



Parts Manual

Model F-Series Sideshifter

Serial Number 65F-SSS-B027 R1

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

INSPECTION & MAINTENANCE



WARNING: After completing any service procedure, always test the sideshifter through five complete cycles. First test with no load, then test with a load to make sure the attachment operates correctly before returning it to the job.

Daily

Check items shown each day. Report problems to your supervisor. See Service Manual for maintenance and repair procedures.

100-Hour

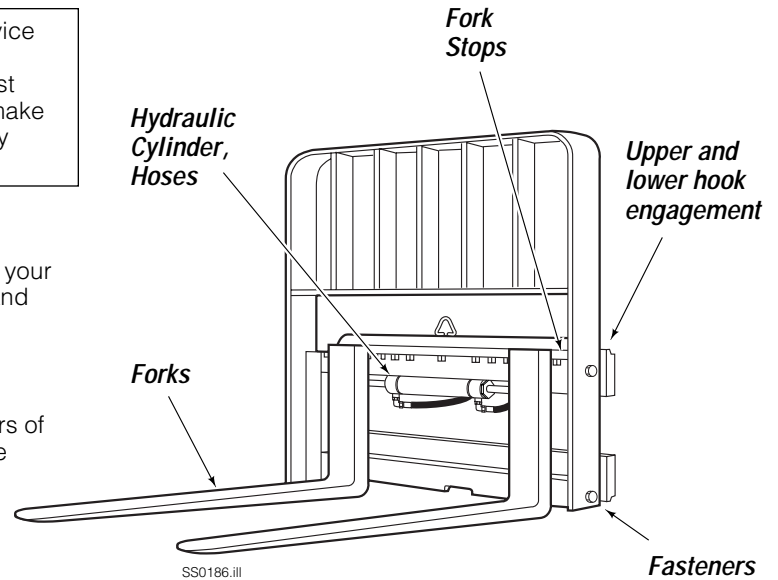
Every time the lift truck is serviced or every 100 hours of truck operation, whichever comes first, complete the following maintenance procedures:

- Check for loose or missing bolts, worn or damaged hoses, hydraulic leaks, and damaged or missing fork stops.
- Inspect clearance between sideshifter lower hooks and truck lower carriage bar (Refer to Step 4, Installation). Tighten lower hook capscrews to 120 ft.-lbs (165 Nm).

500-Hour

After each 500 hours of truck operation, in addition to the 100-hour maintenance, perform the following procedures:

- Tighten backrest capscrews (Cascade) to 145 ft.-lbs. (195 Nm).
- Apply general-purpose lithium-based chassis grease to Sideshifter upper and lower bearings.



1000-Hour

After each 1000 hours of truck operation, in addition to the 100 and 500-hour maintenance, perform the following procedures:

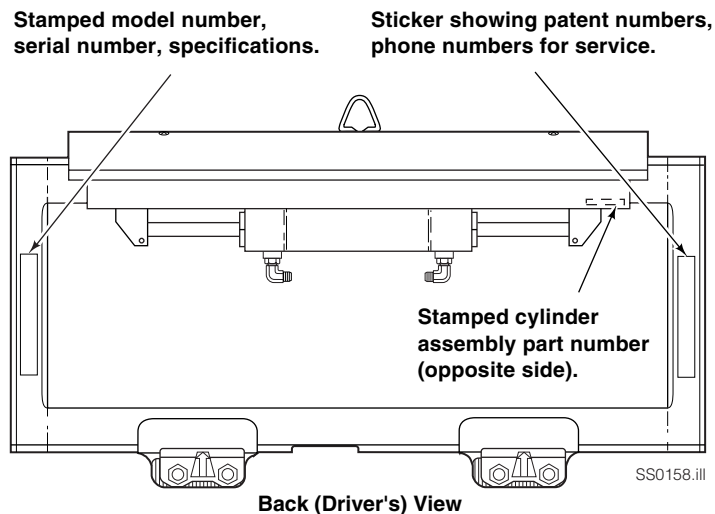
- Inspect upper and lower bearings for wear. If any bearing is worn to less than 3/32 in. (2.5 mm) thickness, replace the entire bearing set. See Service Manual for replacement procedure.
- Inspect forks for wear (Use Cascade fork bar wear gauge 209560 and fork wear calipers 686093).

PARTS

Product Identification – This Section shows replacement parts for F-Series Sideshifters. The product model number and serial number are stamped on the back surface of the LH vertical bar (driver's view), and must be provided when ordering replacement parts. The cylinder/anchor bracket assembly part number is stamped on the front surface RH end of the anchor bracket (driver's view).

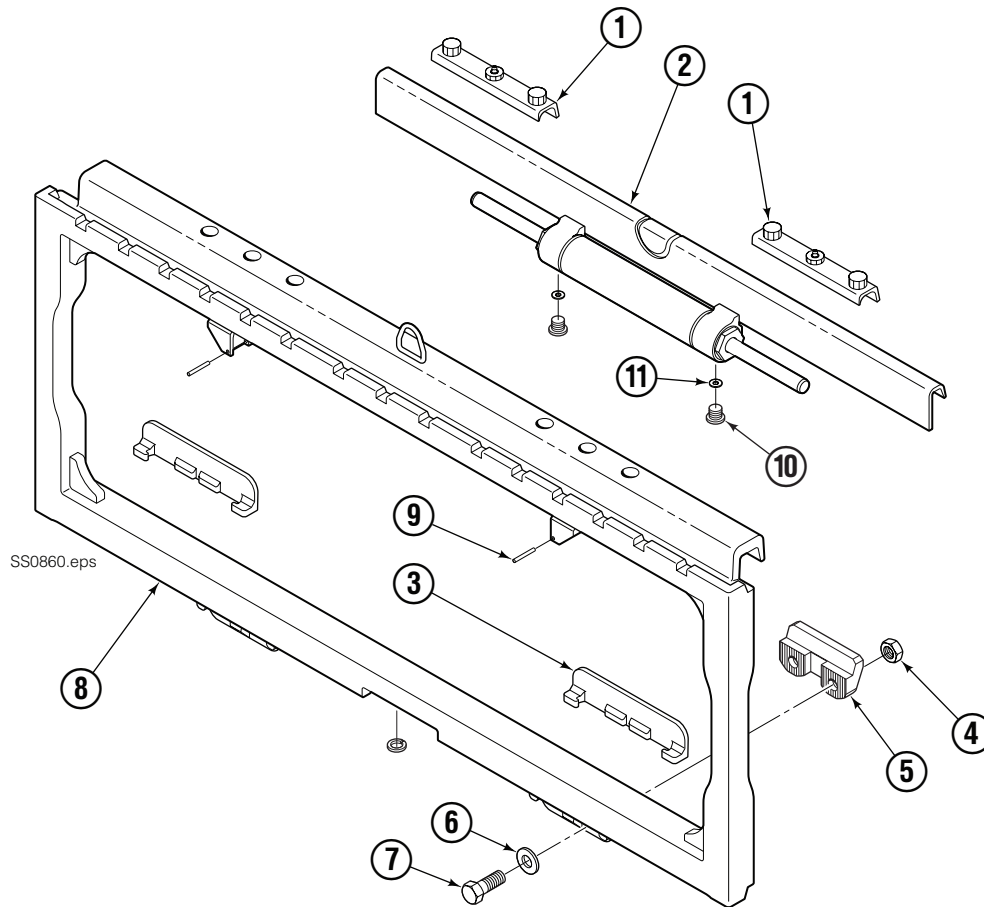


WARNING: For the safety of yourself and others, DO NOT install the parts shown in this Manual unless you have thoroughly reviewed the appropriate Service Manual.



Back (Driver's View)

Sideshift Assembly



65F							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	2	6051249	Upper Bearing	7	4	752903	◆ Capscrew, M16 x 45
2	1	6061486	Cylinder ▲	8	1	6065033	Frame ●
3	2	6057162	Lower Bearing	9	2	7890	Roll Pin
4	4	678990	◆ Nut, M16	10	2	662103	■ Plug
5	2	204186	◆ Lower Hook	11	2	221733	Restrictor Washer □
6	4	667225	◆ Washer				

▲ See Cylinder page for parts breakdown.

◆ Included in Lower Hook Group 204182.

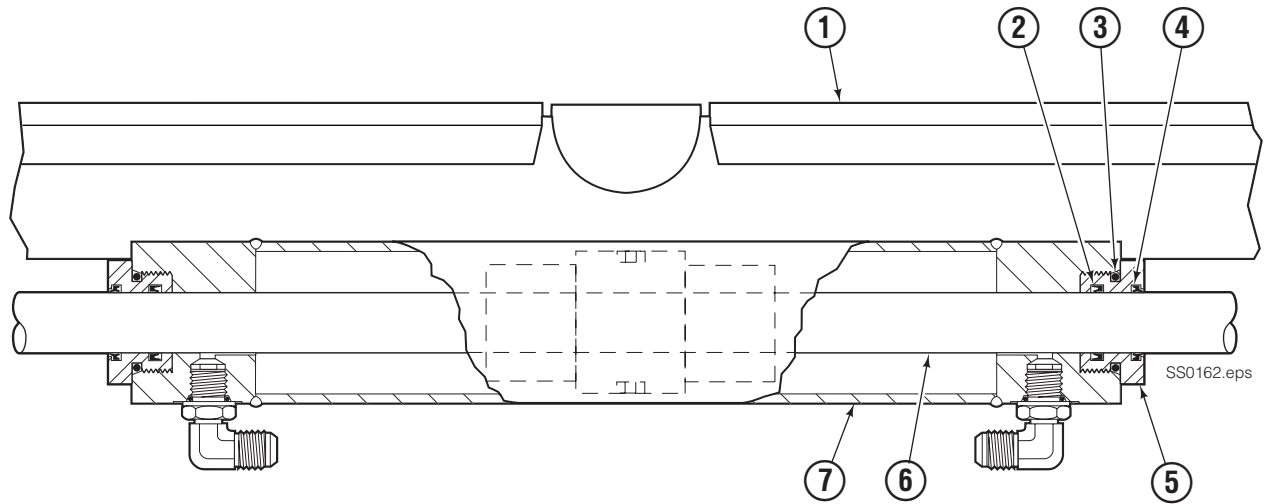
● If the Frame needs replacing, your best value is to order the complete sideshift assembly.

■ Included in No-Fitting Plug Group 6022905.

□ Included in Restrictor Group 221732.

Reference: Common Parts 6057335, S-22517 – Type 2.

Cylinder Assembly



65F			
REF	QTY	PART NO.	DESCRIPTION
1	1	6061486	Cylinder Assembly
2	2	562132	● Rod Seal
3	2	415866	● O-Ring, 70 Duro
4	2	562131	● Rod Wiper Seal
5	2	218324	Retainer/Seal Carrier
6	-	■	Rod/Piston Assembly
7	-	■	Cylinder Shell
		219868	Rod Seal Service Kit

● Included in Service Kit 219868.

■ Not serviceable - order new Cylinder Assembly.

Reference: S-22490.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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