



Parts Manual

Model 55D Rotator

Serial Number 55D-RRB-20AR0

cascade[®]
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

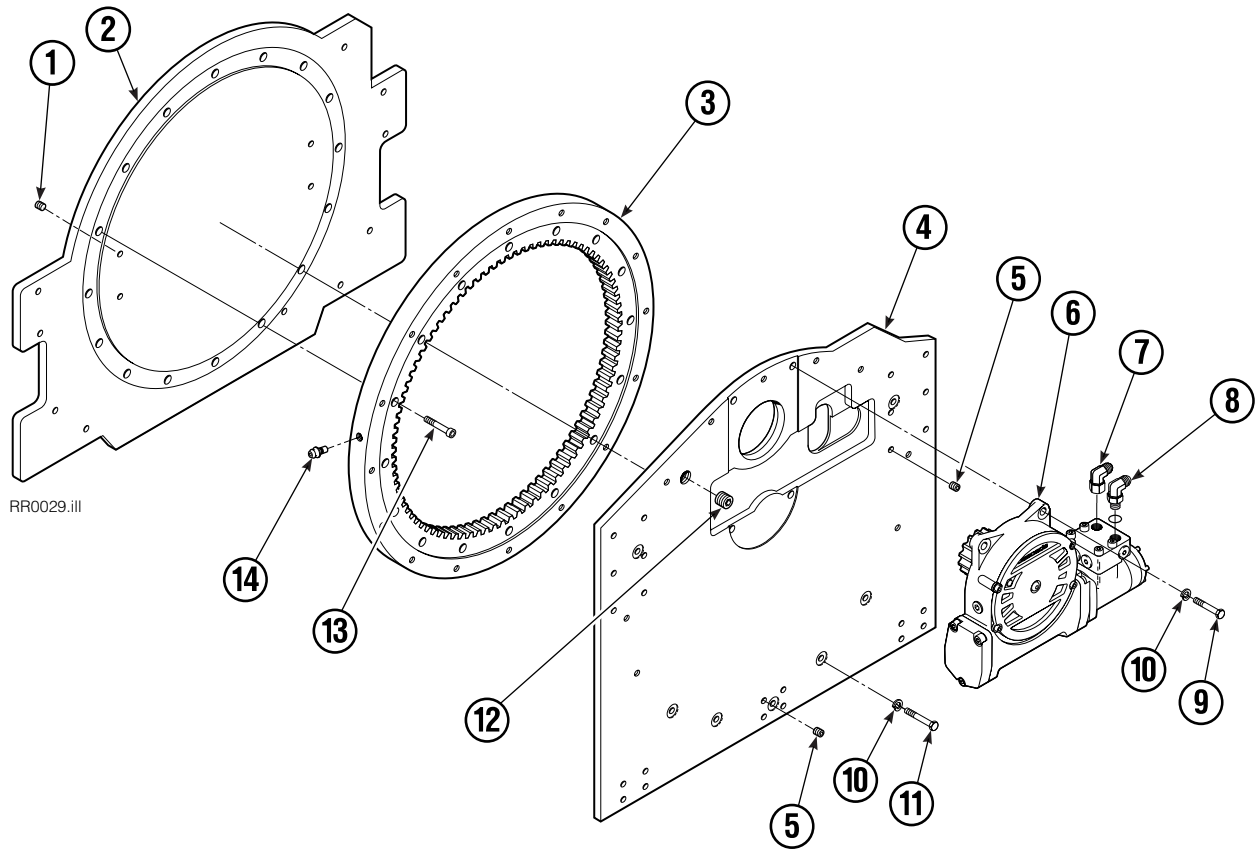
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

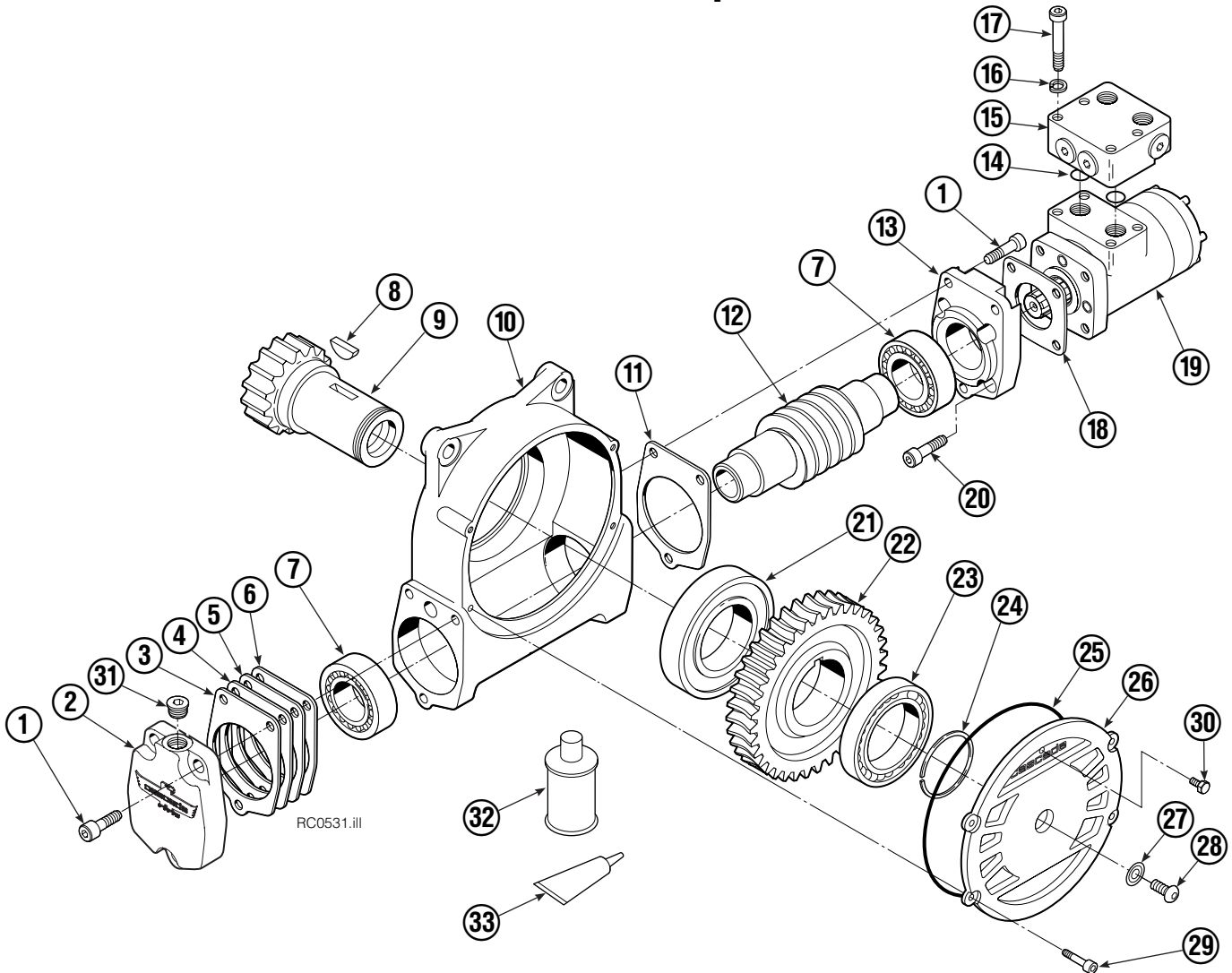
Base Unit Group



55D			
REF	QTY	PART NO	DESCRIPTION
		681821	Base Unit Group
1	4	631428	Plug
2	1	670496	Faceplate
3	1	672828	Bearing Assembly
4	1	670497	Baseplate
5	8	631385	Plug
6	1	670505	Drive Group ●
7	1	660385	Fitting, 8-8
8	1	601250	Fitting, 8-8
9	4	661742	Capscrew, 1/2 NC x 1.25 GR5
10	20	6290	Lockwasher
11	16	640013	Capscrew, 1/2 NC x 1.75 GR8
12	1	6605	Plug
13	16	669322	Capscrew, 1/2 NC x 1.50 GR8
14	1	7401	Grease Fitting
		672481	Bearing Service Kit

● See Drive Group page for parts breakdown.

Drive Group



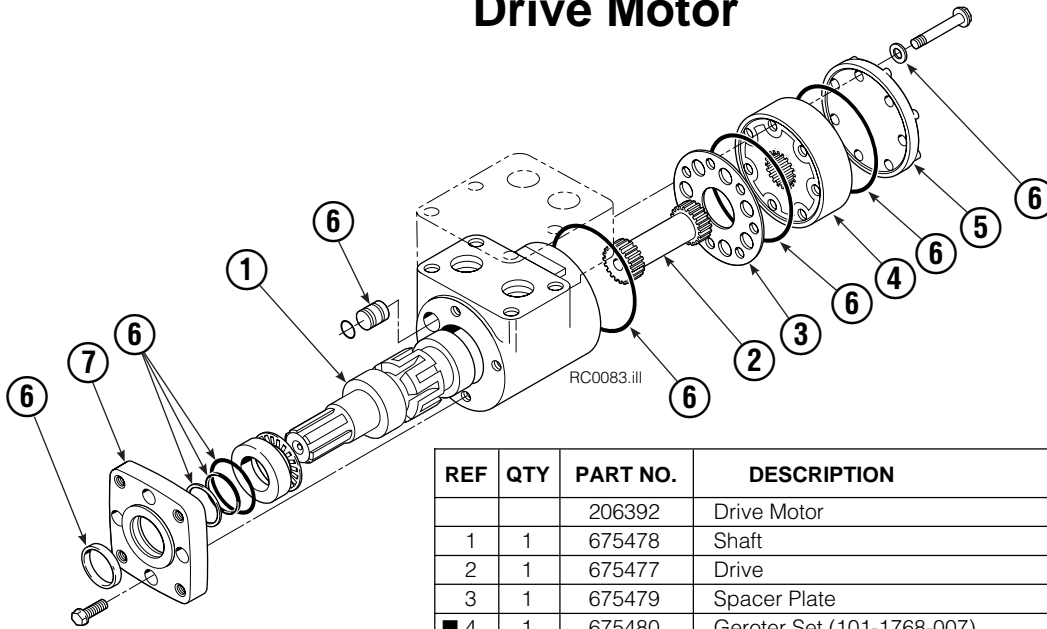
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		670505	Drive Group with Motor	19	1	206392	Drive Motor ▲
1	6	769570	Capscrew, M12 x 25	20	4	4468	Capscrew, 3/8 NC x .75 GR8
2	1	211774	Cover	21	1	670580	Bearing
3	●	674513	Shim – .005 in. (blue)	22	1	676448	Worm Gear
4	●	670574	Shim – .010 in. (brown)	23	1	670581	Bearing
5	●	671757	Shim – .015 in. (pink)	24	1	7214	Snap Ring
6	●	671758	Shim – .020 in. (yellow)	25	1	643423	Gasket
7	1	670579	Bearing	26	1	215126	Cover
8	1	670582	Key	27	1	603680	Seal
9	1	670506	Pinion	28	1	783608	Capscrew, M12 x 16
10	1	211773	Housing	29	4	200882	Capscrew, M8 x 20
11	1	686465	Gasket	30	1	644010	Relief Fitting
12	1	676447	Worm	31	1	211251	Cap
13	1	670570	Adapter	32	1	656300	Gear Box Lube – 48 oz.
14	2	2705	O-Ring	33	1	668184	Sealant
15	1	670549	Check Valve			670578	Shim Service Kit (items 3-6, 11, 33)
16	4	6444	Lockwasher, 5/16			675637	Shim Service Kit (items 21, 33)
17	4	607059	Capscrew, 5/16 NC			675638	Shim Service Kit (items 3-7)
18	1	670575	Gasket			206394	Motor Kit (items 11,14,18,19,20,33)

● Quantity as required.

▲ See Drive Motor page for parts breakdown.

Reference: Common Parts Group 670564, SK-4690.

Drive Motor

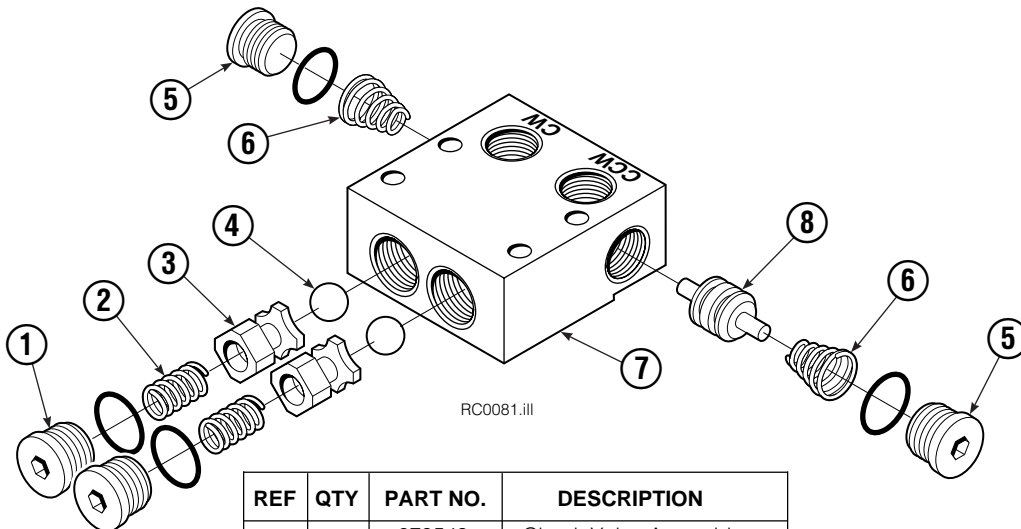


REF	QTY	PART NO.	DESCRIPTION
		206392	Drive Motor
1	1	675478	Shaft
2	1	675477	Drive
3	1	675479	Spacer Plate
■ 4	1	675480	Gerotor Set (101-1768-007)
■ 4	1	685075	Gerotor Set (101-1768-009)
5	1	675482	End Cap
● 6	1	206405	Service Kit
■ 7	1	685089	Flange (101-1768-007)
■ 7	1	685090	Flange (101-1768-009)

Cascade provides service replacement parts for the listed parts only. Due to cost, if others parts need replacement, the complete drive motor should be replaced.

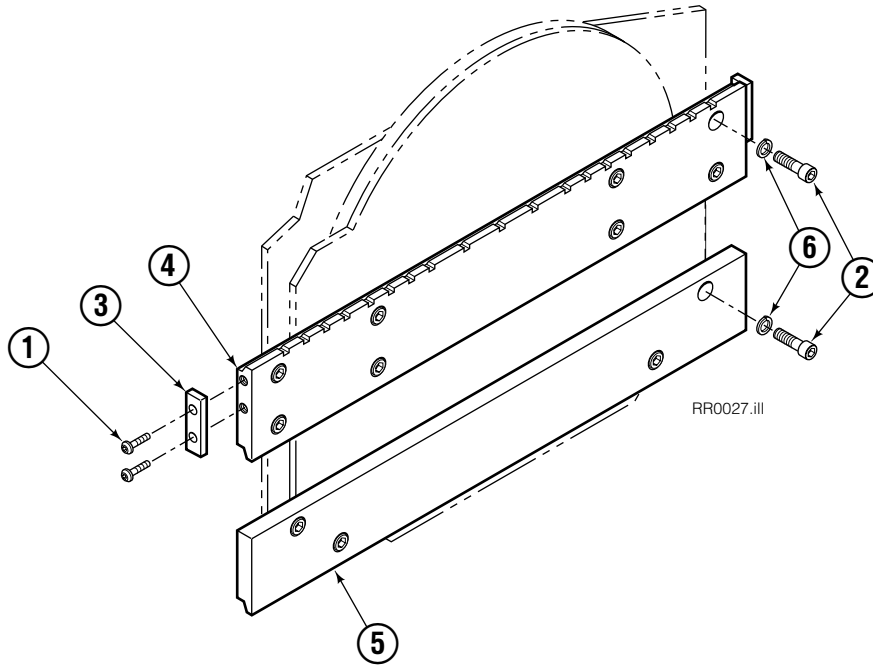
- See Nameplate under valve for correct part number of Gerotor Set and Flange.
- Compatible with water glycol based hydraulic fluids.

Check Valve



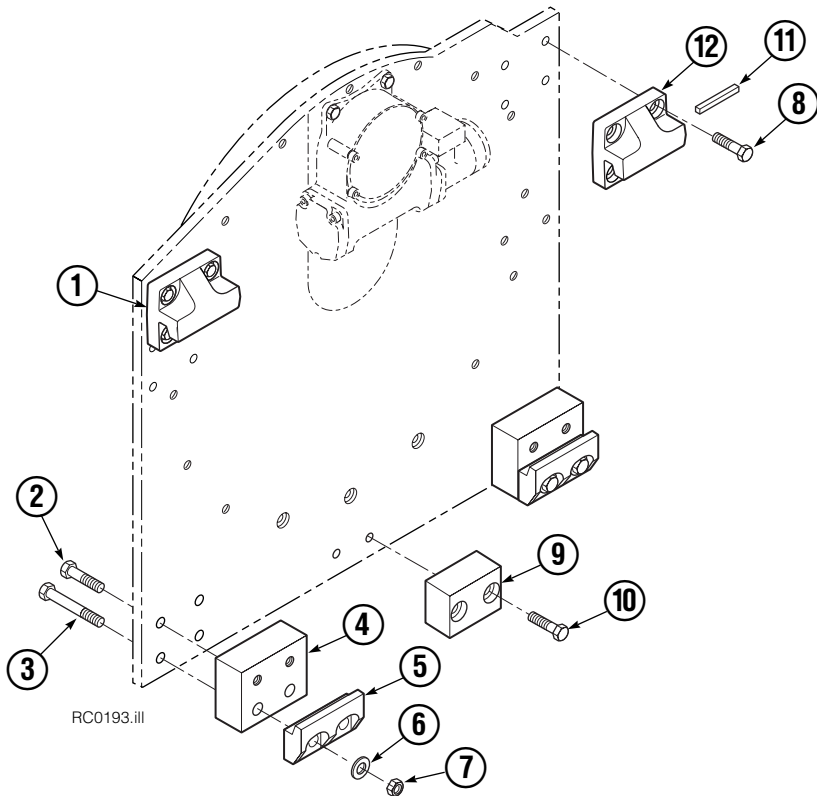
REF	QTY	PART NO.	DESCRIPTION
		670549	Check Valve Assembly
1	2	609453	Fitting, 10
2	2	670552	Spring
3	2	670551	Guide
4	2	7020	Ball
5	2	602580	Fitting, 8
6	2	673989	Spring
7	1	670550	Body
8	1	670553	Spool

Fork Bar Group



55D			
REF	QTY	PART NO.	DESCRIPTION
		206775	Fork Bar Group
1	4	4880	Capscrew, 1/2 NC x 1.0 GR8
2	12	607102	Capscrew, 3/4 NC x 1.25 GR8
3	2	624394	Keeper
4	1	625497	Upper Bar
5	1	625498	Lower Bar
6	12	6448	Lockwasher, 3/4 ID

Bolt-On Mounting Group



Class II, 0°			
REF	QTY	PART NO.	DESCRIPTION
		680630	Mounting Group
1	1	670523	Upper Hook – LH
2	4	3709	Capscrew, 5/8 NC x 1.50
3	4	674261	Capscrew, 5/8 NC x 3.75
4	2	676037	Spacer
5	2	675968	Lower Hook
6	4	667225	Washer
7	4	676281	Nut, 5/8 in. ID
8	8	667765	Capscrew, 5/8 NC x 1.50
9	1	680683	Center Spacer
10	2	677828	Capscrew, 1/2 NC x 1.00
11	1	669344	Stop Kit
12	1	670524	Upper Hook – RH

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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