



Technical Bulletin

Number 127
May 1983

Load Push Sequence Valve Service Kit 661493 and Load Push/Pull Sequence Valve Service Kit 661131.

Models: L5, L7 Load Push and P5, P7 Load/Push Pulls.

Service Kit 661131 contains:

- 1 661133 Sequence Valve
- 1 660948 Hose - 16 3/8"
- 1 661110 Hose - 19 3/8"
- 1 611329 Tee Fitting
- 1 604511 Connector Fitting
- 1 2645 Cap

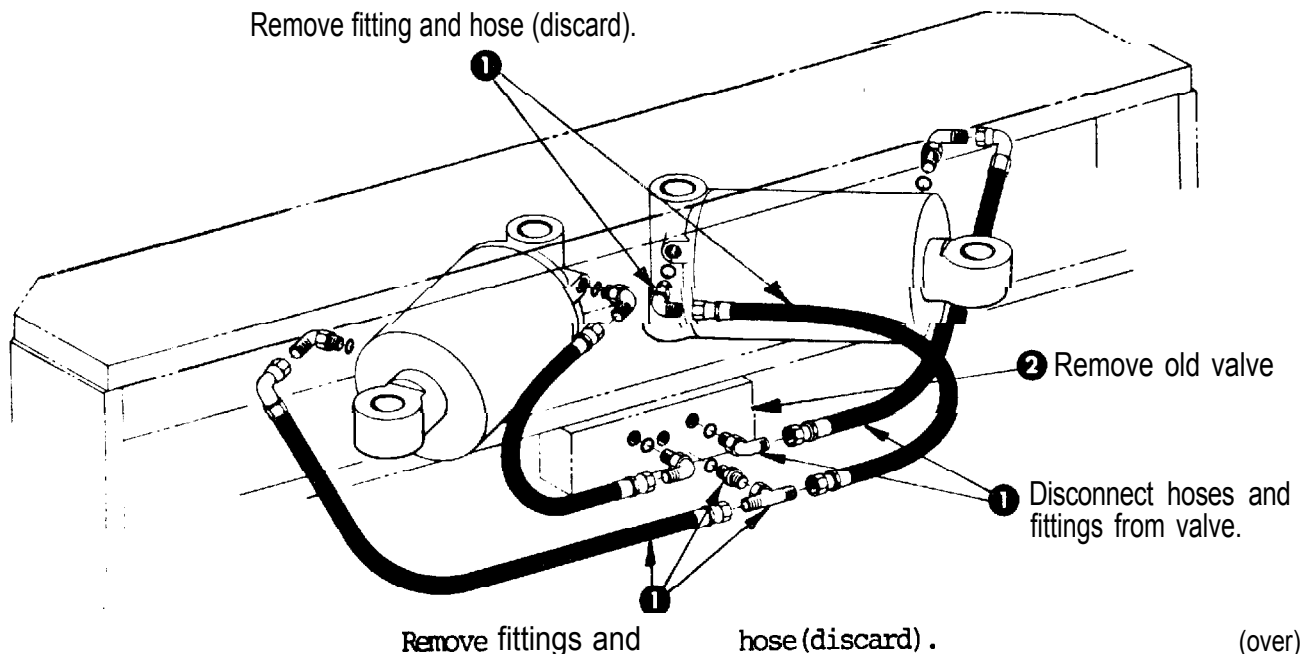
Service Kit 661493 contains:

- 1 661494 Sequence Valve
- 1 660948 Hose - 16 3/8"
- 1 661110 Hose - 19 3/8"
- 1 611329 Tee Fitting
- 1 604511 Connector Fitting
- 1 2645 Cap



WARNING: Before removing any hoses, relieve pressure that might be present in the hydraulic system. With the truck off, open the truck auxiliary control valve(s) several times in both directions.

- 1 Remove the hoses and fittings shown below.



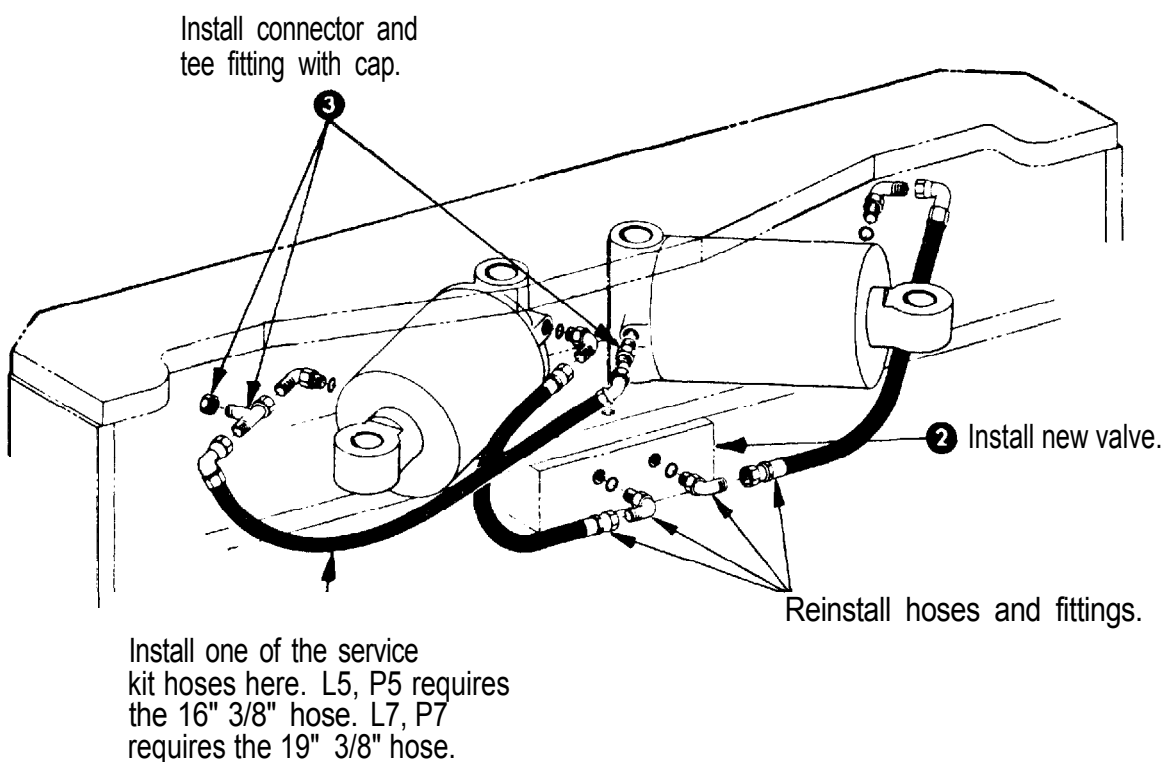
cascade[®]
corporation

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Do you have questions
you need answered
right now?

800-227-2233
(toll free)

- ② Remove the sequence valve. Install the new sequence valve in its place.
- ③ Install the new connector and tee fitting with cap as shown.
- ④ Install one of the hoses supplied in the Service kit as shown. L5, P5 attachments require the 16" 3/8" hose. L7, P7 attachments require the 19" 3/8" hose. The extra service kit hose can be discarded.
- ⑤ Install the hoses and fittings to the new sequence valve as shown.
- ⑥ Operate the attachment through several full cycles to force any air in the system to the truck tank. Inspect the hoses and fittings for leaks.



The Service Kit can be ordered by contacting:
 Cascade Corporation Parts Depot
 2501 Sheridan Ave.
 Springfield, Ohio 45505
 Telephone: (513) 322-1199
 Telex: 205413