



Parts Manual

Model 40D Bale Clamp

Serial Number 40D-BCB-117

cascade[®]

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

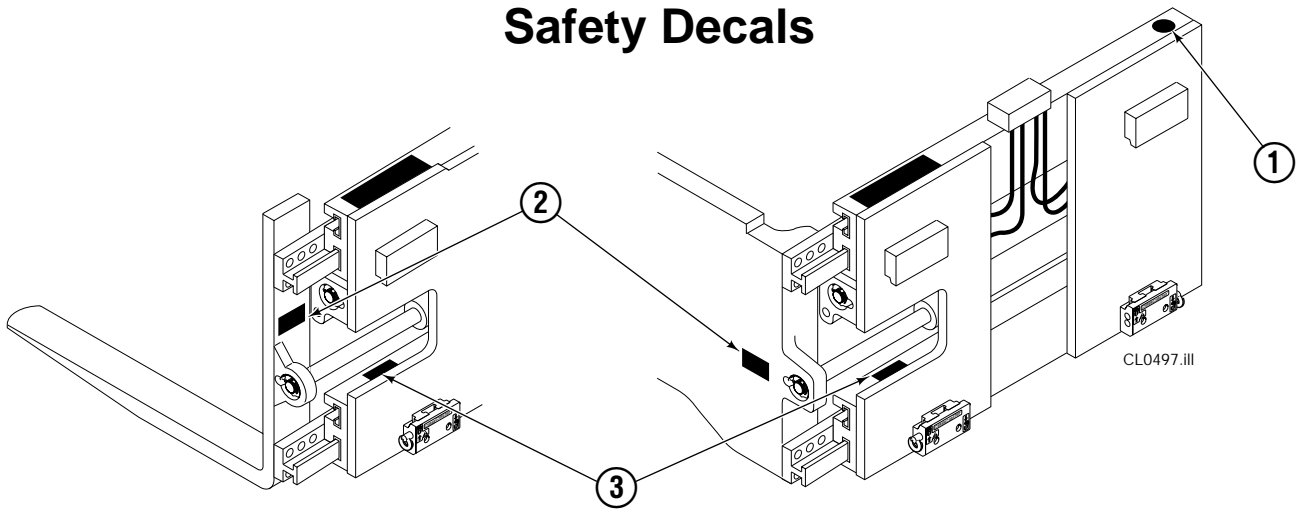
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

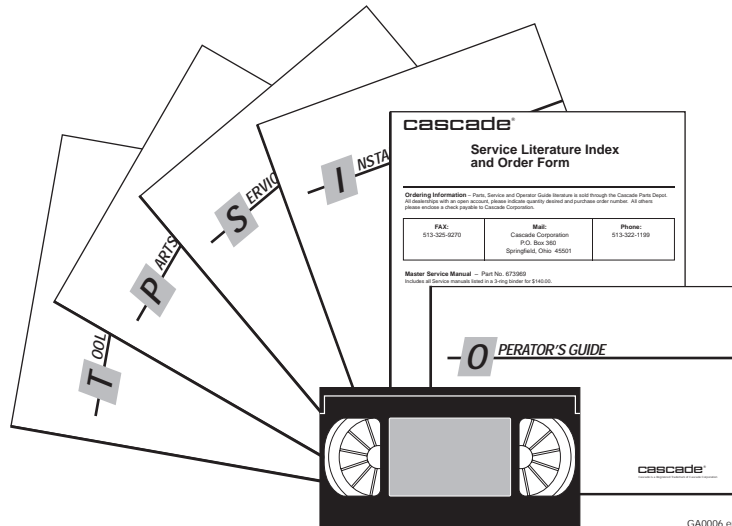
Internet: www.cascorp.com

Safety Decals



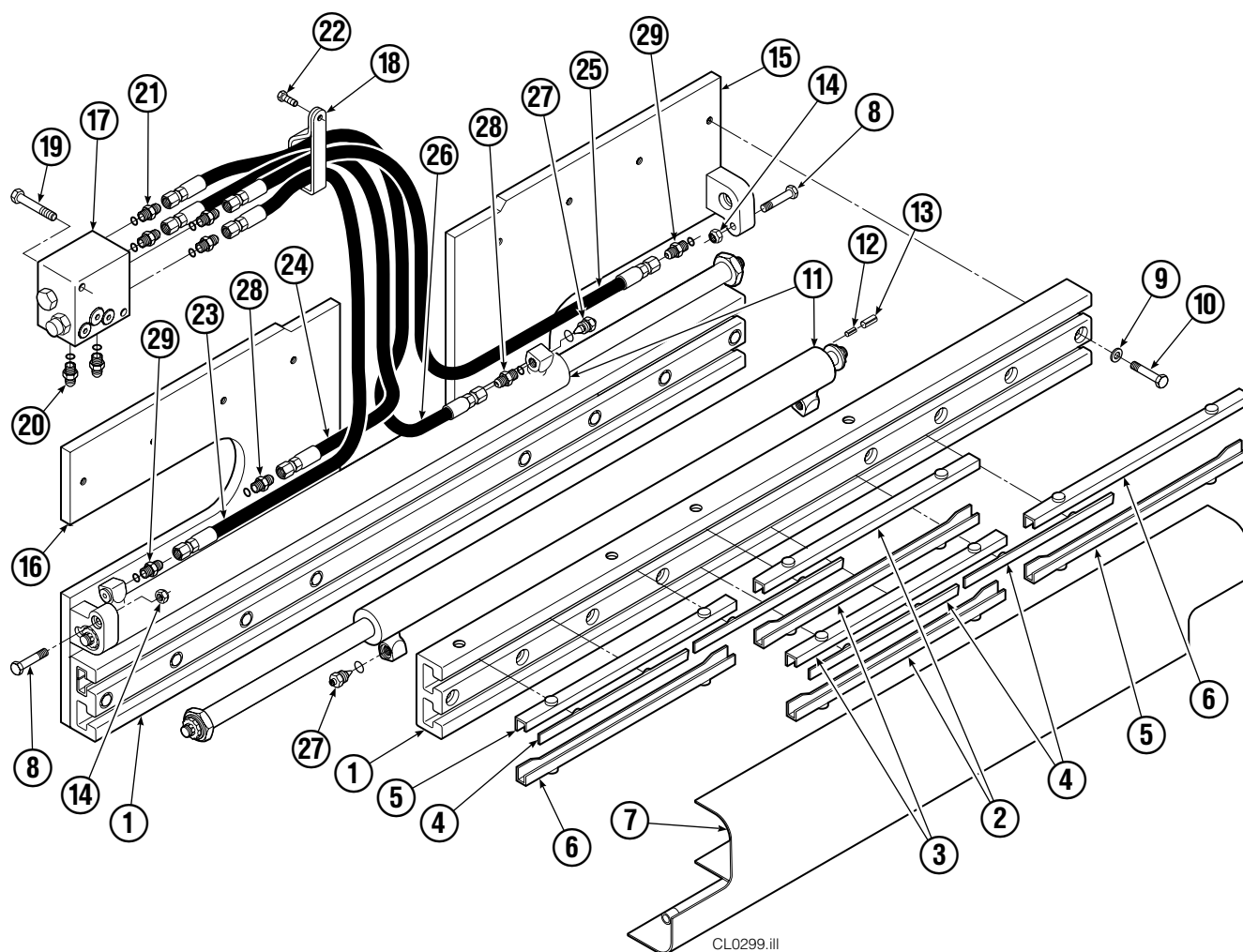
REF	QTY	PART NO.	DESCRIPTION
1	1	679150	No Step Decal
2	2	665595	No Hand Hold Decal
3	1	679059	Quick Change Hook Decal

Publications



PART NO.	DESCRIPTION
669224	Service Manual
672944	Operators Guide
668987	Installation Instructions
680664	Servicing Cascade Cylinders-VHS
679929	Tool Catalog
673964	Literature Index Order Form

Base Unit Group



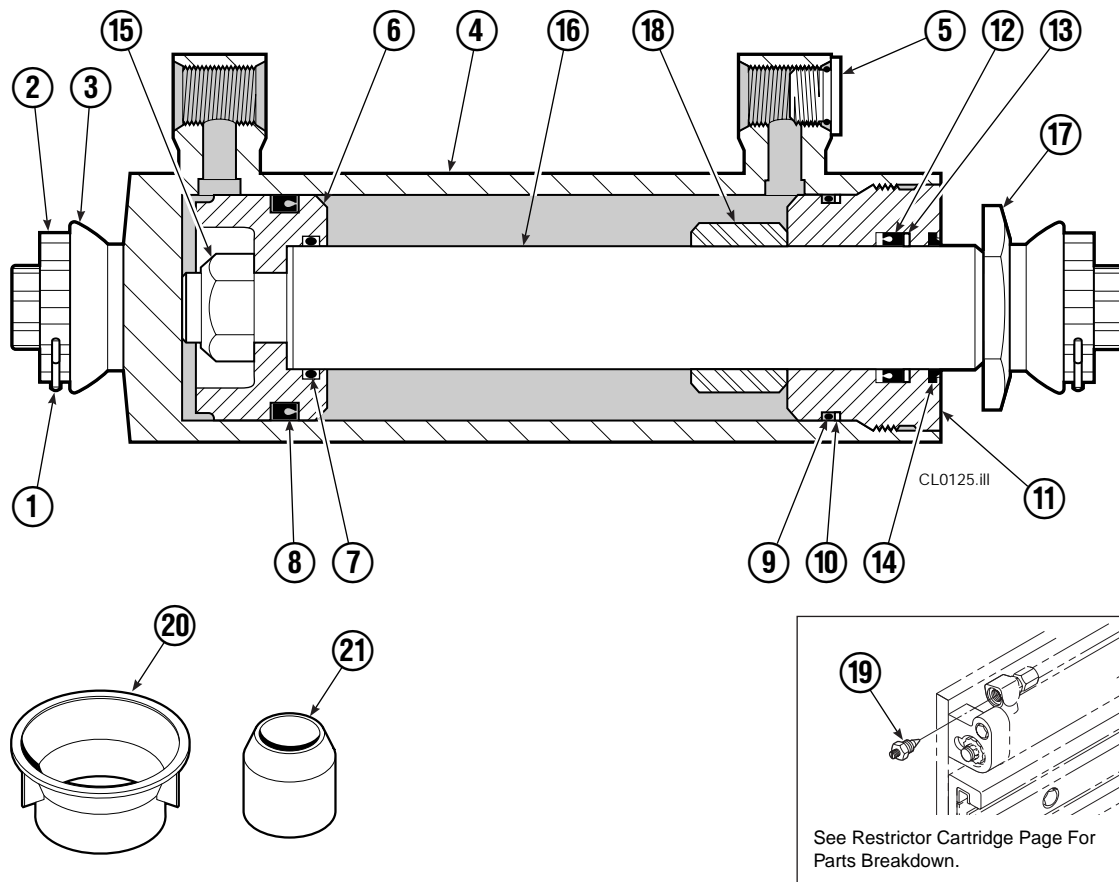
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40D							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		371755	Base Unit Group – Items 1-16	15	1	371757	Mounting Plate – LH
1	1	207325	Frame – Lower	16	1	371758	Mounting Plate – RH
	1	207394	Frame – Upper	17	1	204405	Valve ●
	2	672610	Bearing	18	1	204404	Valve Bracket
3	4	672609	Bearing	19	2	8601	Capscrew, .375 x 3.50
4	4	667663	Bearing	20	2	601377	Fitting, 8-8
5	4	671852	Bearing	21	4	604511	Fitting, 6-6
6	4	671851	Bearing	22	1	3651	Capscrew, .50 x .75
7	1	207318	Bumper	23	1	680221	Hose – 51.75 in.
8	2	640699	Capscrew, .50 x 2.75	24	1	201255	Hose – 35 in.
9	16	667225	Washer, .625	25	1	204912	Hose – 54.5 in.
10	16	667644	Capscrew, .625 x 3.25	26	1	678514	Hose – 31.5 in.
11	2	207317	Cylinder ▲	27	2	667609	Restrictor Cartridge ■
12	2	7961	Roll Pin – Outer	28	2	686369	Fitting
13	2	7882	Roll Pin – Inner	30	2	611288	Fitting, 6-8
14	2	665707	Nut				

- ▲ See Cylinder page for parts breakdown.
- See Valve page for parts breakdown.
- See Restrictor Cartridge page for parts breakdown.

Note: Items 17 thru 30 Included in Valve Group 204909.
Reference: Common Parts Group 371756, SK-5860.

Cylinder



See Restrictor Cartridge Page For Parts Breakdown.

40D			
REF	QTY	PART NO.	DESCRIPTION
		207317	Cylinder Assembly
1	2	6511	Cotter Pin ■
2	2	667667	Nut Retainer ■
3	2	667668	Nut ■
4	1	564194	Shell
5	1	602580	Fitting
6	1	558402	Piston
7	1	2722	O-Ring ▲
8	1	557376	Seal ▲
9	1	2791	O-Ring ▲
10	1	615134	Back-Up Ring ▲
11	1	667675	Retainer
12	1	662451	Seal ▲
13	1	638246	Nylon Ring ▲
14	1	628047	Wiper ▲
15	1	561012	Nut
16	1	564195	Rod
17	1	667676	Washer
18	1	—	Spacer
19	1	667609	Restrictor Cartridge ●
20	1	671049	Seal Loader, Piston ▲
21	1	671052	Seal Loader, Retainer ▲
		667723	Service Kit

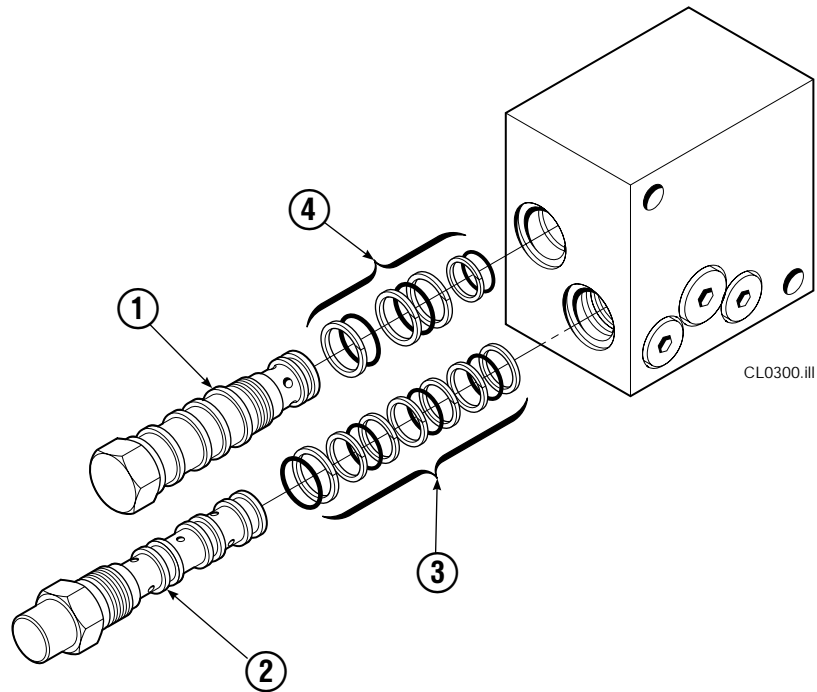
▲ Included in Service Kit 667723.

■ Included in Nut Service Kit 668925.

● Not included in Cylinder Assembly.

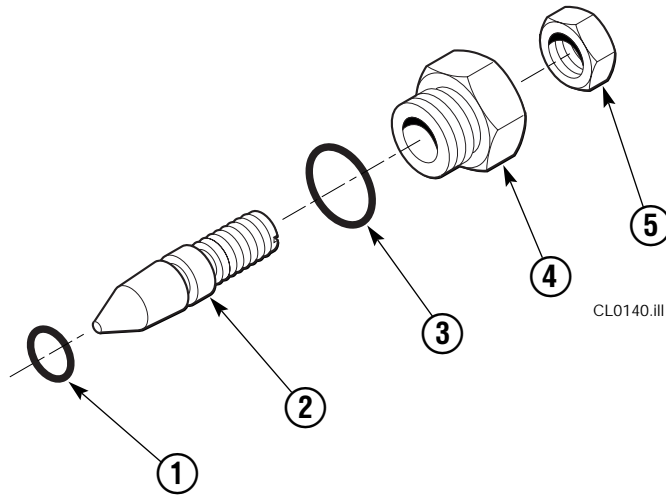
Reference: S-7666.

Valve



40D			
REF	QTY	PART NO.	DESCRIPTION
		204405	Valve Assembly
1	1	204922	Check Valve - VPO
2	1	204923	Cartridge
3	1	206425	Service Kit
4	1	206426	Service Kit

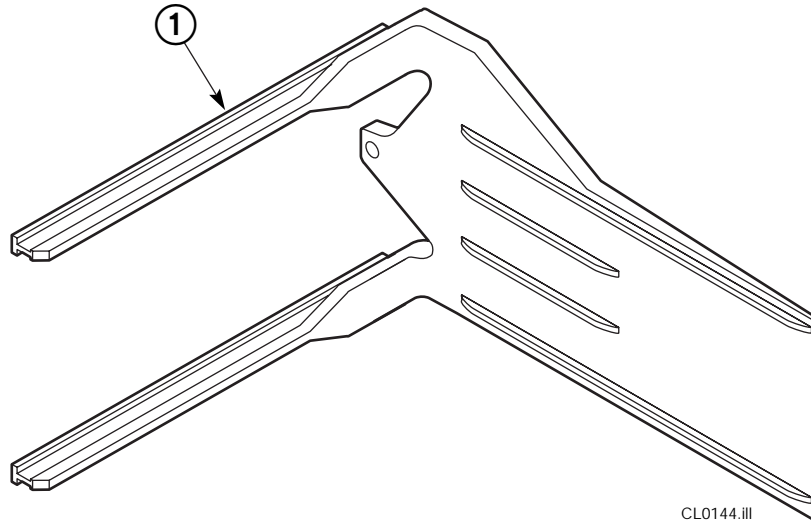
Restrictor Cartridge



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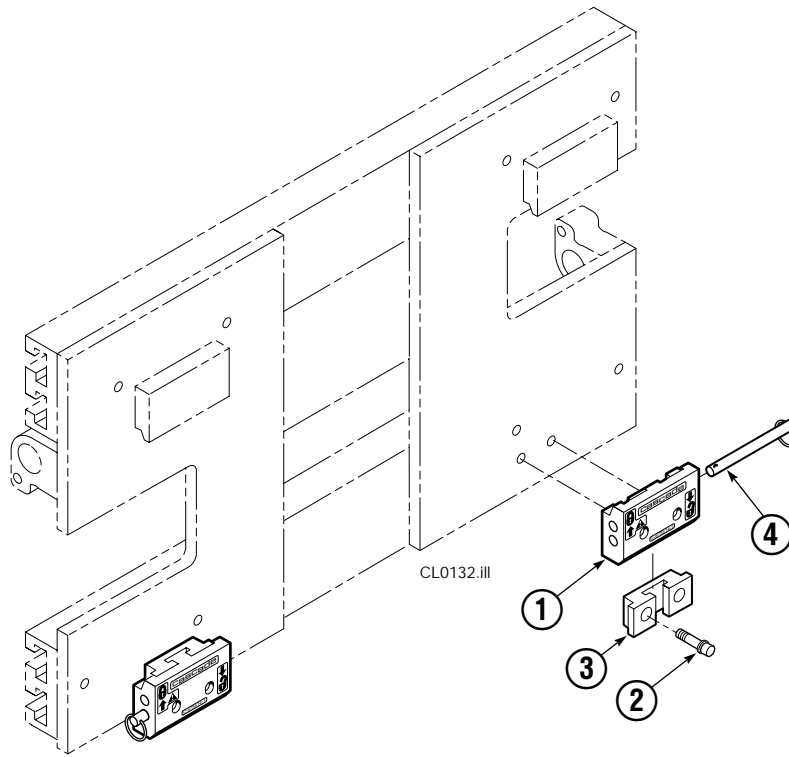
REF	QTY	PART NO.	DESCRIPTION
		667609	Restrictor Cartridge
1	1	2701	O-Ring
2	1	667611	Plunger
3	1	2841	O-Ring
4	1	667610	Plug - Special
5	1	5716	Jam Nut

Bale Arms – Integral



40D			
REF	QTY	PART NO.	DESCRIPTION
		207320	Bale Arm Assembly
1	1	207321	Arm Weldment – LH
1	1	207344	Arm Weldment – RH

Quick Change Mounting Group



Class III			
REF	QTY	PART NO.	DESCRIPTION
		678834	Lower Hook Group
1	2	675957	Hook
2	4	678943	Capscrew, 5/8 NC x 1.50
3	2	675958	Guide
4	2	678832	Pin

Reference: S-3197.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department.

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