



Parts Manual

Model 70D Fork Positioner

Serial Number 70D-FPS-124

cascade[®]
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

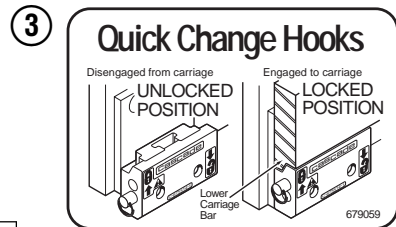
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

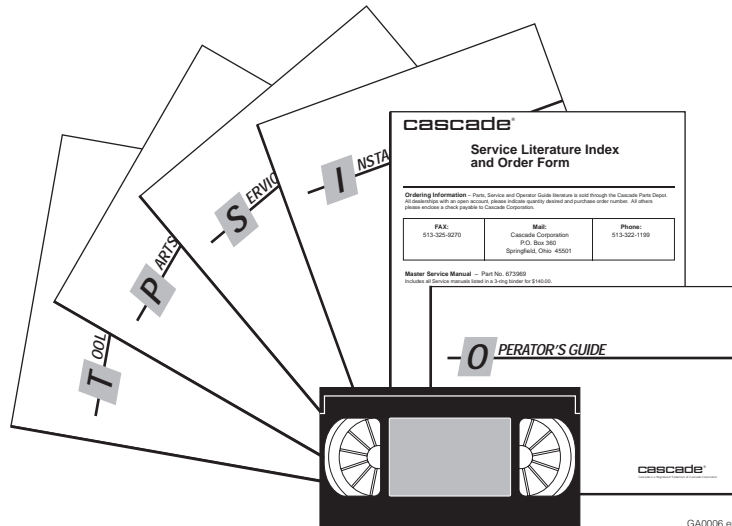
Internet: www.cascorp.com

Safety Decals



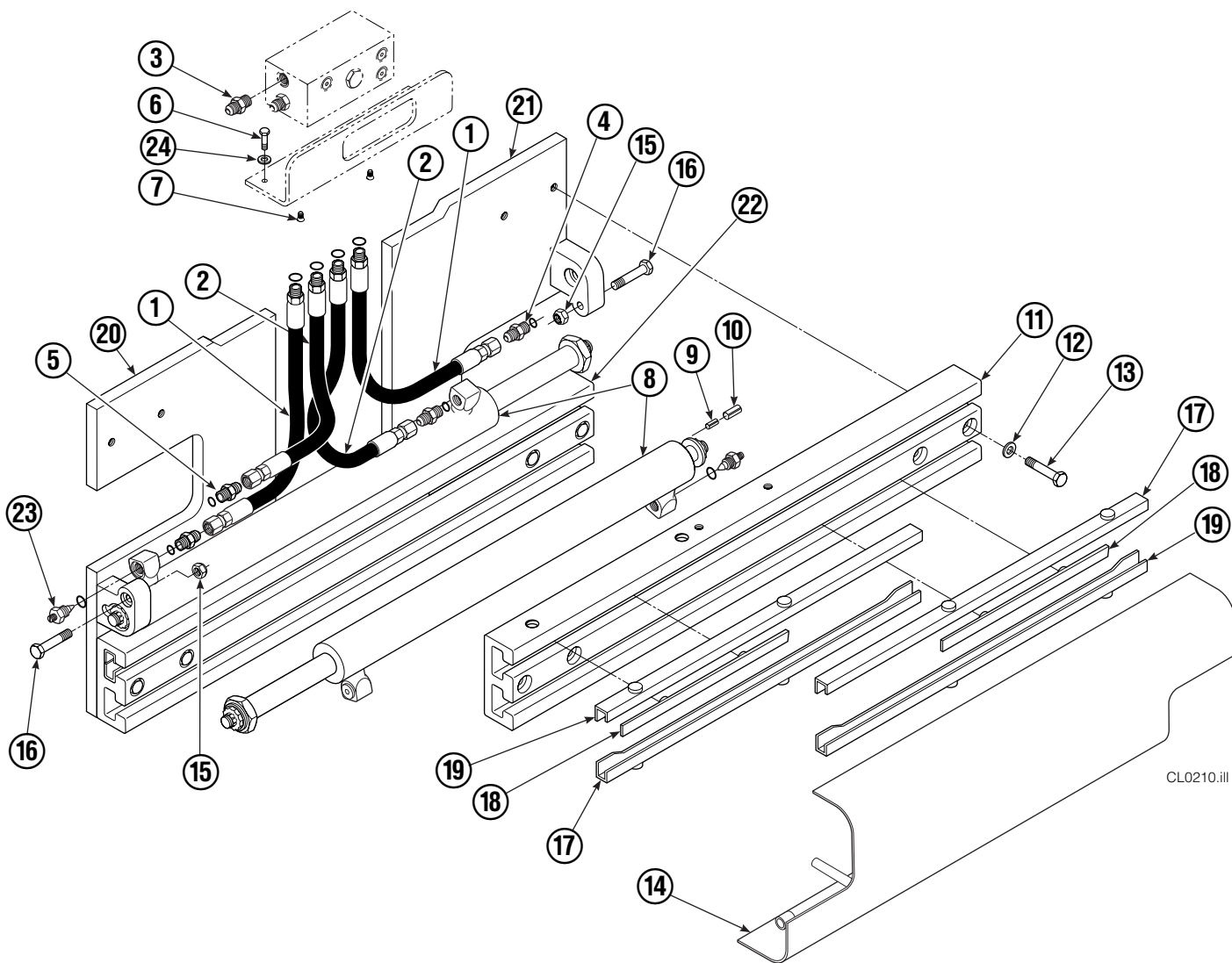
REF	QTY	PART NO.	DESCRIPTION
1	1	679150	No Step Decal
2	2	665595	No Hand Hold Decal
3	1	679059	Quick Change Hook Decal

Publications



PART NO.	DESCRIPTION
669224	Service Manual
672944	Operators Guide
668987	Installation Instructions
680664	Servicing Cascade Cylinders-VHS
679929	Tool Catalog
673964	Literature Index Order Form

Base Unit Group



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REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		681233	Base Unit Group	13	8	667644	Capscrew
1	2	210436	Hose, 24.75 in.	14	1	667664	Bumper
2	2	210441	Hose, 21.25 in.	15	2	665707	Nut, 1/2 in. ID
3	1	601377	Fitting, 8-8	16	2	640699	Capscrew, 1/2 NC x 2.75
4	2	686369	Fitting	17	4	668904	Bearing
5	2	611288	Fitting, 6-8	18	4	667663	Bearing
6	2	671222	Capscrew, 3/8 NC x .75	19	4	668905	Bearing
7	2	4750	Capscrew, 3/8 NC x .75	20	1	680628	Mounting Plate - RH
8	2	667666	Cylinder ▲	21	1	680627	Mounting Plate - LH
9	2	7882	Roll Pin - Inner	22	1	674167	Frame - Lower
10	2	7961	Roll Pin - Outer	23	2	667609	Restrictor Cartridge ●
11	1	667659	Frame - Upper	24	2	6230	Washer
12	8	667225	Washer				

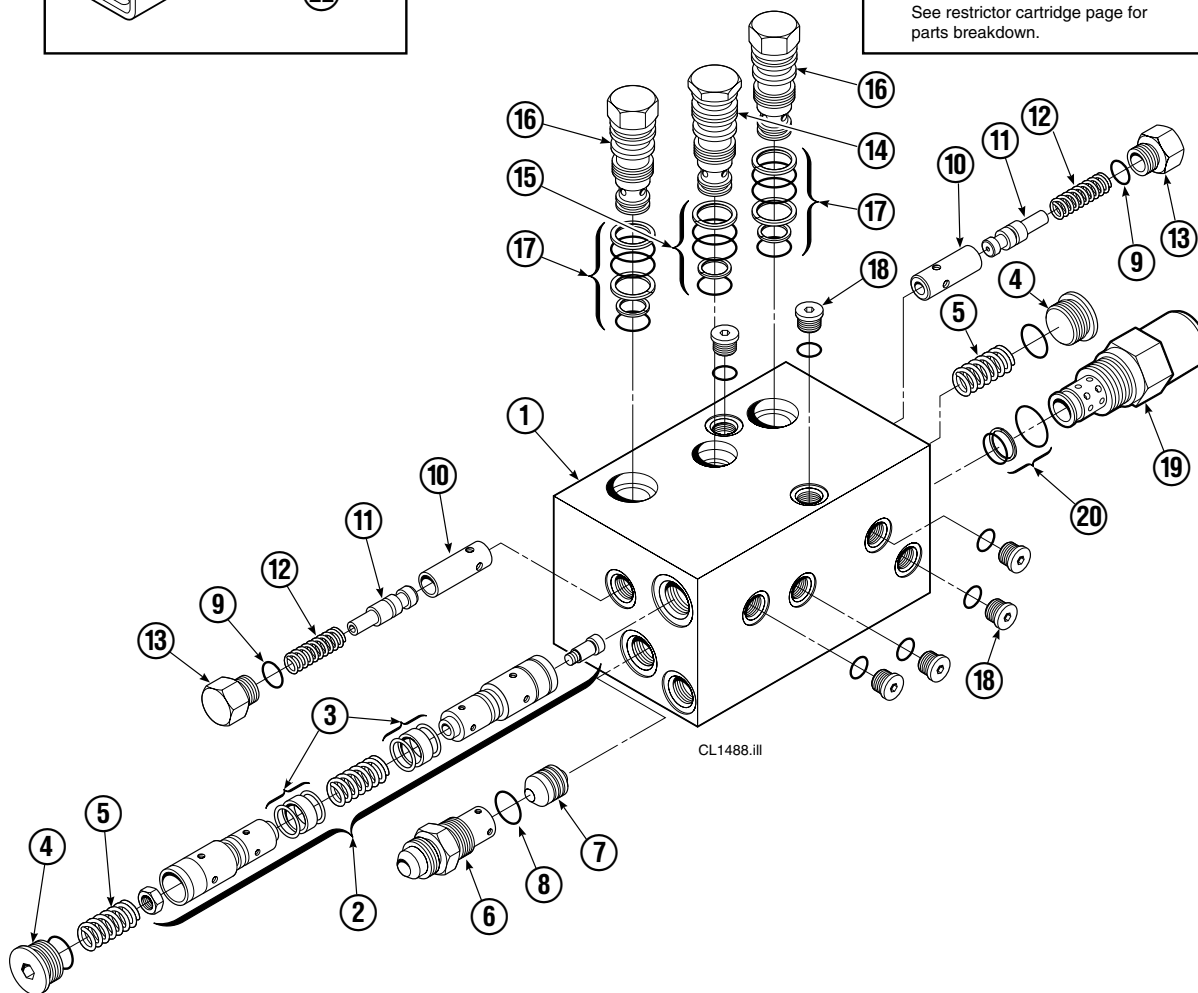
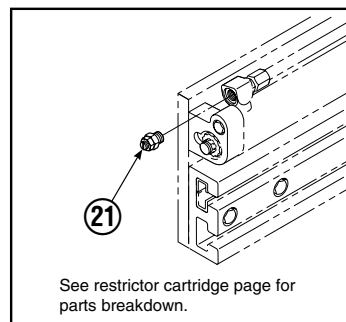
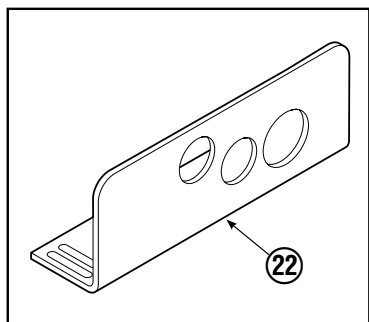
▲ See Cylinder page for parts breakdown.

● Not included in Base Unit Group.

See Restrictor Cartridge page for parts breakdown.

Reference: SK-5302, Common Parts Group 680839.

Valve Group



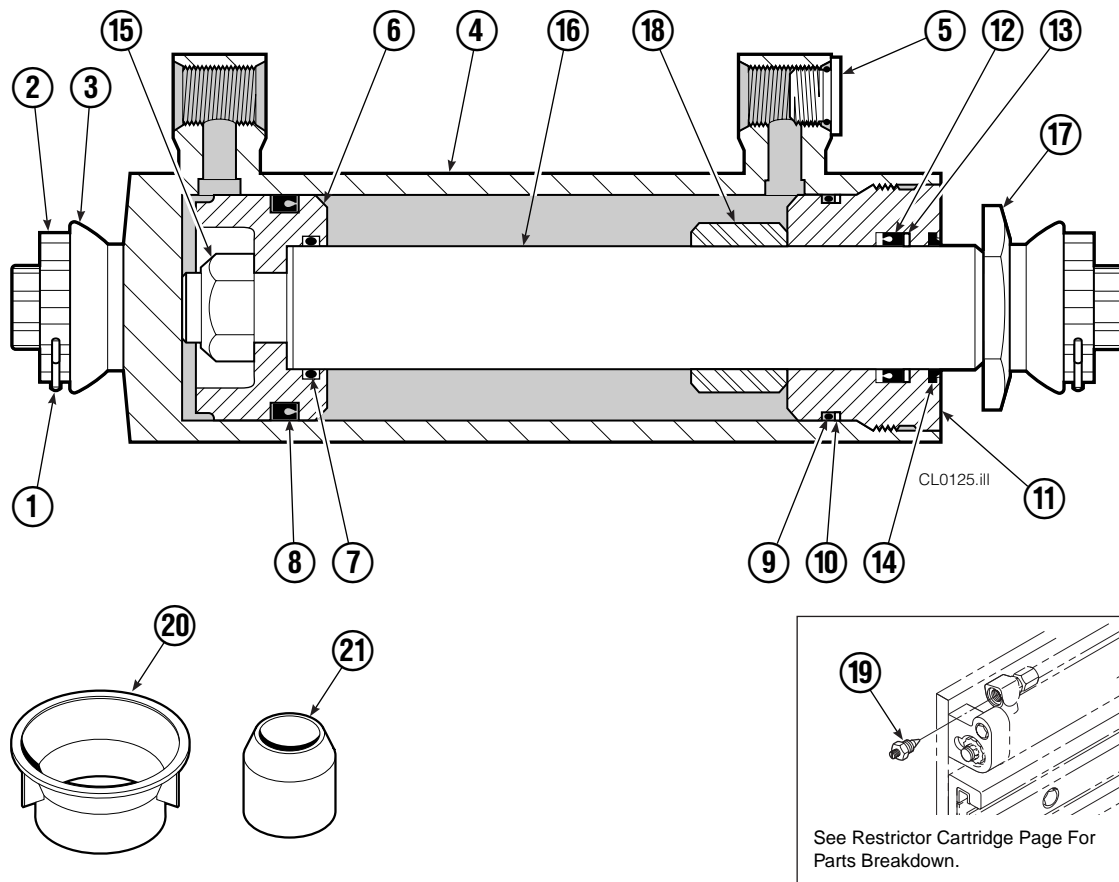
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		329802	Valve Assembly	12	2	673098	Spring
1	1	667482	Valve Body	13	2	667494	Fitting
2	1	673089	Spool Assembly	14	1	678270	Check Valve – VPO
3	1	679846	Low Flow Spool Kit	15	1	661347	Service Kit ●
4	2	609453	Fitting, 10	16	2	659058	Check Valve – PO
5	2	667487	Spring	17	2	667516	Service Kit ●
6	1	667490	Special Fitting	18	6	604510	Fitting, 6
7	1	667471	Spool	19	1	667480	Relief Valve
8	1	2841	O-Ring ●	20	1	667510	Service Kit
9	2	2840	O-Ring ●	21	2	667609	Restrictor Cartridge ▲
10	2	667491	Sleeve	22	1	387975	Valve Bracket ▲
11	2	667492	Poppet			667513	Service Kit

● Included in Service Kit 667513.

▲ Not included in Valve Assembly.

Reference: Valve Group 387976.

Cylinder



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REF	QTY	PART NO.	DESCRIPTION
		667666	Cylinder Assembly
1	2	6511	Cotter Pin ■
2	2	667667	Nut Retainer ■
3	2	667668	Nut ■
4	1	553760	Shell
5	1	602580	Fitting
6	1	558402	Piston
7	1	2722	O-Ring ▲
8	1	557376	Seal ▲
9	1	2791	O-Ring ▲
10	1	615134	Back-Up Ring ▲
11	1	667675	Retainer
12	1	662451	Seal ▲
13	1	638246	Nylon Ring ▲
14	1	564930	Wiper ▲
15	1	561012	Nut
16	1	667670	Rod
17	1	667676	Washer
18	1	—	Spacer
19	1	667609	Restrictor Cartridge ●
20	1	671049	Seal Loader, Piston ▲
21	1	671052	Seal Loader, Retainer ▲
		667723	Service Kit

▲ Included in Service Kit 667723.

■ Included in Nut Service Kit 668925.

● Not included in Cylinder Assembly.

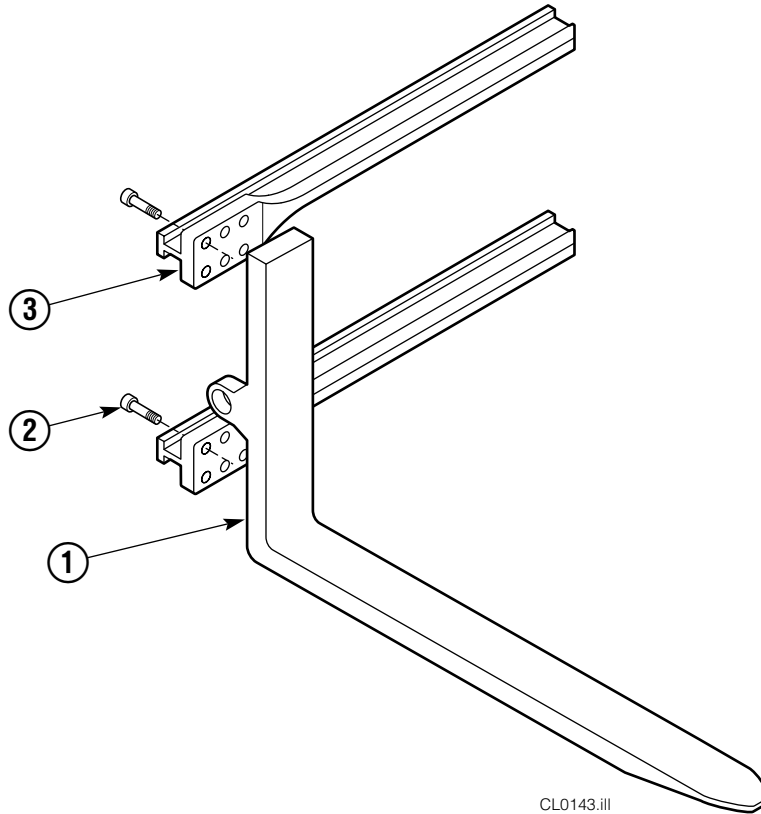
Reference: S-7666.

Restrictor Cartridge



REF	QTY	PART NO.	DESCRIPTION
		667609	Restrictor Cartridge
1	1	2701	O-Ring
2	1	667611	Plunger
3	1	2841	O-Ring
4	1	667610	Plug - Special
5	1	5716	Jam Nut

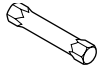
Bolt-On Pallet Forks



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ARM CAPSCREW EXTENSION TOOL

Required for proper torquing of capscrews



70D

676218

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REF	QTY	PART NO.	DESCRIPTION
		330542	Fork Group ▲
1	1	330544	Pallet Fork – LH
	1	330543	Pallet Fork – RH
2	24	607105	Capscrew
3	4	667700	Arm Bar

▲ Includes items 1 & 2 only.

Mounting Plates with Bolt-On Upper Hooks

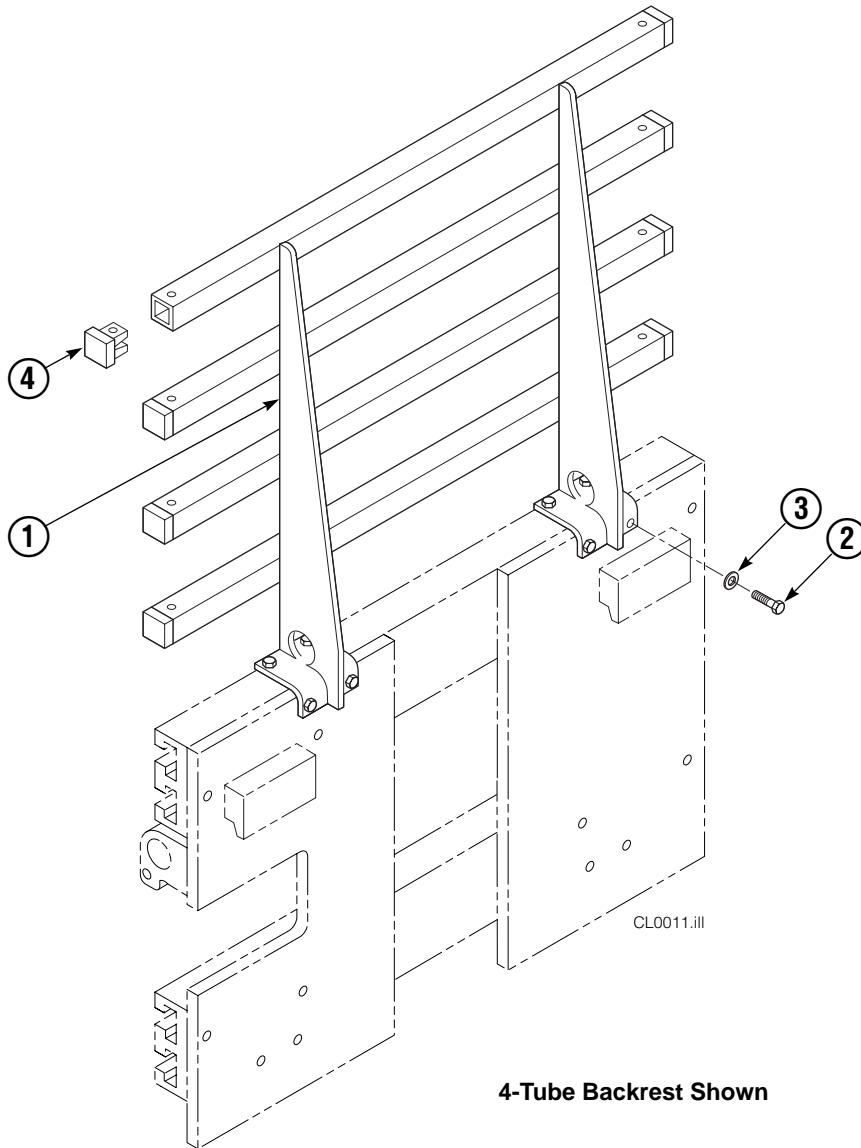


REF	QTY	PART NO.	DESCRIPTION
1	1	680627	Mounting Plate Assembly-LH ●
2	1	680628	Mounting Plate Assembly-RH ■
3	1	6002745	Upper Hook-LH
4	1	211157	Upper Hook-RH
5	4	772193	Capscrew, M20 x 35

● Includes items 3 and 5.

■ Includes items 4 and 5.

Backrest Group



REF	QTY	PART NO.	DESCRIPTION
		669767	Backrest Group
1	1	670027	Backrest
2	8	677828	Capscrew, 1/2 NC x 1.25
3	8	667910	Washer, 1/2 in. ID
4	▲	674356	Tube End

▲ As required.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department.

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