



# Parts Manual

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Model F-Series Sideshifter

Catalog Number 100F-SSS-B002 R1

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**cascade**®  
**corporation**

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

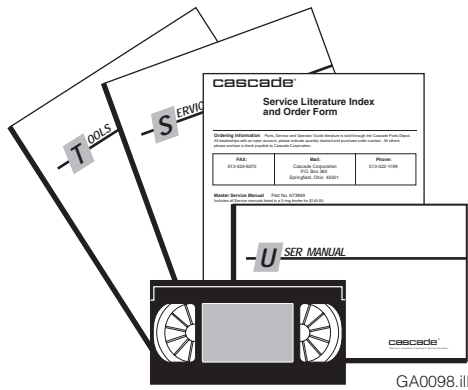
Internet: [www.cascorp.com](http://www.cascorp.com)

## Recommended Spare Parts

100F		UNITS SERVICED		
PART NUMBER	DESCRIPTION	1-5	6-19	20-50
<b>BASE UNIT AND MOUNTING</b>				
6051249	Upper Bearing	8	16	32
6057162	Lower Bearing	6	12	24
204186	Lower Hook	0	2	4
■	Capscrew	0	4	8
■	Nut	0	4	8
667225	Washer	0	4	8
<b>CYLINDER</b>				
■	Cylinder Assembly	0	0	1
564409	Cylinder Service Kit	1	2	4

■ See specific parts page for part number.

## Publications



100F	
PART NO.	DESCRIPTION
219941	User Manual (Operation, Installation, Parts)
220526	Service Manual
679929	Tool Catalog
673964	Literature Index Order Form

## Contacting Cascade

**Customers** – Cascade product literature, service literature, parts and videos are available through authorized lift truck dealers. To find the dealer nearest you, contact:

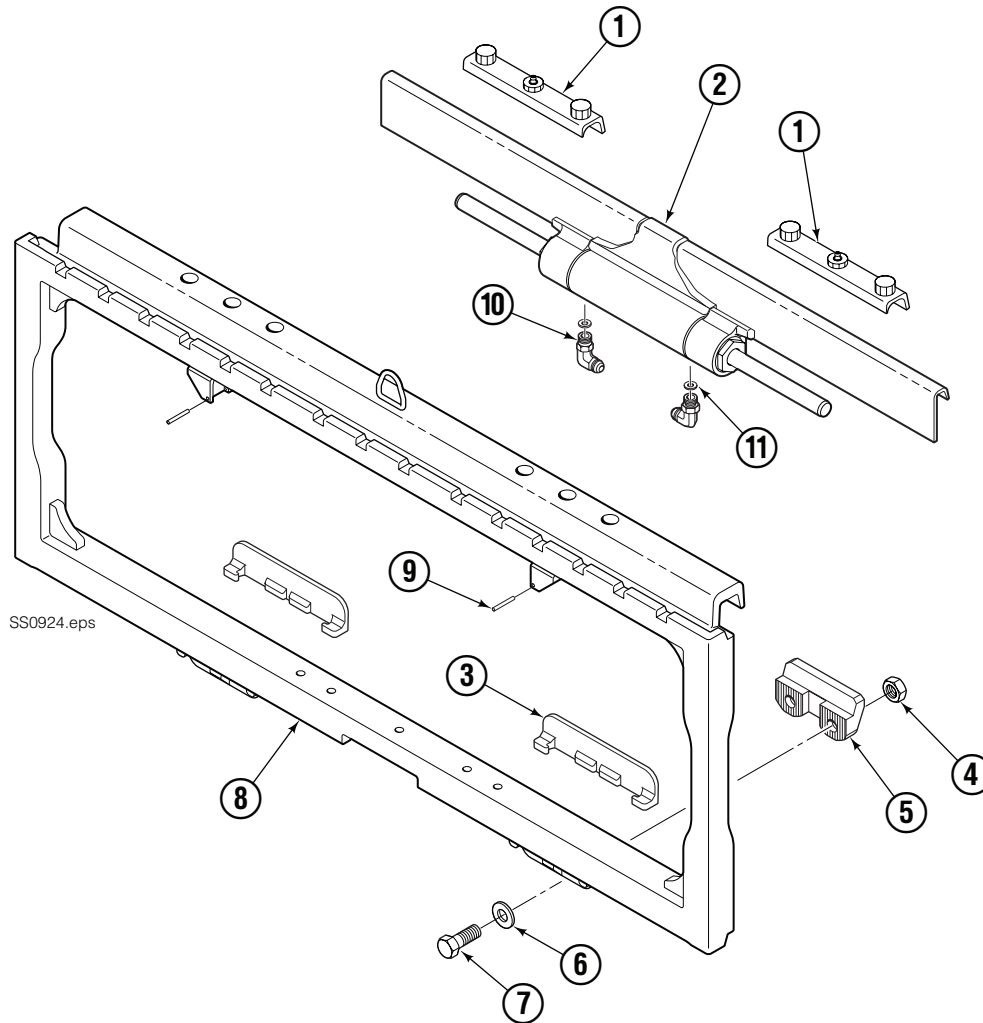
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**Lift Truck Dealers** – To order parts, service literature or videos:

**Cascade Parts Sales**  
2501 Sheridan Ave.  
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# Sideshift Assembly

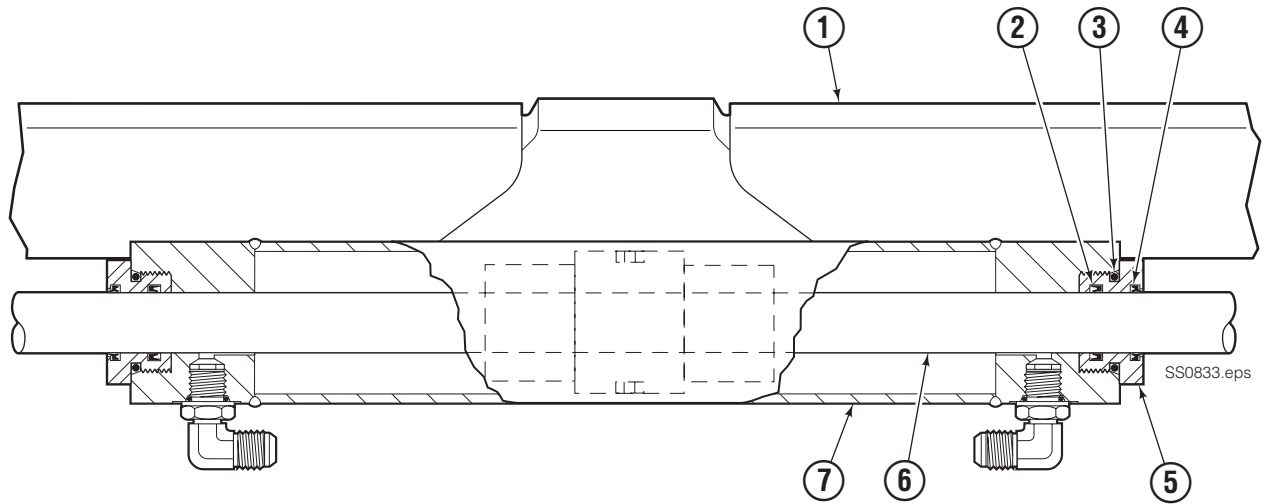


100F							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	2	6051249	Upper Bearing	7	4	752903	◆ Capscrew, M16 x 45
2	1	6079172	Cylinder ▲	8	1	6081412	Frame ●
3	2	6057162	Lower Bearing	9	2	7916	Roll Pin
4	4	678990	◆ Nut, M16	10	2	601676	■ Fitting, 6-6
5	2	204186	◆ Lower Hook	11	2	221733	▼ Restrictor Washer
6	4	667225	◆ Washer				

▲ See Cylinder page for parts breakdown.  
 ◆ Included in Lower Hook Group 204182r3.  
 Reference: Common Parts Group 6058034r1,  
 S-22966 – Type 1.

● If the Frame needs replacing, your best value is to order the complete Sideshift Assembly.  
 ■ Included in Fitting Group 204179r3.  
 ▼ Included in Restrictor Group 221732r1.

# Cylinder Assembly



100F			
REF	QTY	PART NO.	DESCRIPTION
1	1	6079172	Cylinder Assembly
2	2	564406	● Rod Seal
3	2	609241	● O-Ring
4	2	564408	● Rod Wiper Seal
5	2	6056530	Retainer
6	-	■	Rod/Piston Assembly
7	-	■	Cylinder Shell
		6091229	Rod Seal Service Kit

● Included in Service Kit 6091229.

■ Not serviceable - order new Cylinder Assembly.

Reference: S-22654.



**Do you have questions you need answered right now?** Call your nearest Cascade Parts Department. Visit us online at [www.cascorp.com](http://www.cascorp.com)

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