

Technical Bulletin

45F-100F Paper Roll Clamp Contact Pad Links Catching on Arm Inner Castings

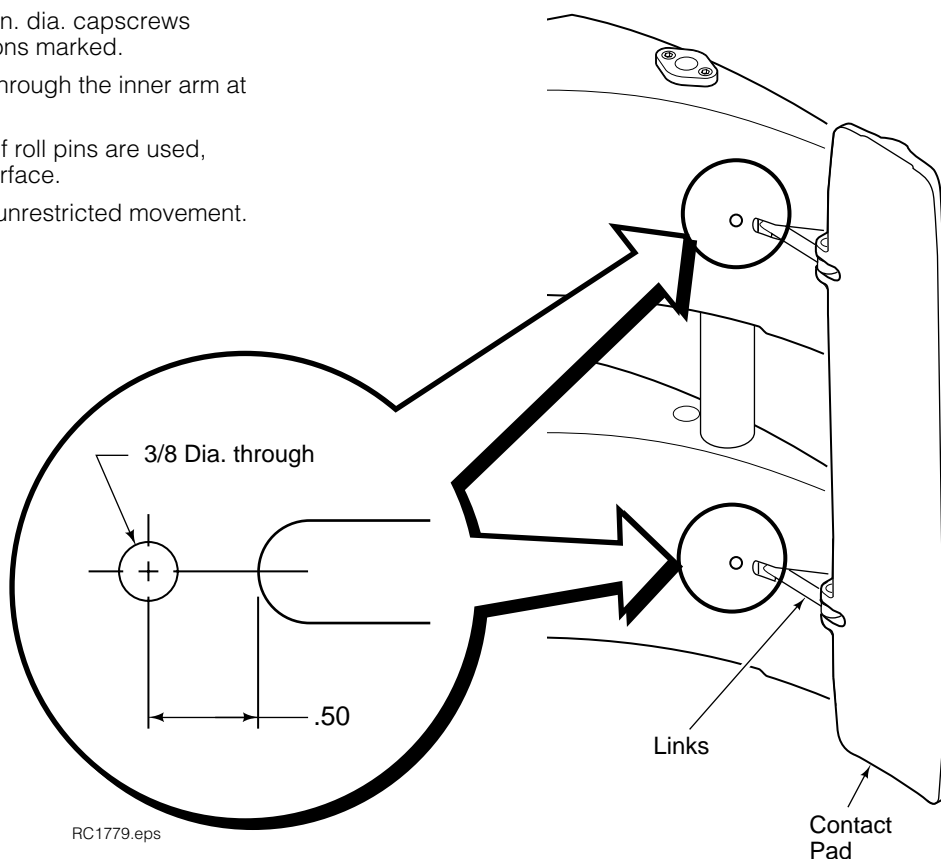
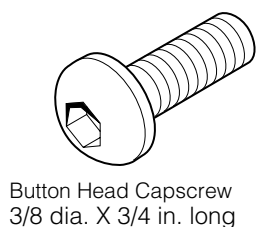
This Bulletin describes how to modify roll clamp arms to prevent the links catching at less than full travel, allowing less than full movement of the contact pads. Capscrews or roll pins can be installed to keep the link from catching inside the arm tip casting.

- 1 Confirm if the links are catching and not allowing full contact pad movement.
- 2 Locate hole centers on the inside surface of the arm.
- 3 3/8 dia. X 3/4 in. long button head capscrews or split roll pins can be installed.

Capscrews – Drill and tap for 3/8 in. dia. capscrews through the inner arm at the locations marked.

Roll Pins – Drill 3/8 in. dia. holes through the inner arm at the locations marked.

- 4 Install the capscrews or roll pins. If roll pins are used, position them flush with the arm surface.
- 5 Test the contact pad and links for unrestricted movement.



NOTE: This information should not be interpreted as the basis for warranty claims unless so designated.

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