



Parts Manual

Model _____ **Fork Positioner**

Serial Number _____ **55F-HB-039**

cascade[®]
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

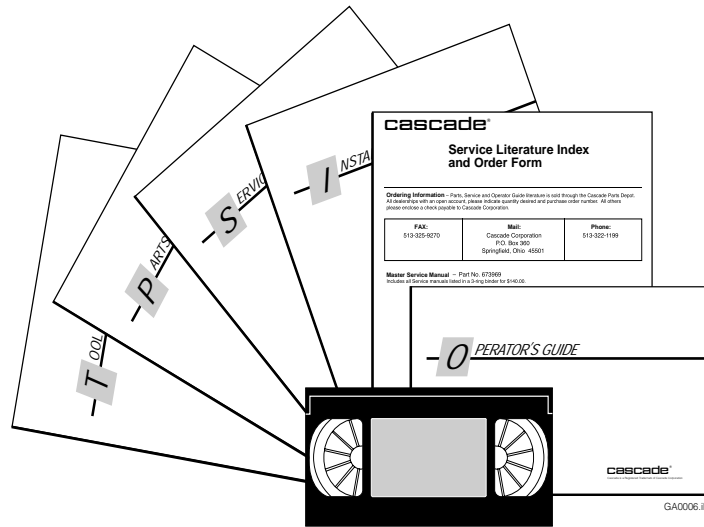
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

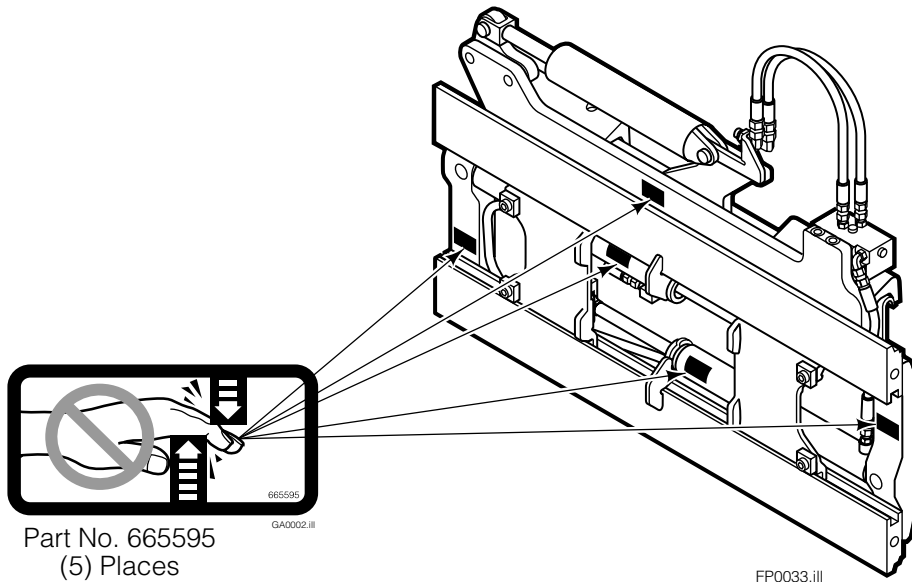
Internet: www.cascorp.com

Publications



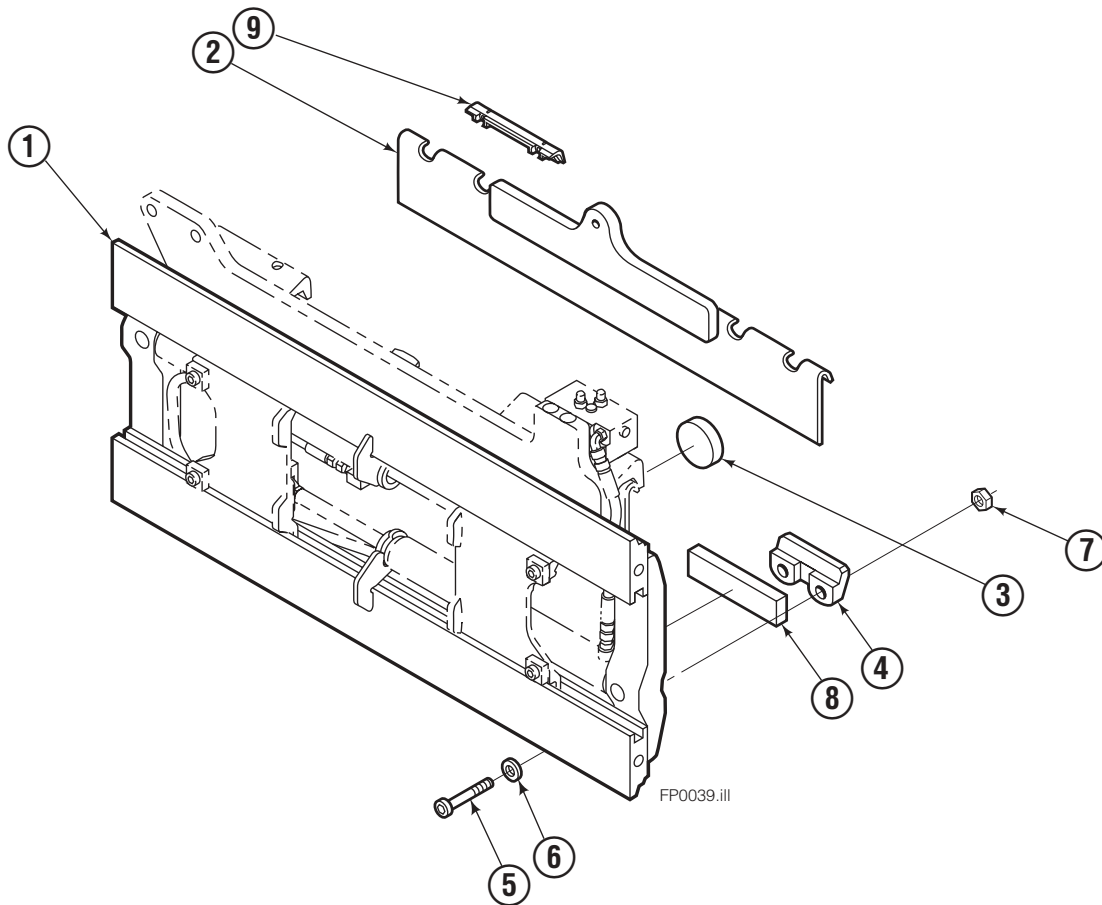
55F	
PART NO.	DESCRIPTION
	Parts Manual
208743	Service Manual
688261	Operators Guide
207363	Installation Instructions
680664	Servicing Cascade Cylinders-VHS
679929	Tool Catalog
673964	Literature Index Order Form

Safety Decals



Part No. 665595
(5) Places

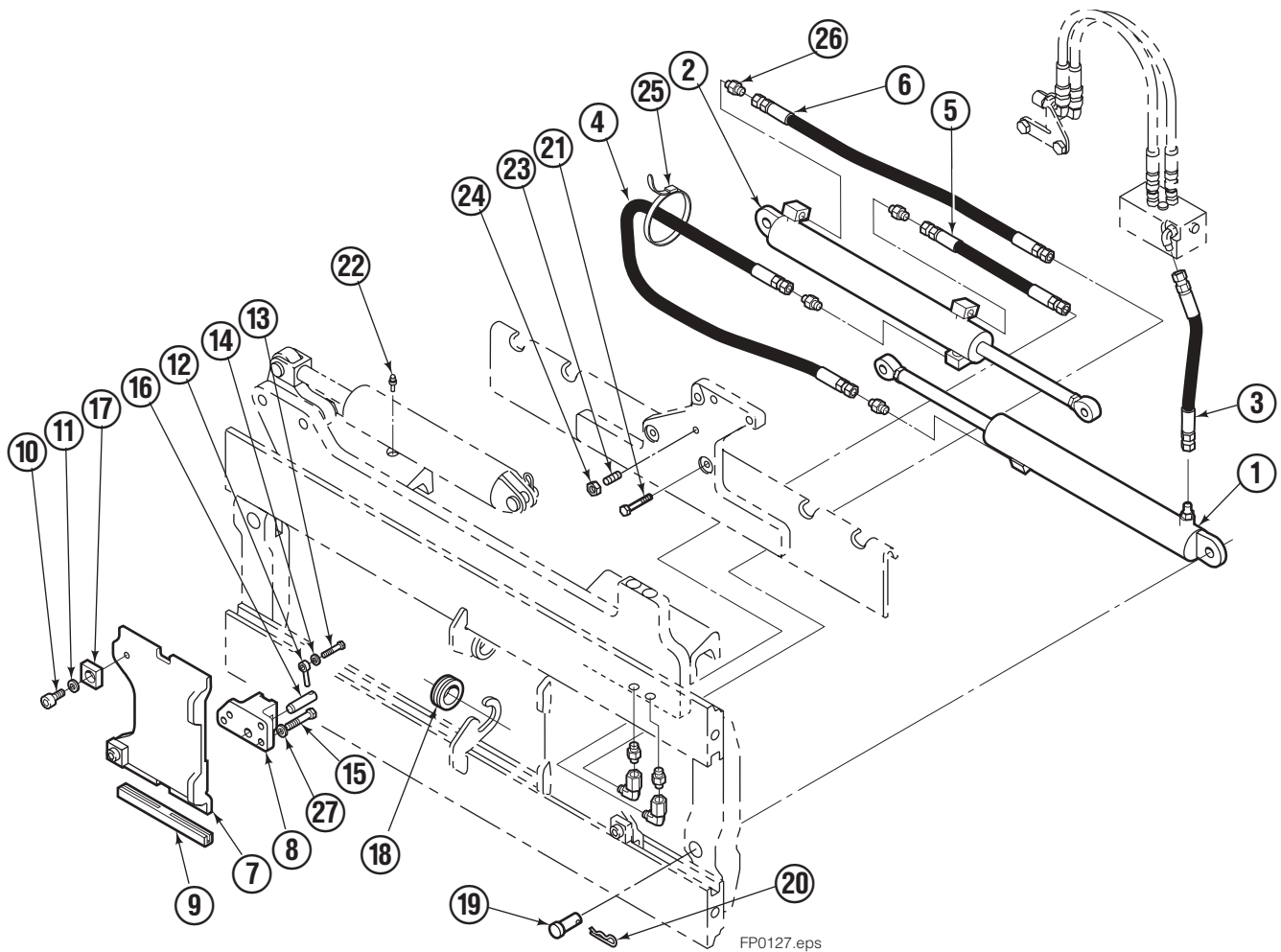
Mounting Group Non-Sideshifting



55F							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
	●	397668	Non-Sideshifting Mounting	5	4	766154	Capscrew, M16x2,0x40-8.8
1	1	397075	Frame	6	4	667225	Washer
2	1	397676	Anchor Bracket	7	4	678990	Nut
3	1	---	Center Bearing	8	3	208365	Lower Bearing
4	2	204186	Lower Hook	9	2	672018	Upper Bearing

● Includes items 2 through 9.

Hydraulic/Fork Group



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REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
	●	375335	Hydraulic Group	14	2	209737	Lockwasher
	□	207367	Fork Group	15	8	767961	Capscrew
1	1	583944	Cylinder Assembly L. H. ◆	16	2	206925	Pin
2	1	583952	Cylinder Assembly R. H. ▼	17	4	207553	Block
3	1	375369	Hose	18	2	206916	Grommet
4	1	207568	Hose	19	2	206926	Clevis Pin
5	1	207565	Hose	20	2	207210	Hairpin Cotter
6	1	207569	Hose	21	2	768551	Capscrew
7	2	207368	Fork Carrier	22	2	7403	Grease Fitting
8	2	206914	Lug	23	1	768753	Setscrew
9	4	206915	Bearing	24	1	207211	Jam Nut
10	4	206922	Capscrew	25	1	200008	Cable Tie
11	4	678991	Lockwasher	26	6	617915	Fitting, 4-4
12	2	206923	Eyebolt	27	8	209738	Lockwasher
13	2	763169	Capscrew				

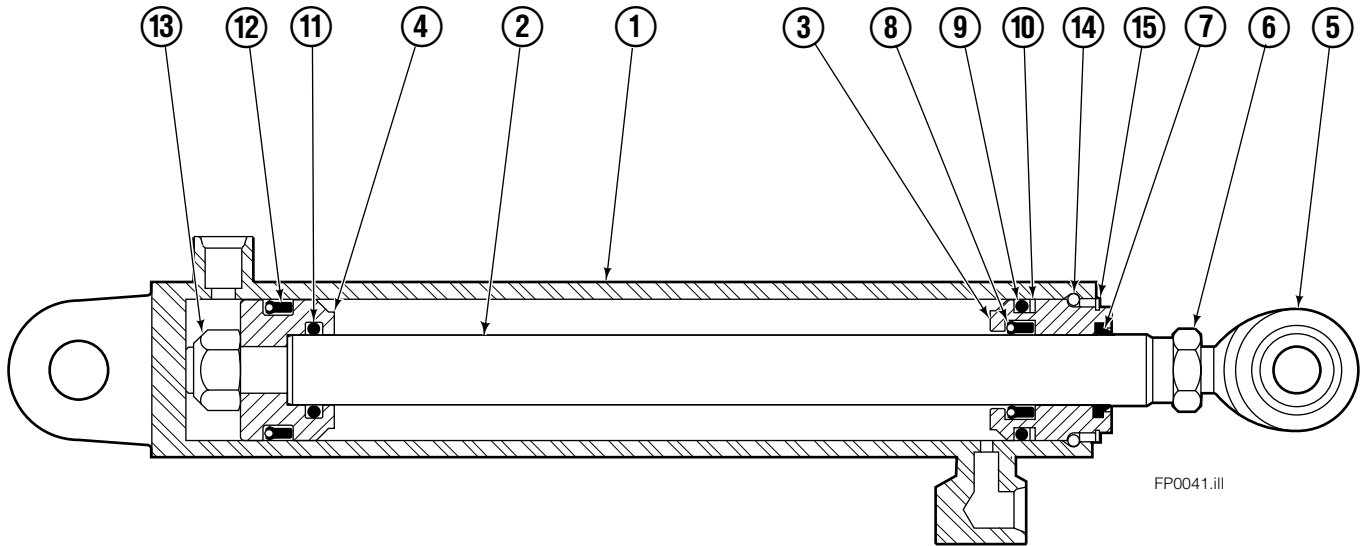
◆ See LH Cylinder page for parts breakdown.

▼ See RH Cylinder page for parts breakdown.

● Includes items 1 through 6.

□ Includes items 7 through 27.

Left Hand Cylinder



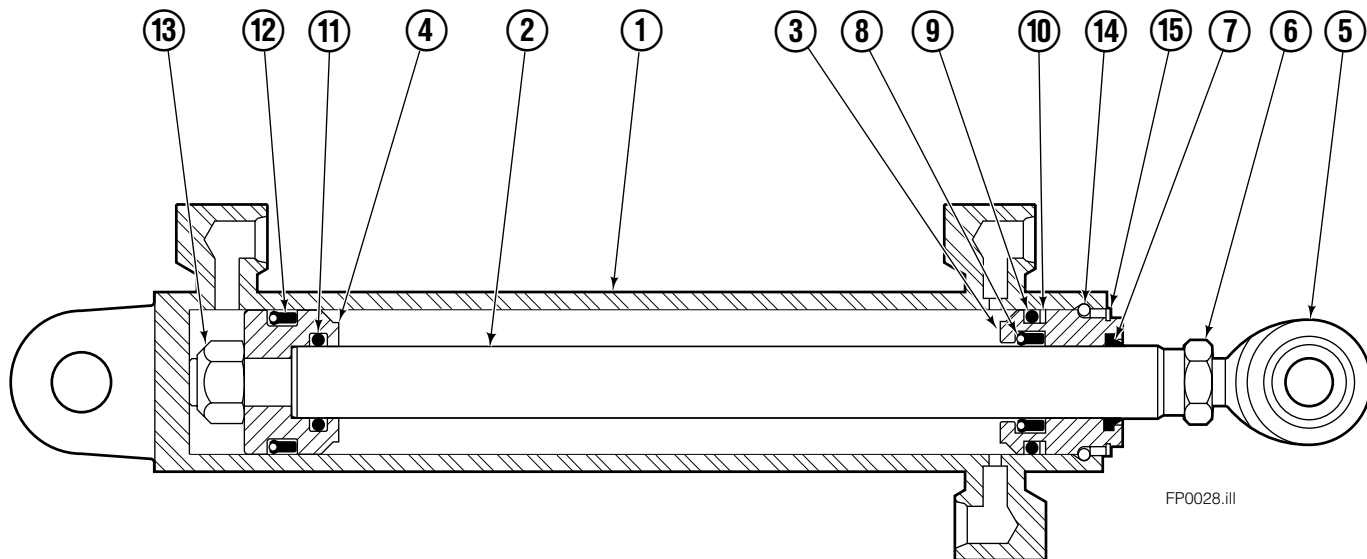
55F			
REF	QTY	PART NO.	DESCRIPTION
		583944	Cylinder Assembly – 41" ■
1	1	564169	Shell – 41" ■
2	1	564185	Rod – 41" ■
3	1	685664	Retainer
4	1	685665	Piston
5	1	564193	● Rod End
6	1	5718	● Nut
7	1	636850	● Rod Wiper
8	1	646540	● Rod Seal
9	1	2718	● O-Ring
10	1	615122	● Back-up Ring
11	1	2710	● O-Ring
12	1	663728	● Piston Seal
13	1	563462	Piston Nut
14	1	563916	Retaining Ring
15	1	3137	Snap Ring
		684827	Service Kit

■ Carriage width.

● Included in Service Kit 684827.

Reference: 2-6140, 2-6141.

Right Hand Cylinder



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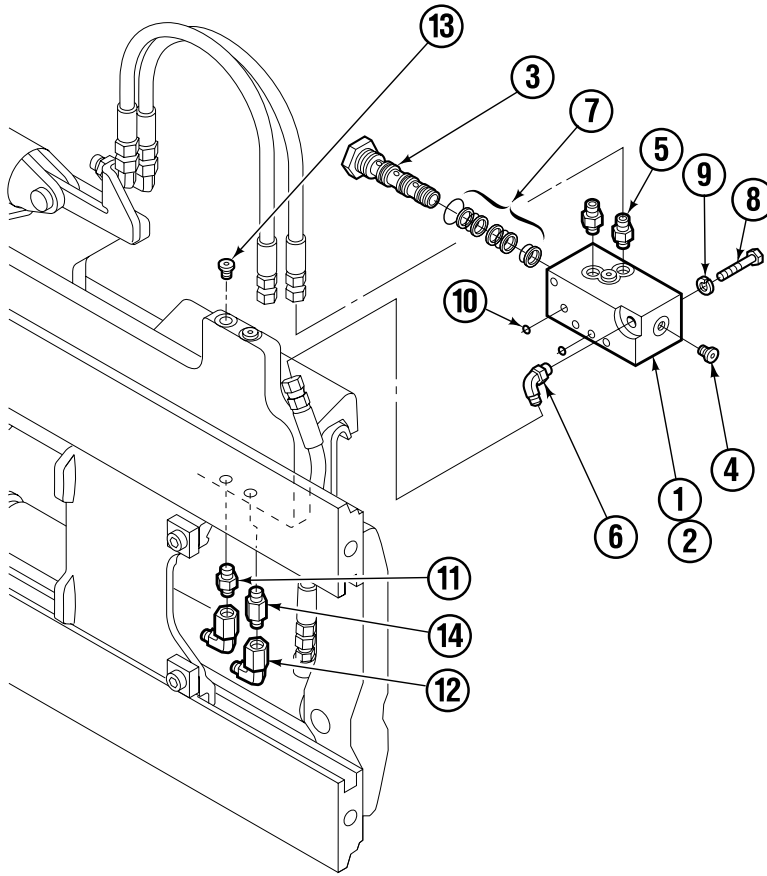
55F			
REF	QTY	PART NO.	DESCRIPTION
		583952	Cylinder Assembly – 41" ■
1	1	564177	Shell – 41" ■
2	1	564185	Rod – 41" ■
3	1	685664	Retainer
4	1	685665	Piston
5	1	564193	● Rod End
6	1	5718	● Nut
7	1	636850	● Rod Wiper
8	1	646540	● Rod Seal
9	1	2718	● O-Ring
10	1	615122	● Back-up Ring
11	1	2710	● O-Ring
12	1	663728	● Piston Seal
13	1	563462	Piston Nut
14	1	563916	Retaining Ring
15	1	3137	Snap Ring
		684827	Service Kit

■ Carriage width.

● Included in Service Kit 684827.

Reference: S-6138, S-6139.

Flow Divider Group



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REF	QTY	PART NO.	DESCRIPTION
		206921	Flow Divider Group
1	1	206919	Valve ■
2	1	206918	Valve Body
3	1	207301	Cartridge-Combiner
4	2	663694	Fitting, 3
5	2	617915	Fitting, 4-4
6	1	617917	Fitting, 4-4
7	1	679992	Service Kit
8	3	685105	Capscrew
9	3	678993	Lockwasher
10	2	207300	O-Ring
11	6	617915	Fitting, 4-4
12	2	617641	Fitting, 4-4
13	2	609234	Fitting, 4-4
14	1	617916	Fitting, 4-4

■ Includes items 1 through 7.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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