



Parts Manual

Model Single-Double Pallet Handler

Serial Number 50D-ES-150

cascade[®]
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

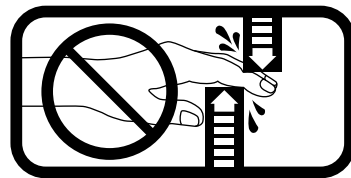
Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

Safety Decals

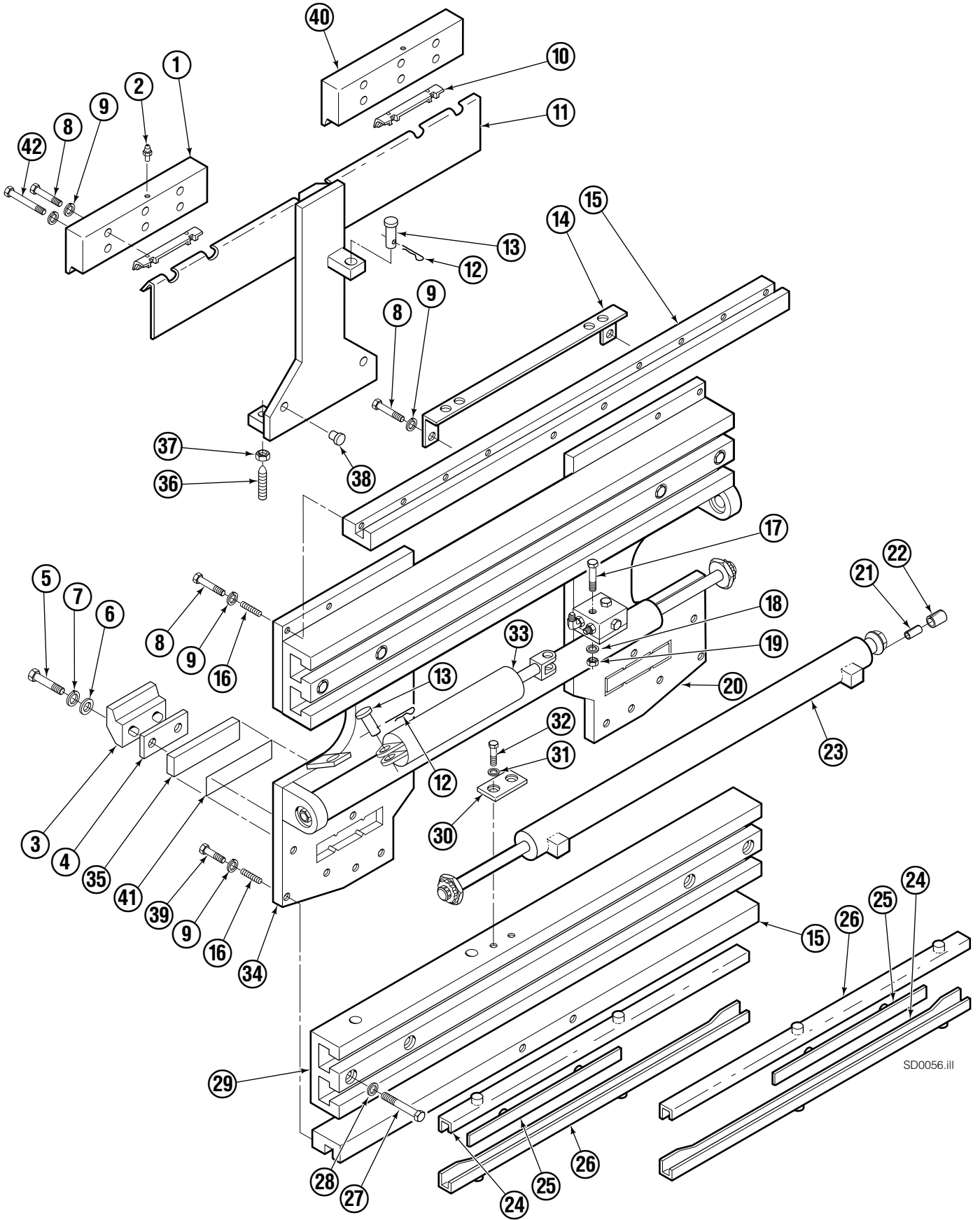


Part No. 679150
(1 Place & 1 Optional)



Part No. 665595
(2 Place & 2 Optional)

Base Unit and Mounting ITA Class III



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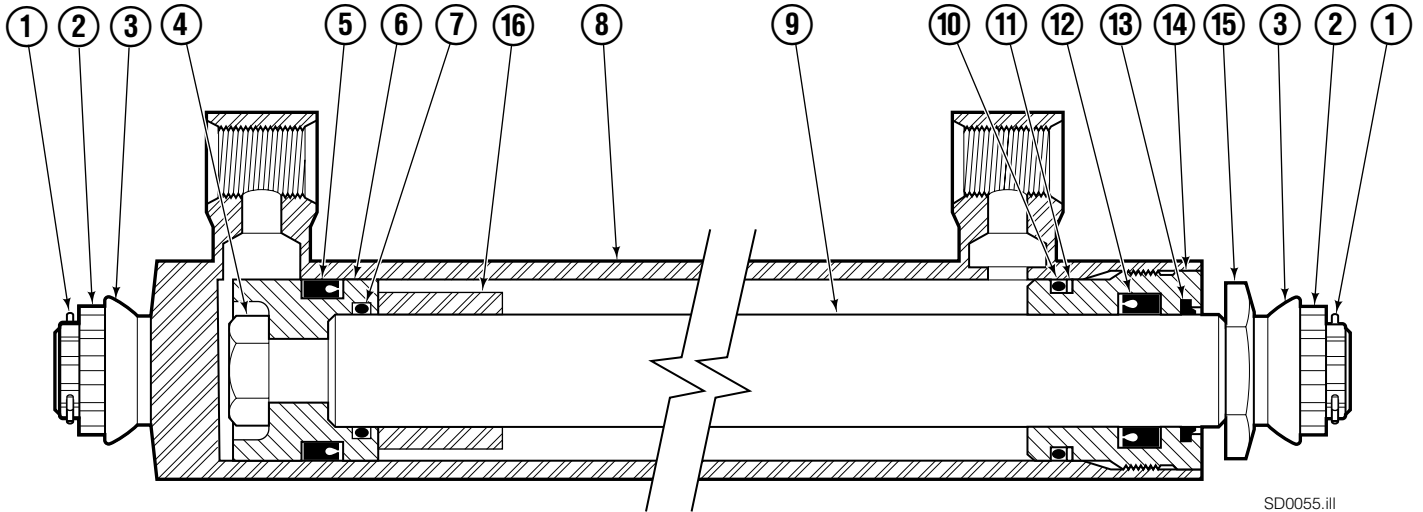
Base Unit and Mounting ITA Class III

50D							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		205245	Base Unit Group	21	2	7962	Roll Pin
		205243	Common Parts Group	22	2	7861	Roll Pin
		204276	Mounting Group	■23	2	204200	Cylinder
1	1	204265	Upper Hook–RH	24	4	208857	Bearing
2	4	7403	Grease Fitting	25	4	208858	Bearing
3	2	675969	Lower Hook	26	4	667663	Bearing
4	2	204273	Spacer	27	8	667909	Capscrew, 1/2NCx3.0
5	4	667808	Capscrew, 5/8NCx2.0 GR8	28	8	667910	Washer
6	4	667225	Washer	29	2	204255	Frame
7	4	6292	Lockwasher	30	2	209427	Stop
8	20	643539	Capscrew, 1/2NCx1.75 GR8	31	4	6288	Lockwasher, 3/8
9	30	6290	Lockwasher, 1/2	32	4	643524	Capscrew, 3/8NCx.75 GR8
10	2	672018	Bearing	◆33	1	675548	Sideshift Cylinder
11	1	204266	Anchor	34	1	204218	Mounting Plate–RH
12	2	672726	Cotter Pin	35	2	204212	Lower Bearing
13	2	678525	Pin	36	2	5027	Setscrew
14	1	205227	Bracket	37	2	5932	Nut
15	2	205222	Channel	38	2	200761	Thrust Plug
16	4	205324	Spring Pin	39	6	643538	Capscrew, 1/2NCx1.50 GR8
17	2	3559	Capscrew, 1/4NCx2.0 GR5	40	1	204267	Upper Hook–LH
18	2	6201	Washer, 1/4	41	2	204274	Strip
19	2	6097	Nut	42	4	643542	Capscrew, 1/2NCx2.75 GR8
20	1	204285	Mounting Plate–LH				

■ See Cylinder page for parts breakdown.

◆ See Sideshift Cylinder page for parts breakdown.

Cylinder

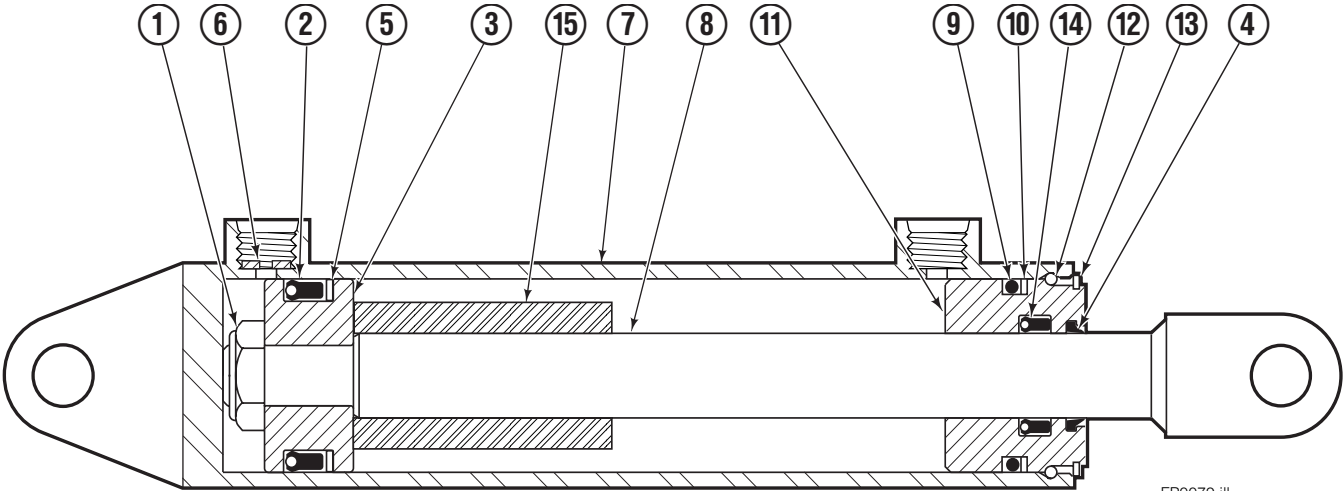


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REF	QTY	PART NO.	DESCRIPTION
		204200	Cylinder Assembly
1	2	6510	Cotter Pin
2	2	667624	Retainer
3	2	667625	Nut
4	1	667623	Nut
■ 5	1	557598	Seal
6	1	559702	Piston
■ 7	1	2716	O-Ring
8	1	559662	Shell
9	1	416991	Rod
■ 10	1	2722	O-Ring
■ 11	1	615126	Back-up Ring
■ 12	1	662448	Seal
■ 13	1	636853	Wiper
14	1	413799	Retainer
15	1	667626	Washer
16	1	---	Spacer
		560729	Service Kit

■ Included in Service Kit 560729.

Sideshift Cylinder

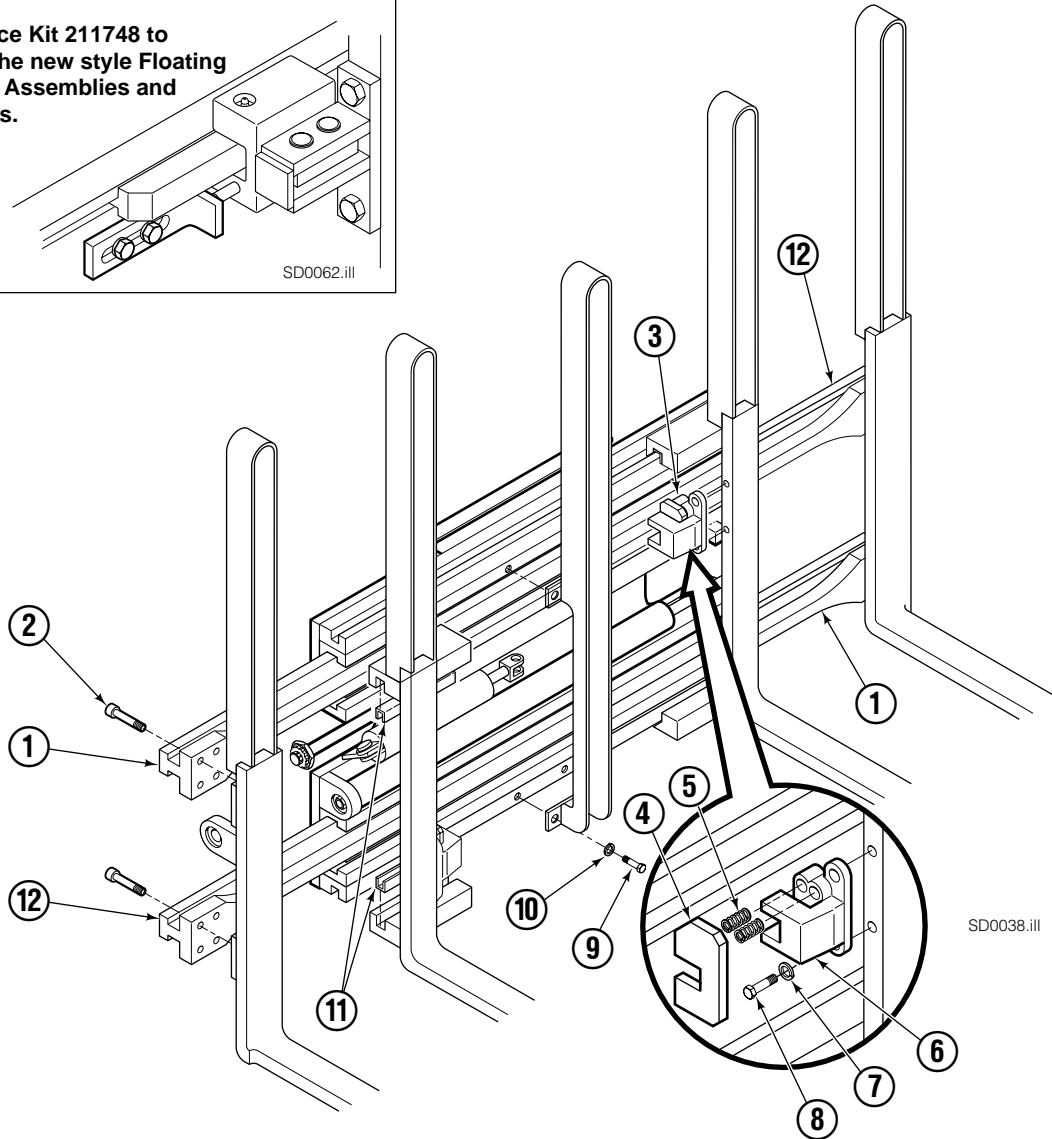


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REF	QTY	PART NO.	DESCRIPTION
		675548	Cylinder Assembly
1	1	553857	Nut
■ 2	1	662452	Seal
3	1	553501	Piston
■ 4	1	636851	Wiper
■ 5	1	638247	Back-up Ring
6	1	675550	Washer (orifice .085)
7	1	675549	Shell
8	1	553449	Rod
■ 9	1	2785	O-Ring
■ 10	1	615128	Back-up Ring
11	1	553500	Retainer
12	1	553856	Retaining Ring
13	1	7202	Snap Ring
■ 14	1	641835	Seal
15	1	---	Spacer
		553861	Service Kit

■ Included in Service Kit 553861.

Arm Group

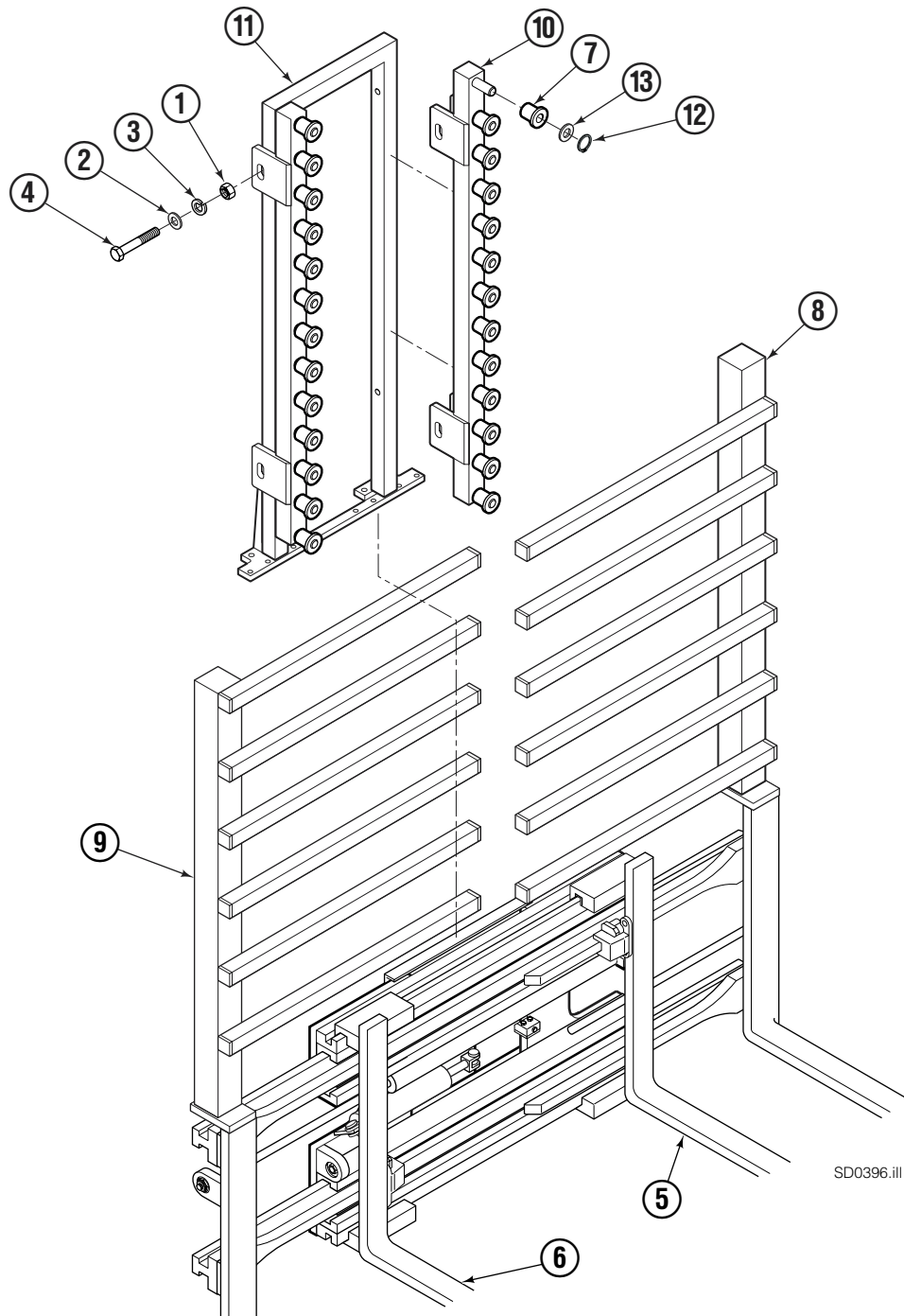


50D			
REF	QTY	PART NO.	DESCRIPTION
		358157	Arm Group
1	2	355959	Arm Bar
2	16	607103	Capscrew, 3/4NCx1.50 GR8
■ 3	2	●	Latch Assembly
4	2	●	Latch Plates
5	4	●	Spring
6	2	●	Housing
7	4	6455	Lockwasher, 1/2
8	4	4506	Capscrew, 1/2NCx1.50 GR8
9	4	633801	Capscrew, 1/2NCx1.25 GR8
10	4	6290	Washer, 1/2
11	4	355725	Bearing
12	2	357729	Arm Bar

Reference:
205245 Base Unit Group
205243 Common Parts Group

- Includes items 4-6.
- Replaced by Service Kit 211748.

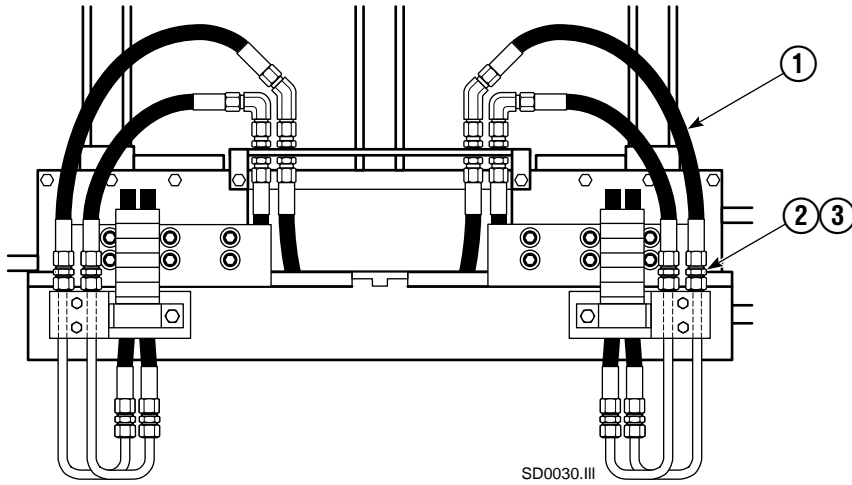
Fork and Backrest Group



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50D							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		363156	Fork and Backrest Group	7	26	362219	Center Bearing
1	4	5906	Nut, 5/8 NC R.H.	8	1	363386	Outer Fork/Backrest-LH
2	4	6207	Washer, 5/8 in.	9	1	363387	Outer Fork/Backrest-RH
3	4	6292	Lockwasher	10	2	363389	Center Tube Weldment
4	4	8603	Capscrew, 5/8 NC x 3.50	11	1	363391	Center Backrest Weldment
5	1	357719	Inner Fork-LH	12	26	673373	Retaining Ring
6	1	357720	Inner Fork-RH	13	26	675620	Washer

Installation Kit



REF	QTY	PART NO.	DESCRIPTION
		205854	Installation Kit
1	4	2161	Hose
2	4	2347	Fitting, 6-6
3	4	674294	Fitting, 6-8

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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