



Parts Manual

Model Double-Wide Sideshifter

Serial Number 65D-SSD-B500 R2

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

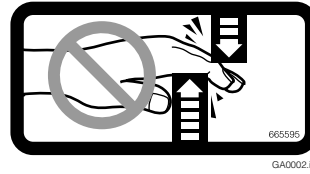
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

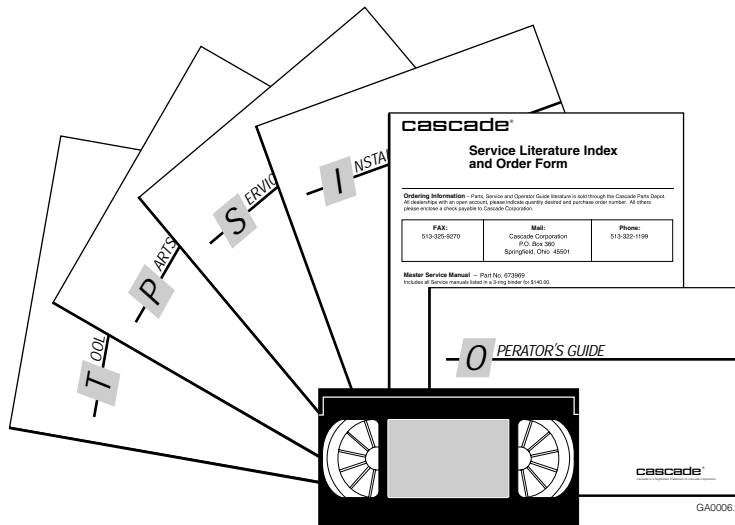
Internet: www.cascorp.com

Safety Decals



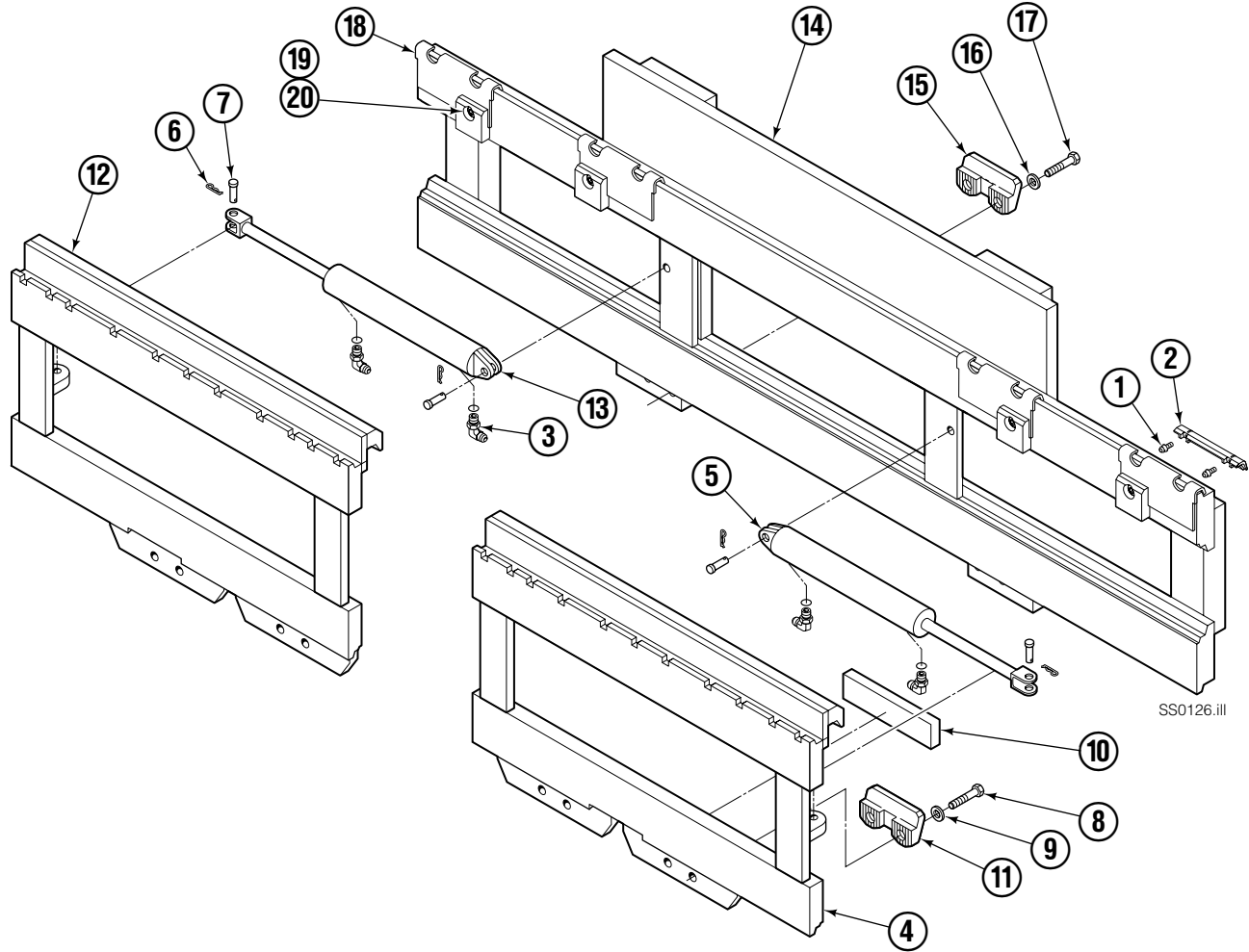
65D	
PART NO.	DESCRIPTION
679150	'No Step' Decal
221906	'Pinch Point' Decal

Publications



65D	
PART NO.	DESCRIPTION
677487	Service Manual
672715	Operator's Guide
672358	Installation Instructions
680664	'Servicing Cascade Cylinders' – VHS
679929	Tool Catalog
673964	Literature Index Order Form

Sideshifter Group



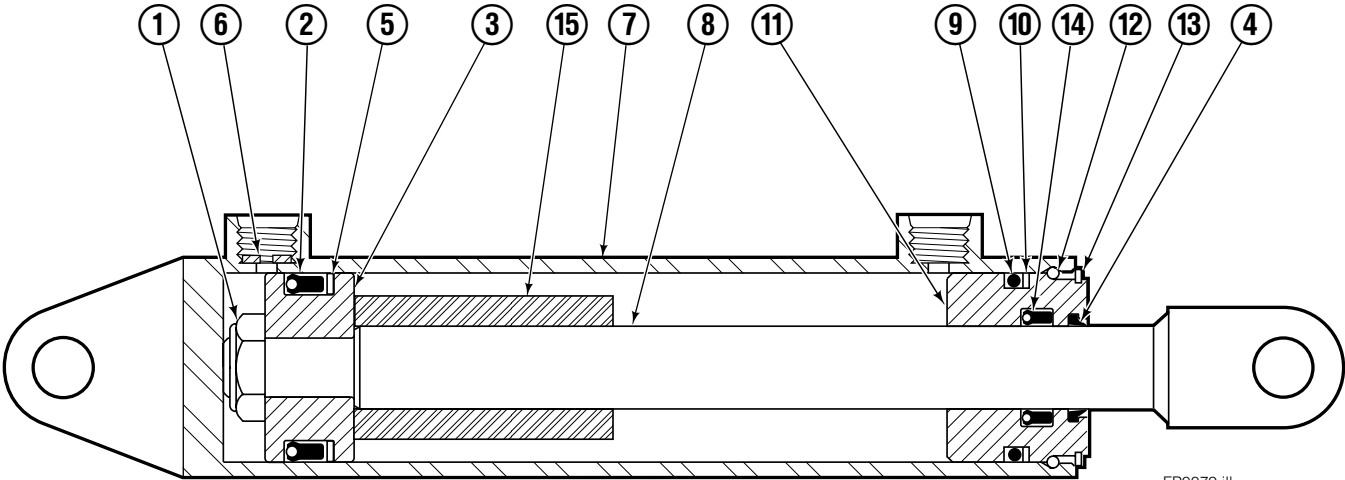
SS0126.ill

65D							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		358809	Sideshifter Group	11	4	679360	▲ Lower Hook
1	8	7403	Grease Fitting	12	1	358749	R.H. Faceplate ■
2	4	671165	Bearing Segment	13	1	335480	R.H. Cylinder Assembly ●
3	4	601676	Fitting, 6-6	14	1	358803	False Carriage ★
4	1	358748	L.H. Faceplate ■	15	2	675969	◆ Lower Hook ★
5	1	580029	L.H. Cylinder Assembly ●	16	4	667225	◆ Washer ★
6	4	672726	Cotter Pin	17	4	667369	◆ Capscrew ★
7	4	206926	Clevis Pin	18	4	358814	Plate
8	8	779010	▲ Capscrew, M16x35	19	4	399079	Bearing
9	8	667225	▲ Washer	20	4	4880	Capscrew, .50 NCx1.00
10	4	682814	Lower Bearing				

- If the faceplate needs replacing, your best value is to order the complete sideshifter assembly.
- See Cylinder page for parts Breakdown.
- ▲ Lower Hook Group 683178.

- ◆ Lower Hook Group 678935.
 - ★ Not included in Sideshifter Group.
- Reference: S-28049.

Sideshift Cylinder

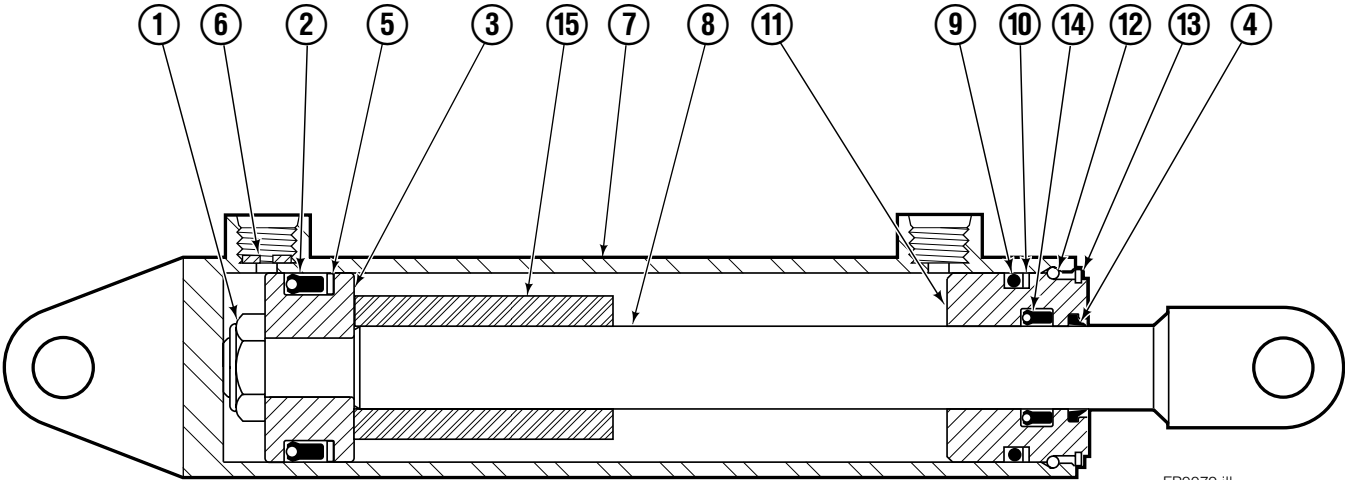


FP0079.ill

REF	QTY	PART NO.	DESCRIPTION
		580029	Cylinder Assembly
1	1	553857	Nut
2	1	662452	■ Seal
3	1	553501	Piston
4	1	636851	■ Wiper
5	1	638247	■ Nylon Ring
6	1	675550	Washer (Orifice .085 in.)
7	1	557697	Shell
8	1	335482	Rod
9	1	2785	■ O-Ring
10	1	615128	■ Back-up Ring
11	1	553500	Retainer
12	1	553856	Retaining Ring
13	1	7202	Snap Ring
14	1	641835	■ Seal
15	1	—	Spacer
		553861	Service Kit

■ Included in Service Kit 553861.

Sideshift Cylinder



FP0079.ill

REF	QTY	PART NO.	DESCRIPTION
		335480	Cylinder Assembly
1	1	553857	Nut
2	1	662452	■ Seal
3	1	553501	Piston
4	1	636851	■ Wiper
5	1	638247	■ Nylon Ring
6	1	675550	Washer (Orifice .085 in.)
7	1	335481	Shell
8	1	335482	Rod
9	1	2785	■ O-Ring
10	1	615128	■ Back-up Ring
11	1	553500	Retainer
12	1	553856	Retaining Ring
13	1	7202	Snap Ring
14	1	641835	■ Seal
15	1	—	Spacer
		553861	Service Kit

■ Included in Service Kit 553861.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

**Cascade Corporation
U.S. Headquarters**
2201 NE 201st
Fairview, OR 97024-9718
Tel: 800-CASCADE (227-2233)
FAX: 888-329-8207

Cascade Canada Inc.
5570 Timberlea Blvd.
Mississauga, Ontario
Canada L4W-4M6
Tel: 905-629-7777
FAX: 905-629-7785

Cascade GmbH
Niederwippekühl 1
58579 Schalksmühle
Germany
Tel: 02355-50900
FAX: 02355-509020

Cascade Finland
A. Petreliuksenkatu 3
01370 Vantaa
Finland
Tel: 09-8361925
FAX: 09-8361935

**Cascade N.V.
Benelux Sales and Service**
Damsluisweg 56
PO Box 3009
1300 El Almere
The Netherlands
Tel: 036-5492950
FAX: 036-5492974

Cascade (UK) Ltd.
Unit 4, 12 O'Clock Court
Attercliffe Road
Sheffield, S4 7WW
England
Tel: 0870-850-8756
FAX: 0870-850-8757

**Sales Scotland
Macade Systems Ltd.**
18 Melford Road
Righead Ind. Estate
Bellshill ML4 3LR
Scotland
Tel: 01698-845777
FAX: 01698-845888

Cascade (Africa) Pty. Ltd.
PO Box 625, Isando 1600
60A Steel Road
Sparton, Kempton Park
South Africa
Tel: 27-11-975-9240
FAX: 27-11-394-1147

Cascade Scandinavia AB
Hammarvägen 10
PO Box 124
S-56723 Vaggeryd
Sweden
Tel: 039-336950
FAX: 039-336959

**Cascade France
S.A.R.L. MHP**
1D Rue De Charaintru BP 18,
91360 Epinay-Sur-Orge
France
Tel: 01-6454-7500
FAX: 01-6454-7501

Cascade Hispania S.A.
Carrer 5, Sector C
Zona Franca Duanera
Poligono de la Zona Franca
08040 Barcelona, Spain
Tel: 93-264-07-30
FAX: 93-264-07-31

Cascade Italia S.R.L.
Via Dell'Artigianato 1
37050 Vago di Lavagno (VR)
Italy
Tel: 39-045-8989111
FAX: 39-045-8989160

Movimenta Lda.
Parque Industrial
Vale do Alecrim, Lote 108
2950-403 Palmela
Portugal
Tel: 351-212387340
FAX: 351-212387349

**Sales Switzerland
Fahrzeugbedarf**
8810, Horgen
Switzerland
Tel: 01-7279797
FAX: 01-7279798

Sales Poland
Targowa 35/61
03-728 Warszawa
Tel: 022-619 00 49
FAX: 022-619 00 49
Mobile Tel: 0501-27 29 55

Sales Russia
EMCG Material Handling
Equipment
Moscow
Tel: 095-795-2400
FAX: 095-795-2475
Email: emcg@emcg.ru

Cascade Japan Ltd.
5-5-41,
Torikai Kami
Settsu, Osaka
Japan, 566
Tel: 81-726-53-3490
FAX: 81-726-53-3497

Cascade Korea
121B 9L Namdong Ind.
Complex, 691-8 Gojan-Dong
Namdong-Ku
Inchon, 405-310 Korea
Tel: 82-32-821-2051
FAX: 82-32-821-2055

Cascade Australia
1445 Ipswich Road
Rocklea, QLD 4107
Australia
Tel: 1-800-227-223
FAX: 617-3373-7333

Cascade New Zealand
15 Ra Ora Drive
East Tamaki, Auckland
New Zealand
Tel: 64-9-273-9136
FAX: 64-9-273-9137

Cascade-Xiamen
No. 668 Yangguang Rd.
Xinyang Industrial Zone
Haicang, Xiamen City
Fujian Province
P.R. China 361026
Tel: 86-592-651-2500
FAX: 86-592-651-2571

**Sunstream Industries
Pte Ltd.**
No. 3 Tuas Link 1
2263
Singapore
Tel: 65-6863-3488
FAX: 65-6863-1368

**Cascade do Brasil
Distribuidora de Garras
e Garfos LTDA**
Av. General Valdomiro
de Lima 43
Jabaquara - Sao Paulo - S.P.
Brasil CEP 04344-070
Tel: 55-11-5016-2484
Fax: 55-11-5013-2809

