



Parts Manual

Model 100E Sideshifter

Serial Number 100E-SSS-B133

cascade[®]
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

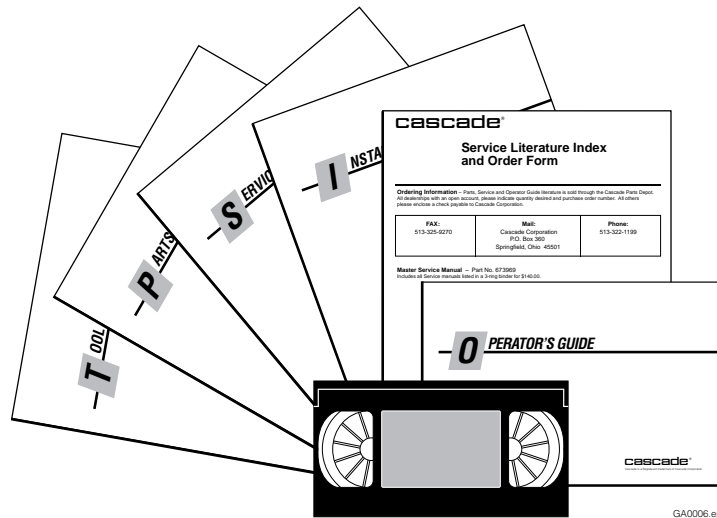
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

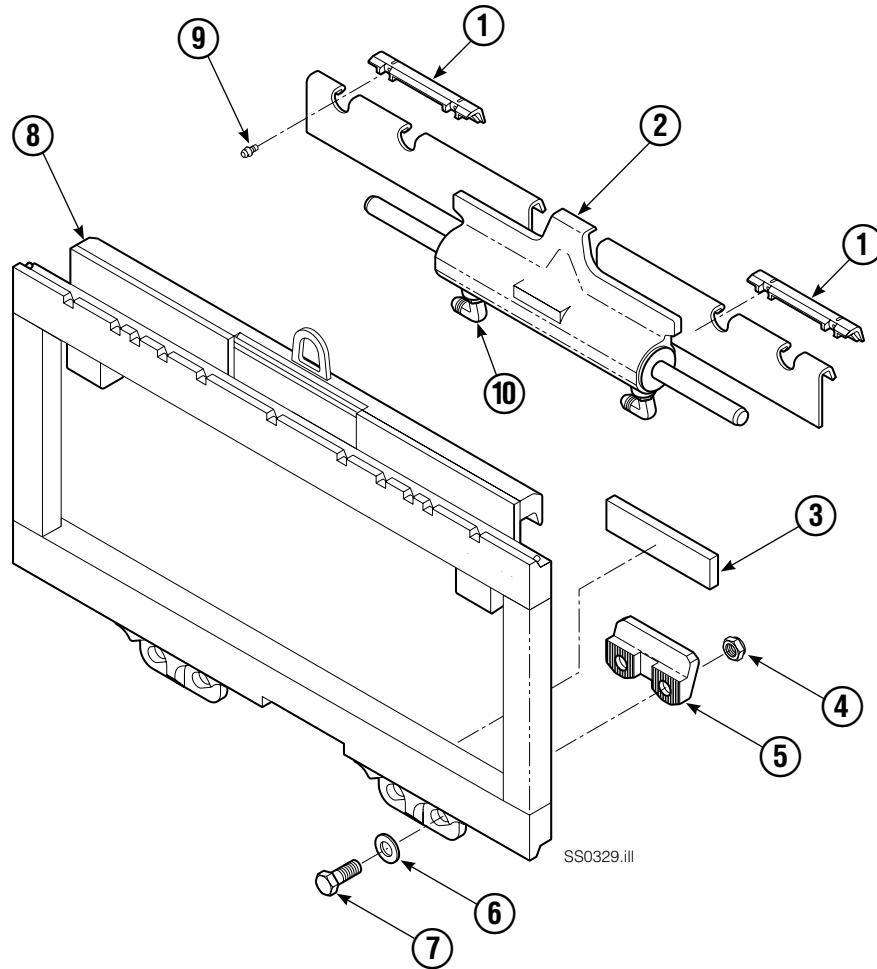
Publications



GA0006 eps

| 100E Sideshifter | |
|------------------|-----------------------------|
| PART NO. | DESCRIPTION |
| | Parts Manual |
| 205849 | Service Manual |
| 205124 | Operator Guide |
| 205125 | Installation Instruction |
| 679929 | Tool Catalog |
| 673964 | Literature Index Order Form |

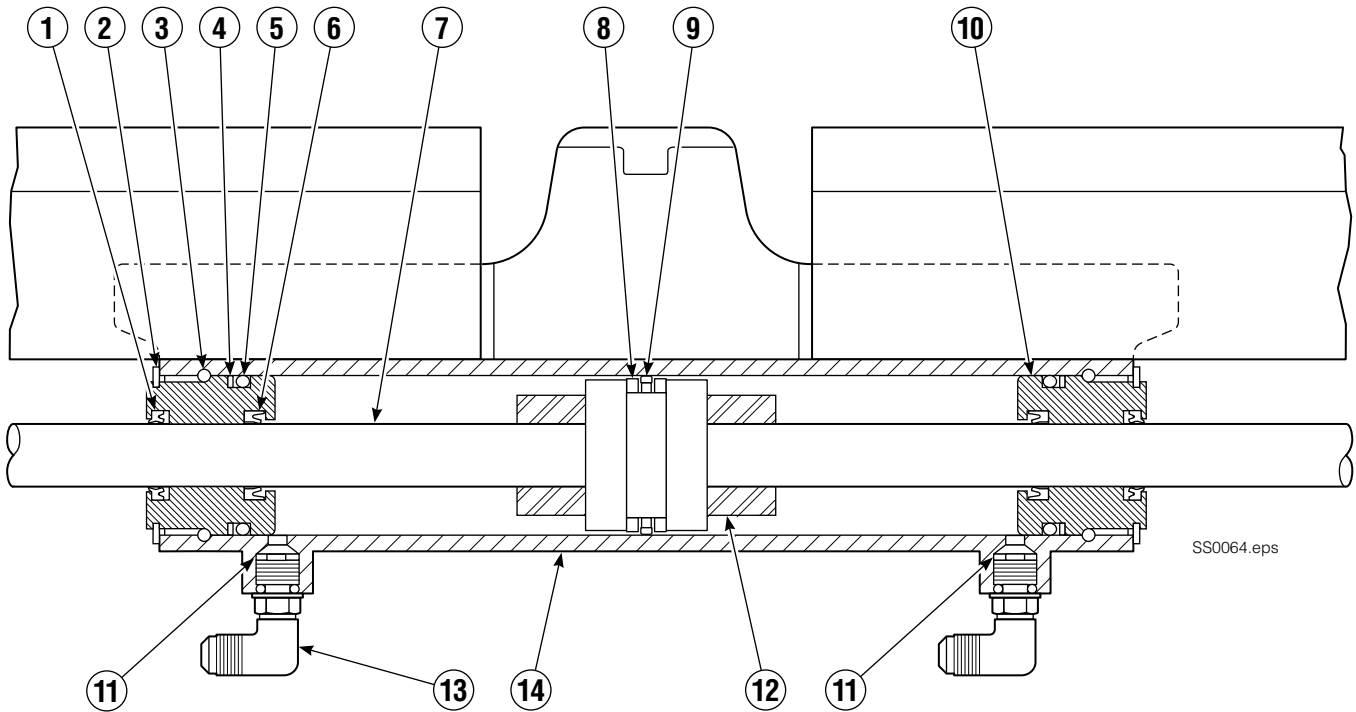
Sideshifter Assembly



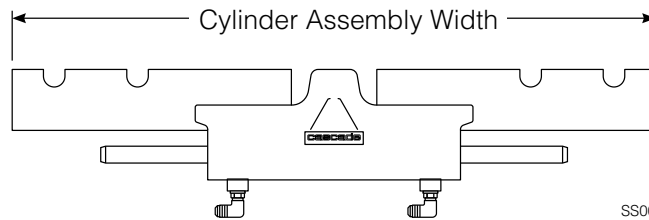
| 100E | | | |
|------|-----|----------|-----------------------------|
| REF | QTY | PART NO. | DESCRIPTION |
| 1 | 2 | 672018 | Upper Bearing |
| 2 | 2 | 584001 | Cylinder Assembly ● |
| 3 | 2 | 208350 | Lower Bearing |
| 4 | 4 | 553857 | Nut ▲ |
| 5 | 2 | 204186 | Lower Hook ▲ |
| 6 | 4 | 667225 | Washer ▲ |
| 7 | 4 | 639121 | Capscrew, 5/8 NCx1.50 GR5 ▲ |
| 8 | 1 | 6022873 | Frame ★ |
| 9 | 2 | 7403 | Grease Fitting |
| 10 | 2 | 601676 | Fitting, 6-6 ■ |

- See Cylinder page for parts breakdown.
- ▲ Included in Lower Hook Group 204182.
- Included in Fitting Group 204179.
- ★ If frame needs replacing, order complete Sideshift Assembly.
Reference: Common Parts Group 208367.

Cylinder



SS0064.eps



SS0065.eps

100E

| REF | QTY | PART NO. | DESCRIPTION | REF | QTY | PART NO. | DESCRIPTION |
|-----|-----|----------|---------------------------------------|-----|-----|----------|----------------------|
| | | 584001 | Cylinder Assembly, 47.0 in. (1195 mm) | ● 8 | 2 | 564404 | Bearing Ring |
| ● 1 | 2 | 564408 | Wiper Seal | ● 9 | 1 | 564407 | Piston Seal |
| 2 | 2 | 7210 | Snap Ring | 10 | 2 | 564402 | Retainer |
| 3 | 2 | 564403 | Retaining Ring | 11 | 1 | 205369 | Speed Control Washer |
| ● 4 | 2 | 615131 | Back-Up Ring | 12 | 2 | - | Spacer |
| ● 5 | 2 | 2789 | O-Ring | 13 | 2 | 601676 | Fitting, JIC 6-6 |
| ● 6 | 2 | 564406 | Rod Seal | 14 | - | ■ | Cylinder Shell |
| 7 | 1 | 564401 | Rod | | | 564409 | Service Kit |

● Included in Service Kit 564409.

■ Not serviceable, order new cylinder assembly.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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