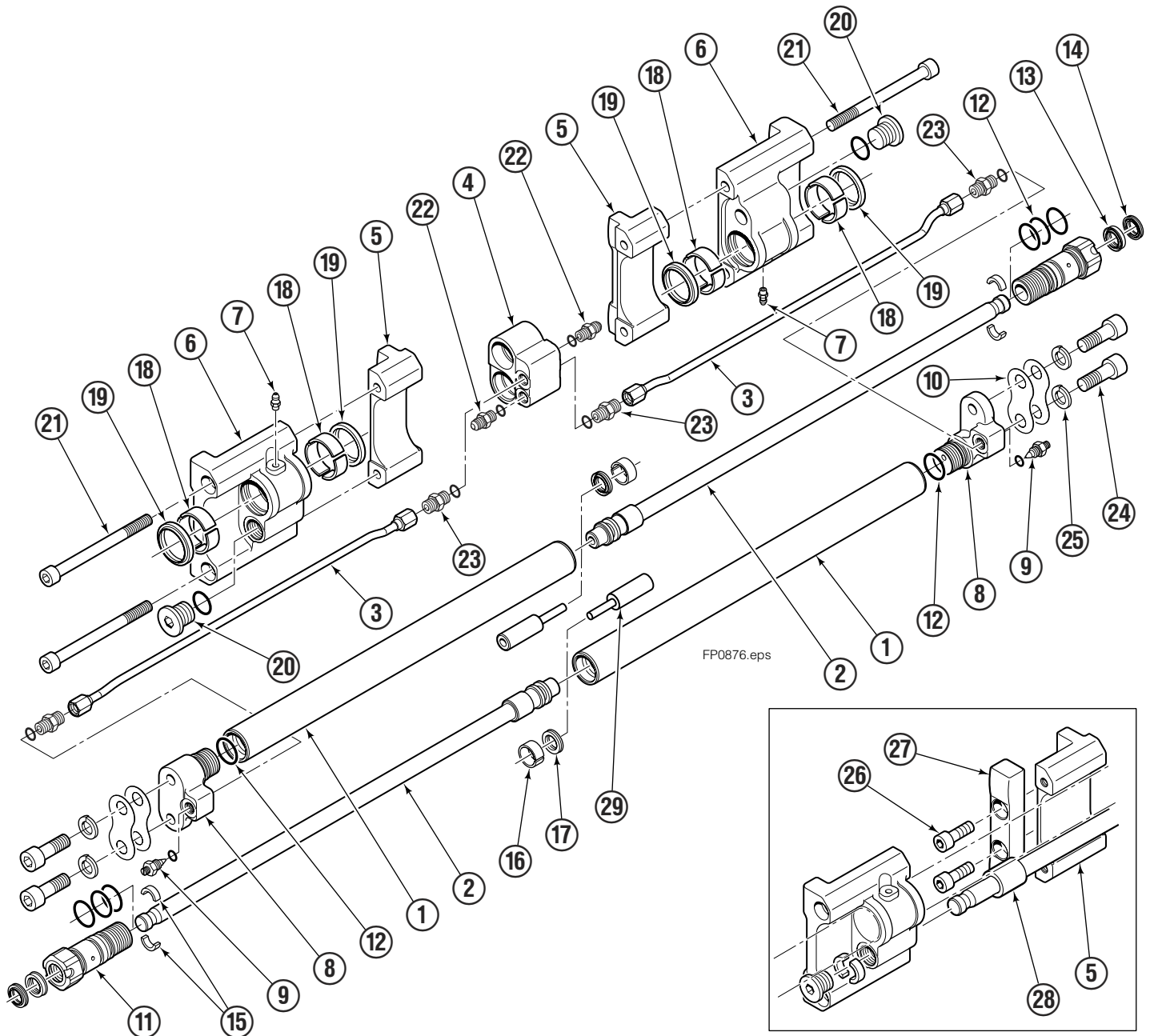
Internet: www.cascorp.com

Fork Positioner Assembly

Sticker showing operating pressure,
phone numbers for service & parts.



Assembly part number (on LH fork carrier).



Fork Positioner Assembly

Items that vary by width

55K			
ASSEMBLY PART NO.	REF. NO. 1 ★ CYLINDER SHELL QTY 2	REF. NO. 2 ★ CYLINDER ROD QTY 2	REF. NO. 3 TUBE QTY 2
6228272	6054522	6054523	6047381

REF	QTY	PART NO.	DESCRIPTION
		6045408	Common Parts Group
4	1	6043391	Manifold
5	2	6052301	◆ Fork Carrier, Inner, 80/100/122 mm Fork
6	2	6042449	Fork Carrier, Outer
7	2	424115	Grease Fitting
8	2	6052709	Cylinder Head End
9	2	6042658	Restrictor Fitting
10	4	6039245	Shim
11	2	6039028	Cylinder Retainer
	2	6055787	Cylinder Retainer w/Seals (Items 12-14)
12	8	666183	O-Ring, Retainer OD ✘
13	2	6039179	Rod Seal, Retainer ✘
14	2	6039180	Rod Wiper, Retainer ✘
15	4	6042830	Half-Ring Keeper
16	2	6039172	Piston Wear Ring ✘
17	2	6047577	Piston Seal ✘
18	4	6039171	Bearing, Composite ✓
19	4	6043341	Wiper ✓
20	2	6043316	Rod Retainer Plug
21	4	768824	Capscrew, M10 x 120
22	2	6043332	Fitting, M10 to No.4 JIC ●
23	4	6042689	Fitting, M10 to EO-2 Tube
24	4	769572	Capscrew, M12 x 35 ■
25	4	684660	Lockwasher, M12 ■
26	4	767615	◆ Capscrew, M10 x 25
27	2	6052315	◆ Spacer Bar
28	2	—	Rod Spacer
29	2	6055038	Piston Spacer

★ If cylinder shell or rod needs replacing due to bending damage, order complete Fork Positioner Assembly.

◆ Included in Fork Carrier Assembly 6052316.

✘ Included in Cylinder Service Kit 6055389.

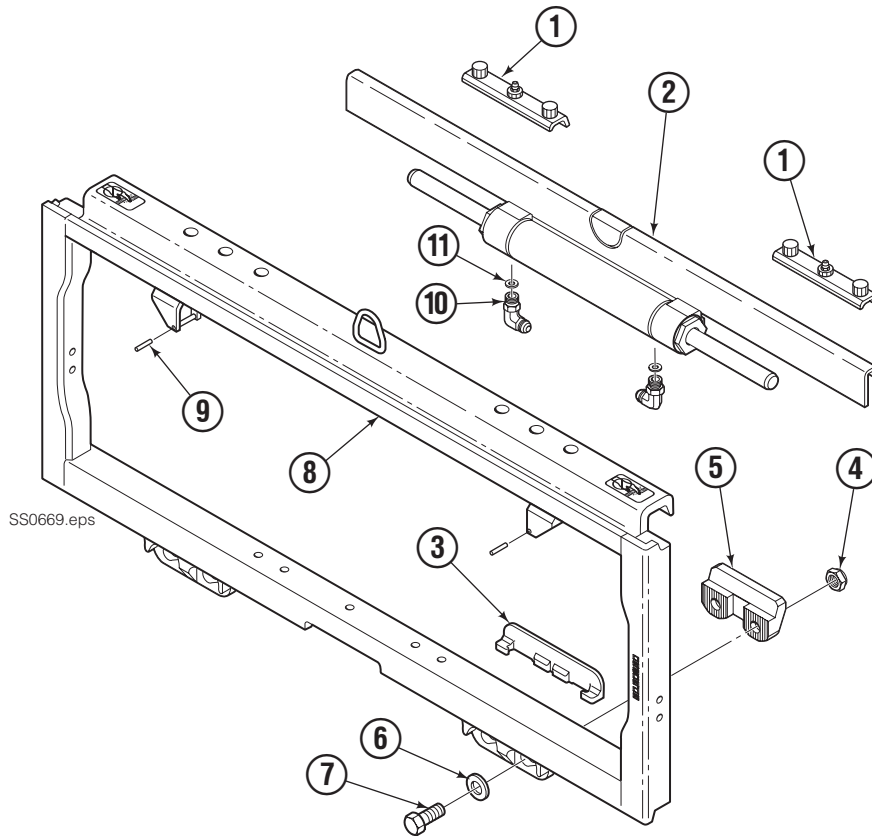
✓ Included in Composite Bearing Service Kit 6055390.

● Included in Fitting Group 6045440.

■ Included in Mounting Kit 6045442.

Reference: SK-8277.

Sideshift Assembly



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55K							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	2	228782	Upper Bearing	7	4	639121	◆ Capscrew, 5/8 x 1.50 (or)
2	1	6025684	Cylinder ▲		4	752903	◆ Capscrew, M16 x 45
3	2	6000719	Lower Bearing	8	1	6068919	Frame ●
4	4	553857	◆ Nut, 5/8 (or)	9	2	7890	Roll Pin
	4	678990	◆ Nut, M16	10	2	601676	■ Fitting, 6-6
5	2	204186	◆ Lower Hook	11	2	221733	▼ Restrictor Washer
6	4	667225	◆ Washer				

▲ See Cylinder page for parts breakdown.

◆ Included in Lower Hook Group 204182.

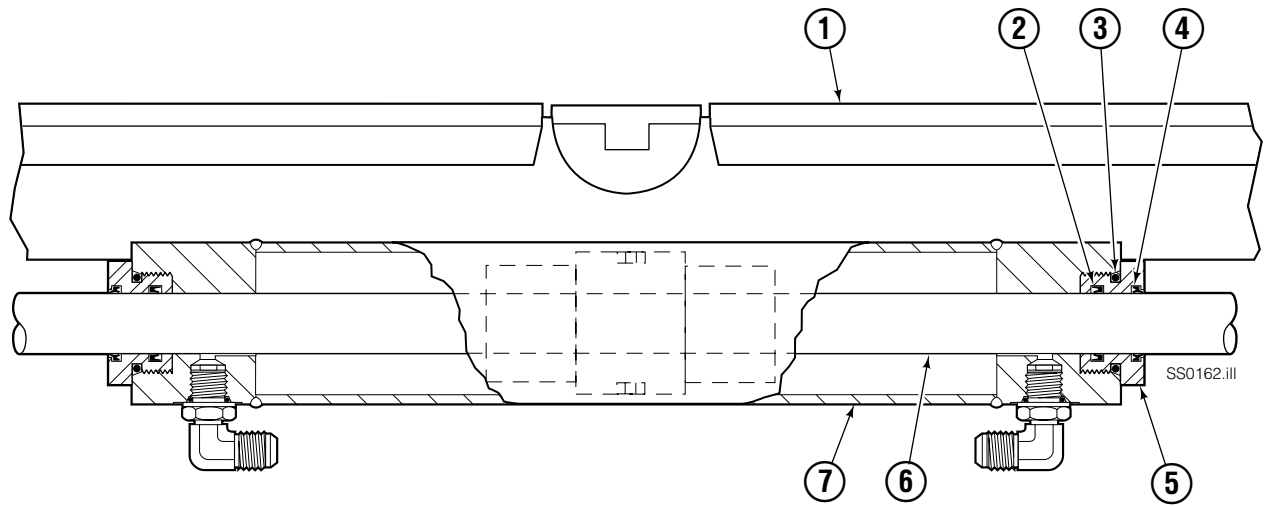
Reference: Common Parts Group 219614,
S-22752 - Type 1.

● If the Frame needs replacing, your best value is to order
the complete Sideshift Assembly.

■ Included in Fitting Group 204179.

▼ Included in Restrictor Group 221732.

Cylinder



55F			
REF	QTY	PART NO.	DESCRIPTION
1	1	6025684	Cylinder Assembly
2	2	562132	● Rod Seal
3	2	415866	● O-Ring, 70 Duro
4	2	562131	● Rod Wiper Seal
5	2	218324	Retainer/Seal Carrier
6	-	■	Rod/Piston Assembly
7	-	■	Cylinder Shell
		219868	Rod Seal Service Kit

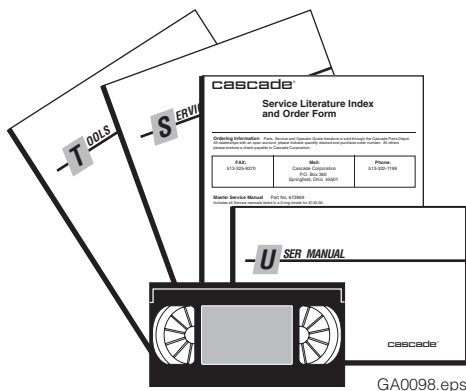
- Included in Service Kit 219868.
 - Not serviceable, order new Cylinder Assembly.
- Reference: S-21006.

Recommended Spare Parts

55K-Fork Positioner/Sideshifter				
PART NUMBER	DESCRIPTION	UNITS SERVICED		
		1-5	6-19	20-50
FORK POSITIONER				
6055389	Cylinder Internal Service Kit	0	4	8
6055390	Composite Bearing Service Kit	1	2	4
6055391	Bronze Bearing Service Kit	1	2	4
6039245	Mounting Shims	4	6	8
SIDESHIFTER				
■	Upper Bearing	8	16	32
■	Lower Bearing	6	12	24
■	Lower Hook	0	2	4
■	Capscrew	0	4	8
■	Nut	0	4	8
667225	Washer	0	4	8
■	Cylinder Assembly	0	0	1
219868	Cylinder Rod Service Kit	1	2	4

■ See specific parts page.

Publications



GA0098.eps

K-Series	
PART NO.	DESCRIPTION
6045671	User Manual (Operator's Guide, Installation, Periodic Maintenance, Parts)
6053927	Service Manual
679929	Tool Catalog
673964	Literature Index Order Form

Do you have questions you need answered right now?

Call your nearest Cascade Parts Department.

Visit us online at www.cascorp.com

AMERICAS

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